

# Air-Conditioners For Building Application

## INDOOR UNIT

### PKFY-P·VAM-E

For use with the R410A, R407C & R22  
Bei Verwendung von R410A, R407C & R22  
A utiliser avec le R410A, R407C et le R22  
Bij gebruik van R410A, R407C & R22  
Para utilizar con el R410A, R407C y el R22  
Uso del refrigerante R410A, R407C e R22

Για χρήση με τα R410A, R407C και R22  
Para utilização com o R410A, R407C e o R22  
R410A, R407C ve R22 ile beraber kullanmak için  
Для использования с моделями R410A, R407C и R22  
使用R410A, R407C和R22制冷剂

#### INSTALLATION MANUAL

For safe and correct use, please read this installation manual thoroughly before installing the air-conditioner unit.

**FOR INSTALLER**

#### INSTALLATIONSHANDBUCH

Zum sicheren und ordnungsgemäßen Gebrauch der Klimaanlage das Installationshandbuch gründlich durchlesen.

**FÜR INSTALLATEURE**

#### MANUEL D'INSTALLATION

Veuillez lire le manuel d'installation en entier avant d'installer ce climatiseur pour éviter tout accident et vous assurer d'une utilisation correcte.

**POUR L'INSTALLATEUR**

#### INSTALLATIEHANDLEIDING

Voor een veilig en juist gebruik moet u deze installatiehandleiding grondig doorlezen voordat u de airconditioner installeert.

**VOOR DE INSTALLATEUR**

#### MANUAL DE INSTALACIÓN

Para un uso seguro y correcto, lea detalladamente este manual de instalación antes de montar la unidad de aire acondicionado.

**PARA EL INSTALADOR**

#### MANUALE DI INSTALLAZIONE

Per un uso sicuro e corretto, leggere attentamente questo manuale di installazione prima di installare il condizionatore d'aria.

**PER L'INSTALLATORE**

#### ΕΓΧΕΙΡΙΔΙΟ ΟΔΗΓΙΩΝ ΕΓΚΑΤΑΣΤΑΣΗΣ

Για ασφάλεια και σωστή χρήση, παρακαλείσθε διαβάσετε προσεκτικά αυτό το εγχειρίδιο εγκατάστασης πριν αρχίσετε την εγκατάσταση της μονάδας κλιματισμού.

**ΓΙΑ ΑΥΤΟΝ ΠΟΥ ΚΑΝΕΙ ΤΗΝ ΕΓΚΑΤΑΣΤΑΣΗ**

#### MANUAL DE INSTALAÇÃO

Para segurança e utilização correctas, leia atentamente este manual de instalação antes de instalar a unidade de ar condicionado.

**PARA O INSTALADOR**

#### MONTAJ ELKİTABI

Emniyetli ve doğru biçimde nasıl kullanılacağını öğrenmek için lütfen klima cihazını monte etmeden önce bu elkitabını dikkatle okuyunuz.

**MONTÖR İÇİN**

#### РУКОВОДСТВО ПО УСТАНОВКЕ

Для осторожного и правильного использования прибора необходимо тщательно ознакомиться с данным руководством по установке до выполнения установки кондиционера.

**ДЛЯ УСТАНОВИТЕЛЯ**

#### 安装说明书

在安装空调机之前，请先通读此安装说明书，以便安全正确地使用。

**安装人员适用****English****Deutsch****Français****Nederlands****Español****Italiano****Ελληνικά****Português****Türkçe****Русский****中文**

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## 1. Safety precautions

- ▶ Before installing the unit, make sure you read all the "Safety precautions".
- ▶ Please report to your supply authority or obtain their consent before connecting this equipment to the power supply system.

**Warning:**  
Describes precautions that must be observed to prevent danger of injury or death to the user.

**Caution:**  
Describes precautions that must be observed to prevent damage to the unit.

After installation work has been completed, explain the "Safety Precautions," use, and maintenance of the unit to the customer according to the information in the Operation Manual and perform the test run to ensure normal operation. Both the Installation Manual and Operation Manual must be given to the user for keeping. These manuals must be passed on to subsequent users.

- Warning:**
- Ask the dealer or an authorized technician to install the air conditioner.
  - Install the unit at a place that can withstand its weight.
  - Use the specified cables for wiring.
  - Use only accessories authorized by Mitsubishi Electric and ask the dealer or an authorized technician to install them.
  - Do not touch the heat exchanger fins.
  - Install the air conditioner according to this Installation Manual.

- Caution:**
- Do not use the existing refrigerant piping, when use R410A or R407C refrigerant.
  - Use ester oil, either oil or alkylbenzene (small amount) as the refrigerator oil to coat flares and flange connections, when use R410A or R407C refrigerant.
  - Do not use the air conditioner where food, pets, plants, precision instruments, or artwork are kept.
  - Do not use the air conditioner in special environments.

## 2. Installation location

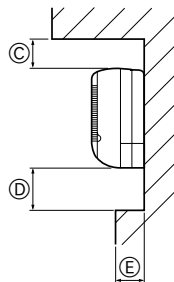
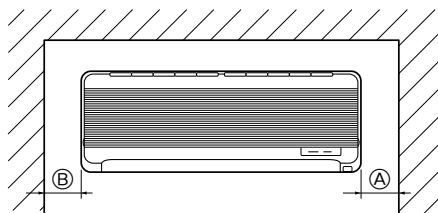
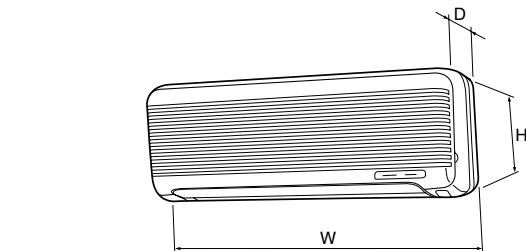


Fig. 2-1

- ⊘ : Indicates an action that must be avoided.
- ⚠ : Indicates that important instructions must be followed.
- ⚡ : Indicates a part which must be grounded.
- ⚠ : Indicates that caution should be taken with rotating parts.
- ⚠ : Indicates that the main switch must be turned off before servicing.
- ⚠ : Beware of electric shock.
- ⚠ : Beware of hot surface.
- ⚠ ELV: At servicing, please shut down the power supply for both the Indoor and Outdoor Unit.

**Warning:**  
Carefully read the labels affixed to the main unit.

- Have all electric work done by a licensed electrician according to local regulations.
- If the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration from exceeding the safety limit even if the refrigerant should leak.
- The cut face punched parts may cause injury by cut, etc. The installers are requested to wear protective equipment such as gloves, etc.

- Ground the unit.
- Install an leak circuit breaker, as required.
- Use power line cables of sufficient current carrying capacity and rating.
- Use only a circuit breaker and fuse of the specified capacity.
- Do not touch the switches with wet fingers.
- Do not touch the refrigerant pipes during and immediately after operation.
- Do not operate the air conditioner with the panels and guards removed.
- Do not turn off the power immediately after stopping operation.

The indoor unit comes with the following parts and accessories:

PART NUMBER	ACCESSORY	QUANTITY	LOCATION OF SETTING
①	Wall-fixing bracket	1	Fix at the back of the unit
②	Tapping screw 4 × 35	8	Set in packing material
③	Felt tape	1	
④	MA remote controller cable	1	

### 2.1. Outline dimensions (Indoor unit) (Fig. 2-1)

Select a proper position allowing the following clearances for installation and maintenance.

Models	W	D	H	(A)	(B)	(C)	(D)	(E)
PKFY-P-VAM	815	158	295	Min. 20	Min. 22	Min. 21	Min. 100	Max. 90

**Warning:**  
Mount the indoor unit on a wall strong enough to withstand the weight of the unit.

### 3. Installing the indoor unit

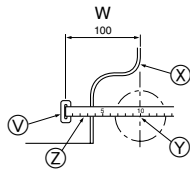
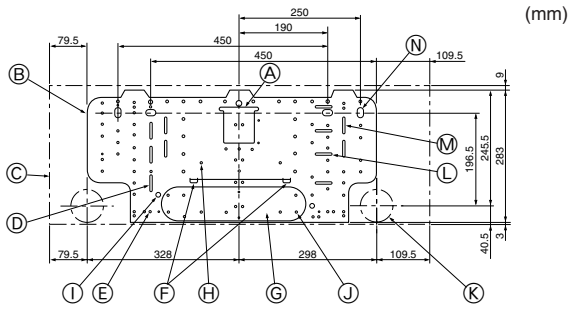


Fig. 3-1

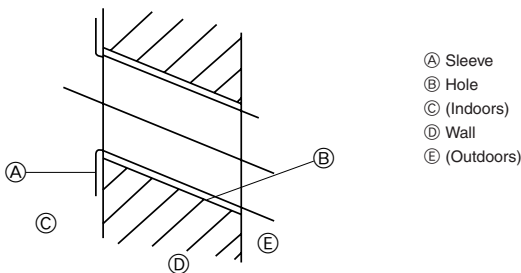


Fig. 3-2

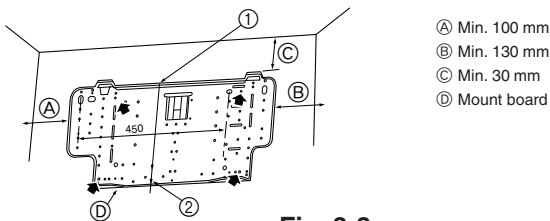


Fig. 3-3

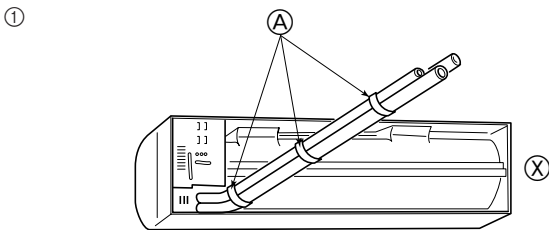


Fig. 3-4

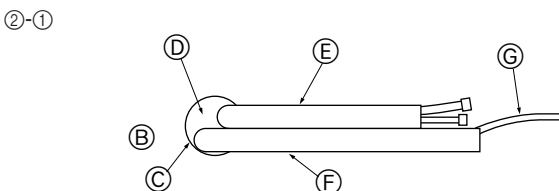


Fig. 3-5

### 3.1. Installing the wall mounting fixture (Fig. 3-1)

#### 3.1.1. Setting the wall mounting fixture and piping positions

► Using the wall mounting fixture, determine the unit's installation position and the locations of the piping holes to be drilled.

#### ⚠ Warning:

Before drilling a hole in the wall, you must consult the building contractor.

- |                          |                           |
|--------------------------|---------------------------|
| Ⓐ Supporting piece       | Ⓜ Slot (4-4.5 × 37)       |
| Ⓑ Mount board            | Ⓝ Knockout hole           |
| Ⓒ Main body              | Ⓞ Knockout hole (12-ø2.6) |
| Ⓓ Slot (4-4.5 × 35)      | Ⓟ Knockout hole (4-ø9)    |
| Ⓔ Knockout hole (8-ø4.3) | Ⓠ Knockout hole (87-ø5.4) |
| Ⓕ Level setting standard | Ⓡ Piping hole (ø65)       |
| Ⓖ Knockout hole          | Ⓢ Slot (4-4.5 × 40)       |
|                          | Ⓣ Slot (4-11 × 20)        |

W: Location for wall holes

- Ⓧ Wall mounting fixture
- Ⓨ Hole centre
- Ⓩ Align the scale with the line.
- Ⓦ Insert scale.

#### 3.1.2. Drilling the piping hole (Fig. 3-2)

- Use a core drill to make a hole of 90-100 mm diameter in the wall in the piping direction, at the position shown in the diagram to the left.
- The hole should incline so that the outside opening is lower than the inside opening.
- Insert a sleeve (with a 90 mm diameter and purchased locally) through the hole.

#### Note:

The purpose of the hole's inclination is to promote drain flow.

#### 3.1.3. Installing the wall mounting fixture

- Since the indoor unit weighs near 30 kg, selection of the mounting location requires thorough consideration. If the wall does not seem to be strong enough, reinforce it with boards or beams before installation.
- The mounting fixture must be secured at both ends and at the centre, if possible. Never fix it at a single spot or in any nonsymmetrical way. (If possible, secure the fixture at all the positions marked with a bold arrow.) (Fig. 3-3)

#### ⚠ Warning:

If possible, secure the fixture at all positions indicated with a bold arrow.

#### ⚠ Caution:

- The unit body must be mounted horizontally.
- Fasten at the holes marked with ▲ as shown by the arrows.
  - ① Fasten a thread to the hole
  - ② The level can be easily obtained by hanging a weight from the string and aligning the string with the mark.

### 3.2. Preparation for piping connection

- Remove the vinyl band that holds the drain pipe.
- ① Rear, right and lower piping (Fig. 3-4)
- Bind the refrigerant pipes and drain pipe with vinyl tape at three or more points. This will facilitate passing the pipes through the wall.
  - Ⓐ Vinyl tape
  - Ⓧ This figure is viewed from the back of the unit.
- ② Left and left rear piping

- ②-① For left rear piping, pull the pipes out the hole to determine their correct length, then bend them. The indoor unit should hang on the wall mounting fixture. (Fig. 3-5)

- Ⓑ Wall
- Ⓒ Wall hole
- Ⓓ Bent section
- Ⓔ Refrigerant pipe
- Ⓕ Drain pipe
- Ⓖ Transmission cable

### 3. Installing the indoor unit

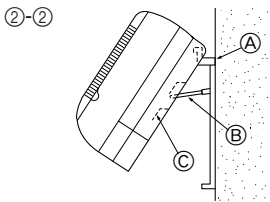


Fig. 3-6

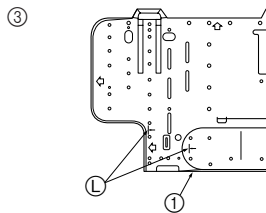


Fig. 3-7

- ②-② Lift the indoor unit by hooking the supporting piece (attached to the mount board) to the ribs on the back of the unit as shown. (Fig. 3-6)  
When piping work etc. is complete, replace the supporting piece on the mount board.  
(If the unit is not fixed securely, vibration may occur during operation.)

- Ⓐ Mount board
- Ⓑ Supporting piece
- Ⓒ Rib

- ③ If the flare pipe is to be embedded into the wall in advance: (Fig. 3-7)

- Determine the length of pipe to be embedded by marking on the mounting plate as a reference.

- Ⓛ Mark
- ① Wall mounting fixture

#### 3.3. Mounting the unit (Fig. 3-8)

- ① Securely place the hanging fixtures for the indoor unit over the catches on the wall mounting fixture.

- Ⓐ Indoor unit
- Ⓑ Wall mounting fixture
- Ⓒ Catch

- ② When piping has been completed, install the indoor unit and wall mounting fixture with fixing screws.

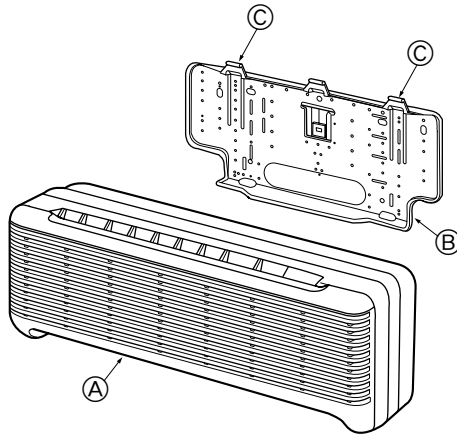


Fig. 3-8

### 4. Refrigerant pipe and drain pipe

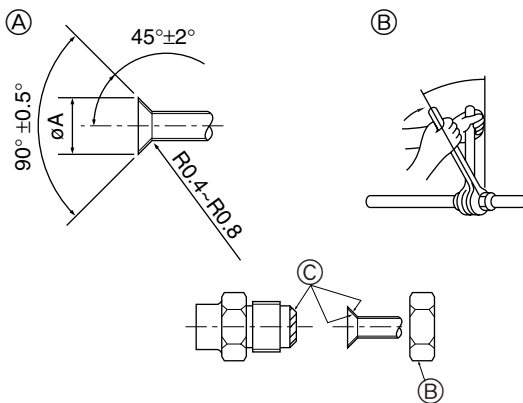


Fig. 4-1

#### 4.1. Connecting pipes (Fig. 4-1)

- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (heat-resistant to 100 °C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipe should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 9 mm or more).
- Apply thin layer of refrigerant oil to pipe and joint seating surface before tightening flare nut.
- Use two wrenches to tighten piping connections.
- Use refrigerant piping insulation provided to insulate indoor unit connections. Insulate carefully.

- Ⓐ Flare cutting dimensions

Copper pipe O.D. (mm)	Flare dimensions øA dimensions (mm)
ø6.35	8.7 - 9.1
ø9.52	12.8 - 13.2
ø12.7	16.2 - 16.6
ø15.88	19.3 - 19.7
ø19.05	22.9 - 23.3

- Ⓑ Refrigerant pipe sizes & Flare nut tightening torque

	R407C or R22				R410A				Flare nut O.D.	
	Liquid pipe		Gas pipe		Liquid pipe		Gas pipe			
	Pipe size (mm)	Tightening torque (N.m)	Pipe size (mm)	Tightening torque (N.m)	Pipe size (mm)	Tightening torque (N.m)	Pipe size (mm)	Tightening torque (N.m)	Liquid pipe (mm)	Gas pipe (mm)
P20/25/32/40	ODø6.35 (1/4")	14 - 18	ODø12.7 (1/2")	49 - 61	ODø6.35 (1/4")	14 - 18	ODø12.7 (1/2")	49 - 61	17	26
P50	ODø9.52 (3/8")	34 - 42*	ODø15.88 (5/8")	68 - 82*	ODø6.35 (1/4")	34 - 42	ODø12.7 (1/2")	68 - 82	22	29
P63/80	ODø9.52 (3/8")	34 - 42	ODø15.88 (5/8")	68 - 82	ODø9.52 (3/8")	34 - 42	ODø15.88 (5/8")	68 - 82	22	29
P100/125	ODø9.52 (3/8")	34 - 42	ODø19.05 (3/4")	100 - 120*	ODø9.52 (3/8")	34 - 42	ODø15.88 (5/8")	100 - 120	22	36

\* Use the provided flare nut for the following pipes: Liquid pipe of P50, P100, P125, and gas pipe of P50.

- Ⓒ Apply refrigerating machine oil over the entire flare seat surface.

## 4. Refrigerant pipe and drain pipe

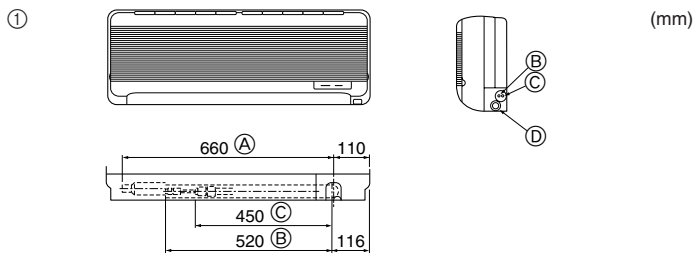


Fig. 4-2

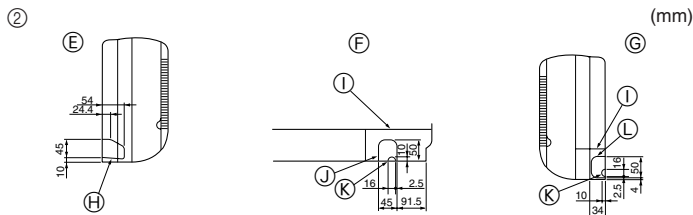
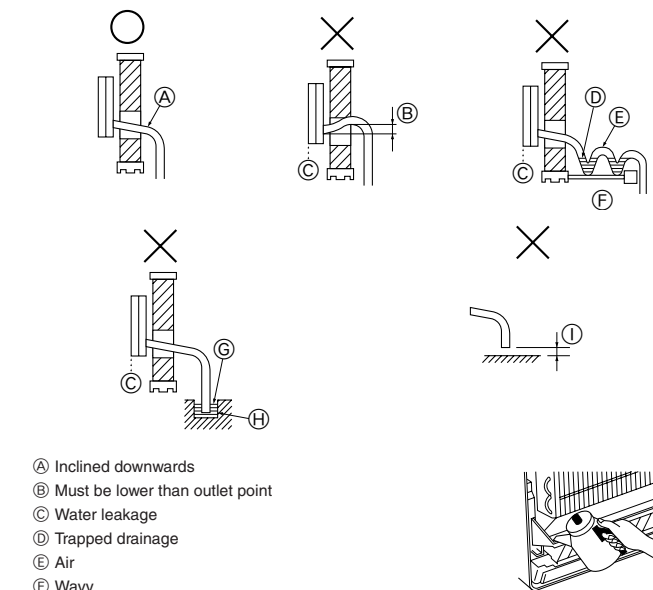


Fig. 4-3



- (A) Inclined downwards
- (B) Must be lower than outlet point
- (C) Water leakage
- (D) Trapped drainage
- (E) Air
- (F) Wavy
- (G) The end of drain pipe is under water.
- (H) Drainage ditch
- (I) 5 cm or less between the end of drain pipe and the ground

Fig. 4-4

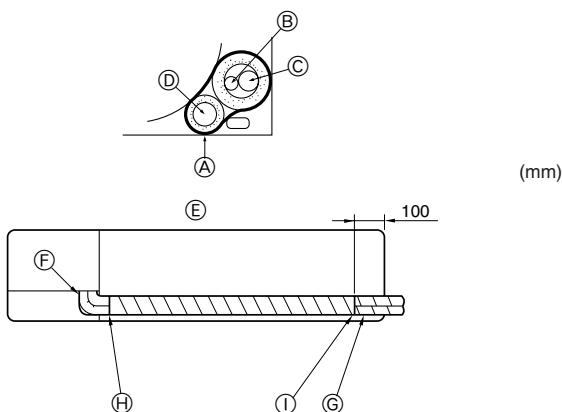


Fig. 4-5

### 4.2. Positioning refrigerant and drain piping

① Position of refrigerant and drain piping (Fig. 4-2)

- The drain pipe can be cut midway to meet the on-site conditions.
  - (A) Total length of flexible hose
  - (B) Liquid pipe
  - (C) Gas pipe
  - (D) Drain hose

② Determine the position of the knockout holes on the unit body. (Fig. 4-3)

► **Cut the knockout holes using a saw blade or an adequate knife.**  
Take care not to damage other parts of the unit.

- Remove the corner box and drill a knockout hole. If a hole is made without removing the box, the drain hose could be damaged.

- (E) Left-side piping
- (F) Lower piping
- (G) Right-side piping
- (H) Knockout hole for left-side piping
- (I) Corner box
- (J) Knockout hole for lower piping
- (K) Through hole for the remote controller's cable
- (L) Knockout hole for right-side piping

### 4.3. Drain piping (Fig. 4-4)

- Drain pipes should have an inclination of 1/100 or more.
- For extension of the drain pipe, use a soft hose (inner dia. 16 mm) available on the market or hard vinyl chloride pipe (VP-16). Make sure that there is no water leakage from the connections.
- If the drain pipe passes indoors it must be covered with insulating material (foamed polyethylene: specific gravity: 0.03, thickness: 9 mm or more) available on the market.
- Do not put the drain piping directly in a drainage ditch where sulphuric gas may be generated.
- When piping has been completed, check that water flows from the end of the drain pipe.

⚠ **Caution:**

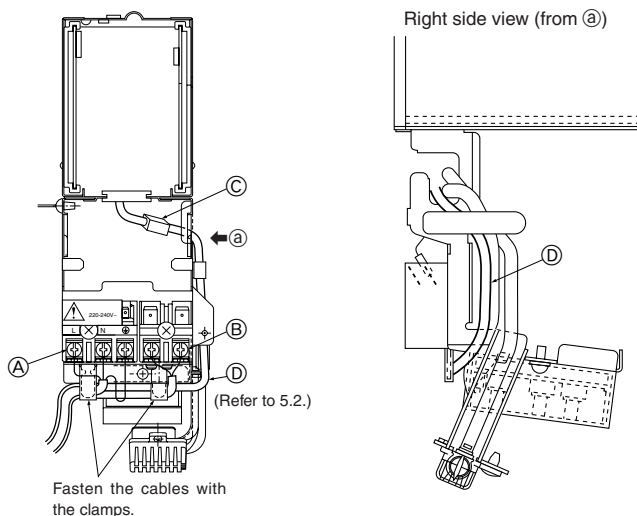
The drain pipe should be installed according to this Installation Manual to ensure correct drainage. Thermal insulation of the drain pipes is necessary to prevent condensation. If the drain pipes are not properly installed and insulated, condensation may drip on the ceiling, floor or other possessions.

### 4.4. Completing the piping (Fig. 4-5)

- To prevent condensation from dripping, put felt tape over the insulation materials on the refrigerant and drain pipes within the unit as shown in the diagram.
- Arrange the drain hose so that it goes to the bottom of the unit.
- The overlapping width of felt tape is one half of the tape width.

- (A) Felt tape
- (B) Liquid pipe
- (C) Gas pipe
- (D) Drain piping
- (E) Viewed from the back
- (F) Take care that the middle of the drain hose is not raised.
- (G) In the case of left piping, the refrigerant pipes and the drain pipe should be taped separately.
- (H) Wrap together the refrigerant pipes and the drain pipe with felt tape so that white felt overlaps by 20 mm or more.
- \* The pipes should be wrapped so that they are housed behind the unit.
- (I) Fix the end of the felt tape with a bandage fixture.

## 5. Electrical work



- Ⓐ Terminal block for power supply
- Ⓑ Terminal block for transmission cable (Shared with the M-NET remote controller)
- Ⓒ Connector for MA remote controller
- Ⓓ MA remote controller cable (ACCESSORY ④)

Fig. 5-1

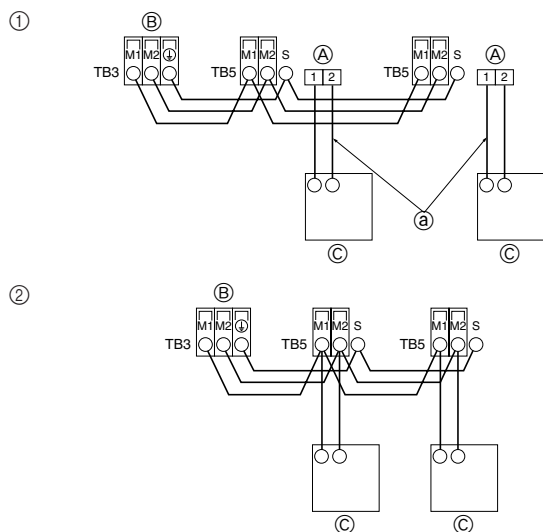


Fig. 5-2

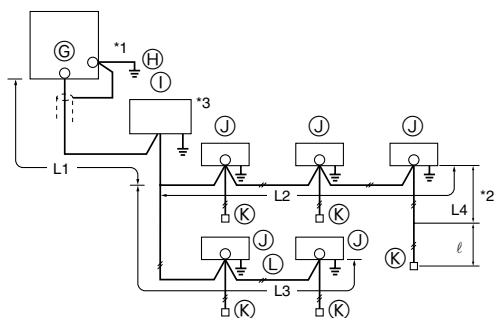


Fig. 5-3

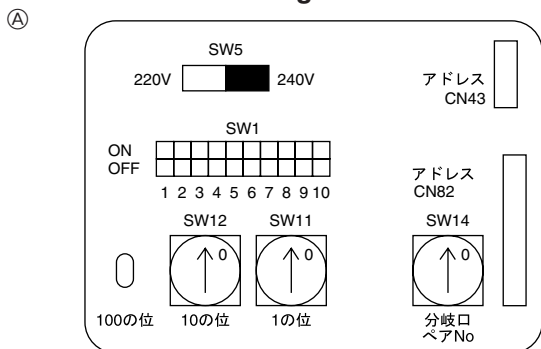


Fig. 5-4

### 5.1. Indoor unit (Fig. 5-1)

- 1) Remove the front panel, then remove the corner box from the lower right corner of the indoor unit.
- 2) Remove the screw fixing the electric parts cover and remove the cover.
- 3) Connect the power cable and transmission cable to the terminal block.
- The electric parts box may have to be pulled forward during customer service etc. Therefore, the wires must have some extra length.
- 4) After each wire is connected, fix it with pawls.
- 5) After the wiring is complete, re-assemble the indoor unit in the reverse order of its disassembly

A means for the disconnection of the supply with an isolation switch, or similar device, in all active conductors shall be incorporated in the fixed wiring.

#### Power supply wiring

- Power supply codes of appliance shall not be lighter than design 245 IEC 53 or 227 IEC 53.
  - A switch with at least 3 mm contact separation in each pole shall be provided by the air conditioner installation.
- Power cable size: more than 1.5 mm<sup>2</sup>.

#### Note:

Install an earth longer and thicker than other cables.

### 5.2. Connecting remote controller, indoor and outdoor transmission cables (Fig. 5-2)

- Connect indoor unit TB5 and outdoor unit TB3. (Non-polarized 2-wire)  
The "S" on indoor unit TB5 is a shielding wire connection. For specifications about the connecting cables, refer to the outdoor unit installation manual.
- Install a remote controller following the manual supplied with the remote controller.
- Connect the remote controller's transmission cable within 10 m using a 0.75 mm<sup>2</sup> core cable. If the distance is more than 10 m, use a 1.25 mm<sup>2</sup> junction cable.

#### ① MA Remote controller

- Connect the connector for MA remote controller. (Non-polarized 2-wire)
- DC 9 to 13 V between 1 and 2 (MA remote controller)

④ MA remote controller cable (ACCESSORY ④)

#### ② M-NET Remote controller

- Connect the "M1" and "M2" on indoor unit TB5 to a M-NET remote controller. (Non-polarized 2-wire)
- DC 24 to 30 V between M1 and M2 (M-NET remote controller)

Ⓐ Connector for MA remote controller

Ⓑ Terminal block for outdoor transmission cable

Ⓒ Remote controller

### Constraints on transmission cable (Fig. 5-3)

Longest wiring length (L1+L2+L4 or L1+L3 or L2+L3+L4): less than 200 m  
Length between indoor unit and remote controller (ℓ): within 10 m

- Ⓒ Outdoor unit
- Ⓓ Earth
- Ⓘ BC controller
- Ⓜ Indoor unit
- Ⓨ M-NET Remote controller
- Ⓦ Non-polarized 2-wire

#### Note:

- \*1 Put the transmission cable earth via the outdoor unit's earth terminal (Ⓓ) to the ground.
- \*2 If the remote controller cable exceeds 10 m, use a 1.25 mm<sup>2</sup> diameter cable over the exceeded portion, and add that exceeded portion to within 200 m.
- \*3 The BC controller is required only for simultaneous cooling and heating series R2.

### 5.3. Setting addresses (Fig. 5-4)

(Be sure to operate with the main power turned OFF.)

- There are two types of rotary switch setting available: setting addresses 1 to 9 and over 10, and setting branch numbers.

#### Note:

- Please set the switch SW5 according to the power supply voltage.
- Set SW5 to 240 V side when the power supply is 230 and 240 volts.
- When the power supply is 220 volts, set SW5 to 220 V side.

Ⓐ Address board

## 5. Electrical work

### 5.4. Types of control cables

#### 1. Wiring transmission cables: Shielding wire CVVS or CPEVS

- Cable diameter: More than 1.25 mm<sup>2</sup>

#### 2. M-NET Remote control cables

Kind of remote control cable	Shielding wire MVVS
Cable diameter	More than 0.5 to 1.25 mm <sup>2</sup>
Remarks	When 10 m is exceeded, use cable with the same specifications as transmission line wiring

#### 3. MA Remote control cables

Kind of remote control cable	2-core cable (unshielded)
Cable diameter	0.3 to 1.25 mm <sup>2</sup>

## 6. Test run (Fig. 6-1)

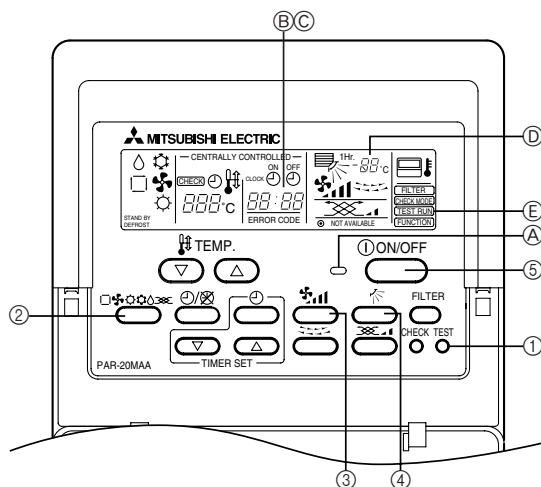


Fig. 6-1

- ① Press [TEST RUN] button twice → displaying [TEST RUN] on the screen.
- ② Press [Selecting operation] button. → Check that wind is blowing out.
- ③ Press [Fan speed adjustment] button. → Check that the wind speed is changed.
- ④ Press [Up/down airflow selection] button to change wind direction.
- ⑤ Press [ON/OFF] button to clear test run. → Test run stops.

- Ⓐ Lighting in operation
- Ⓑ Displaying inspection code
- Ⓒ Displaying remaining test run time
- Ⓓ Displaying indoor unit's liquid pipe temperature
- Ⓔ Displaying test run

#### Note:

- The 2-hour-set timer is activated to automatically stop test run after two hours.
- The remote controller displays the temperature of the indoor unit's liquid pipe on the temperature display section during test run.

This product is designed and intended for use in the residential,  
commercial and light-industrial environment.

The product at hand is based on the following EU regulations:

- Low Voltage Directive 73/23/ EEC
- Electromagnetic Compatibility Directive 89/336/ EEC

Please be sure to put the contact address/telephone number on  
this manual before handing it to the customer.