

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

*Changes for the Better*

**2003**

No. OC251  
REVISED EDITION-A

## **TECHNICAL & SERVICE MANUAL**

**Series PKFY Wall Mounted R407C/R22**

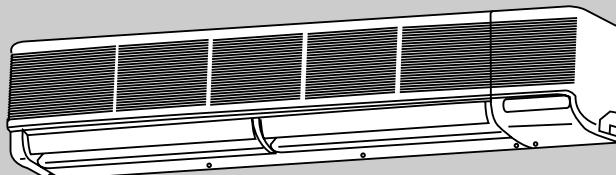
<Indoor unit>  
[Model names]

PKFY-P63VFM-A

PKFY-P100VFM-A

[Service Ref.]

**PKFY-P63VFM-A  
PKFY-P63VFM-A<sub>1</sub>  
PKFY-P63VFM-A<sub>2</sub>  
PKFY-P100VFM-A  
PKFY-P100VFM-A<sub>1</sub>  
PKFY-P100VFM-A<sub>2</sub>**



Indoor unit

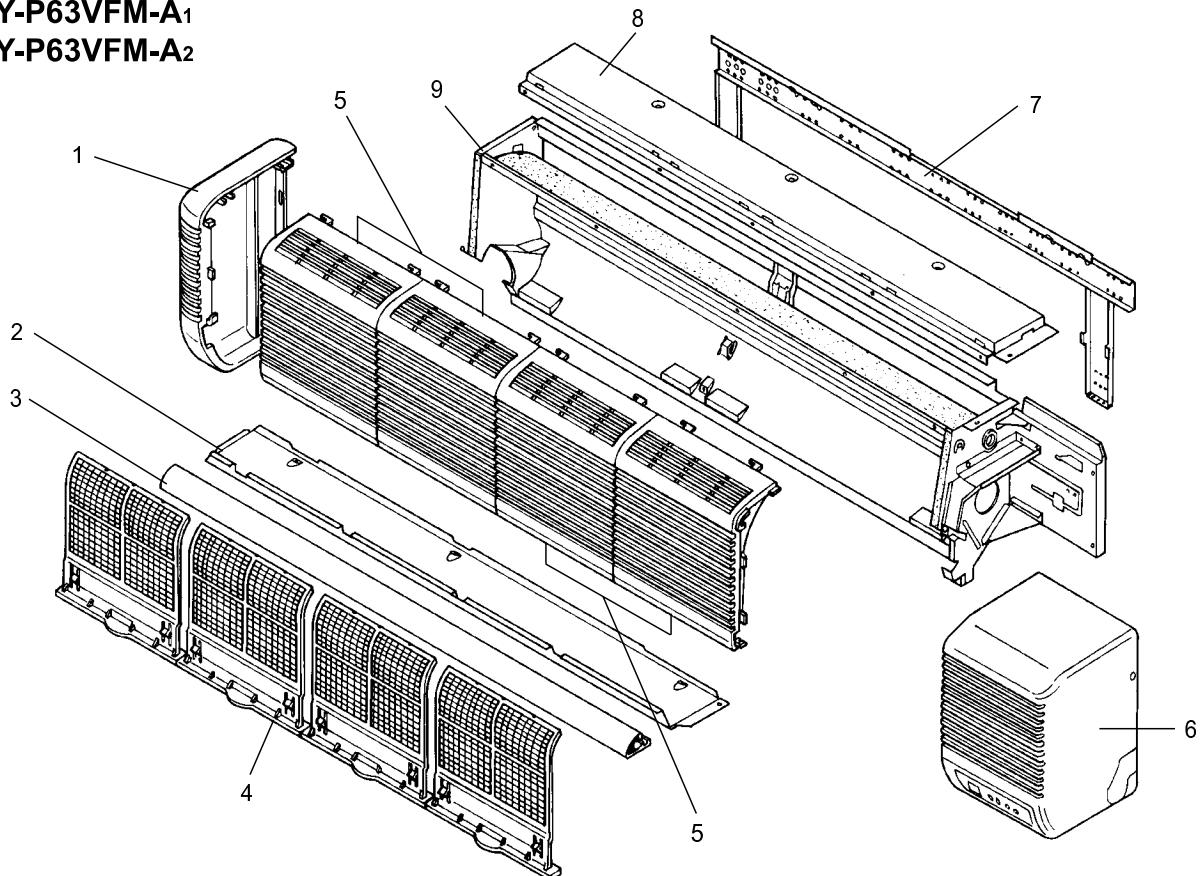
- PKFY-P63VFM-A<sub>1</sub>, PKFY-P100VFM-A<sub>1</sub>,  
PKFY-P63VFM-A<sub>2</sub> and PKFY-P100VFM-A<sub>2</sub>  
are added in REVISED EDITION-A.  
• Please void OC251,OC270.

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## STRUCTURAL PARTS

PKFY-P63VFM-A

PKFY-P63VFM-A<sub>1</sub>PKFY-P63VFM-A<sub>2</sub>

Part number that is circled is not shown in the figure.

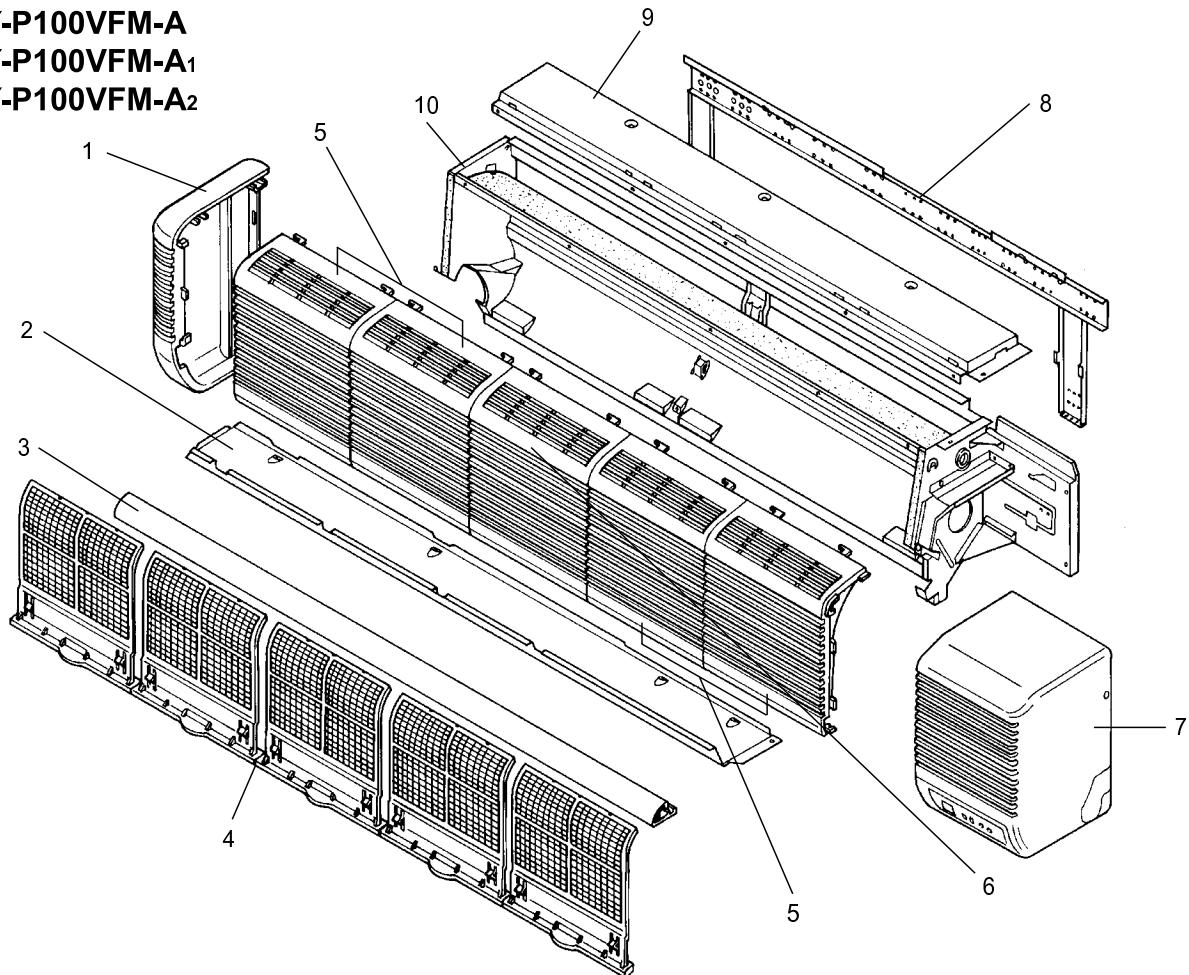
No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P63						Unit	Amount			
				1	1	1								
1	R01 12G 662	LEFT SIDE PANEL		1	1	1								
2	R01 E01 812	UNDER PLATE		1	1	1								
3	R01 12G 811	NOSE		1										
	R01 E00 811	NOSE			1	1								
4	R01 A17 500	AIR FILTER		4	4	4								
5	R01 12G 691	INTAKE GRILLE		2	2	2								
6	R01 12G 661	RIGHT SIDE PANEL		1	1	1								
7	R01 12G 808	BACK PLATE		1	1	1								
8	R01 E01 641	TOP PLATE		1	1	1								
	—	BOX ASSEMBLY		1			(BG00A593GN1)							
9	—	BOX ASSEMBLY			1		(RG00A734G37)							
	—	BOX ASSEMBLY				1	(RG00A734GG3)							
10	R01 12G 523	DRAIN SOCKET		1	1	1								

## STRUCTURAL PARTS

**PKFY-P100VFM-A**

**PKFY-P100VFM-A<sub>1</sub>**

**PKFY-P100VFM-A<sub>2</sub>**



Part number that is circled is not shown in the figure.

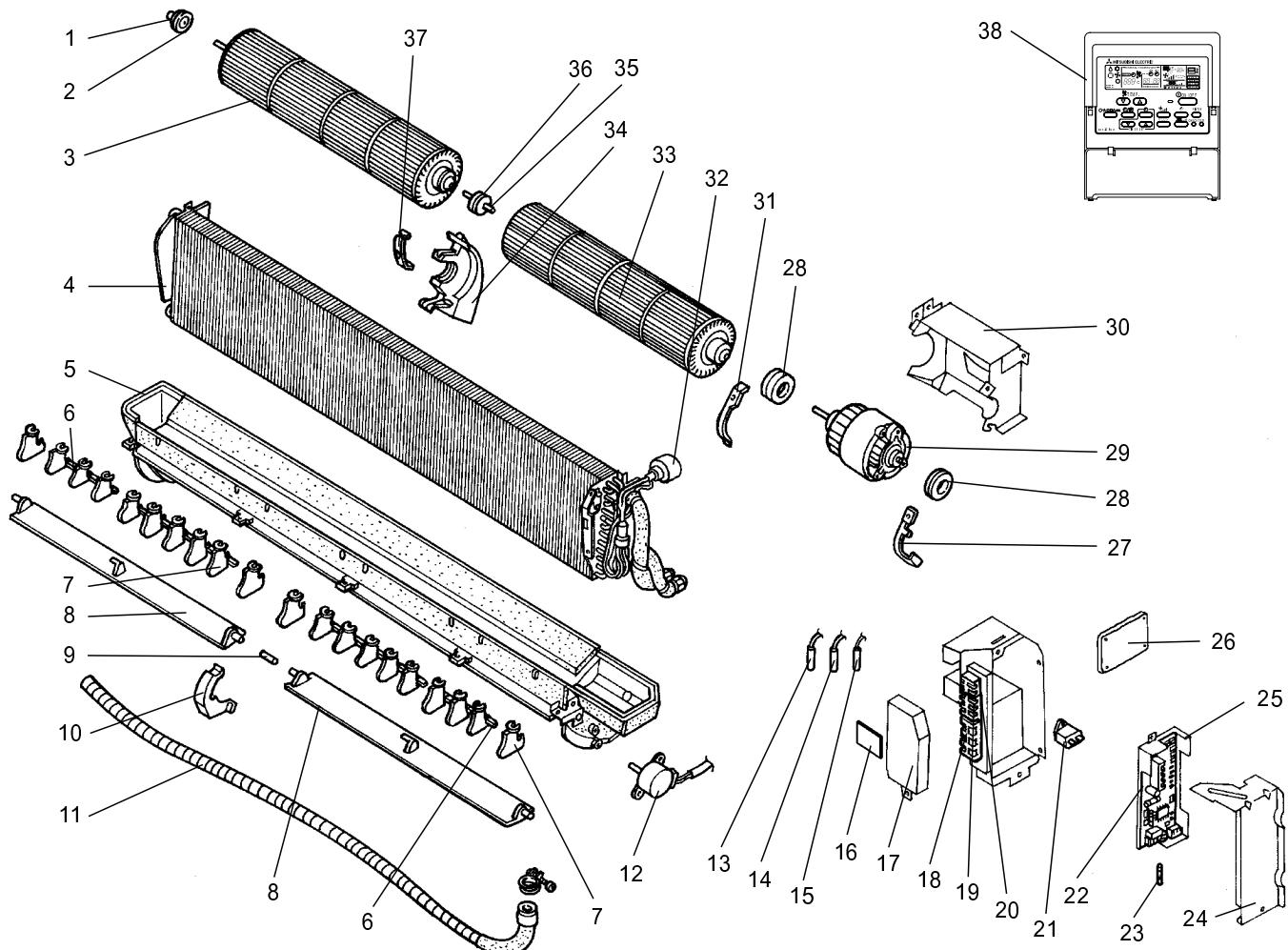
No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P100						Unit	Amount			
				VFM-A	VFM-A <sub>1</sub>	VFM-A <sub>2</sub>								
1	R01 12G 662	LEFT SIDE PANEL		1	1	1								
2	R01 E00 812	UNDER PLATE		1	1	1								
3	R01 16G 811	NOSE		1										
	R01 E01 811	NOSE			1	1								
4	R01 A17 500	AIR FILTER		5	5	5								
5	R01 12G 691	INTAKE GRILLE		2	2	2								
6	R01 16G 692	INTAKE GRILLE		1	1	1								
7	R01 12G 661	RIGHT SIDE PANEL		1	1	1								
8	R01 16G 808	BACK PLATE		1	1	1								
9	R01 E00 641	TOP PLATE		1	1	1								
10	—	BOX ASSEMBLY		1			(BG00A593GN2)							
	—	BOX ASSEMBLY			1		(RG00A734G38)							
	—	BOX ASSEMBLY				1	(RG00A734GG4)							
⑪	R01 12G 523	DRAIN SOCKET		1	1	1								

## ELECTRICAL PARTS

**PKFY-P63VFM-A**

**PKFY-P63VFM-A<sub>1</sub>**

**PKFY-P63VFM-A<sub>2</sub>**

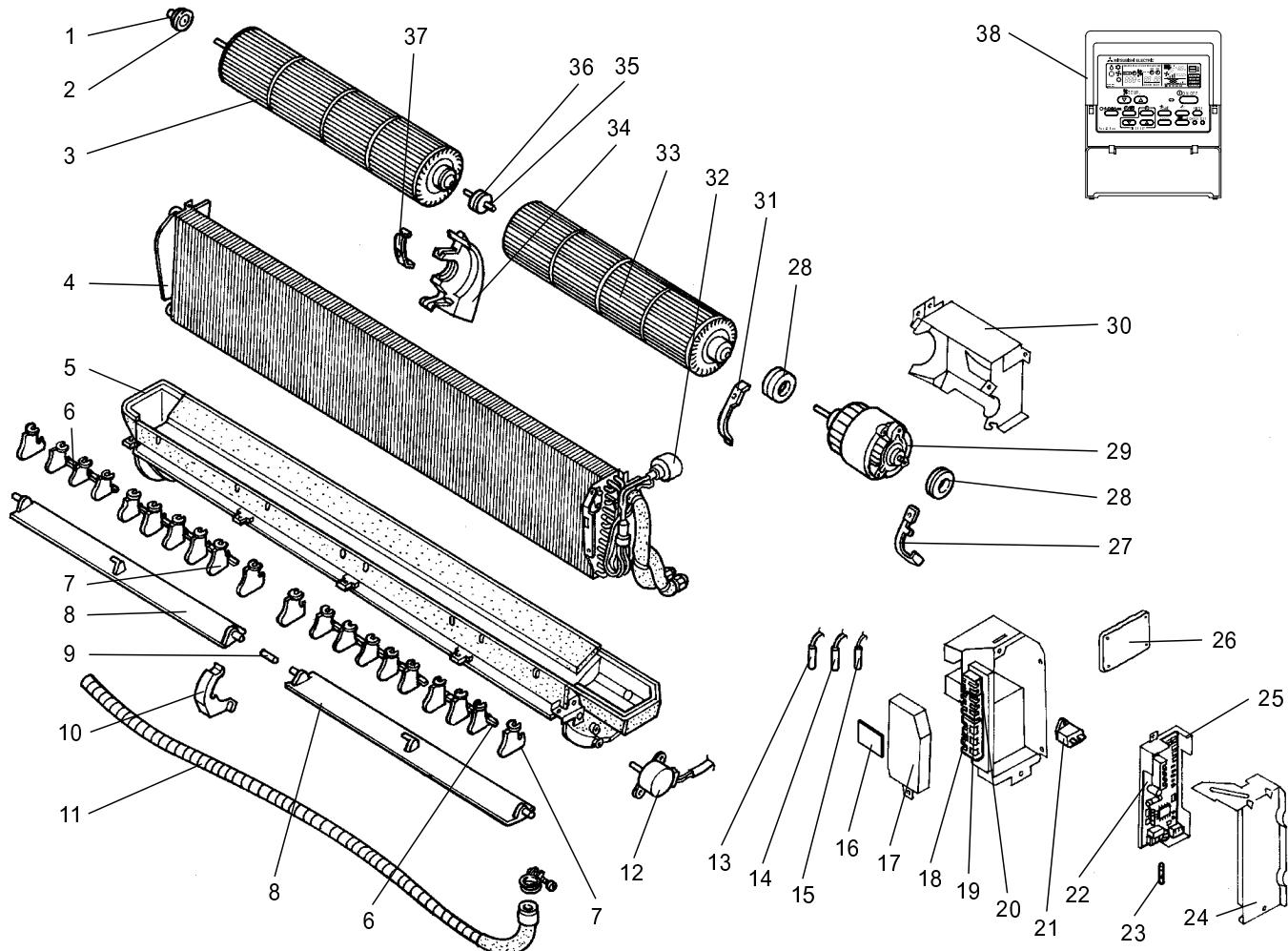


No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P63						Unit	Amount			
				1	1	1								
1	R01 Z61 102	BEARING MOUNT		1	1	1								
2	R01 005 103	SLEEVE BEARING		1	1	1								
3	R01 13G 114	LEFT LINEFLOW FAN		1	1	1								
4	T7W E81 480	HEAT EXCHANGER		1	1	1								
5	T7W E10 529	DRAIN PAN		1										
	T7W E13 529	DRAIN PAN			1	1								
6	—	ARM		3	3	3	(BG25H301H02)							
7	—	GUIDE VANE		16	16	16	(BG25J821H01)							
	—	GUIDE VANE (WITH HANDLE)		4	4	4	(BG25J821H02)							
8	R01 12G 002	AUTO VANE		2	2	2								
9	R01 12G 063	JOINT SHAFT		1	1	1								
10	R01 12G 621	CENTER COVER		1	1	1								
11	R01 KV5 527	DRAIN HOSE		1	1	1								

Part number that is circled is not shown in the figure.

No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P63						Unit	Amount			
				VFM-A	VFM-A <sub>1</sub>	VFM-A <sub>2</sub>								
12	T7W E03 223	VANE MOTOR		1	1	1		MV						
13	R01 E32 202	GAS PIPE THERMISTOR		1	1	1		TH23						
14	T7W E12 202	ROOM TEMPERATURE THERMISTOR		1	1	1		TH21						
15	R01 E02 202	LIQUID PIPE THERMISTOR		1	1	1		TH22						
16	T7W B01 294	ADDRESS BOARD		1	1	1		A.B						
17	—	TERMINAL COVER		1	1	1	(BG02J608G01)							
18	T7W A14 716	TERMINAL BLOCK	3P(L,N, $\oplus$ )	1	1	1		TB2						
19	T7W E00 716	TERMINAL BLOCK	3P(M1,M2,S)	1	1	1		TB5						
20	T7W 512 716	TERMINAL BLOCK	2P(1,2)	1	1	1		TB15						
21	R01 588 255	FAN MOTOR CAPACITOR	2.0 $\mu$ F 440V	1	1	1		C1						
22	T7W E22 310	INDOOR CONTROLLER BOARD		1	1	1		I.B						
23	T7W 520 239	FUSE	250V 6.3A	2	2	2		FUSE						
24	—	CONTROLLER COVER		1	1	1	(BG02A648G02)							
25	—	CONTROLLER CASE		1	1	1	(BG25J080H02)							
26	R01 E02 313	POWER BOARD		1	1	1		P.B						
27	—	MOTOR BAND		1	1	1	(BG02H065H01)							
28	R01 12G 105	RUBBER MOUNT		2	2	2								
29	R01 12G 220	FAN MOTOR	D094P40MS	1	1	1		MF						
30	—	MOTOR LEG		1	1	1	(BG02A534H16)							
31	—	MOTOR BAND		1	1	1	(BG02H178H01)							
32	R01 E27 401	LINEAR EXPANSION VALVE		1	1	1		LEV						
33	R01 13G 115	RIGHT LINE FLOW FAN		1	1	1								
34	—	CENTER SUPPORT		1	1	1	(BG00R259G08)							
35	R01 12G 103	SLEEVE BEARING		1	1	1								
36	R01 KV5 102	BEARING MOUNT		1	1	1								
37	—	BEARING BAND		1	1	1	(BG02L462H02)							
38	—	REMOTE CONTROLLER	PAR-20MAA	1	1	1		R.B						
39	R01 05A 304	ADDRESS CABLE		1	1	1								

**ELECTRICAL PARTS**  
**PKFY-P100VFM-A**  
**PKFY-P100VFM-A<sub>1</sub>**  
**PKFY-P100VFM-A<sub>2</sub>**



No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P100						Unit	Amount			
				VFM-A	VFM-A <sub>1</sub>	VFM-A <sub>2</sub>								
1	R01 Z61 102	BEARING MOUNT		1	1	1								
2	R01 005 103	SLEEVE BEARING		1	1	1								
3	R01 17G 114	LEFT LINEFLOW FAN		1	1	1								
4	T7W E82 480	HEAT EXCHANGER		1	1	1								
5	T7W E11 529	DRAIN PAN		1										
	T7W E14 529	DRAIN PAN			1	1								
6	—	ARM		4	4	4	(BG25H301H02)							
7	—	GUIDE VANE		22	22	22	(BG25J821H01)							
	—	GUIDE VANE (WITH HANDLE)		4	4	4	(BG25J821H02)							
8	R01 16G 002	AUTO VANE		2	2	2								
9	R01 12G 063	JOINT SHAFT		1	1	1								
10	R01 12G 621	CENTER COVER		1	1	1								
11	R01 KV5 527	DRAIN HOSE		1	1	1								

Part number that is circled is not shown in the figure.

No.	Part No.	Part Name	Specification	Q'ty / set			Remarks (Drawing No.)	Wiring Diagram Symbol	Recom- mended Q'ty	Price				
				PKFY-P100						Unit	Amount			
				VFM-A	VFM-A <sub>1</sub>	VFM-A <sub>2</sub>								
12	T7W E03 223	VANE MOTOR		1	1	1		MV						
13	R01 E32 202	GAS PIPE THERMISTOR		1	1	1		TH23						
14	T7W E12 202	ROOM TEMPERATURE THERMISTOR		1	1	1		TH21						
15	R01 E02 202	LIQUID PIPE THERMISTOR		1	1	1		TH22						
16	T7W B01 294	ADDRESS BOARD		1	1	1		A.B						
17	—	TERMINAL COVER		1	1	1	(BG02J608G01)							
18	T7W A14 716	TERMINAL BLOCK	3P(L,N, $\oplus$ )	1	1	1		TB2						
19	T7W E00 716	TERMINAL BLOCK	3P(M1,M2,S)	1	1	1		TB5						
20	T7W 512 716	TERMINAL BLOCK	2P(1,2)	1	1	1		TB15						
21	R01 576 255	FAN MOTOR CAPACITOR	3.0 $\mu$ F 440V	1	1	1		C1						
22	T7W E22 310	INDOOR CONTROLLER BOARD		1	1	1		I.B						
23	T7W 520 239	FUSE	250V 6.3A	2	2	2		FUSE						
24	—	CONTROLLER COVER		1	1	1	(BG02A648G02)							
25	—	CONTROLLER CASE		1	1	1	(BG25J080H02)							
26	R01 E02 313	POWER BOARD		1	1	1		P.B						
27	—	MOTOR BAND		1	1	1	(BG02H065H01)							
28	R01 16G 105	RUBBER MOUNT		2	2	2								
29	T7W 571 762	FAN MOTOR	D10A4P70MS	1	1	1		MF						
30	—	MOTOR LEG		1	1	1	(RG02A534H17)							
31	—	MOTOR BAND		1	1	1	(BG02H178H01)							
32	T7W E09 401	LINEAR EXPANSION VALVE		1	1	1		LEV						
33	R01 17G 115	RIGHT LINE FLOW FAN		1	1	1								
34	—	CENTER SUPPORT		1	1	1	(BG00R259G08)							
35	R01 12G 103	SLEEVE BEARING		1	1	1								
36	R01 KV5 102	BEARING MOUNT		1	1	1								
37	—	BEARING BAND		1	1	1	(BG02L462H02)							
38	—	REMOTE CONTROLLER	PAR-20MAA	1	1	1		R.B						
39	R01 05A 304	ADDRESS CABLE		1	1	1								

**DRAIN-UP MACHINE**

Only

PKFY-P63VFM-A PKFY-P63VFM-A<sub>1</sub>  
PKFY-P100VFM-A PKFY-P100VFM-A<sub>1</sub>

Part No.

PAC-SE89DMA-E

**MITSUBISHI ELECTRIC CORPORATION**

HEAD OFFICE : MITSUBISHI DENKI BLDG., 2-2-3, MARUNOUCHI CHIYODA-KU, TOKYO100-8310, JAPAN