

Air-Conditioners

PLA-RP·BA Series

PLA-ZRP·BA Series

PLA-SP·BA Series

INSTALLATION MANUAL

For safe and correct use, read this manual and the outdoor unit installation manual thoroughly before installing the air-conditioner unit.

FOR INSTALLER

INSTALLATIONSHANDBUCH

Aus Sicherheitsgründen und zur richtigen Anwendung vor Installation der Klimaanlage die vorliegende Bedienungsanleitung und das Installationshandbuch gründlich durchlesen.

FÜR INSTALLATEURE

MANUEL D'INSTALLATION

Avant d'installer le climatiseur, lire attentivement ce manuel, ainsi que le manuel d'installation de l'appareil extérieur pour une utilisation sûre et correcte.

POUR L'INSTALLATEUR

INSTALLATIEHANDLEIDING

Lees deze handleiding en de installatiehandleiding van het buitenapparaat zorgvuldig door voordat u met het installeren van de airconditioner begint.

VOOR DE INSTALLATEUR

MANUAL DE INSTALACIÓN

Para un uso seguro y correcto, lea detalladamente este manual de instalación antes de montar la unidad de aire acondicionado.

PARA EL INSTALADOR

MANUALE DI INSTALLAZIONE

Per un uso sicuro e corretto, prima di installare il condizionatore d'aria leggere attentamente il presente manuale ed il manuale d'installazione dell'unità esterna.

PER L'INSTALLATORE

ΕΓΧΕΙΡΙΔΙΟ ΟΔΗΓΙΩΝ ΕΓΚΑΤΑΣΤΑΣΗΣ

Για σωστή και ασφαλή χρήση, διαβάστε προσεκτικά αυτό το εγχειρίδιο, καθώς και το εγχειρίδιο εγκατάστασης της εξωτερικής μονάδας, πριν από την εγκατάσταση της μονάδας κλιματιστικού.

ΓΙΑ ΑΥΤΟΝ ΠΟΥ ΚΑΝΕΙ ΤΗΝ ΕΓΚΑΤΑΣΤΑΣΗ

MANUAL DE INSTALAÇÃO

Para uma utilização segura e correcta, leia atentamente este manual e o manual de instalação da unidade exterior antes de instalar o aparelho de ar condicionado.

PARA O INSTALADOR

INSTALLATIONSMANUAL

Læs af sikkerhedshensyn denne manual samt manualen til installation af udendørsenheden grundigt, før du installerer klimaanlægget.

TIL INSTALLATØREN

INSTALLATIONSMANUAL

Läs bruksanvisningen och utomhusenhetens installationshandbok noga innan luftkonditioneringen installeras så att den används på ett säkert och korrekt sätt.

FÖR INSTALLATÖREN

MONTAJ ELKİTABI

Emniyetli ve doğru kullanım için, klima cihazını monte etmeden önce bu kılavuzu ve dış ünite montaj kılavuzunu tamamiyle okuyun.

MONTÖR İÇİN

РУКОВОДСТВО ПО УСТАНОВКЕ

Для обеспечения безопасной и надлежащей эксплуатации внимательно прочтите данное руководство и руководство по установке наружного прибора перед установкой кондиционера.

ДЛЯ УСТАНОВИТЕЛЯ**English****Deutsch****Français****Nederlands****Español****Italiano****Ελληνικά****Português****Dansk****Svenska****Türkçe****Русский**

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Note:
The phrase “Wired remote controller” in this installation manual refers only to the PAR-31MAA.
If you need any information for the other remote controller, please refer to either the installation manual or initial setting manual which are included in these boxes.

1. Safety precautions

- ▶ Before installing the unit, make sure you read all the “Safety precautions”.
- ▶ Please report to your supply authority or obtain their consent before connecting this equipment to the power supply system.

⚠ Warning:
Describes precautions that must be observed to prevent danger of injury or death to the user.

⚠ Caution:
Describes precautions that must be observed to prevent damage to the unit.

⚠ Warning:

- Ask a dealer or an authorized technician to install the unit.
- The user should never attempt to repair the unit or transfer it to another location.
- For installation work, follow the instructions in the Installation Manual and use tools and pipe components specifically made for use with refrigerant specified in the outdoor unit installation manual.
- The unit must be installed according to the instructions in order to minimize the risk of damage from earthquakes, typhoons, or strong winds. An incorrectly installed unit may fall down and cause damage or injuries.
- The unit must be securely installed on a structure that can sustain its weight.
- If the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room may result.
- Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.
- All electric work must be performed by a qualified technician according to local regulations and the instructions given in this manual.
- Use only specified cables for wiring. The wiring connections must be made securely with no tension applied on the terminal connections. Also, never splice the cables for wiring (unless otherwise indicated in this document). Failure to observe these instructions may result in overheating or a fire.
- The appliance shall be installed in accordance with national wiring regulations.

After installation work has been completed, explain the “Safety Precautions,” use, and maintenance of the unit to the customer according to the information in the Operation Manual and perform the test run to ensure normal operation. Both the Installation Manual and Operation Manual must be given to the user for keeping. These manuals must be passed on to subsequent users.

⚡ :Indicates a part which must be grounded.

⚠ Warning:
Carefully read the labels affixed to the main unit.

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- The terminal block cover panel of the unit must be firmly attached.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Use only accessories authorized by Mitsubishi Electric and ask a dealer or an authorized technician to install them.
- The user should never attempt to repair the unit or transfer it to another location.
- After installation has been completed, check for refrigerant leaks. If refrigerant leaks into the room and comes into contact with the flame of a heater or portable cooking range, poisonous gases will be released.
- When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R410A) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air to remain in the lines. If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards. The use of any refrigerant other than that specified for the system will cause mechanical failure or system malfunction or unit breakdown. In the worst case, this could lead to a serious impediment to securing product safety.

1.1. Before installation (Environment)

⚠ Caution:

- Do not use the unit in an unusual environment. If the air conditioner is installed in areas exposed to steam, volatile oil (including machine oil), or sulfuric gas, areas exposed to high salt content such as the seaside, the performance can be significantly reduced and the internal parts can be damaged.
- Do not install the unit where combustible gases may leak, be produced, flow, or accumulate. If combustible gas accumulates around the unit, fire or explosion may result.
- Do not keep food, plants, caged pets, artwork, or precision instruments in the direct airflow of the indoor unit or too close to the unit, as these items can be damaged by temperature changes or dripping water.

- When the room humidity exceeds 80% or when the drainpipe is clogged, water may drip from the indoor unit. Do not install the indoor unit where such dripping can cause damage.
- When installing the unit in a hospital or communications office, be prepared for noise and electronic interference. Inverters, home appliances, high-frequency medical equipment, and radio communications equipment can cause the air conditioner to malfunction or breakdown. The air conditioner may also affect medical equipment, disturbing medical care, and communications equipment, harming the screen display quality.

1.2. Before installation or relocation

⚠ Caution:

- Be extremely careful when transporting the units. Two or more persons are needed to handle the unit, as it weighs 20 kg or more. Do not grasp the packaging bands. Wear protective gloves as you can injure your hands on the fins or other parts.
- Be sure to safely dispose of the packaging materials. Packaging materials, such as nails and other metal or wooden parts may cause stabs or other injuries.
- Thermal insulation of the refrigerant pipe is necessary to prevent condensation. If the refrigerant pipe is not properly insulated, condensation will be formed.

- Place thermal insulation on the pipes to prevent condensation. If the drainpipe is installed incorrectly, water leakage and damage to the ceiling, floor, furniture, or other possessions may result.
- Do not clean the air conditioner unit with water. Electric shock may result.
- Tighten all flare nuts to specification using a torque wrench. If tightened too much, the flare nut can break after an extended period.

1.3. Before electric work

⚠ Caution:

- Be sure to install circuit breakers. If not installed, electric shock may result.
- For the power lines, use standard cables of sufficient capacity. Otherwise, a short circuit, overheating, or fire may result.
- When installing the power lines, do not apply tension to the cables.
- Be sure to ground the unit. If the unit is not properly grounded, electric shock may result.

- Use circuit breakers (ground fault interrupter, isolating switch (+B fuse), and molded case circuit breaker) with the specified capacity. If the circuit breaker capacity is larger than the specified capacity, breakdown or fire may result.

1.4. Before starting the test run

⚠ Caution:

- Turn on the main power switch more than 12 hours before starting operation. Starting operation just after turning on the power switch can severely damage the internal parts.
- Before starting operation, check that all panels, guards and other protective parts are correctly installed. Rotating, hot, or high voltage parts can cause injuries.

- Do not operate the air conditioner without the air filter set in place. If the air filter is not installed, dust may accumulate and breakdown may result.
- Do not touch any switch with wet hands. Electric shock may result.
- Do not touch the refrigerant pipes with bare hands during operation.
- After stopping operation, be sure to wait at least five minutes before turning off the main power switch. Otherwise, water leakage or breakdown may result.

2. Installation location

Refer to the outdoor unit installation manual.

3. Installing the indoor unit

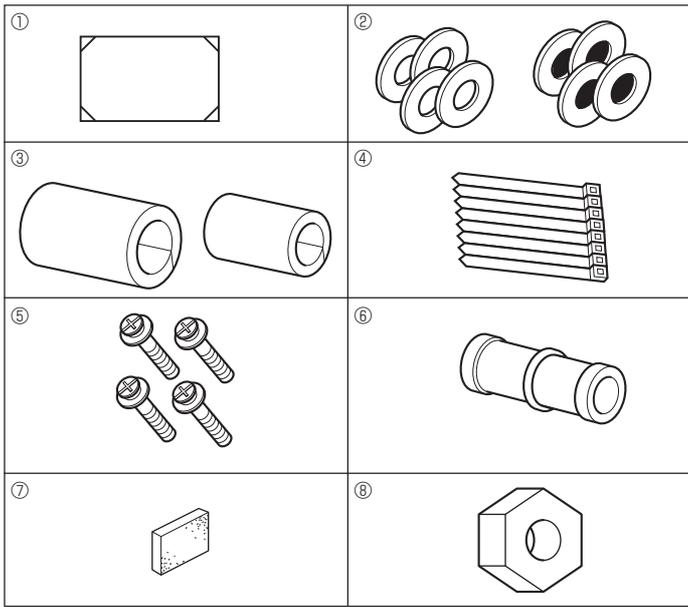


Fig. 3-1

3.1. Check the indoor unit accessories (Fig. 3-1)

The indoor unit should be supplied with the following accessories.

	Accessory name	Q'ty
①	Installation template	1
②	Washers (with insulation)	4
	Washers (without insulation)	4
③	Pipe cover (for refrigerant piping joint)	
	Small diameter	1
	Large diameter	1
④	Band	8
⑤	Screw with washer (M5 × 25) for mounting grille	4
⑥	Drain socket	1
⑦	Insulation	1
⑧	Flare nut 1/4F(P60)	1

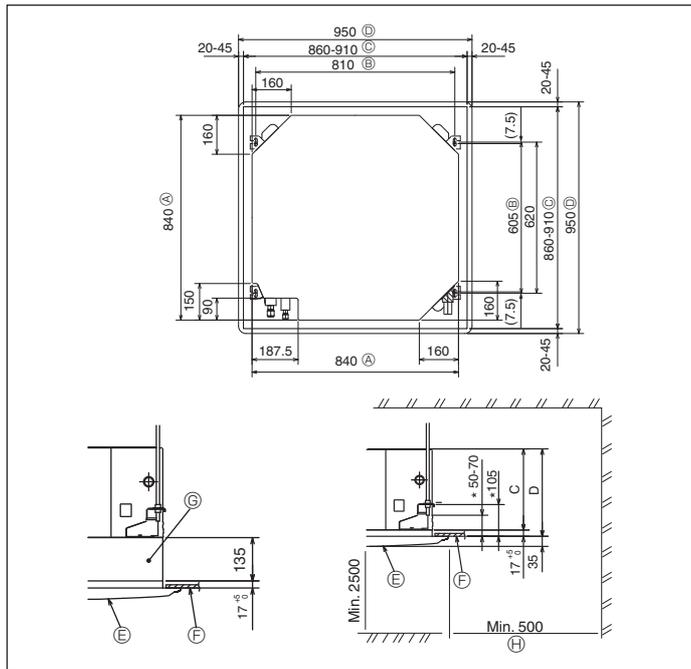


Fig. 3-2

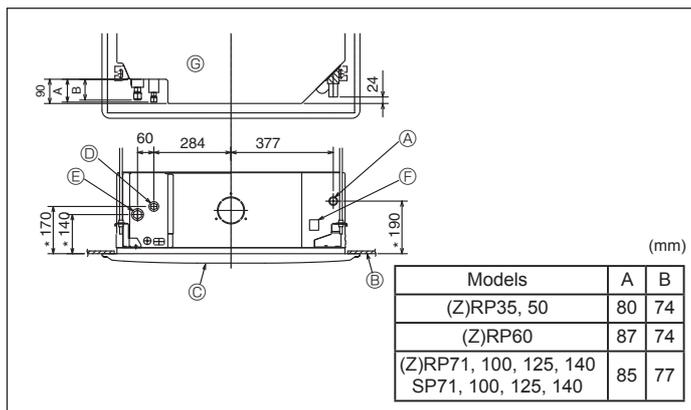


Fig. 3-3

3.2. Ceiling openings and suspension bolt installation locations (Fig. 3-2)

⚠ Caution:

Install the indoor unit at least 2.5m above floor or grade level.
For appliances not accessible to the general public.

- Using the installation template (top of the package) and the gauge (supplied as an accessory with the grille), make an opening in the ceiling so that the main unit can be installed as shown in the diagram. (The method for using the template and the gauge is shown.)
 - Before using, check the dimensions of template and gauge, because they change due to fluctuations of temperature and humidity.
 - The dimensions of ceiling opening can be regulated within the range shown in Fig.3-2; so center the main unit against the opening of ceiling, ensuring that the respective opposite sides on all sides of the clearance between them becomes identical.
- Use M10 (3/8") suspension bolts.
 - Suspension bolts are to be procured at the field.
- Install securely, ensuring that there is no clearance between the ceiling panel & grille, and between the main unit & grille.

- | | |
|---------------------------|------------------------------------|
| Ⓐ Outer side of main unit | Ⓔ Grille |
| Ⓑ Bolt pitch | Ⓕ Ceiling |
| Ⓒ Ceiling opening | Ⓖ Multi function casement (option) |
| Ⓓ Outer side of Grille | Ⓖ Entire periphery |

*Note that the space between ceiling panel of the unit and ceiling slab, etc. must be 10 to 15 mm.

* When the optional multi-functional casement is installed, add 135 mm to the dimensions marked on the figure.

(mm)

Models	C	D
PLA-RP35/50/60/71BA(2) PLA-ZRP35/50/60BA PLA-SP71BA	241	258
PLA-RP100/125/140BA(2) PLA-RP100BA3 PLA-ZRP71/100/125/140BA PLA-SP100/125/140BA	281	298

3.3. Refrigerant and drainage piping locations of indoor unit

The figure marked with * in the drawing represent the dimensions of the main unit excluding those of the optional multi function casement. (Fig. 3-3)

- Ⓐ Drain pipe
- Ⓑ Ceiling
- Ⓒ Grille
- Ⓓ Refrigerant pipe (liquid)
- Ⓔ Refrigerant pipe (gas)
- Ⓕ Water supply inlet
- Ⓖ Main unit

* When the optional multi-functional casement is installed, add 135 mm to the dimensions marked on the figure.

3. Installing the indoor unit

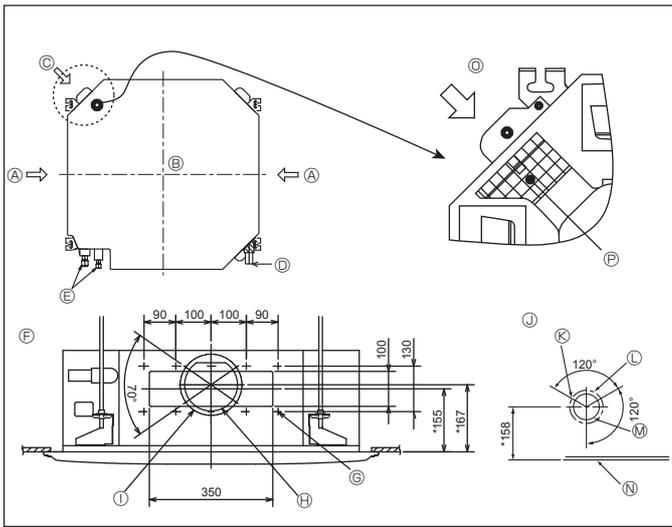


Fig. 3-4

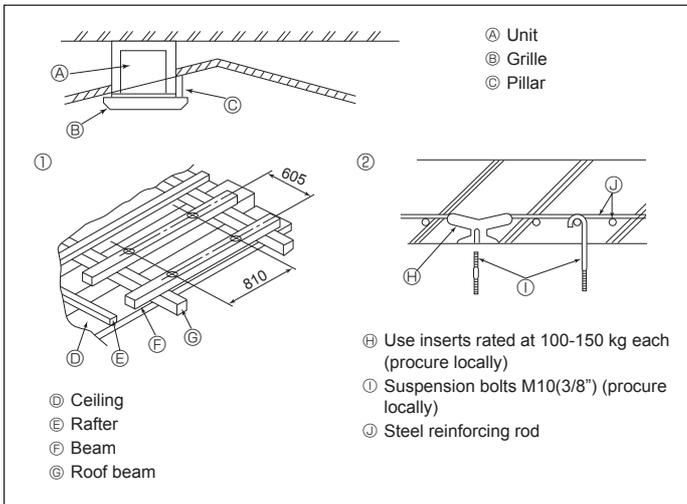


Fig. 3-5

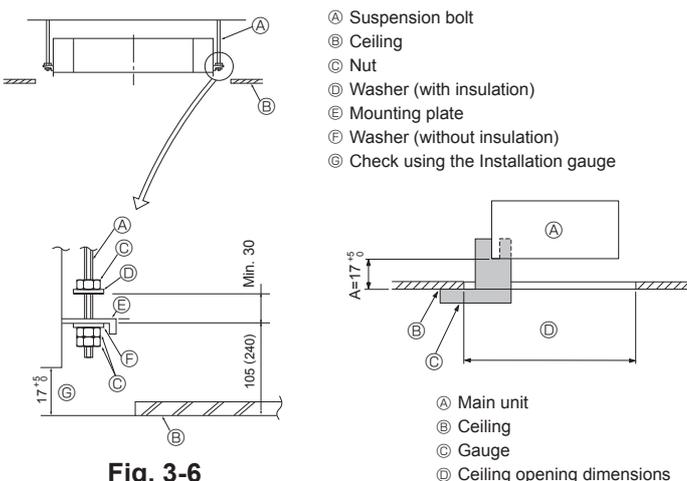


Fig. 3-6

Fig. 3-7

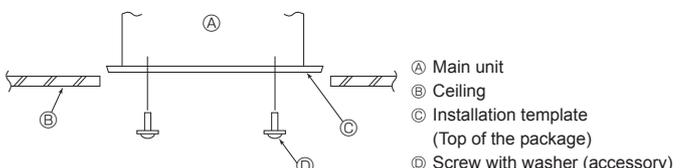


Fig. 3-8

3.4. Branch duct hole and fresh air intake hole (Fig. 3-4)

At the time of installation, use the duct holes (cut out) located at the positions shown in Fig3-4, as and when required.

- A fresh air intake hole for the optional multi function casement can also be made.

Note:

The figure marked with * in the drawing represent the dimensions of the main unit excluding those of the optional multi function casement.

When installing the optional multi function casement, add 135 mm to the dimensions marked on the figure.

When installing the branch ducts, be sure to insulate adequately. Otherwise condensation and dripping may occur.

When installing the fresh air intake hole, be sure to remove the insulator (P) that is pasted on the indoor unit.

- | | |
|----------------------------|---|
| A Branch duct hole | I ø175 burring hole pitch |
| B Indoor unit | J Fresh air intake hole diagram |
| C Fresh air intake hole | K 3-ø2.8 burring hole |
| D Drain pipe | L ø125 burring hole pitch |
| E Refrigerant pipe | M ø100 cut out hole |
| F Branch duct hole diagram | N Ceiling |
| G 14-ø2.8 burring hole | O Detailed figure of removing the insulator |
| H ø150 cut out hole | P Insulator |

3.5. Suspension structure (Give site of suspension strong structure) (Fig. 3-5)

• The ceiling work differs according to the construction of the building. Building constructors and interior decorators should be consulted for details.

- (1) Extent of ceiling removal: The ceiling must be kept completely horizontal and the ceiling foundation (framework: wooden slats and slat holders) must be reinforced in order to protect the ceiling from vibration.
- (2) Cut and remove the ceiling foundation.
- (3) Reinforce the ends of the ceiling foundation where it has been cut and add ceiling foundation for securing the ends of the ceiling board.
- (4) When installing the indoor unit on a slanted ceiling, attach a pillar between the ceiling and the grille and set so that the unit is installed horizontally.

① Wooden structures

- Use tie beams (single storied houses) or second floor beams (2 story houses) as reinforcing members.
- Wooden beams for suspending air conditioners must be sturdy and their sides must be at least 6 cm long if the beams are separated by not more than 90 cm and their sides must be at least 9 cm long if the beams are separated by as much as 180 cm. The size of the suspension bolts should be ø10 (3/8"). (The bolts do not come with the unit.)

② Ferro-concrete structures

Secure the suspension bolts using the method shown, or use steel or wooden hangers, etc. to install the suspension bolts.

3.6. Unit suspension procedures (Fig. 3-6)

Suspend the main unit as shown in the diagram.

Figures given in parentheses represent the dimensions in case of installing optional multi function casement.

1. In advance, set the parts onto the suspension bolts in the order of the washers (with insulation), washers (without insulation) and nuts (double).
 - Fit the washer with cushion so that the insulation faces downward.
 - In case of using upper washers to suspend the main unit, the lower washers (with insulation) and nuts (double) are to be set later.
2. Lift the unit to the proper height of the suspension bolts to insert the mounting plate between washers and then fasten it securely.
3. When the main unit cannot be aligned against the mounting hole on the ceiling, it is adjustable owing to a slot provided on the mounting plate.
 - Make sure that A is performed within 17-22 mm. Damage could result by failing to adhere to this range. (Fig. 3-7)

⚠ Caution:

Use the top half of the box as a protective cover to prevent dust or debris from getting inside the unit prior to installation of the decorative cover or when applying ceiling materials.

3.7. Confirming the position of main unit and tightening the suspension bolts (Fig. 3-8)

- Using the gauge attached to the grille, ensure that the bottom of the main unit is properly aligned with the opening of the ceiling. Be sure to confirm this, otherwise condensation may form and drip due to air leakage, etc.
- Confirm that the main unit is horizontally levelled, using a level or a vinyl tube filled with water.
- After checking the position of the main unit, tighten the nuts of the suspension bolts securely to fasten the main unit.
- The installation template (top of the package) can be used as a protective sheet to prevent dust from entering the main unit when the grilles are left unattached for a while or when the ceiling materials are to be lined after installation of the unit is finished.

* As for the details of fitting, refer to the instructions given on the Installation template.

4. Installing the refrigerant piping

4.1. Precautions

For devices that use R410A refrigerant

- Use ester oil, ether oil or alkylbenzene oil (small amount) as the refrigeration oil applied to the flared sections.
- Use C1220 copper phosphorus for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Use refrigerant pipes with the thicknesses specified in the table below. Make sure the insides of the pipes are clean and do not contain any harmful contaminants such as sulfuric compounds, oxidants, debris, or dust.

⚠ Warning:

When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R410A) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air to remain in the lines.

If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards.

The use of any refrigerant other than that specified for the system will cause mechanical failure or system malfunction or unit breakdown. In the worst case, this could lead to a serious impediment to securing product safety.

	(Z)RP35, 50	(Z)RP60-140	SP71-140
Liquid pipe	φ 6.35 thickness 0.8 mm	φ 9.52 thickness 0.8 mm	
Gas pipe	φ 12.7 thickness 0.8 mm	φ 15.88 thickness 1.0 mm	

- Do not use pipes thinner than those specified above.

4.2. Connecting pipes (Fig. 4-1)

- When commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (heat-resistant to 100 °C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipe should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 9 mm or more).
- Apply thin layer of refrigerant oil to pipe and joint seating surface before tightening flare nut.
- Use 2 wrenches to tighten piping connections.
- Use refrigerant piping insulation provided to insulate indoor unit connections. Insulate carefully.

ⓑ Flare nut tightening torque

Copper pipe O.D. (mm)	Flare nut O.D. (mm)	Tightening torque (N·m)
φ6.35	17	14-18
φ6.35	22	34-42
φ9.52	22	34-42
φ12.7	26	49-61
φ12.7	29	68-82
φ15.88	29	68-82
φ15.88	36	100-120
φ19.05	36	100-120

ⓒ Apply refrigerating machine oil over the entire flare seat surface.

ⓓ Use correct flare nuts meeting the pipe size of the outdoor unit.

Available pipe size

	(Z)RP35, 50	(Z)RP60	(Z)RP71-140	SP71-140
Liquid side	φ6.35 O	φ6.35		—
	—	φ9.52 O	φ9.52 O	
Gas side	φ12.7 O	φ15.88 O	φ15.88 O	

O : Factory flare nut attachment to the heat exchanger.

⚠ Warning:

When installing the unit, securely connect the refrigerant pipes before starting the compressor.

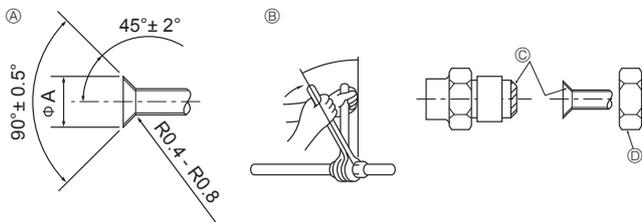


Fig. 4-1

Ⓐ Flare cutting dimensions

Copper pipe O.D. (mm)	Flare dimensions φA dimensions (mm)
φ6.35	8.7 - 9.1
φ9.52	12.8 - 13.2
φ12.7	16.2 - 16.6
φ15.88	19.3 - 19.7
φ19.05	23.6 - 24.0

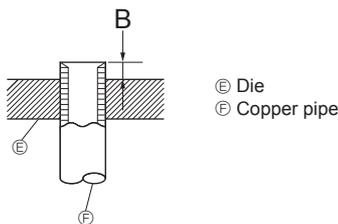


Fig. 4-2

Copper pipe O.D. (mm)	B (mm)
	Flare tool for R410A
	Clutch type
φ6.35 (1/4")	0 - 0.5
φ9.52 (3/8")	0 - 0.5
φ12.7 (1/2")	0 - 0.5
φ15.88 (5/8")	0 - 0.5
φ19.05 (3/4")	0 - 0.5

4. Installing the refrigerant piping

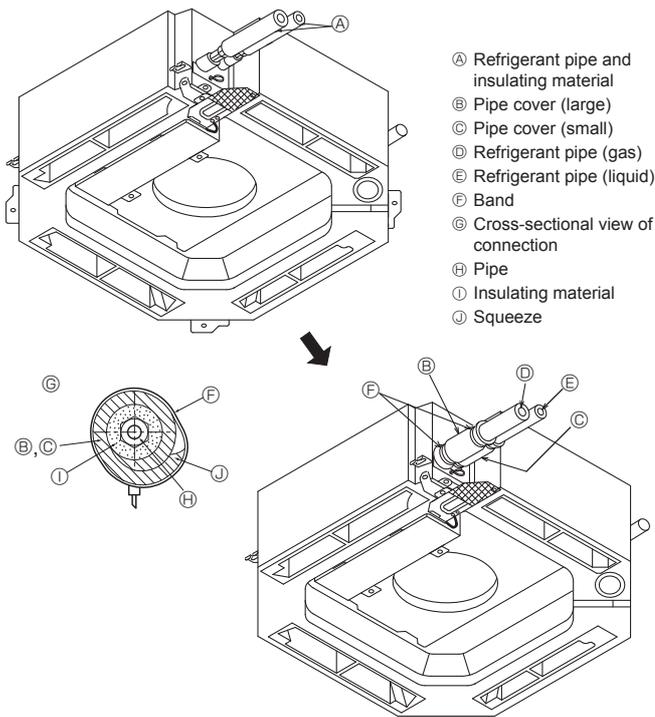


Fig. 4-3

4.3. Indoor unit (Fig. 4-3)

Heat insulation for refrigerant pipes:

- 1 Wrap the enclosed large-sized pipe cover around the gas pipe, making sure that the end of the pipe cover touches the side of the unit.
 - 2 Wrap the enclosed small-sized pipe cover around the liquid pipe, making sure that the end of the pipe cover touches the side of the unit.
 - 3 Secure both ends of each pipe cover with the enclosed bands. (Attach the bands 20 mm from the ends of the pipe cover.)
- After connecting the refrigerant piping to the indoor unit, be sure to test the pipe connections for gas leakage with nitrogen gas. (Check that there is no refrigerant leakage from the refrigerant piping to the indoor unit.)

4.4. For twin/triple combination

Refer to the outdoor unit installation manual.

5. Drainage piping work

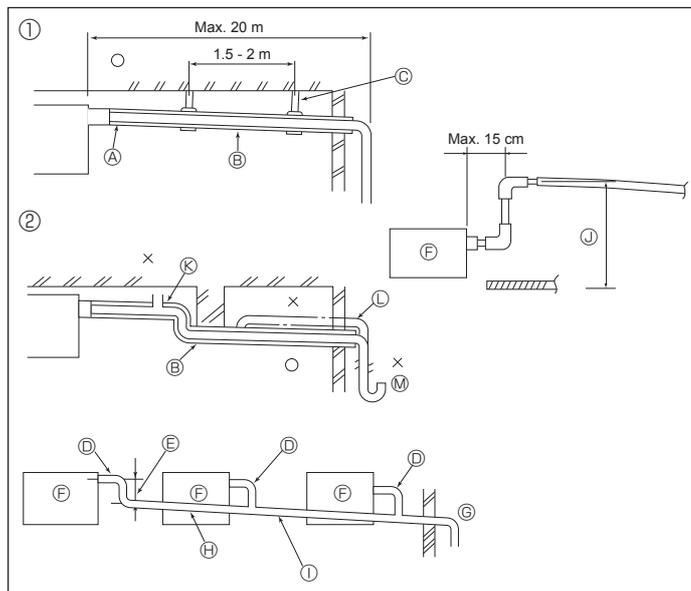


Fig. 5-1

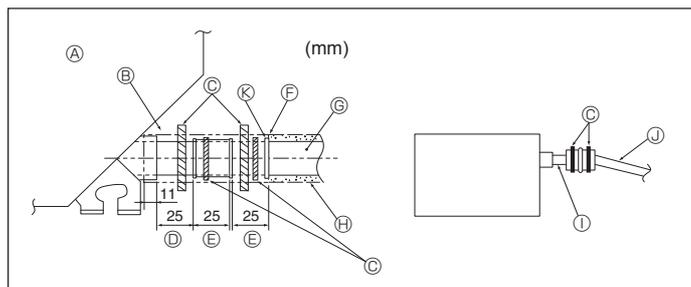


Fig. 5-2

5.1. Drainage piping work (Fig. 5-1)

- Use VP25 (O.D. ø32 PVC TUBE) for drain piping and provide 1/100 or more downward slope.
- Be sure to connect the piping joints using a polyvinyl type adhesive.
- Observe the figure for piping work.
- Use the included drain hose to change the extraction direction.

- | | |
|----------------------------------|-----------------|
| ① Correct piping | ⓐ Support metal |
| ② Wrong piping | ⓑ Air bleeder |
| Ⓐ Insulation (9 mm or more) | ⓓ Raised |
| Ⓑ Downward slope (1/100 or more) | ⓓ Odor trap |

Grouped piping

- | | |
|--|---|
| Ⓓ O.D. ø32 PVC TUBE | ⓓ Downward slope (1/100 or more) |
| Ⓔ Make it as large as possible | ⓔ O.D. ø38 PVC TUBE for grouped piping. (9 mm or more insulation) |
| Ⓕ Indoor unit | ⓕ Up to 85 cm piping. |
| Ⓖ Make the piping size large for grouped piping. | |

1. Connect the drain socket (supplied with the unit) to the drain port. (Fix the tube using PVC adhesive then secure it with a band.)
2. Install a locally purchased drain pipe (PVC pipe, O.D. ø32). (Fix the pipe using PVC adhesive then secure it with a band.)
3. Insulate the tube and pipe. (PVC pipe, O.D. ø32 and socket)
4. Check that drain flows smoothly.
5. Insulate the drain port with insulating material, then secure the material with a band. (Both insulating material and band are supplied with the unit.)

- | | |
|----------------------------|---|
| Ⓐ Unit | Ⓒ Drain pipe (O.D. ø32 PVC TUBE) |
| Ⓑ Insulating material | Ⓓ Insulating material (purchased locally) |
| Ⓒ Band | Ⓛ Transparent PVC pipe |
| Ⓓ Drain port (transparent) | ⓓ O.D. ø32 PVC TUBE (Slope 1/100 or more) |
| Ⓛ Insertion margin | ⓕ Drain socket |
| ⓕ Matching | |

6. Electrical work

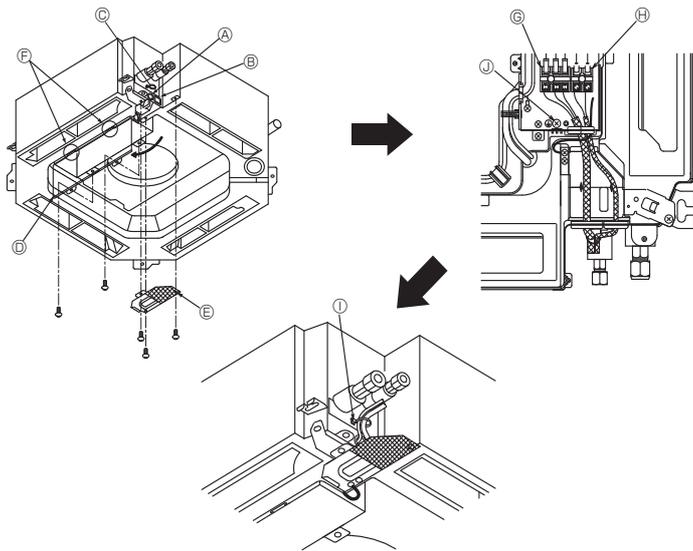


Fig. 6-1

6.1. Indoor unit (Fig. 6-1)

1. Remove the electrical wiring service panel.
 2. Remove the electrical box cover.
 3. Wire the power cable and control cable separately through the respective wiring entries given in the diagram.
- Do not allow slackening of the terminal screws.
 - Leave excess cable so that the electrical box cover can be suspended below the unit during servicing. (Approx. 50 to 100 mm)

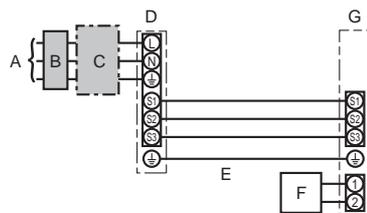
- Ⓐ Entry for control cable
- Ⓑ Entry for power
- Ⓒ Clamp
- Ⓓ Electrical box cover
- Ⓔ Service panel for electrical wiring
- Ⓕ Temporary hook for electrical box cover
- Ⓖ Indoor / Outdoor unit connecting terminals
- Ⓗ Remote controller connector
- Ⓘ Secure with the clamp
- ⓷ Earth terminal

6.1.1. Indoor unit power supplied from outdoor unit

The following connection patterns are available.

The outdoor unit power supply patterns vary on models.

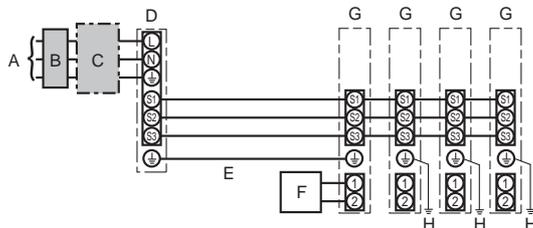
1:1 System



- A Outdoor unit power supply
- B Earth leakage breaker
- C Wiring circuit breaker or isolating switch
- D Outdoor unit
- E Indoor unit/outdoor unit connecting cables
- F Remote controller
- G Indoor unit

* Affix label A that is included with the manuals near each wiring diagram for the indoor and outdoor units.

Simultaneous twin/triple/quadruple system



- A Outdoor unit power supply
- B Earth leakage breaker
- C Wiring circuit breaker or isolating switch
- D Outdoor unit
- E Indoor unit/outdoor unit connecting cables
- F Remote controller
- G Indoor unit
- H Indoor unit earth

* Affix label A that is included with the manuals near each wiring diagram for the indoor and outdoor units.

Indoor unit model		PLA	
Wiring Wire No. x size (mm ²)	Indoor unit-Outdoor unit	*1	3 × 1.5 (polar)
	Indoor unit-Outdoor unit earth	*1	1 × Min. 1.5
	Indoor unit earth		1 × Min. 1.5
	Remote controller-Indoor unit	*2	2 × 0.3 (Non-polar)
Circuit rating	Indoor unit (Heater) L-N	*3	—
	Indoor unit-Outdoor unit S1-S2	*3	AC 230 V
	Indoor unit-Outdoor unit S2-S3	*3	DC24 V
	Remote controller-Indoor unit	*3	DC12 V

*1. <For 35-140 outdoor unit application>

Max. 45 m

If 2.5 mm² used, Max. 50 m

If 2.5 mm² used and S3 separated, Max. 80 m

<For 200/250 outdoor unit application>

Max. 18 m

If 2.5 mm² used, Max. 30 m

If 4 mm² used and S3 separated, Max. 50 m

If 6 mm² used and S3 separated, Max. 80 m

*2. The 10 m wire is attached in the remote controller accessory. Max. 500 m

*3. The figures are NOT always against the ground.

S3 terminal has DC 24 V against S2 terminal. However between S3 and S1, these terminals are not electrically insulated by the transformer or other device.

Notes: 1. Wiring size must comply with the applicable local and national code.

2. Power supply cords and indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)

3. Install an earth longer than other cables.

Warning:

Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in a smoke, a fire or communication failure.

6. Electrical work

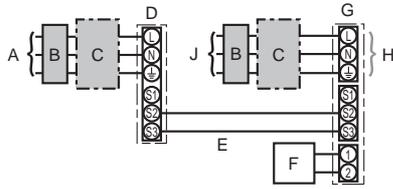
6.1.2. Separate indoor unit/outdoor unit power supplies (For PUHZ application only)

The following connection patterns are available.

The outdoor unit power supply patterns vary on models.

1:1 System

* The indoor power supply terminal kit is required.

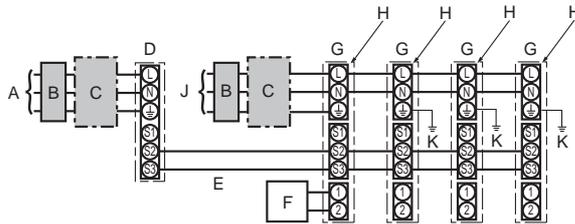


- A Outdoor unit power supply
- B Earth leakage breaker
- C Wiring circuit breaker or isolating switch
- D Outdoor unit
- E Indoor unit/outdoor unit connecting cables
- F Remote controller
- G Indoor unit
- H Option
- J Indoor unit power supply

* Affix label B that is included with the manuals near each wiring diagram for the indoor and outdoor units.

Simultaneous twin/triple/quadruple system

* The indoor power supply terminal kits are required.



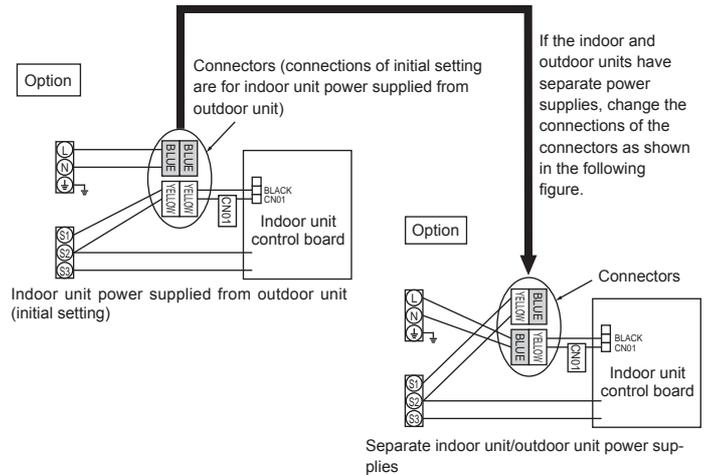
- A Outdoor unit power supply
- B Earth leakage breaker
- C Wiring circuit breaker or isolating switch
- D Outdoor unit
- E Indoor unit/outdoor unit connecting cables
- F Remote controller
- G Indoor unit
- H Option
- J Indoor unit power supply
- K Indoor unit earth

* Affix label B that is included with the manuals near each wiring diagram for the indoor and outdoor units.

If the indoor and outdoor units have separate power supplies, refer to the table below. If the indoor power supply terminal kit is used, change the indoor unit electrical box wiring referring to the figure in the right and the DIP switch settings of the outdoor unit control board.

	Indoor unit specifications								
Indoor power supply terminal kit (option)	Required								
Indoor unit electrical box connector connection change	Required								
Label affixed near each wiring diagram for the indoor and outdoor units	Required								
Outdoor unit DIP switch settings (when using separate indoor unit/outdoor unit power supplies only)	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>ON</td> <td></td> <td></td> <td style="border: 2px solid black;">3</td> </tr> <tr> <td>OFF</td> <td>1</td> <td>2</td> <td></td> </tr> </table> (SW8) Set the SW8-3 to ON.	ON			3	OFF	1	2	
ON			3						
OFF	1	2							

* There are 3 types of labels (labels A, B and C). Affix the appropriate labels to the units according to the wiring method.



Indoor unit model		PLA
Indoor unit power supply		~N (single), 50 Hz, 230 V
Indoor unit input capacity Main switch (Breaker)	*1	16 A
Wiring Wire No. x Wire size (mm ²)	Indoor unit power supply & earth	3 × Min. 1.5
	Indoor unit-Outdoor unit	2 × Min. 0.3
	Indoor unit-Outdoor unit earth	—
	Remote controller-Indoor unit	2 × 0.3 (Non-polar)
Circuit rating	Indoor unit L-N	*4 AC 230 V
	Indoor unit-Outdoor unit S1-S2	*4 —
	Indoor unit-Outdoor unit S2-S3	*4 DC24 V
	Remote controller-Indoor unit	*4 DC12 V

*1. A breaker with at least 3.0 mm contact separation in each pole shall be provided. Use earth leakage breaker (NV).
The breaker shall be provided to ensure disconnection of all active phase conductors of the supply.

*2. Max. 120 m

*3. The 10 m wire is attached in the remote controller accessory. Max. 500 m

*4. The figures are NOT always against the ground.

- Notes:**
1. Wiring size must comply with the applicable local and national code.
 2. Power supply cords and indoor unit/outdoor unit connecting cords shall not be lighter than polychloroprene sheathed flexible cord. (Design 60245 IEC 57)
 3. Install an earth longer than other cables.

⚠ Warning:

Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in a smoke, a fire or communication failure.

6. Electrical work

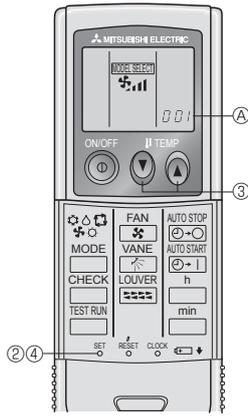


Fig. 6-2

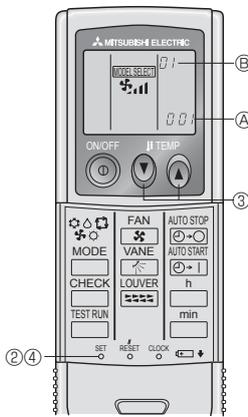


Fig. 6-3

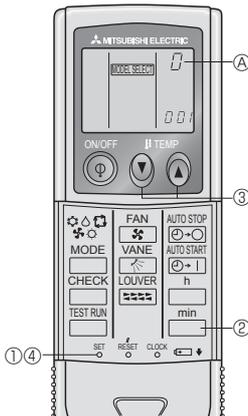


Fig. 6-4

6.2. Remote controller

6.2.1. For wired remote controller

1) 2 remote controllers setting

If 2 remote controllers are connected, set one to "Main" and the other to "Sub". For setting procedures, refer to "Function selection of remote controller" in the operation manual for the indoor unit.

6.2.2. For wireless remote controller

1) Setting (Fig. 6-2)

- ① Insert batteries.
- ② Press the SET button with something sharp at the end.
MODEL SELECT blinks and Model No. is lighted.
- ③ Press the temp \uparrow \downarrow buttons to set the Model No.
If you mistook the operation, press the ON/OFF Ⓞ button and operate again from procedure ②.
- ④ Press the SET button with something sharp at the end.
MODEL SELECT and Model No. are lighted for 3 seconds, then turned off.

Indoor	Outdoor	Ⓐ Model No.
PLA	PUH, PUHZ, SUZ	001
	PU	033

2) Automatic fan speed setting (Fig. 6-3)

It is necessary to set for wireless remote controller only when automatic fan speed is not set at initial setting.

It is not necessary to set for wired remote controller with automatic fan speed at initial setting.

1. Press the SET button with something sharp at the end.
Operate when display of remote controller is off.
MODEL SELECT blinks and Model No. is lighted Ⓐ.
2. Press the AUTO STOP Ⓞ button.
MODEL SELECT blinks and setting No. is lighted Ⓑ.
(Setting No.01: without automatic fan speed)
3. Press the temp \uparrow \downarrow buttons to set the setting No.02.
(Setting No.02:with automatic fan speed)
If you mistook the operation, press the ON/OFF Ⓞ button and operate again from procedure 2.
4. Press the SET button with something sharp at the end.
MODEL SELECT and Model No. are lighted for 3 seconds, then turned off.

3) Assigning a remote controller to each unit (Fig. 6-4)

Each unit can be operated only by the assigned remote controller.
Make sure each pair of an indoor unit PC board and a remote controller is assigned to the same pair No.

4) Wireless remote controller pair number setting operation

- ① Press the SET button with something sharp at the end.
Start this operation from the status of remote controller display turned off.
MODEL SELECT blinks and Model No. is lighted.
- ② Press the min button twice continuously. Pair No. "0" blinks.
- ③ Press the temp \uparrow \downarrow buttons to set the pair number you want to set.
If you mistook the operation, press the ON/OFF Ⓞ button and operate again from procedure 2.
- ④ Press the SET button with something sharp at the end.
Set pair number is lighted for 3 seconds then turned off.

Ⓐ Pair No. of wireless remote controller	Indoor PC board
0	Initial setting
1	Cut J41
2	Cut J42
3-9	Cut J41, J42

6. Electrical work

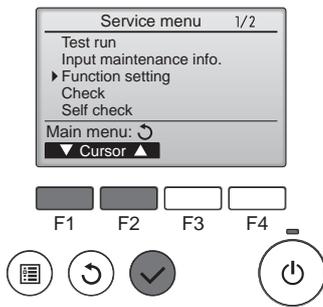


Fig. 6-5

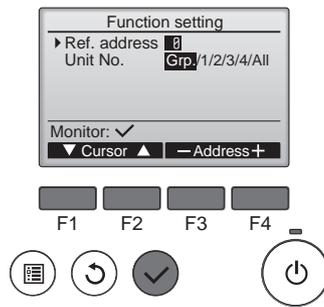


Fig. 6-6

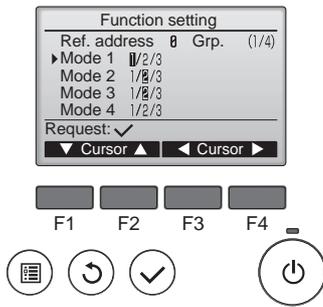


Fig. 6-7

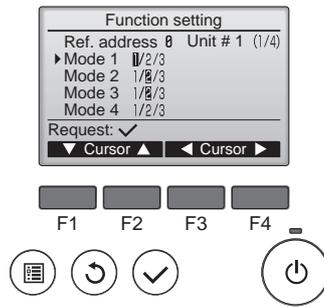


Fig. 6-8

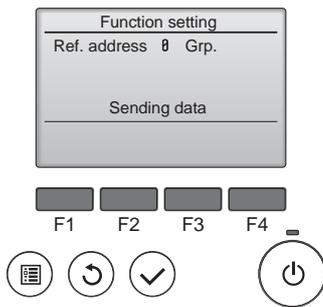


Fig. 6-9

Note:

- Make the above settings on Mr. Slim units as necessary.
- Table 1 summarizes the setting options for each mode number. Refer to the indoor unit Installation Manual for the detailed information about initial settings, mode numbers, and setting numbers for the indoor units.
- Be sure to write down the settings for all functions if any of the initial settings has been changed after the completion of installation work.

Table1. Function setting options

Mode No.	Mode	Settings	Setting No.	Unit numbers
01	Automatic recovery after power failure	Disable	1	Set "Grp." for the Unit number. These settings apply to all the connected indoor units.
		Enable (Four minutes of standby time is required after the restoration of power.)	2	
02	Thermistor selection (indoor temperature detection)	Average temperature reading of the indoor units in operation	1	
		Thermistor on the indoor unit to which the remote controller is connected (fixed)	2	
		Built-in sensor on the remote controller	3	
03	LOSSNAY connection	Not connected	1	
		Connected (without outdoor air intake by the indoor units)	2	
		Connected (with outdoor air intake by the indoor units)	3	
04	Power voltage	240 V	1	
		220 V, 230 V	2	
07	Filter sign	100 hours	1	
		2500 hours	2	
		Not displayed	3	
08	Fan speed	Silent mode (or standard)	1	
		Standard (or High ceiling 1)	2	
		High ceiling (or High ceiling 2)	3	
09	Outlet	4 directional	1	
		3 directional	2	
		2 directional	3	
10	Optional parts (High-efficiency filter)	No	1	
		Yes	2	
11	Vane	No vanes (or the vane setting No.3 is effective.)	1	
		Equipped with vanes (The vane setting No.1 is effective.)	2	
		Equipped with vanes (The vane setting No.2 is effective.)	3	

6.3. Function settings

6.3.1. Function setting on the unit (Selecting the unit functions)

1) For wired remote controller

- (Fig. 6-5)
 - Select "Service" from the Main menu, and press the [SELECT] button.
 - Select "Function settings" with the [F1] or [F2] button, and press the [SELECT] button.

- (Fig. 6-6)
 - Set the indoor unit refrigerant addresses and unit numbers with the [F1] through [F4] buttons, and then press the [SELECT] button to confirm the current setting.

<Checking the Indoor unit No.>
When the [SELECT] button is pressed, the target indoor unit will start fan operation. If the unit is common or when running all units, all indoor units for the selected refrigerant address will start fan operation.

- (Fig. 6-7)
 - When data collection from the indoor units is completed, the current settings appears highlighted. Non-highlighted items indicate that no function settings are made. Screen appearance varies depending on the "Unit No." setting.

- (Fig. 6-8)
 - Use the [F1] or [F2] button to move the cursor to select the mode number, and change the setting number with the [F3] or [F4] button.

- (Fig. 6-9)
 - When the settings are completed, press the [SELECT] button to send the setting data from the remote controller to the indoor units.
 - When the transmission is successfully completed, the screen will return to the Function setting screen.

6. Electrical work

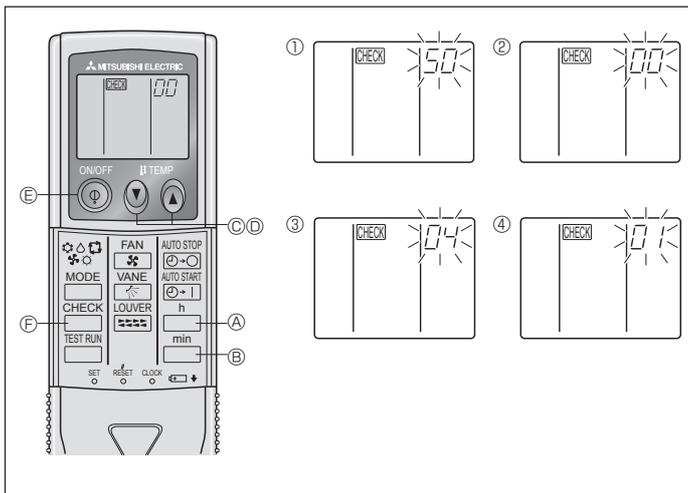


Fig. 6-10

2) For wireless remote controller (Fig. 6-10)

Changing the power voltage setting

- Be sure to change the power voltage setting depending on the voltage used.

① Going to the function select mode

Press the button (F) twice continuously.

(Start this operation from the status of remote controller display turned off.)

is lighted and "00" blinks.

Press the temp button (C) once to set "50". Direct the wireless remote controller toward the receiver of the indoor unit and press the button (A).

② Setting the unit number

Press the temp buttons (C) and (D) to set the unit number "00". Direct the wireless remote controller toward the receiver of the indoor unit and press the button (E).

③ Selecting a mode

Enter 04 to change the power voltage setting using the temp buttons (C) and (D). Direct the wireless remote controller toward the receiver of the indoor unit and press the button (A).

Current setting number:
 1 = 1 beep (1 second)
 2 = 2 beeps (1 second each)
 3 = 3 beeps (1 second each)

④ Selecting the setting number

Use the temp buttons (C) and (D) to change the power voltage setting to 01 (240 V). Direct the wireless remote controller toward the sensor of the indoor unit and press the button (A).

⑤ To select multiple functions continuously

Repeat steps ③ and ④ to change multiple function settings continuously.

⑥ Complete function selection

Direct the wireless remote controller toward the sensor of the indoor unit and press the button (E).

Note: Whenever changes are made to the function settings after installation or maintenance, be sure to record the changes with a mark in the "Setting" column of the Function table.

6.3.2. Function setting on the remote controller

Refer to the indoor unit operation manual.

Function table

Select unit number 00

Mode	Settings	Mode no.	Setting no.	Initial setting	setting
Power failure automatic recovery	Not available	01	1		
	Available *1		2	O *2	
Indoor temperature detecting	Indoor unit operating average	02	1	O	
	Set by indoor unit's remote controller		2		
	Remote controller's internal sensor		3		
LOSSNAY connectivity	Not Supported	03	1	O	
	Supported (indoor unit is not equipped with outdoor-air intake)		2		
	Supported (indoor unit is equipped with outdoor-air intake)		3		
Power voltage	240 V	04	1		
	220 V, 230 V		2	O	

Select unit numbers 01 to 03 or all units (AL [wired remote controller]/07 [wireless remote controller])

Mode	Settings	Mode no.	Setting no.	Initial setting	setting
Filter sign	100Hr	07	1		
	2500Hr		2	O	
	No filter sign indicator		3		
Fan speed	Silent	08	1		
	Standard		2	O	
	High ceiling		3		
No. of air outlets	4 directions	09	1	O	
	3 directions		2		
	2 directions		3		
Installed options (high-performance filter)	Not supported	10	1	O	
	Supported		2		
Up/down vane setting	Equipped with vanes (vaner angle setup ③)	11	1		
	Equipped with vanes (vaner angle setup ①)		2		
	Equipped with vanes (vaner angle setup ②)		3	O	

*1 When the power supply returns, the air conditioner will start 3 minutes later.

*2 Power failure automatic recovery initial setting depends on the connecting outdoor unit.

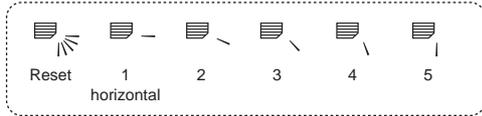
6. Electrical work

6.3.3 How to set the fixed up/down air direction (Only for wired remote controller and PUHZ, PU(H) application)

- Only the particular outlet can be fixed to certain direction with the procedures below. Once fixed, only the set outlet is fixed every time air conditioner is turned on. (Other outlets follow UP/DOWN air direction setting of the remote controller.)

■ Explanation of word

- "Refrigerant address No." and "Unit No." are the numbers given to each air conditioner.
- "Outlet No." is the number given to each outlet of air conditioner. (Refer to the right.)
- "Up/Down air direction" is the direction (angle) to fix.

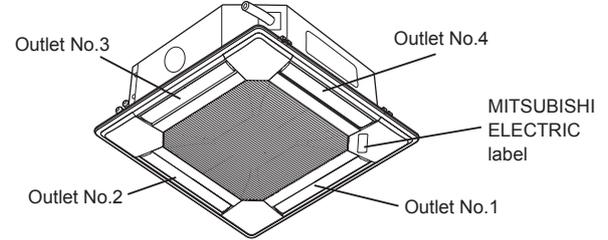


Remote controller setting

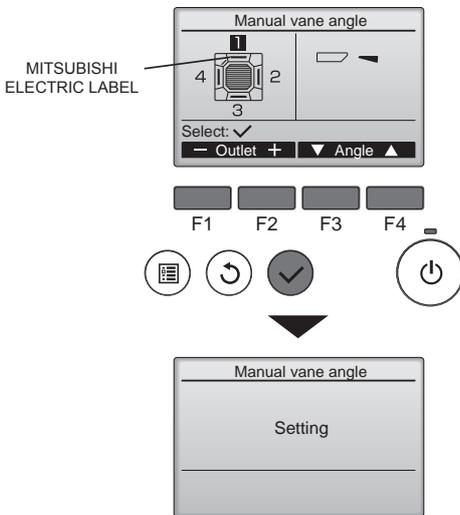
The airflow direction of this outlet is controlled by the airflow direction setting of remote controller.

Fixed setting

The airflow direction of this outlet is fixed in particular direction.
* When it is cold because of direct airflow, the airflow direction can be fixed horizontally to avoid direct airflow.



Note: "0" indicates all outlets.



If all outlets are selected,  will be displayed the next time the unit goes into operation.

Navigating through the screens

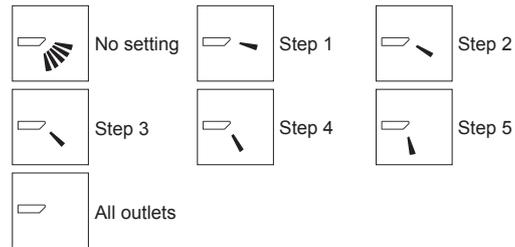
- To go back to the Main menu.....[MENU] button
- To return to the previous screen.....[RETURN] button

The current vane setting will appear.

- Select the desired outlets from 1 through 4 with the [F1] or [F2] button.
- Outlet: "1", "2", "3", "4", and "1, 2, 3, 4, (all outlets)"

Press the [F3] or [F4] button to go through the option in the order of "No setting (re-set)", "Step 1", "Step 2", "Step 3", "Step 4", and "Step 5".
Select the desired setting.

■ Vane setting



Press the [SELECT] button to save the settings.

A screen will appear that indicates the setting information is being transmitted. The setting changes will be made to the selected outlet.

The screen will automatically return to the one shown above (step 4) when the transmission is completed.

Make the settings for other outlets, following the same procedures.

6. Electrical work

Manual vane angle

▶ Ref. address 0
Unit No. 1/2/3/4

Identify unit Check button

Input display: ✓

▼Cur. —Address+ Check



Manual vane angle

▶ Ref. address 0
Unit No. 1/2/3/4

The air conditioner with the vane pointing downward is the target air conditioner.

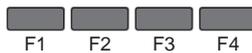
Input display: ✓



Manual vane angle

There is no response from the target device. Confirm the state of the air conditioner.

Input display: ✓



Confirmation procedure

- ① First, confirm by setting "Ref. address" to 0 and "Unit No." to 1.
 - Move the cursor to "Ref. address" or "Unit No." with the [F1] button to select.
 - Select the refrigerant address and the unit number for the units to whose vanes are to be fixed, with the [F2] or [F3] button, and press the [SELECT] button.
 - Ref. address: Refrigerant address
 - Unit No.: 1, 2, 3, 4
 Press the [F4] button to confirm the unit.
- ② Change the "Unit No." in order and check each unit.
 - Press the [F1] button to select "Unit No.".
 - Press the [F2] or [F3] button to change the "Unit No." to the unit that you want to check, and then press the [F4] button.
 - After pressing the [F4] button, wait approximately 15 seconds, and then check the current state of the air conditioner.
 - The vane is pointing downward. → This air conditioner is displayed on the remote controller.
 - All outlets are closed. → Press the [RETURN] button and continue the operation from the beginning.
 - The messages shown to the left are displayed. → The target device does not exist at this refrigerant address.
 - Press the [RETURN] button to return to the initial screen.
- ③ Change the "Ref. address" to the next number.
 - Refer to step ① to change the "Ref. address" and continue with the confirmation.

7. Test run

7.1. Before test run

- ▶ After completing installation and the wiring and piping of the indoor and outdoor units, check for refrigerant leakage, looseness in the power supply or control wiring, wrong polarity, and no disconnection of one phase in the supply.
 - ▶ Use a 500-volt megohmmeter to check that the resistance between the power supply terminals and ground is at least 1.0 MΩ.
 - ▶ Do not carry out this test on the control wiring (low voltage circuit) terminals.
- ⚠ Warning:**
Do not use the air conditioner if the insulation resistance is less than 1.0 MΩ.

7.2. Test run

7.2.1. Using wired remote controller.

- Make sure to read operation manual before test run. (Especially items to secure safety)

Step 1 Turn on the power.

- Remote controller: The system will go into startup mode, and the remote controller power lamp (green) and "PLEASE WAIT" will blink. While the lamp and message are blinking, the remote controller cannot be operated. Wait until "PLEASE WAIT" is not displayed before operating the remote controller. After the power is turned on, "PLEASE WAIT" will be displayed for approximately 2 minutes.
 - Indoor controller board: LED 1 will be lit up, LED 2 will be lit up (if the address is 0) or off (if the address is not 0), and LED 3 will blink.
 - Outdoor controller board: LED 1 (green) and LED 2 (red) will be lit up. (After the startup mode of the system finishes, LED 2 will be turned off.) If the outdoor controller board uses a digital display, [-] and [-] will be displayed alternately every second.
- If the operations do not function correctly after the procedures in step 2 and thereafter are performed, the following causes should be considered and eliminated if they are found.

(The symptoms below occur during the test run mode. "Startup" in the table means the LED display written above.)

Symptoms in test run mode		Cause
Remote Controller Display	OUTDOOR BOARD LED Display <> indicates digital display.	
Remote controller displays "PLEASE WAIT", and cannot be operated.	After "startup" is displayed, only green lights up. <00>	• After power is turned on, "PLEASE WAIT" is displayed for 2 minutes during system startup. (Normal)
After power is turned on, "PLEASE WAIT" is displayed for 3 minutes, then error code is displayed.	After "startup" is displayed, green(once) and red(once) blink alternately. <F1>	• Incorrect connection of outdoor terminal block (R, S, T and S ₁ , S ₂ , S ₃ .)
	After "startup" is displayed, green(once) and red(twice) blink alternately. <F3, F5, F9>	• Outdoor unit's protection device connector is open.
No display appears even when remote controller operation switch is turned on. (Operation lamp does not light up.)	After "startup" is displayed, green(twice) and red(once) blink alternately. <EA, Eb>	• Incorrect wiring between the indoor and outdoor unit (Polarity is wrong for S ₁ , S ₂ , S ₃ .)
	After "startup" is displayed, only green lights up. <00>	• Remote controller transmission wire short.
Display appears but soon disappears even when remote controller is operated.	After "startup" is displayed, only green lights up. <00>	• There is no outdoor unit of address 0. (Address is other than 0.)
	After "startup" is displayed, only green lights up. <00>	• Remote controller transmission wire open.
	After "startup" is displayed, only green lights up. <00>	• After canceling function selection, operation is not possible for about 30 seconds. (Normal)

7. Test run

Step 2 Switch the remote controller to "Test run".

- ① Select "Test run" from the Service menu, and press the [SELECT] button. (Fig.7-1)
- ② Select "Test run" from the Test run menu, and press the [SELECT] button. (Fig.7-2)
- ③ The test run operation starts, and the Test run operation screen is displayed.

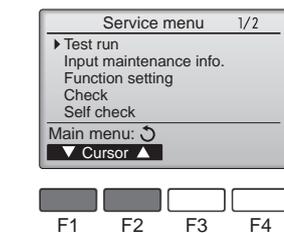


Fig. 7-1

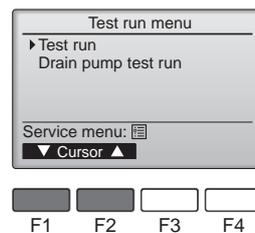


Fig. 7-2

Step 3 Perform the test run and check the airflow temperature and auto vane.

- ① Press the [F1] button to change the operation mode. (Fig.7-3)
Cooling mode: Check that cool air blows from the unit.
Heating mode: Check that warm air blows from the unit.
- ② Press the [SELECT] button to display the Vane operation screen, and then press the [F1] and [F2] buttons to check the auto vane. (Fig.7-4)
Press the [RETURN] button to return to the Test run operation screen.

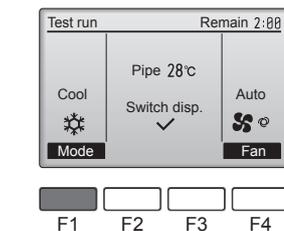


Fig. 7-3

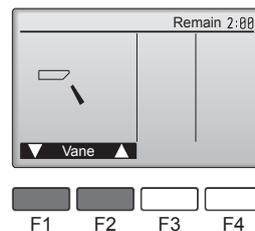


Fig. 7-4

Step 4 Confirm the operation of the outdoor unit fan.

The speed of the outdoor unit fan is controlled in order to control the performance of the unit. Depending on the ambient air, the fan will rotate at a slow speed and will keep rotating at that speed unless the performance is insufficient. Therefore, the outdoor wind may cause the fan to stop rotating or to rotate in the opposite direction, but this is not a problem.

Step 5 Stop the test run.

- ① Press the [ON/OFF] button to stop the test run. (The Test run menu will appear.)

Note: If an error is displayed on the remote controller, see the table below.

LCD	Description of malfunction	LCD	Description of malfunction	LCD	Description of malfunction
P1	Intake sensor error	P9	Pipe sensor error (dual-wall pipe)	E0 ~ E5	Communication error between the remote controller and the indoor unit
P2	Pipe sensor error (liquid pipe)	PA	Leakage error (refrigerant system)		
P4	Drain float switch connector disconnected (CN4F)	PL	Refrigerant circuit abnormal		
P5	Drain overflow protection operation	FB	Indoor controller board error	E6 ~ EF	Communication error between the indoor unit and the outdoor unit
P6	Freezing/overheating protection operation	U*, F*	Outdoor unit malfunction Refer to the wiring diagram for the outdoor unit.		
P8	Pipe temperature error	(* indicates an alphanumeric character excluding FB.)			

See the table below for the details of the LED display (LED 1, 2, and 3) on the indoor controller board.

LED1 (microcomputer power supply)	Indicates whether control power is supplied. Make sure that this LED is always lit.
LED2 (remote controller power supply)	Indicates whether power is supplied to the wired remote controller. The LED is lit only for the indoor unit that is connected to the outdoor unit that has an address of 0.
LED3 (indoor/outdoor unit communication)	Indicates whether the indoor and outdoor units are communicating. Make sure that this LED is always blinking.

7.2.2. Using SW4 in outdoor unit

Refer to the outdoor unit installation manual.

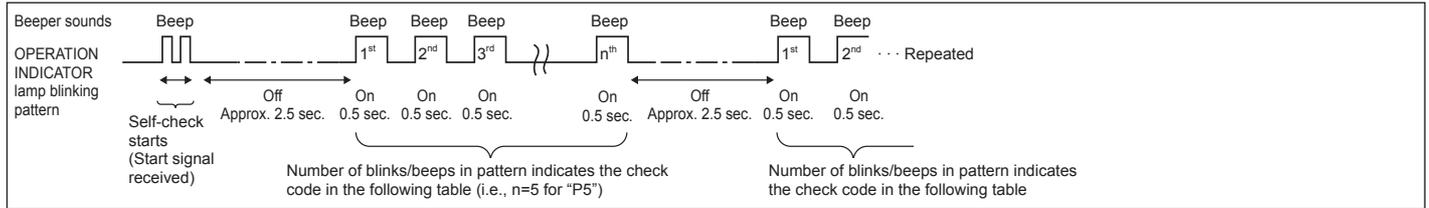
7.3. Self-check

- Refer to the installation manual that comes with each remote controller for details.

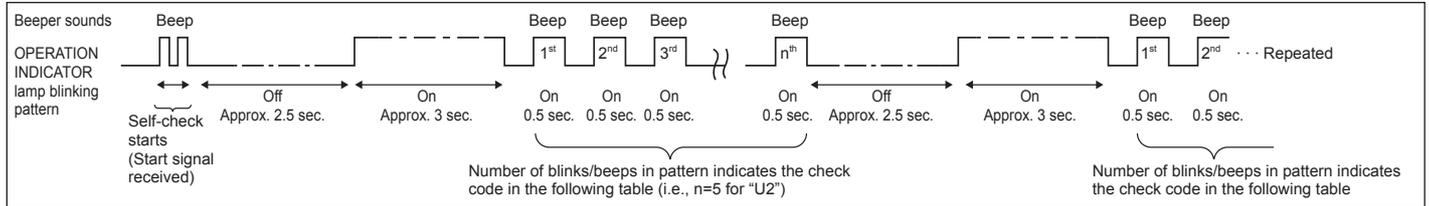
7. Test run

- Refer to the following tables for details on the check codes. (Wireless remote controller)

[Output pattern A]



[Output pattern B]



[Output pattern A] Errors detected by indoor unit

Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller Check code	Symptom	Remark
1	P1	Intake sensor error	
2	P2	Pipe (TH2) sensor error	
	P9	Pipe (TH5) sensor error	
3	E6, E7	Indoor/outdoor unit communication error	
4	P4	Drain sensor error / Float switch connector open	
5	P5	Drain pump error	
	PA	Forced compressor error	
6	P6	Freezing/Overheating protection operation	
7	EE	Communication error between indoor and outdoor units	
8	P8	Pipe temperature error	
9	E4	Remote controller signal receiving error	
10	—	—	
11	—	—	
12	Fb	Indoor unit control system error (memory error, etc.)	
14	PL	Refrigerant circuit abnormal	
No sound	E0, E3	Remote controller transmission error	
No sound	E1, E2	Remote controller control board error	
No sound	— — — —	No corresponding	

[Output pattern B] Errors detected by unit other than indoor unit (outdoor unit, etc.)

Wireless remote controller Beeper sounds/OPERATION INDICATOR lamp blinks (Number of times)	Wired remote controller Check code	Symptom	Remark
1	E9	Indoor/outdoor unit communication error (Transmitting error) (Outdoor unit)	For details, check the LED display of the outdoor controller board.
2	UP	Compressor overcurrent interruption	
3	U3, U4	Open/short of outdoor unit thermistors	
4	UF	Compressor overcurrent interruption (When compressor locked)	
5	U2	Abnormal high discharging temperature/49C worked/insufficient refrigerant	
6	U1, Ud	Abnormal high pressure (63H worked)/Overheating protection operation	
7	U5	Abnormal temperature of heat sink	
8	U8	Outdoor unit fan protection stop	
9	U6	Compressor overcurrent interruption/Abnormal of power module	
10	U7	Abnormality of super heat due to low discharge temperature	
11	U9, UH	Abnormality such as overvoltage or voltage shortage and abnormal synchronous signal to main circuit/Current sensor error	
12	—	—	
13	—	—	
14	Others	Other errors (Refer to the technical manual for the outdoor unit.)	

*1 If the beeper does not sound again after the initial 2 beeps to confirm the self-check start signal was received and the OPERATION INDICATOR lamp does not come on, there are no error records.

*2 If the beeper sounds 3 times continuously "beep, beep, beep (0.4 + 0.4 + 0.4 sec.)" after the initial 2 beeps to confirm the self-check start signal was received, the specified refrigerant address is incorrect.

- On wireless remote controller
The continuous buzzer sounds from receiving section of indoor unit.
Blink of operation lamp
- On wired remote controller
Check code displayed in the LCD.

7. Test run

- If the unit cannot be operated properly after test run, refer to the following table to find the cause.

Symptom		LED 1, 2 (PCB in outdoor unit)	Cause
Wired remote controller			
PLEASE WAIT	For about 2 minutes after power-on	After LED 1, 2 are lighted, LED 2 is turned off, then only LED 1 is lighted. (Correct operation)	•For about 2 minutes after power-on, operation of the remote controller is not possible due to system start-up. (Correct operation)
PLEASE WAIT → Error code	Subsequent to about 2 minutes after power-on	Only LED 1 is lighted. → LED 1, 2 blink.	•Connector for the outdoor unit's protection device is not connected. Reverse or open phase wiring for the outdoor unit's power terminal block (L1, L2, L3)
Display messages do not appear even when operation switch is turned ON (operation lamp does not light up).		Only LED 1 is lighted. → LED 1 blinks twice, LED 2 blinks once.	•Incorrect wiring between indoor and outdoor units (incorrect polarity of S1, S2, S3) •Remote controller wire short

On the wireless remote controller with condition above, following phenomena take place.

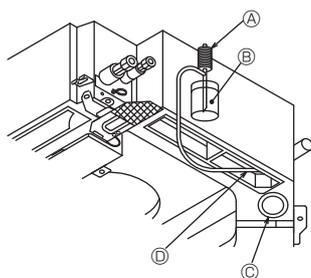
- No signals from the remote controller are accepted.
- Operation lamp is blinking.
- The buzzer makes a short ping sound.

Note:

Operation is not possible for about 30 seconds after cancellation of function selection. (Correct operation)

For description of each LED (LED1, 2, 3) provided on the indoor controller, refer to the following table.

LED 1 (power for microcomputer)	Indicates whether control power is supplied. Make sure that this LED is always lit.
LED 2 (power for remote controller)	Indicates whether power is supplied to the remote controller. This LED lights only in the case of the indoor unit which is connected to the outdoor unit refrigerant address "0".
LED 3 (communication between indoor and outdoor units)	Indicates state of communication between the indoor and outdoor units. Make sure that this LED is always blinking.



- Ⓐ Water supply pump
- Ⓑ Water (about 1000 cc)
- Ⓒ Drain plug
- Ⓓ Pour water through outlet
 - Be careful not to spray water into the drain pump mechanism.

Fig. 7-5

7.4. Check of drainage (Fig. 7-5)

- Ensure that the water is being properly drained out and that no water is leaking from joints.

When electric work is completed.

- Pour water during cooling operation and check.

When electric work is not completed.

- Pour water during emergency operation and check.

* Drain pan and fan are activated simultaneously when single phase 220-240 V is turned on to S1 and S2 on terminal block after the connector (SWE) on controller board in the electrical branch box is set to ON.

Be sure to turn it back to the former state after work.

8. System control

Refer to the outdoor unit installation manual.

9. Installing the grille

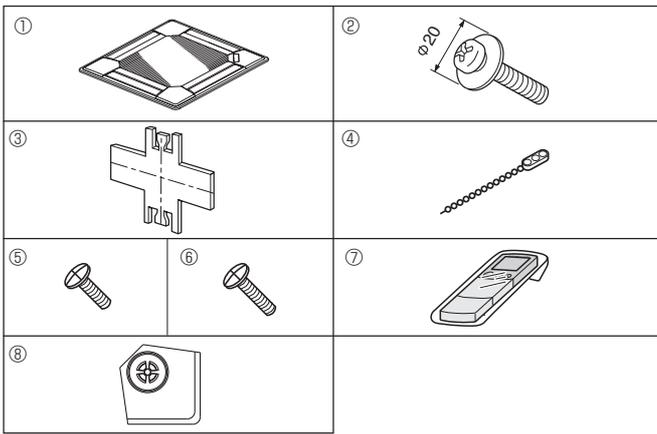


Fig. 9-1

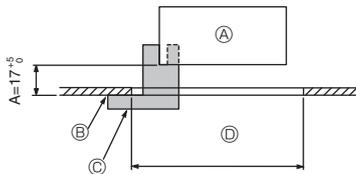


Fig. 9-2

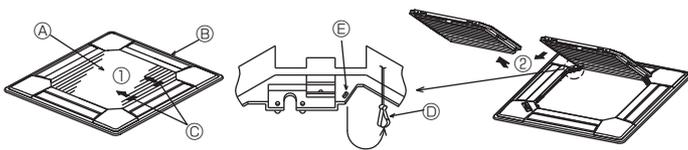


Fig. 9-3

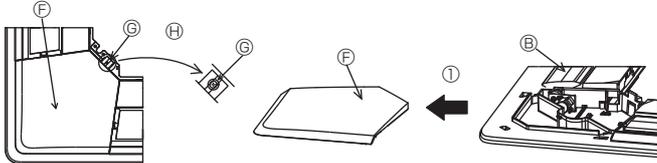


Fig. 9-4

	4-directional	3-directional
Blowout direction patterns	1 pattern: initial setting 	4 patterns: one air outlet fully closed
Blowout direction patterns	2-directional	
Blowout direction patterns	6 patterns: 2 air outlet fully closed 	

Table 1



Fig. 9-5

9.1. Checking the contents (Fig. 9-1)

- This kit contains this manual and the following parts.

	Accessory name	Qty	Remarks
①	Grille	1	950 × 950 (mm)
②	Screw with captive washer	4	M5 × 0.8 × 25
③	Gauge	1	(Divided into 4 parts)
④	Fastener	3	
⑤	Screw	4	4 × 8
⑥	Screw	1	4 × 12
⑦	Wireless remote controller	1	for PLP-6BALM, PLP-6BALME
⑧	i-see sensor corner panel	1	for PLP-6BAE, PLP-6BALME

9.2. Preparing to attach the grille (Fig. 9-2)

- With the gauge ③ supplied with this kit, adjust and check the positioning of the unit relative to the ceiling. If the unit is not properly positioned relative to the ceiling, it may allow air leaks or cause condensation to collect.
- Make sure that the opening in the ceiling is within the following tolerances: 860 × 860 - 910 × 910
- Make sure that A is performed within 17-22 mm. Damage could result by failing to adhere to this range.
 - Ⓐ Main unit
 - Ⓑ Ceiling
 - Ⓒ Gauge ③ (inserted into the unit)
 - Ⓓ Ceiling opening dimensions

9.2.1. Removing the intake grille (Fig. 9-3)

- Slide the levers in the direction indicated by the arrows ① to open the intake grille.
- Unlatch the hook that secures the grille.
 - * Do not unlatch the hook for the intake grille.
- With the intake grille in the "open" position, remove the hinge of the intake grille from the grille as indicated by the arrows ②.

9.2.2. Removing the corner panel (Fig. 9-4)

- Remove the screw from the corner of the corner panel. Slide the corner panel as indicated by the arrow ① to remove the corner panel.

[Fig.9-3] [Fig.9-4]

- Ⓐ Intake grille
- Ⓑ Grille
- Ⓒ Intake grille levers
- Ⓓ Grille hook
- Ⓔ Hole for the grille's hook
- Ⓕ Corner panel
- Ⓖ Screw
- Ⓗ Detail

9.3. Selection of the air outlets

For this grille the discharge direction is available in 11 patterns. Also, by setting the remote controller to the appropriate settings, you can adjust the air-flow and speed. Select the required settings from the Table 1 according to the location in which you want to install the unit.

- Decide on the discharge direction pattern.
- Be sure to set the remote controller to the appropriate settings according to the number of air outlets and the height of the ceiling on which the unit will be installed.

Note:

For 3 and 2-directional, please use the air outlet shutter plate (option).

9.4. Installing the grille

9.4.1. Preparations (Fig. 9-5)

- Install the 2 enclosed screws with washer ② in the main unit (at the corner drain pipe area and at the opposite corner) as shown in the diagram.

9. Installing the grille

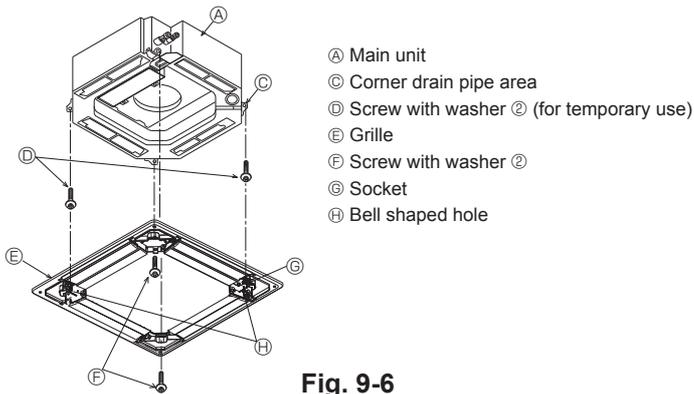


Fig. 9-6

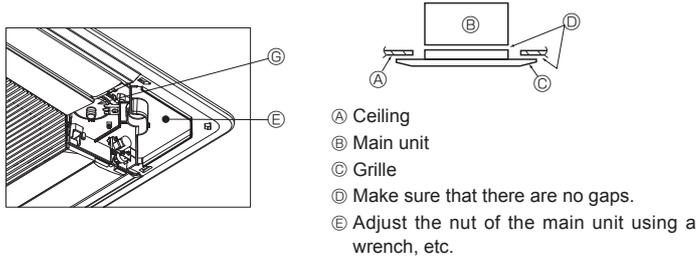


Fig. 9-7

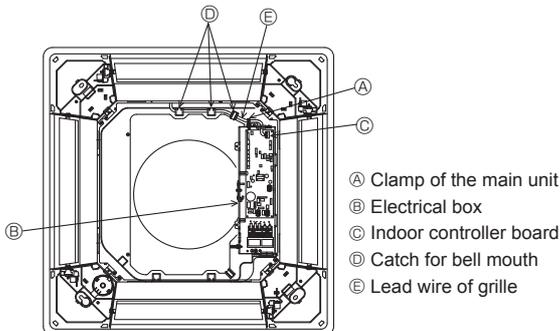


Fig. 9-8

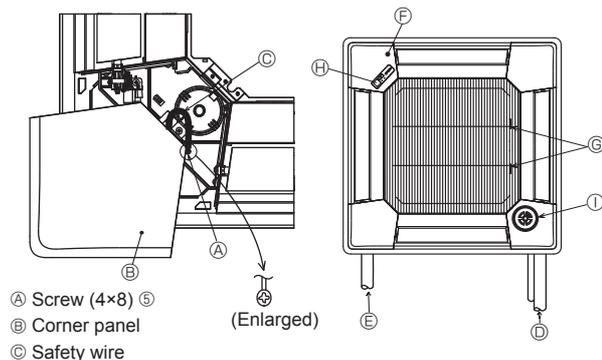


Fig. 9-9

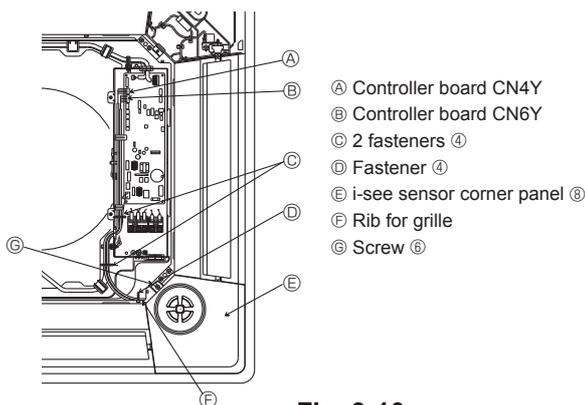


Fig. 9-10

9.4.2. Temporary installation of the grille (Fig. 9-6)

- Temporarily secure the grille using the bell shaped holes by putting the socket of the grille marked ③ on the corner drain pipe area of the main unit.
 - * Make sure that the lead wiring of the grille does not get pinched between the grille and the main unit.

9.4.3. Securing the grille (Fig. 9-7)

- Secure the grille to the main unit by tightening the previously installed 2 screws (with captive washer) as well as the 2 remaining screws (with captive washer).
 - * Make sure that there are no gaps between the main unit and the grille or the grille and the ceiling.

Fixing gaps between the grille and the ceiling

With the grille attached, adjust the height of the main unit to close the gap.

⚠ Caution:

When tightening the screw with captive washer ②, tighten it at a torque of 4.8 N·m or less. Never use an impact screwdriver.

- It may result in parts damage.

9.4.4. Wire connection (Fig. 9-8)

- Remove the 2 screws fixing the cover of electrical branch box of the unit and open the cover.
 - Be sure to connect the connector (white, 20-pole) for vane motor of the grille to CNV connector of controller board of the unit.
 - As for PLP-6BALM(E), the connector of wireless sensor cable is also connected to connector CN90 on indoor controller board.
- The lead wire of grille is passed through the catch of bell mouth of the unit perfectly. The remaining lead wire is tied with clamp of the unit and put the cover of the unit again with 2 screws.

Note:

Do not put the remaining lead wire in electrical branch box of the unit.

9.5. Installing the intake grille (Fig. 9-9)

Note:

When reinstalling the corner panels (each with a safety wire attached), connect the other end of each safety wire to the grille using a screw (4 pcs, 4×8) as shown in the illustration.

* If the corner panels are not attached, they may fall off while the unit is operating.

- Perform the procedure that is described in "9.2. Preparing to attach the grille" in reverse order to install the intake grille and the corner panel.
- Multiple units can be installed with grille so that the position of the logo on each corner panel is consistent with the other units regardless of the orientation of the intake grille. Align the logo on the panel according to the wishes of the customer as shown in the diagram to the left. (The position of the grille can be changed.)

④ Refrigerant piping of the main unit

⑤ Drain piping of the main unit

⑥ Initial position of the corner panel (logo attached)

* Installation in any position is possible.

⑦ Initial position of the levers on the intake grille

* Although the clips can be installed in any of 4 positions, the configuration shown here is recommended. (It is not necessary to remove the intake grille when maintenance is performed on the electric component box of the main unit.)

⑧ Receiver (Only PLP-6BALM, PLP-6BALME Panel)

⑨ i-see sensor (PLP-6BAE, PLP-6BAMDE, PLP-6BALME panel)

9.6. Installation of i-see sensor corner panel (Fig. 9-10)

For PLP-6BAE, PLP-6BAMDE, PLP-6BALME panel

- Take the lead wires CN4Y (white) and CN6Y (red) of the i-see sensor corner panel ⑧ from the side of the electrical box on the unit and make sure to connect them to the connector of the controller board.
- Lead wires of the i-see sensor corner panel ⑧ should be fixed at the rib of the grille with the fastener ④ so that there is no slack.
- Lead wires should be held together with the lead wires of the unit and fixed with 2 of the fastener ④ so that there is no slack.
- Put the cover back on the electrical box with 3 screws.
- * Make sure wires are not caught in the cover of electric box. If they are caught, they will be cut.
- Adverse procedure of "9.2. Preparing to attach the grille" will be taken for installing the i-see sensor corner panel.
- * The i-see sensor corner panel should be fixed onto the grille ① with screw ⑥.

9. Installing the grille

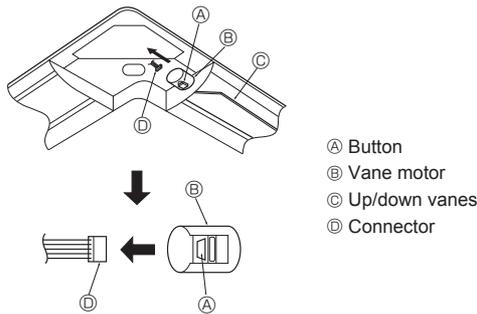


Fig. 9-11

9.7. Locking the up/down airflow direction (Fig. 9-11)

The vanes of the unit can be set and locked in up or down orientations depending upon the environment of use.

- Set according to the preference of the customer.
The operation of the fixed up/down vanes and all automatic controls cannot be performed using the remote controller. In addition, the actual position of the vanes may differ from the position indicated on the remote controller.
- ① Turn off the main power switch.
Injuries or an electrical shock may occur while the fan of the unit is rotating.
- ② Disconnect the connector for the vane motor of the vent that you want to lock.
(While pressing the button, remove the connector in the direction indicated by the arrow as shown in the diagram.) After removing the connector, insulate it with tape. It also can be set by remote controller. Refer to 6.3.3.

9.8. Check

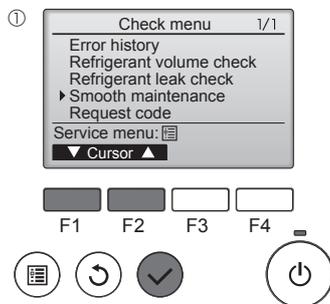
- Make sure that there is no gap between the unit and the grille, or between the grille and the surface of the ceiling. If there is any gap between the unit and the grille, or between the grille and the surface of the ceiling, it may cause dew to collect.
- Make sure that the wires have been securely connected.
- For PLP-6BAE, PLP-6BAMDE, PLP-6BALME, check the rotating movement of the i-see sensor. If the i-see sensor does not rotate, review the procedure in "9.6. Installation of i-see sensor corner panel".

10. Easy maintenance function

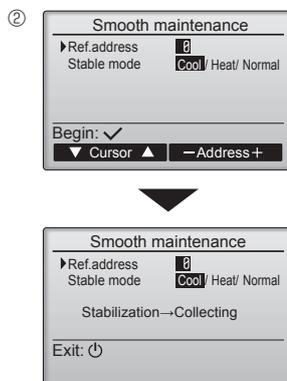
Maintenance data, such as the indoor/outdoor unit's heat exchanger temperature and compressor operation current can be displayed with "smooth maintenance".

* This cannot be executed during test operation.

* Depending on the combination with the outdoor unit, this may not be supported by some models.

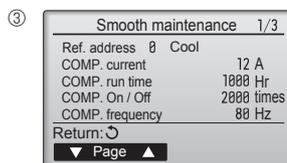


- Select "Service" from the Main menu, and press the [SELECT] button.
- Select "Check" with the [F1] or [F2] button, and press the [SELECT] button.
- Select "smooth maintenance" with the [F1] or [F2] button, and press the [SELECT] button.



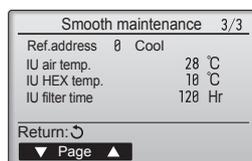
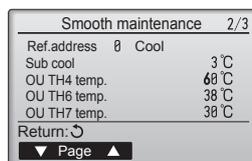
Select each item.

- Select the item to be changed with the [F1] or [F2] button.
- Select the required setting with the [F3] or [F4] button.
"Ref. address" setting "0" - "15"
"Stable mode" setting "Cool" / "Heat" / "Normal"
- Press the [SELECT] button, fixed operation will start.
* Stable mode will take approx. 20 minutes.



The operation data will appear.

The Compressor-Accumulated operating (COMP. run) time is 10-hour unit, and the Compressor-Number of operation times (COMP. On/Off) is a 100-time unit (fractions discarded)



Navigating through the screens

- To go back to the Main menu [MENU] button
- To return to the previous screen [RETURN] button