



### Initial Settings

- Press and hold “TEMP▼” and “CLEAR” buttons together
- Group▲ and ▼ to select the group number
- Time▲ and ▼ to select the unit address
- Press small “ON/OFF” (small button middle of key pad) to store the unit in the group
- Repeat above step until all groups set
- “PROHIBIT” button shows units in a group
- “CLEAR” twice deletes unit from group

### Setting the Clock

- Press “CLOCK▲ and ▼” together until clock flashes
- Press “CLOCK▲ or ▼” to set time
- Press “DAY▶” to set day
- Press small “ON/OFF” to store

### Setting the Time Pattern

- Press “MONITOR/SET” twice to get program monitor screen
- Press “PATTERN” to set pattern number ie. 1▶16
- Press “OPERATION” to set operation number ie. 1▶8
- Press “CLOCK▲ or ▼” to set time
- Press small “ON/OFF” to set command “ON” or “OFF”
- Press “MODE” to set mode
- Press “TEMP▲ or ▼” to set “ON” temperature
- When all patterns are set press “MONITOR/SET” this will move to daily pattern screen

### Setting the Daily Operating Patterns

- Press “GROUP▲ or ▼” to select group number
- Press “DAY▶” to select day
- Press “DAY PATTERN” to select daily pattern number
- When all daily patterns are set in each group press “MONITOR/SET” to exit

### External Inputs

- Level signal ON/OFF. SW3 Bit 2 and 4 On. Wires Green(1) and Brown(5)
- Emergency Shut Down. SW3 Bit 3 On. Wiring as before

### External Outputs

- Run Status. Wires Yellow (+) and Orange (-). 12VDC externally supplied
- Fault Status. Wires red (+) and Brown (-). 12VDC externally supplied