
Procon

IO-INTERFACE

FOR INSTALLERS

INSTALLATION MANUAL

Version 1.01

For safe and correct use, please read this installation manual thoroughly before installing the PROCON IO-INTERFACE.

MITSUBISHI ELECTRIC

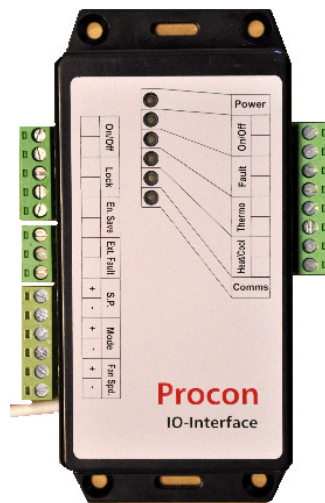
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[Fig. 1]
Included Items

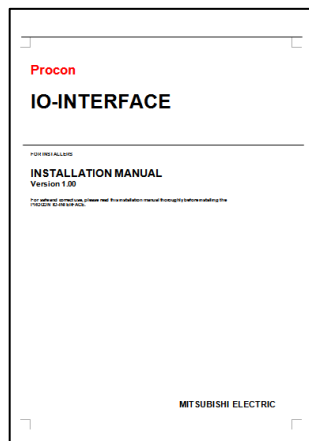
A



A 1 x Procon IO-Interface

B 1 x Manual

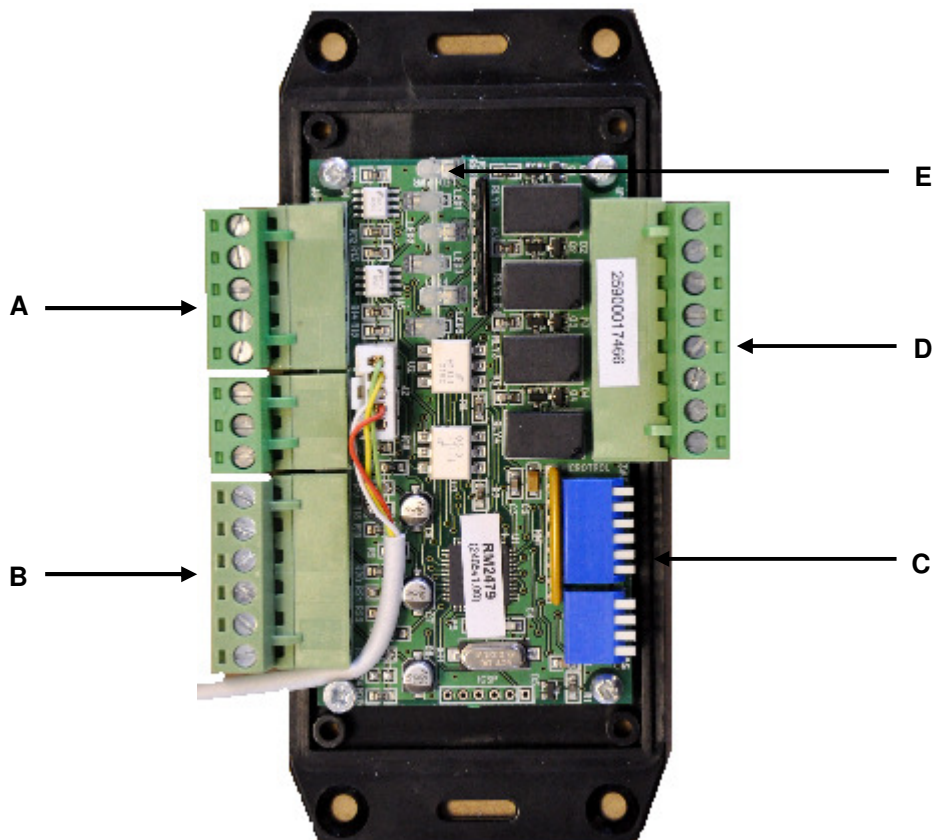
B



2

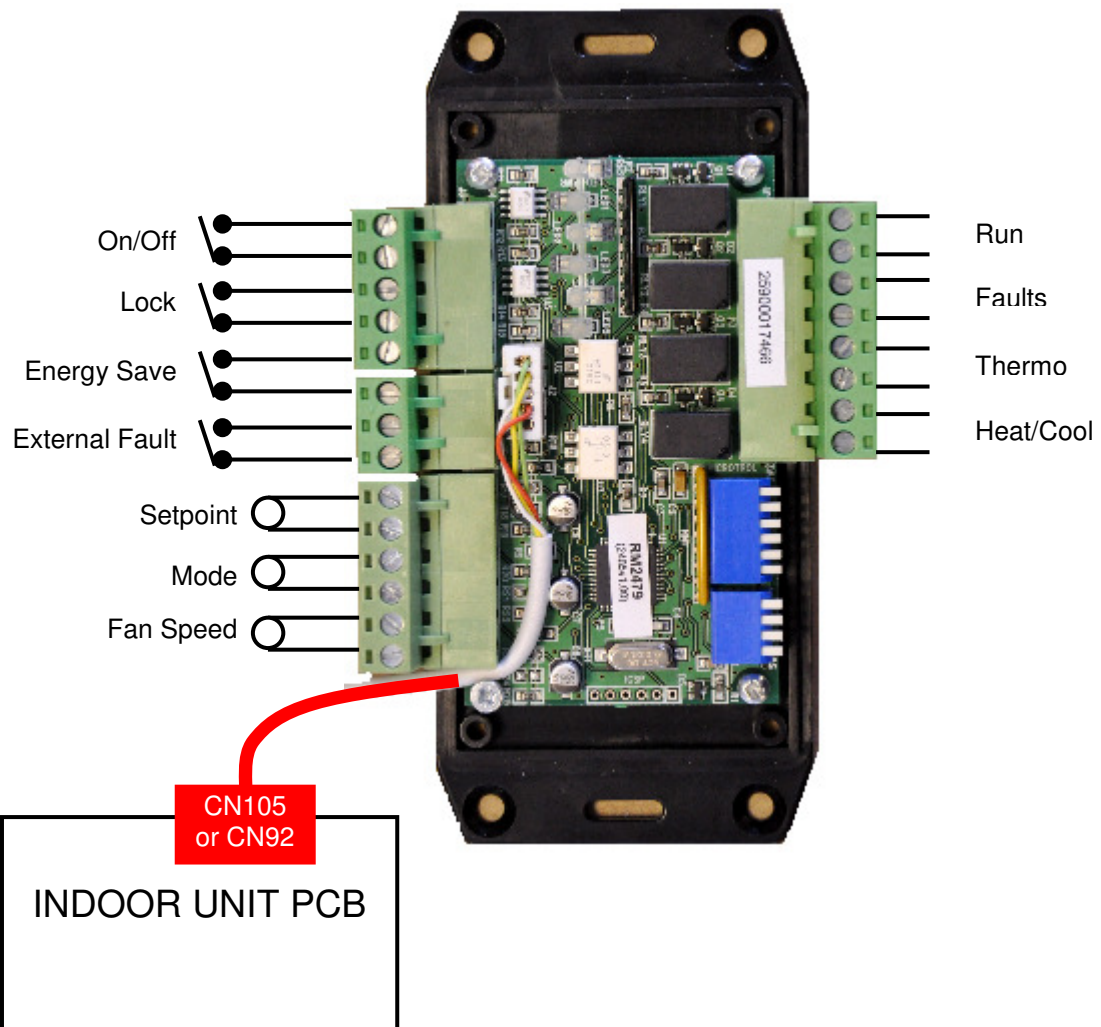
[Fig. 2]
Inside of Units

- A Digital Inputs
- B Analogue Inputs
- C Dip Switch
- D Digital Outputs
- E Status LEDs



3

[Fig. 3]
Wiring Diagram



Quick set up

Step 1:

Unpack the Procon IO-Interface and secure it in place.

Step 2:

Set the dip switches on the Procon IO-Interface depending of the requirements.

Step 3:

Connect inputs and outputs depending of the requirements.

Step 4:

Connect the Procon IO-Interface to the CN105 terminal on the indoor unit.

Step 5:

Check that the power LED is flashing for some time (start up time) and then becomes solid. The comms LED will then start flashing.

Step 6:

Check the output LED matches the indoor unit settings (On/Off, Heat/Cool...).

Important note:

When using energy save features, it is important to use a remote sensor (PAC-SE41TS) or the remote controller sensor to accurately read the room temperature.

1. Safety Precautions

- **Before installing the unit, make sure you read all the “Safety precautions”**
- **The “Safety precautions” provide very important points regarding safety. Make sure you follow them**

Symbols used in the text

Warning:

Describes precautions that should be observed to prevent danger of injury or death to the user.

Caution:

Describes precautions that should be observed to prevent damage to the unit.

-  **Warning:**
Carefully read the labels affixed to the main unit

Warning:

- **Ask the dealer or an authorised technician to install the unit**
 - Improper installation by the user may result in water leakage, electric shock, or fire
- **Use the specified cables for wiring. Make the connections securely so that any outside forces acting on the cables are not applied to the terminals**
 - Inadequate connection and fastening may generate heat and cause a fire
- **Never repair the unit. If the controller must be repaired, consult the dealer**
 - If the unit is repaired improperly, electric shock, or fire may result
- **When handling this product, always wear protective equipment. EG: Gloves, full arm protection and safety glasses**
 - Improper handling may result in injury
- **Have all electric work done by a licensed electrician according to "Electric Facility Engineering Standard", "Interior Wire Regulations" and the instructions given in this manual and always use a special circuit**
 - If the power source capacity is inadequate or electric work is performed improperly, electric shock and fire may result
- **Keep the electric parts away from any water - washing water etc...**
 - Contact may result in electric shock, fire or smoke
- **Do not reconstruct or change the settings of the protection devices**
 - If the protection device is shorted or operated forcibly, or parts other than those specified by Mitsubishi Electric are used, fire or explosion may result
- **To dispose of this product, consult your dealer**

Caution:

- **Safely dispose of the packing materials**
 - Packing materials, such as nails and other metal or wooden parts, may cause stabs or other injuries
 - Tear apart and throw away plastic packaging bags so that children will not play with them - If children play with a plastic bag which has not been torn apart, they face the risk of suffocation

2. Product Overview

The Procon IO-Interface unit is a versatile interface module for use on equipment fitted with either a CN105 or CN92 terminal.

The unit features Digital-Analogue Input / Digital Output and can provide a wide range of control features with bit switch selection as detailed below:

2.1. Basic Features

Parameter control using digital and analogue inputs for:

- On/Off
- Setpoint
- Mode
- Fan Speed

State monitoring via relay outputs of:

- On/Off
- Error

2.2. Extended features

Ability to 'lock' the parameters in 2.1 against alteration by the remote controller.

External error input to allow monitoring of the error state of associated air conditioners.

2.3. Advanced Energy Save Features

Two selectable energy saving algorithms.

- Timed Auto / Fan
- Deadband Mode

2.4. Relay Output

Two relay outputs to allow control of external equipment based on the control status of the unit.

- 'Thermo' output which is active when the unit is not at setpoint and is working to achieve setpoint.
- 'Active operational mode' (selectable as Heating or Cooling)

3. Supplied Wiring Looms

The unit is provided with a 1.5 meter five wire connection loom to connect from the IO-Interface to CN105 or CN92 on the associated air conditioner.

The loom is already internally connected to the IO-INTERFACE and has a plug on the free end.

4. Size and weight

The Procon IO-Interface details are:

- Height 138 mm
- Width 85 mm
- Depth 32 mm
- Weight 0.37kg

5. Electrical wiring and installation

5.1. Precautions on electrical wiring

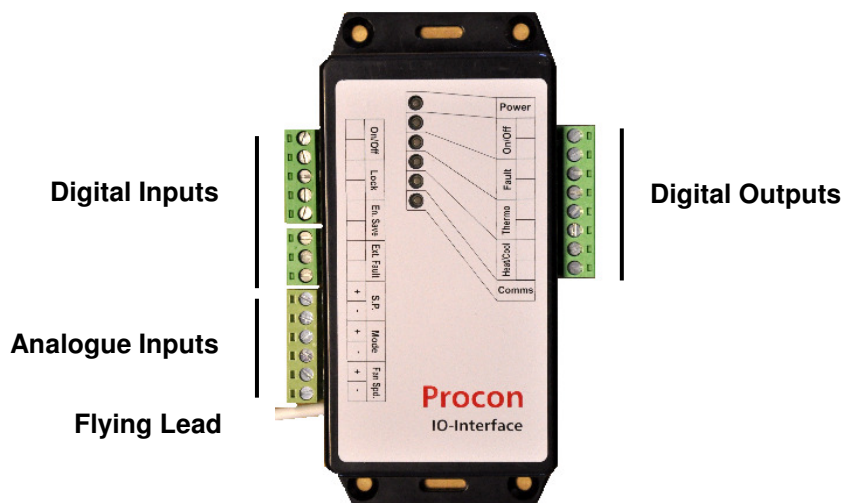
⚠ Warning:

Electrical work should be done by qualified electrical engineers / electrician in accordance with "Engineering Standards for Electrical Installation" and supplied installation manuals. Dedicated circuits should also be used. If the power circuit lacks capacity or has an installation failure, it may cause a risk of electric shock or fire.

5.2. Wiring Connections:

Wiring connections must be made before the unit is mounted.

Disconnect all supplies to the air conditioner unit before installation.



Connect the plug on the flying lead from the IO-INTERFACE to connector CN105 or CN92 on the associated air conditioner.

Connect the analogue and digital inputs and outputs to the desired controlling equipment taking note of the required signal levels (See Appendix A).

5.3. External Connections

5.3.1. Digital inputs

The four digital inputs are:

- On
- Lock
- Energy Save
- Remote Fault

The four inputs are all activated by contact closure. The switching voltage is 5v DC at approx 1mA.

5.3.2. Analogue Inputs

The three analogue inputs are:

- Setpoint
- Mode
- Fan Speed

Each operates over a range of 0-10v DC.

For signal information see Appendix A.

5.3.3. Relay outputs

The four relay outputs are:

- On
- Fault
- Thermo
- Active

The contacts are normally open contacts with a switching capacity of 1A at 24v (AC or DC).

6. Description of Features

6.1. Basic Parameter Control

The unit has a digital input for control of On/Off and three analogue inputs for control of Setpoint, Mode and Fan Speed.

A change to any of these inputs will be transmitted to the air conditioner.

The analogue inputs work in bands. For details of the required voltages see Appendix A.

6.2. The 'Lock' Input

Normally the parameters are only transmitted to the associated unit on change. If the 'Lock' digital input is active then the parameter values will be transmitted approximately every 5 seconds thus overriding any changes which may have been made from other sources.

It is possible to select which parameters are 'locked' using bit switch SW1.

Each of the 4 switches on this bank controls one of the parameters and if ON will result in that parameter being 'locked'.

For bit switch information see Appendix B.

6.3. Energy Save Modes

When using energy save features, it is important to use a remote sensor (PAC-SE41TS) or the remote controller sensor to accurately read the room temperature.

The unit offers two energy save modes:

6.3.1. Auto/Fan

Auto/Fan is selected by setting bit switch SW2-1 to OFF and setting either or both of bit switches SW2-2 and SW2-3 ON.

In this mode the unit will put the air conditioner into AUTO whenever a momentary signal is applied to the 'Energy Save' input or whenever the on/off state is changed from OFF to ON.

The unit will operate in AUTO for a fixed period set by bit switches SW2-2 and SW2-3 after which it will revert to the mode as requested on the mode analogue input (no connection to this input will give FAN).

The AUTO period may be re-initialised at any time.

For bit switch information see Appendix B.

The diagram below shows an example of the Auto/Fan function.



6.3.2. Dead Band Mode

Dead Band mode is selected by setting bit switch SW2-1 to ON and activating the 'Energy Save' input.

In this mode the unit uses high and low setpoints to control the operation of the air conditioner. The selected parameter values for Setpoint and Mode are ignored by the system.

Operation in Dead Band Mode

Temperature rising:

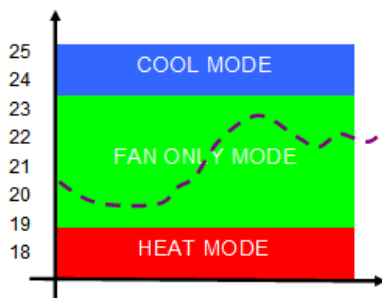
- When the room temperature is above the high setpoint then the unit will be placed in COOL mode with a local setpoint of 19 degrees
- As the room temperature falls below [High Setpoint-1] degrees the air conditioner will switch to FAN mode

Temperature falling:

- When the room temperature is below the low setpoint then the unit will be placed in HEAT mode with a local setpoint of 28 degrees
- As the room temperature rises above [Low Setpoint+1] degrees the air conditioner will switch to FAN mode.

High and Low setpoints are set by bit switch SW2 as detailed in Appendix B.

The diagram below shows an example of the dead band mode function.



6.4. Relay Outputs

There are 4 relay outputs each of which has an associated LED

6.4.1. On/Off

The relay and the LED both energise when the unit is ON and de-energise when it is off. The LED will flash when the unit is ON but in standby mode.

6.4.2. Fault

The Relay and LED both energise when the unit is in a fault condition or the external fault input is active.

6.4.3. Thermo

The relay and LED both energise when the unit is:

- More than 1 degrees below the local setpoint in Heat or Auto modes
- More than 1 degrees above the local setpoint in Cool or Auto modes

6.5. Mode Monitor

The relay and LED energise in the selected mode (Heat or Cool). – See Appendix B for mode selection.

7. LED Indications on the Unit

LED1 is the top LED.

The unit has 6 LEDs which are all visible through the case of the unit.

Their functions are:

- **LED1: 'Power' - Blue**
 - o During the establishing of communications this LED will flash approximately once per second. Once communication is established the LED will remain permanently ON
- **LED2 : 'Run' – Green**
 - o The Run LED will illuminate when the associated unit is ON. This LED flashing indicates a 'Standby' or 'Fault' condition
- **LED3 : 'Fault' – Red**
 - o The Fault LED will illuminate when the associated unit is in a fault condition or when the 'External Fault' input is activated
- **LED4: 'Thermo' – Yellow**
 - o This LED will illuminate when the associated unit is in the 'Thermo' state i.e.
 - o More than 1 degrees below the local setpoint in Heat or Auto modes
 - o More than 1 degrees above the local setpoint in Cool or Auto modes
- **LED5: 'Active State' – Yellow**
 - o This LED will illuminate when the associated unit is in the selected 'Active' state (Heat or Cool as selected by bit switch)
- **LED 6: 'Comms' – Yellow**
 - o The Comms LED displays the communications activity and should be flashing approximately once per second

8. Applicable Air Conditioning Models

Below is a list of Air Conditioning models that can be connected to this unit:

- M series product range (includes MXZ)
- Mr Slim product range (includes S series) *

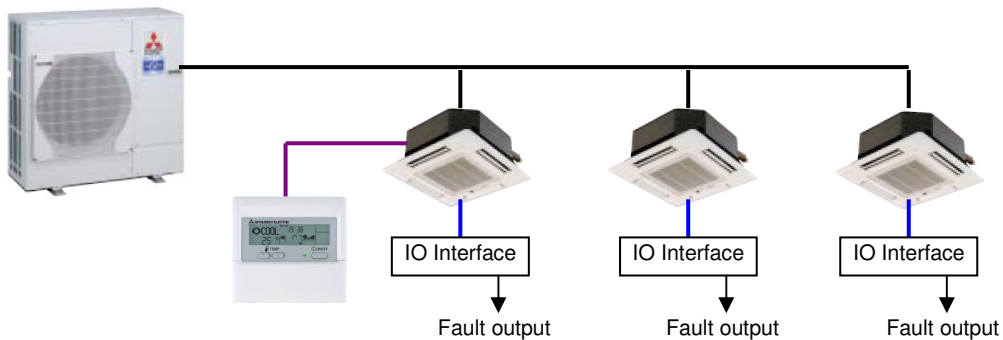
Please note that:

- **The split units must have CN92 / CN105 connection. This connection is only on units produced on or after 2006**

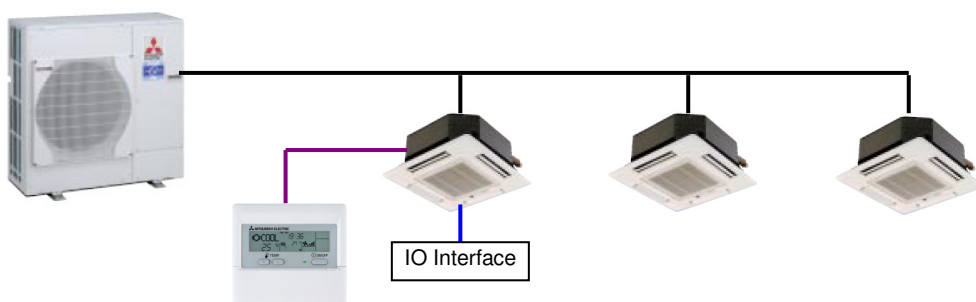
8.1. Using twin / triple / quad systems

It is recommended to use one IO-Interface per indoor unit, however if the fault output is not used one IO-Interface can be used per twin / triple / quad system.

8.1.1. When using Fault output



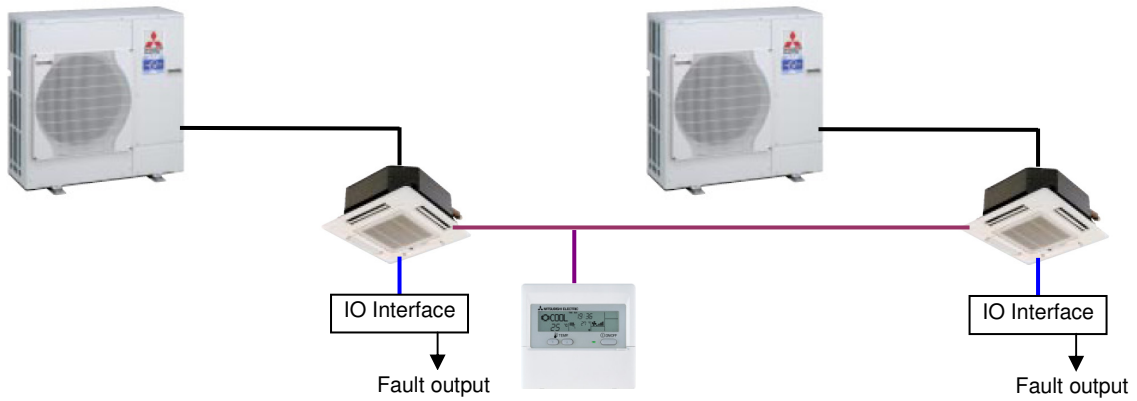
8.1.2. When not using Fault output



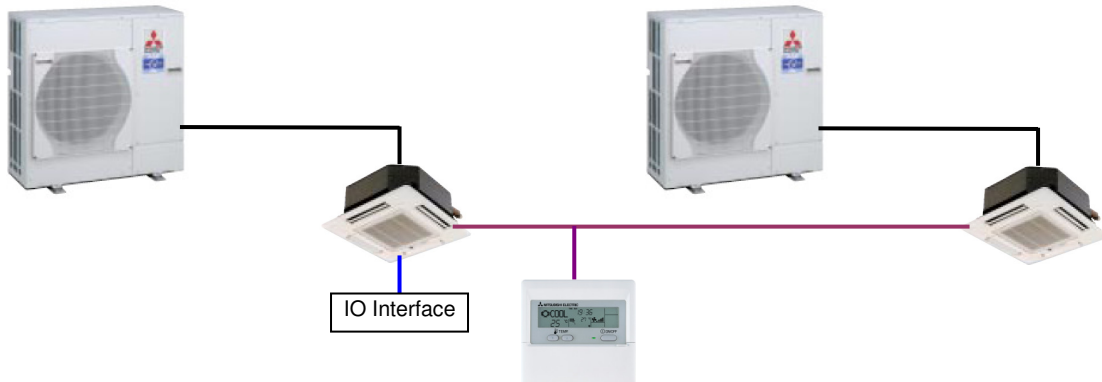
8.2. Using single splits in a group

It is recommended to use one IO-Interface per indoor unit, however if the fault output is not used one IO-Interface can be used per twin / triple / quad system.

8.2.1. When using Fault output

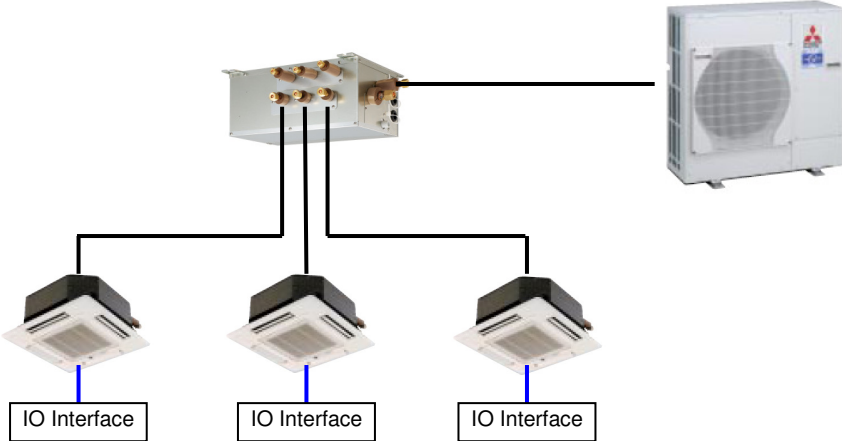


8.2.2. When not using Fault output



8.3. Using MXZ splits

One IO-Interface must be installed per indoor unit when using a MXZ system.



9. Important Notes

- The cable used to connect the IO-Interface to the indoor unit cannot be extended as it is low voltage
- The split units must have CN92 / CN105 connection. This connection is only on units produced on or after 2006
- When using energy save features, it is important to use a remote sensor (PAC-SE41TS) or the remote controller sensor to accurately read the room temperature

10. Additional Information

10.1. Appendix A: Analogue Input Ranges

10.1.1. Setpoint:

Temp	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Volts	1.0	1.5	2.0	3.0	3.5	4.0	4.5	5.5	6.0	6.5	7.0	8.0	8.5	9.0

Valid setpoint ranges are: AUTO 19 to 28 degrees
HEAT 17 to 28 degrees
COOL 19 to 30 degrees

If the input is outside the valid range then the air conditioner will use the nearest available setpoint.

10.1.2. Mode:

Mode	FAN	HEAT	COOL	AUTO
Volts	0 - 2v	3 - 4.5	5.5 - 7	8 - 10

Available modes depend on the air conditioner model type. Invalid inputs will use the nearest available mode.

10.1.3. Fan Speed

Speed	Low	Mid 1	Mid 2	High
Volts	0 - 2	3 - 4.5	5.5 - 7	8 - 10

Available speeds depend on the air conditioner model type. Invalid inputs will use the nearest available speed.

10.2. Appendix B: Dip Switches Settings

10.2.1. SW1-1 to SW1-4 Lock Settings (When Lock Input is Activated)

SW1-1 On/Off
SW1-2 Setpoint
SW1-3 Mode
SW1-4 Fan Speed

To activate the lock function, the ON input must be closed.

10.2.2. SW2-1 to SW2-5 Energy Save Settings - Auto/Fan Algorithm

SW2-1 OFF: Auto/Fan Algorithm

SW2-2 and SW2-3 OFF: Algorithm Inactive
 SW2-2 ON, SW2-3 OFF: AUTO time = 0.5 Hrs
 SW2-2 OFF, SW2-3 ON: AUTO time = 1.0 Hrs
 SW2-2 ON, SW2-3 ON: AUTO time = 2.0 Hrs

Summary:

SW2-1	OFF	OFF	OFF	OFF
SW2-2	OFF	ON	OFF	ON
SW2-3	OFF	OFF	ON	ON
SW2-4	-	-	-	-
SW2-5	-	-	-	-
	Inactive	0.5h	1h	2h

In this mode the unit will put the air conditioner into AUTO whenever a momentary signal is applied to the 'Energy Save' input or whenever the on/off state is changed from OFF to ON.

10.2.3. SW2-1 to SW2-5 Energy Save Settings - Deadband Algorithm

SW2-1 ON: Deadband Algorithm

SW2-2 and SW2-3 control the LOW setpoint
 SW2-4 and SW2-5 control the HIGH setpoint

Low setpoint:

SW2-2 and SW3 both OFF = 18 C
 SW2-2 ON, SW2-3 OFF = 19 C
 SW2-2 OFF, SW2-3 ON = 20 C
 SW2-2 ON, SW2-3 ON = 21 C

High setpoint:

SW2-4 and SW-5 both OFF = 25 C
 SW2-4 ON, SW2-5 OFF = 24 C
 SW2-4 OFF, SW2-5 ON = 23 C
 SW2-4 ON, SW2-5 ON = 22 C

If switches SW2-2, SW2-3, SW2-4 and SW2-5 are all ON this represents an invalid situation and the setpoints will be reset to 20 and 23 deg C.

Summary:

SW2-1	ON	ON	ON	ON	ON	ON	ON	ON	ON
SW2-2	OFF	ON	OFF	ON	-	-	-	-	ON
SW2-3	OFF	OFF	ON	ON	-	-	-	-	ON
SW2-4	-	-	-	-	OFF	ON	OFF	ON	ON
SW2-5	-	-	-	-	OFF	OFF	ON	ON	ON
	18C	19C	20C	21C	25C	24C	23C	22C	20/23C

To activate the Deadband energy save function, the Energy Save input must be closed.

10.2.4. SW2-4 and SW2-5 Reset settings when energy save deadband mode is not required

To retain fan coil values through a power out set SW2-4 and SW2-5 both OFF.

To re-load fan coil values from the IO_Interface inputs after a power out set SW2-4 ON and SW2-5 ON.

This option is not available (or needed) when using Energy Save Deaband Mode.

10.2.5. SW2-6 Heating / Cooling Output

SW2-6 OFF: The heating / cooling output relay and the LED5 will energise when the unit is in cooling mode or in auto cooling mode.

SW2-6 ON: The heating / cooling output relay and the LED5 will energise when the unit is in heating mode or in auto heating mode.

10.3. Revision History:

Ver 1.00	28 th May 2010	Final version
Ver 1.01	14 th September 2010	Added 10.2.4 (SW2-4 and SW2-5 reset settings)

This product is designed and intended for use in the residential, commercial and light-industrial environment.

The product at hand is based on the following EU regulations:

- Low Voltage Directive 73/23/EEC
- Electromagnetic Compatibility Directive 89/336/EEC

Please be sure to put the contact address/telephone number on this manual before handing it to the customer.

mitsubishi electric uk

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