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## Data Book

T\_iNEXTDX\_0120\_EN - HFC R410A

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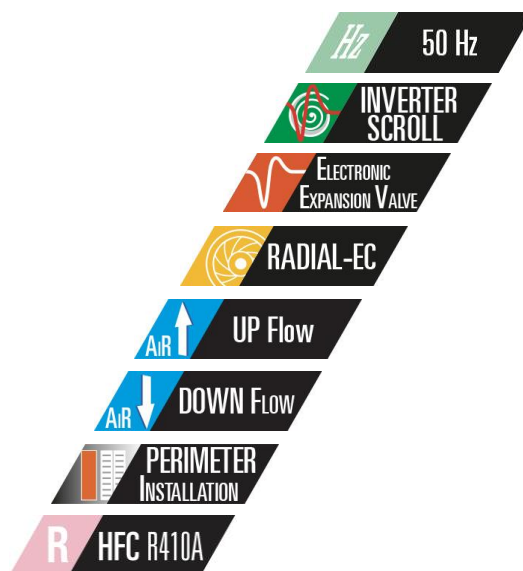
# i-NEXT DX

3-140 kW

FULL INVERTER direct expansion air conditioners for IT Cooling.  
To be matched with remote air-cooled condenser.



The picture of the unit is indicative and may vary depending on the model



- Perimeter installation
- Fully hermetic BLDC inverter compressors
- Single or double refrigerant circuit
- Air delivery from the bottom or from the top

- Plug fans with EC electric motor
- Electronic expansion valve
- Air suction temperature up to 40°C

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**CERTIFICATIONS**

**SYSTEM CERTIFICATIONS**



**ISO 9001 CERTIFICATION**  
Quality Management System



**ISO 14001 CERTIFICATION**  
Environmental Management System



**BS OHSAS 18001 CERTIFICATION**  
Occupational Health and Safety Management System

**PRODUCT CERTIFICATIONS BY COUNTRY**



**CE MARKING**



**CCC – CQC CERTIFICATION**  
(People’s Republic of China)



**EAC CERTIFICATION**  
(Russian Federation, Belarus, Kazakhstan)



**GENERAL CHARACTERISTICS**



**UNDER**  
Downflow air delivery



**OVER**  
Upflow air delivery

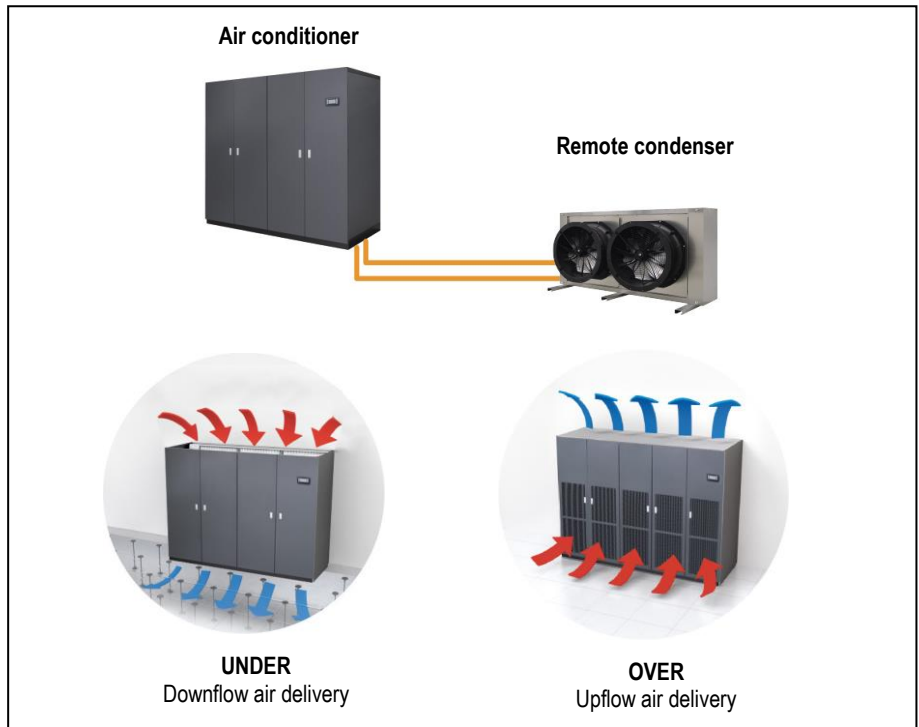
**FULL INVERTER Air Conditioners for IT Cooling.**

- Direct expansion, air cooled.
- For matching with remote air-cooled condenser.
- BLDC inverter compressors.
- Plug fans with EC electric motor.
- Single or double refrigerant circuit.

This series is offered in 10 models available in the following versions:

- The upflow version (Over) is characterized by air intake from the front through honeycomb grille and air delivery from the top of the unit.
- The downflow version (Under) is characterized by air intake from the top and air delivery from the bottom of the unit.

Cooling capacity: 3 ÷ 140 kW



The machines are made for indoor installation.

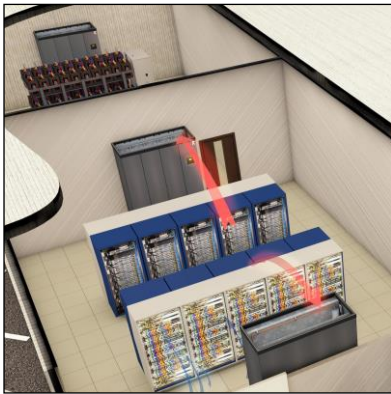
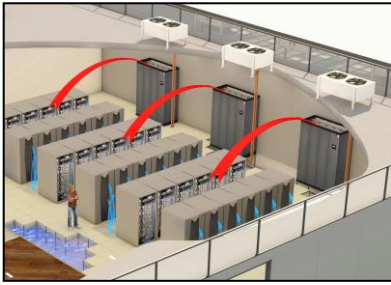
The constructive solutions and the internal lay-out allow high application flexibility and the frontal access to the main components for the inspection and routine maintenance.

The installation requires refrigerant charge, electrical and hydraulic connections.

Final assembly on all machines before shipment including running test, reading and monitoring of operating parameters, alarms simulation and visual check.



## INSTALLATION



The series is particularly suitable for installation in Data Center of medium / small size with variable load.

### DOWNFLOW VERSION (Under)

Typical installation is on the perimeter.

The units are placed along the perimeter of the data center. Air suction from the top of the unit and air delivery in the underfloor void.

The air distribution is achieved by special tiles placed in front of the racks row, forming cold aisle for air diffusion. On the rear of the racks is expelled the hot then aspirated by the unit.

For an optimal installation is advisable to provide the cold aisle containment.



Some solutions provide a service corridor around the server rooms where to place the units. In this case, it is necessary to provide the air intake plenum for each unit. With this solution, all the space in the Data Center is available for the installation of racks.

### UPFLOW VERSION (Over)

The type of installation is practically like the previous. The only difference is that for the air distribution in the Data Center is not used the raised floor but ducts in the ceiling.



The series is also suitable for installation in UPS, Batteries, Distribution rooms and in all service areas of the data Center that need a service of conditioning.

### OPTIONAL

An extensive list of accessories allows the unit to adapt effectively to the real needs of the system, reducing the time and cost of installation.

## PRODUCT FEATURES AND BENEFITS

- EER up to 6,39 at partial load;
- Single BLDC scroll inverter compressor for each refrigerant circuit in order to provide always the best efficiency;
- New plug fans with EC electric motors and impeller in composite material, which guarantees a reduction of power consumption;
- New fans electric motor that do not require maintenance;
- Total modulating, capable to follow the increasing demand of Data Center;
- Improvement of the control software with advanced control logic;
- Single or double refrigerant circuit;
- Air suction temperature up to 40°C;

## F-GAS DIRECTIVE

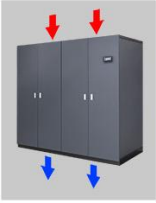
The units highlighted in this publication contain <HFC R410A [GWP<sub>100</sub> 2088]> fluorinated greenhouse gases.









## MODEL IDENTIFICATION

<b>Air conditioners for IT Cooling</b>	
model: i-NEXT DX O 047 M1 S E5	
<b>i-NEXT</b>	<b>Series</b>
<b>DX</b>	<b>Unit type</b> DX – direct expansion, air cooled
<b>O</b>	<b>Air delivery</b> O = over – upflow air delivery U = under – downflow air delivery
<b>047</b>	<b>Model / Cooling capacity (kW) at nominal conditions</b>
<b>M1</b>	<b>Compressor type and number</b> M = BLDC inverter compressor for R410A 1 = 1 BLDC inverter compressor 2 = 1 BLDC inverter compressor for refrigerant circuit 4 = 1 BLDC inverter + 1 ON/OFF compressor for refrigerant circuit
<b>S</b>	<b>Refrigerant circuit</b> S = single D = double
<b>E5</b>	<b>Size</b>


**THE RANGE**








**UNDER**



<b>E1</b>	<b>E2</b>	<b>E3</b>	<b>E4</b>	<b>E5</b>	<b>E7</b>	<b>E8</b>	<b>E9</b>
							

**OVER**



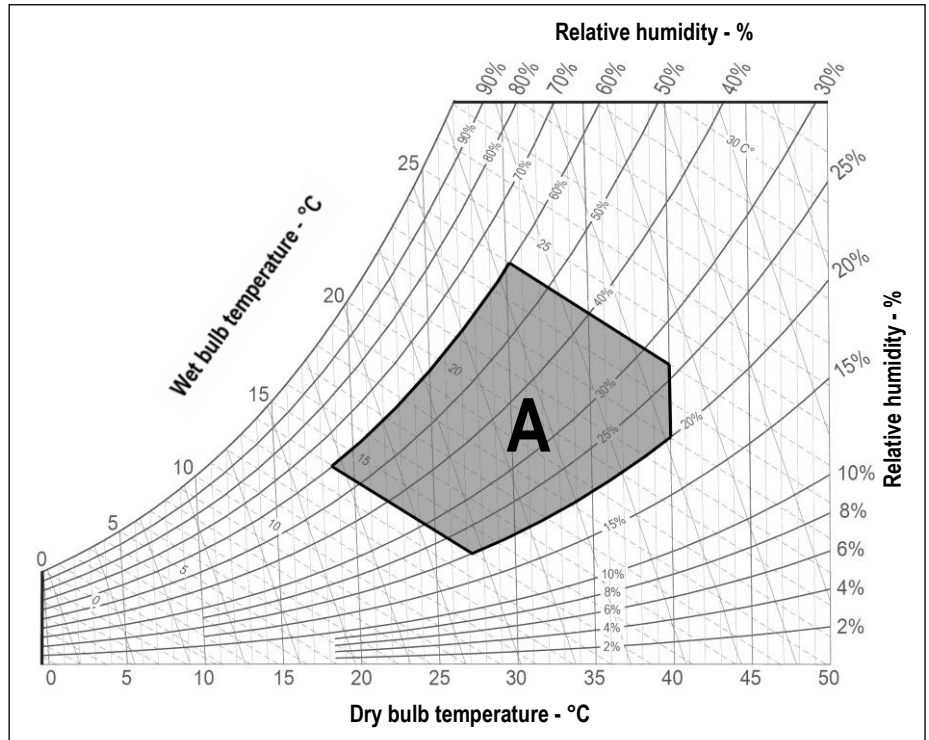
<b>E1</b>	<b>E2</b>	<b>E3</b>	<b>E4</b>	<b>E5</b>	<b>E7</b>	<b>E8</b>
						

## TRANSPORT AND STORAGE TEMPERATURE

During transport and if the machine is not installed at the reception, do not remove the packaging and place the machine in an enclosed, dry and protected from sunlight site at temperatures ranging between -30°C and 50°C in absence of superficial condensation.



**WORKING LIMITS**



**ROOM AIR CONDITIONS**

Room air temperature:

- 14°C            minimum temperature with wet bulb.
- 24°C            maximum temperature with wet bulb.
- 18°C            minimum temperature with dry bulb
- 40°C            maximum temperature with dry bulb.

**AREA "A". Machine operating envelope.**

Room air humidity:

- 20%RH        minimum relative humidity.
- 60%RH        maximum relative humidity.

**AMBIENT AIR TEMPERATURE**

- 45°C            Maximum ambient air temperature
- 20°C          Minimum ambient air temperature

With "Kit for air -45°C" for low ambient temperature operation (optional)

- 45°C          minimum ambient air temperature with remote condensers with AC fans

All the values are indicative. The working temperatures are influenced by a series of variables as:

- Working conditions;
- Thermal load;
- Set of the microprocessor control.

**POWER SUPPLY**

- ± 10%          Maximum tolerance of the supply voltage (V)
- ± 2%            Maximum unbalancing of the phases.





## MAIN COMPONENTS



### FRAMEWORK

- Base in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Frame in aluminium profile, painted with epoxy powders. The inner frame is provided with seals for the panels. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 7016 hammered;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Hinged front panels with quick release removal system.
- Total front access for routine maintenance.
- Removable lateral and back side panels.
- Air flow OVER version:
  - Air intake from the front through honeycomb type grille and air delivery from the top.
- Air flow UNDER version:
  - Air intake from the top and air delivery from the bottom.
- Compartment for electrical panel on unit front for direct access to control and regulation devices;

### FILTER SECTION

- Washable air filters with COARSE 60% efficiency (according to ISO EN 16890), with cells in synthetic fibre and metallic frame.
- Air filters access:
  - OVER version
    - Frontal access for all machines
  - UNDER version
    - For machines size E1 - E2 - E3 frontal access
    - For machine size E4 - E5 - E7 - E8 - E9 access from upper side
- Clogged filters sensor with differential pressure switch on air side.

### BLDC INVERTER COMPRESSORS SECTION

Unit size E1:

- rotary BLDC inverter compressor for R410A refrigerant:

Unit size E2, E3, E4, E5, E7, E8:

- scroll BLDC inverter compressors with spiral profile optimized for R410A refrigerant:
  - S version, single refrigerant circuit:
    - single BLDC inverter compressor;
  - D version, double refrigerant circuit:
    - single BLDC inverter compressor for each refrigerant circuit;
- Synchronous brushless inverter driven motor.
- Inverter for modulating capacity control.
- Reactance for the reduction of electromagnetic noise and interference.

### ONLY FOR UNIT SIZE E9 - DOUBLE REFRIGERANT CIRCUIT

- One BLDC inverter compressor + one on/off compressor for each refrigerant circuit.
- Characteristics of on/off compressor:
  - Scroll rotary compressors with spiral profile optimized for R410A refrigerant.
  - 2-pole 3-phase electric motor with direct on line starting.

### FOR ALL COMPRESSORS:

- Crankcase heater for each compressor.
- Soundproof jacket for each compressor.
- Rubber supports.

### FAN SECTION

The fan section is contained within the machine and includes:

- Centrifugal fans with backward curved blades with wing profile, single suction and without scroll housings (Plug-fans), directly coupled to external rotor electric motor.
- Impeller in composite material exempt from rust formation.
- Brushless type synchronous EC motor with integrated electronic commutated system and continuous variation of the rotation speed. The motor rotation control is obtained with the EC system (Electronic Commutation) that manage the motor according to the signal coming from the microprocessor control.
- Fans control through ModBus. In case of failure, the control stops the interested fan indicating the type of fault. The machine with more than one fan is not stopped.
- Adjustable External Static Pressure (ESP).
- Fan guard with rubber support (UNDER version)



## COOLING SECTION

- Heat exchanger coil with internally corrugated copper tubes and high efficiency aluminium fins, specifically developed to provide high heat transfer and lower pressure drops.
- Frame in galvanized steel or peraluman.
- Condensate tray in peraluman with PVC flexible discharge pipe.
- Temperature sensor on air intake with function of temperature display.
- Temperature sensor on air delivery with function of control and regulation.
- Under floor water alarm through sensor to be placed on the floor.

## REFRIGERANT CIRCUIT

The air conditioner is supplied with a minimum R410A refrigerant charge.

Components for each refrigerant circuit:

- Electronic expansion valve. The valve allows high performance and system efficiency thanks to a timely and accurate response to changes in temperature and pressure
- Sight glass.
- Filter dryer on liquid line.
- Pressure transducers with indication, control and protection functions, on low and high refrigerant pressure.
- High pressure safety switch with manual reset.
- Liquid receiver.
- Pressure relief valve on liquid receiver for models 047 M1, 094 M2, 120 M4, 150 M4.
- Refrigerant circuit with copper tubing with anticondensate insulation of the suction line.
- Lubricant oil charge.
- Oil separator on gas discharge.
- Pressure relief valve on oil separator for models 047 M1, 094 M2, 120 M4, 150 M4.
- Valves on gas delivery and liquid return for coupling to remote air-cooled condenser.
- 0÷10V proportional signal to manage the condensing control system of the remote air-cooled condenser.
- Condensing control by continuous variation of remote condenser fan rotation speed for operations with ambient temperature down to -20°C.

## ELECTRICAL PANEL

In accordance with EN60204-1 norms, suitable for indoor installation, complete with:

- Main switch with door lock safety on frontal panel.
- Magnetothermic switches for each compressor and for supply fans
- Contactors for each load. BLDC inverter compressors and supply fans equipped with EC electric motor don't require contactors.
- Unit size E9, D version, double refrigerant circuit:
  - Phases sequence control relay for the machine. The system checks that the phase sequence of the power supply is correct to prevent the opposite rotation of the three phase electric motors of the machine as on/off compressor motors. It is installed downstream the main switch with door lock safety and in case of wrong phase sequence prevents starting the machine;
- Transformer for auxiliary circuit and microprocessor supply.
- Numbered wirings.
- Terminals:

### OUTLETS

- Voltage free deviating contact for General Alarm 1-2.
- Voltage free contact for supply fans status.
- Voltage free contact for smoke / fire sensor (the sensors are accessory)

### INLETS

- External enabling.
- Power supply 400/3+N/50.

## CONTROL SYSTEM

Microprocessor control system with graphic display for control and monitor of operating and alarms status. The system includes:

- Built-in clock for alarms date and time displaying and storing;
- Built-in memory for the storing of the intervened events (up to 200 events recorded);
- Predisposition for additional connectivity board housing (MODBUS, LON, BACNET MS/TP RS485, BACNET OVER IP). The electronic cards are optional accessories.
- Main components hour-meter;
- Non-volatile "Flash" memory for data storage in case of power supply faulty;
- Menu with protection password;
- Demand Limit function (for machines with double refrigerant circuit only);
- LAN connection (max 10 units).

**REMOTE AIR-COOLED CONDENSERS**

The descriptions of these series can be found in Chapter REMOTE AIR-COOLED CONDENSERS.

	<p>..... <b>Remote air-cooled condenser:</b>                  Remote air-cooled condenser in PERALUMAN aluminium alloy with microchannel condensing coil:</p> <ul style="list-style-type: none"> <li>- with AC axial fans and standard acoustic version series <b>GR-Z A B 50</b>;</li> <li>- with AC axial fans and low noise acoustic version series <b>GR-Z A L 50</b>;</li> <li>- with EC axial fans and standard acoustic version series <b>GR-Z E B 50</b>;</li> <li>- with EC axial fans and low noise acoustic version series <b>GR-Z E L 50</b>.</li> </ul> <p>Remote air-cooled condenser with condensing coil with copper tubes and aluminium fins:</p> <ul style="list-style-type: none"> <li>- with AC axial fans and standard acoustic version series <b>T-MATE2 DX-A B</b>;</li> <li>- with AC axial fans and low noise acoustic version series <b>T-MATE2 DX-A L</b>;</li> <li>- with EC axial fans and standard acoustic version series <b>T-MATE2 DX-E B</b>;</li> <li>- with EC axial fans and low noise acoustic version series <b>T-MATE2 DX-E L</b>.</li> <li>- with EC plug-fans series <b>T-MATE DX-PF-E</b>.</li> </ul>
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**OPTIONAL ACCESSORIES**

The descriptions of these additional components can be found in Chapter OPTIONAL ACCESSORIES.

<b>P121</b> .....	<b>Front air intake + bottom panel.</b> Unit base noise insulation with special bottom panel for OVER version. Restriction: Non-compatible with "P122 Bottom air intake + blind panels" for OVER version.
<b>P122</b> .....	<b>Bottom air intake+blind panels.</b> Blind frontal panel for OVER version. The accessory allows the intake air from the bottom of the machine. Restriction: Not compatible with "P121 Front air intake + bottom panel" for OVER version.
<b>601</b> .....	<b>Solenoid valve on liquid line.</b>
<b>A548</b> .....	<b>Constant prevalence.</b> Automatic system for the air pressure control in the aisle. The system controls the supply fans rotation speed to keep constant the air pressure via a differential pressure transmitter connected to the microprocessor control.
<b>P091</b> .....	<b>Back-up module controller.</b> The system guarantees the microprocessor power supply for a few minutes, in case of supply voltage failure. (size E1 excluded).
<b>P171</b> .....	<b>Kit for air -45°C MCH axial AC</b> (condenser series GR-Z A B). Kit for operations with low ambient air temperature down to -45°C. For machine start up and operation with very low ambient air temperatures (between -20°C and -45°C).
<b>P172 (1)</b> .....	<b>Kit for air -45°C axial AC</b> (condenser series T-MATE2 DX-A B). Kit for operations with low ambient air temperature down to -45°C. For machine start up and operation with very low ambient air temperatures (between -20°C and -45°C).
<b>P191</b> .....	<b>Power supply for condenser.</b> Electrical power supply for remote condenser from the indoor machine electrical board. The optional includes magneto-thermic switches for condenser fans and the control/alarm signals.
<b>383</b> .....	<b>Numbered wirings + UK requests;</b>
<b>4181 / 4182 / 4184 / 4185</b> ...	<b>Serial cards:</b> <b>4181 – Serial card MODBUS;</b> <b>4182 – Serial card LON;</b> <b>4184 – Serial card BACNET MS/TP RS485;</b> <b>4185 – Serial card BACNET OVER IP.</b>
<b>A492</b> .....	<b>Water leakage detector + additional sensor.</b> Supplied in mounting kit.
<b>A511</b> .....	<b>Smoke detector.</b> Supplied in mounting kit.
<b>A521</b> .....	<b>Fire detector.</b> Supplied in mounting kit.
<b>P141</b> .....	<b>Analogue set-point compensation.</b> - Analogue set point compensation according to an external analogue signal at Customer care.



P181.....	<b>Network analyser</b> (standard machine) Multifunction utility for calculating and displaying the machine electrical measurements.
P182.....	<b>Network analyser+optional</b> (full optional machine) Multifunction utility for calculating and displaying the machine electrical measurements.
P183.....	<b>Kit network analyser</b> (standard machine) Multifunction utility for calculating and displaying the machine electrical measurements. Supplied in mounting kit.
P184.....	<b>Kit network analyser+optional</b> (full optional machine) Multifunction utility for calculating and displaying the machine electrical measurements. Supplied in mounting kit.
A812 (2) .....	<b>Free-cooling direct control</b>
P131.....	<b>Hot water coil + 2-way valve.</b> Hot water heating system. Not compatible with "P211 Hot gas heating+4way valve".
P211 (3) .....	<b>Hot gas heating+4way valve.</b> On/off type hot gas reheating system – Only for machine with single compressor (size E5, E6, E7, E8, E9 excluded). Not compatible with "P131 Hot water coil + 2-way valve".
A431.....	<b>Electric heater.</b> Heating with electric heaters.
A432.....	<b>Extra power electric heater.</b> Size E1, E2 excluded.
P051 (4) .....	<b>Dehumidification function.</b>
4301 / 4303 / 4305 (5).....	<b>Humidification:</b> Modulating steam humidifier with immersed electrodes with electronic control. <b>4301 - Steam humidifier 3kg/h</b> <b>4303 - Steam humidifier 8kg/h</b> <b>4305 - Steam humidifier 15kg/h</b>
A791.....	<b>Air temperature control on suction air.</b>
P161.....	<b>T/RH air intake sensor.</b> Combined Temperature / Humidity sensor on air intake. The optional replace the standard temperature sensor on machine air intake.
4666 .....	<b>External air probe.</b> External air temperature probe.
P071.....	<b>Remote T/RH probe.</b> Combined Temperature / Humidity sensor for remote installation. The optional is added to the standard temperature sensor on machine air intake.
P113 / P114 .....	<b>Dual power supply.</b> Dual power supply with automatic change-over. <b>P113 - Dual power supply kit.</b> Supplied in mounting kit <b>P114 - Dual power supply kit + optional.</b> Supplied in mounting kit
A381.....	<b>Drain pump.</b> Supplied in mounting kit. The system includes pump with activation float and 10 linear meters long discharge pipe.
P084.....	<b>Air filter ePM<sub>10</sub> 50%.</b> Washable high efficiency air filter (according to ISO EN 16890). Not compatible with "P017 / P018 / P019 Plenum + filter ePM <sub>2,5</sub> 50%, ePM <sub>1</sub> 50%, ePM <sub>1</sub> 85% (according to ISO EN 16890)".
A531 (6) .....	<b>On-off damper.</b> Non-return air damper with frame driven by electric servomotor installed on the machine air delivery.
P011.....	<b>Empty plenum.</b>
P012.....	<b>Empty plenum CL.A1.</b> Plenum with fire reaction in class "0" or "A1".
P013.....	<b>Plenum + 3 grilles</b> on three sides with double adjustable row.
P014.....	<b>Plenum + 3 grilles CL.A1.</b> Plenum with grilles on three sides with double adjustable row, with fire reaction in class "0" or "A1".
P015.....	<b>Silenced plenum.</b> Not compatible with "P084 Air filter ePM <sub>10</sub> 50%.".
P016.....	<b>Silenced plenum + 1 grille.</b> Grille with double adjustable row on front side and sound absorbers.
P017.....	<b>Plenum + filter ePM<sub>2,5</sub> 50%.</b> Plenum with high efficiency air filter (according to ISO EN 16890). Not compatible with "P084 Air filter ePM <sub>10</sub> 50%.".
P018.....	<b>Plenum + filter ePM<sub>1</sub> 50%.</b> Plenum with high efficiency air filter (according to ISO EN 16890). Not compatible with "P084 Air filter ePM <sub>10</sub> 50%.".
P019.....	<b>Plenum + filter ePM<sub>1</sub> 85%.</b> Plenum with high efficiency air filter (according to ISO EN 16890). Not compatible with "P084 Air filter ePM <sub>10</sub> 50%.".
P031 (7) .....	<b>Empty intake plenum.</b>
P032 (7) .....	<b>Empty intake plenum CL.A1.</b> Plenum with fire reaction in class "0" or "A1".
P034 (8) .....	<b>Intake free-cooling plenum.</b>
P041 / P042 / P043.....	<b>Support frame</b> with height adjusting rubber holders. Supplied in mounting kit. It is not possible to match the support frame with plenum installed under the machine. <b>P041 – Support frame h 255-350mm</b> <b>P042 – Support frame h 355-450mm</b> <b>P043 – Support frame h 400-510mm</b>

- 3601** ..... **Compressor operating signal contact.** Voltage free contact for compressor status signalling.
- 2411** ..... **Phase sequence relay.** Phases sequence control relay for the machine.
- A272**..... **CL. 0 or A1 (EN 13501-1) insulation:** Panelling with fire reaction in class "0" or "A1";
- P151**..... **Lowered display for Under** – for UNDER units equipped with plenum under the unit.
- 9973** ..... **Wooden cage packing.** The machines are delivered on wooden pallet, covered with shrink wrap and packaged in wooden cage.
- BQ39900001**..... **Remote terminal.** Graphic display for remote installation, the optional is added to the standard graphic display placed on machine frontal panel.

**WARNING**

**The Manufacturers reserves the right to accept the matching of the optional installed on the machine.**

**MANDATORY COMBINATIONS OF ACCESSORIES**

1. When optional accessory "P172 Kit for air -45°C axial AC" is present, it requires mandatory accessory "P191 Power supply for condenser".
2. When optional accessory "A812 Free cooling direct control" is present, it requires mandatory accessories "P161 T/rH air intake sensor" and "4666 External air probe".
3. When optional accessory "P211 Hot gas heating+4way valve" is present, it requires mandatory accessories "P051 Dehumidification function" and "P161 T/rH air intake sensor".
4. When optional accessory "P051 Dehumidification function" is present, it requires mandatory accessory "P161 T/rH air intake sensor".
5. When optional accessories "4301 / 4303 / 4305 Steam humidifier" are present, they require mandatory accessory "P161 T/rH air intake sensor".
6. When optional accessory "A531 On-off damper" is present, it requires mandatory accessory "9973 Wooden cage packing".
7. When optional accessories "P031 Empty intake plenum, for OVER version" and "P032 Empty intake plenum CL.A1, for OVER version" are present, they require mandatory accessory "P122 Bottom air intake+blind panels, for OVER version only"
8. When optional accessory "P034 Intake free-cooling plenum" is present, it requires mandatory accessories "P161 T/rH air intake sensor", "4666 External air probe", "A812 Free-cooling direct control" and "P122 Bottom air intake+blind panels, for OVER version only"



## TECHNICAL DATA

VERSION (1)	U / O					U / O					
MODEL	012 M1 S					018 M1 S					
SIZE	E1					E2					
<b>COOLING CAPACITY (2)</b>	<b>100%</b>	<b>80%</b>	<b>60%</b>	<b>40%</b>	<b>30%</b>	<b>100%</b>	<b>80%</b>	<b>60%</b>	<b>40%</b>	<b>30%</b>	
Total	kW	10,4	8,32	6,24	4,16	3,04	21,8	17,4	13,1	8,72	6,39
Sensible	kW	10,2	8,17	6,18	4,15	3,04	20,2	16,4	12,3	8,26	6,39
SHR (3)		0,98	0,98	0,99	1,00	1,00	0,93	0,92	0,93	0,94	1,00
Total power input (Comp. + Fans)	kW	2,82	2,00	1,27	0,78	0,53	6,5	4,83	3,22	1,91	1,41
<b>"EC" SUPPLY FANS</b>	n.	1					1				
Air flow	m <sup>3</sup> /h	2800	2433	2065	1698	1500	4100	3364	2629	1893	1500
Nominal external static pressure	Pa	20	20	20	20	20	20	20	20	20	20
Maximum external static pressure	Pa	77	--	--	--	--	314	--	--	--	--
Power input (4)	kW	0,29	0,21	0,13	0,09	0,07	0,52	0,35	0,22	0,12	0,08
<b>COMPRESSOR</b>		Rotary					Scroll				
BLDC compressor	n.	1					1				
On/Off compressors	n.	0					0				
Cooling Capacity Control		Modulating					Modulating				
Compressors power input	kW	2,53	1,79	1,15	0,69	0,46	5,98	4,48	3	1,79	1,33
<b>AIR FILTERS</b>	n.	1					1				
Filtering surface	m <sup>2</sup>	0,6					0,8				
Efficiency (ISO EN 16890)	COARSE	60%					60%				
<b>GAS CIRCUITS</b>	n.	1					1				
<b>POWER SUPPLY</b>	V/Ph/Hz	400/3+N/50					400/3+N/50				
<b>ENERGY EFFICIENCY INDEXES (2)</b>											
EER - Energy Efficiency Ratio (5)	kW/kW	3,69	4,16	4,91	5,33	5,74	3,35	3,6	4,07	4,57	4,53
<b>DIMENSIONS</b>											
Length	mm	650					785				
Width	mm	675					675				
Height	mm	1925					1925				
<b>NET WEIGHT Over</b>	kg	210					240				
<b>NET WEIGHT Under</b>	kg	220					250				
<b>REFRIGERANT CONNECTIONS</b>											
Gas delivery	ODS Ø	12					16				
Liquid return	ODS Ø	12					12				
<b>HYDRAULIC CONNECTIONS</b>											
<b>CONDENSATE DISCHARGE</b>											
Rubber pipe – internal diameter	Ø mm	19					19				

### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%UR; condensing temperature 45°C; ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure.
5. The Energy Efficiency Index does not consider the remote air-cooled condenser.

The units highlighted in this publication contain <HFC R410A [GWP<sub>100</sub> 2088]> fluorinated greenhouse gas.

### NOTE:

Below 30% of cooling capacity, the inverter compressor enters the "cycling" area in which the compressor operates with ON / OFF cycles below the minimum modulation frequency (operation only for short periods).

SELECT THE UNIT IN THE MODULATION FIELD.



## TECHNICAL DATA

VERSION (1)	U / O						U / O				
MODEL	022 M1 S						030 M1 S				
SIZE	E3						E4				
COOLING CAPACITY (2)	100%	80%	60%	40%	30%		100%	80%	60%	40%	30%
Total	kW	23,9	19,1	14,3	9,56	6,73	39,3	31,4	23,6	15,7	11,9
Sensible	kW	23,9	18,9	14,3	9,16	6,73	39,3	31,4	23,6	15,7	11,9
SHR (3)		1,00	0,98	1,00	0,95	1,00	1,00	1,00	1,00	1,00	1,00
Total power input (Comp. + Fans)	kW	6,74	4,93	3,24	1,96	1,39	11,4	8,01	5,33	3,09	2,21
<b>"EC" SUPPLY FANS</b>	n.	1					1				
Air flow	m <sup>3</sup> /h	5500	4442	3384	2326	1700	10000	8135	6271	4406	3500
Nominal external static pressure	Pa	20	20	20	20	20	20	20	20	20	20
Maximum external static pressure	Pa	1000	--	--	--	--	586	--	--	--	--
Power input (4)	kW	0,78	0,42	0,25	0,14	0,07	2,04	1,13	0,51	0,27	0,16
<b>COMPRESSOR</b>		Scroll					Scroll				
BLDC compressor	n.	1					1				
On/Off compressors	n.	0					0				
Cooling Capacity Control		Modulating					Modulating				
Compressors power input	kW	5,96	4,51	2,99	1,83	1,32	9,32	6,9	4,82	2,82	2,05
<b>AIR FILTERS</b>	n.	2					2				
Filtering surface	m <sup>2</sup>	1,2					2,1				
Efficiency (ISO EN 16890)	COARSE	60%					60%				
<b>GAS CIRCUITS</b>	n.	1					1				
<b>POWER SUPPLY</b>	V/Ph/Hz	400/3+N/50					400/3+N/50				
<b>ENERGY EFFICIENCY INDEXES (2)</b>											
EER - Energy Efficiency Ratio (5)	kW/kW	3,55	3,87	4,41	4,85	4,84	3,45	3,91	4,43	5,08	5,38
<b>DIMENSIONS</b>											
Length	mm	1085					1305				
Width	mm	775					930				
Height	mm	1925					1980				
<b>NET WEIGHT Over</b>	kg	320					430				
<b>NET WEIGHT Under</b>	kg	330					440				
<b>REFRIGERANT CONNECTIONS</b>											
Gas delivery	ODS Ø	16					18				
Liquid return	ODS Ø	16					16				
<b>HYDRAULIC CONNECTIONS</b>											
<b>CONDENSATE DISCHARGE</b>											
Rubber pipe – internal diameter	Ø mm	19					19				

### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

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2. Gross value. Characteristics referred to entering air at 26°C-40%UR; condensing temperature 45°C; ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure.
5. The Energy Efficiency Index does not consider the remote air-cooled condenser.

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### NOTE:

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SELECT THE UNIT IN THE MODULATION FIELD.

## TECHNICAL DATA

VERSION (1)	U / O						U / O				
MODEL	047 M1 S						042 M2 D				
SIZE	E5						E5				
COOLING CAPACITY (2)	100%	80%	60%	40%	30%		100%	80%	60%	40%	30%
Total	kW	54	43,2	32,4	21,6	16,8	49,2	39,4	29,5	19,7	14,6
Sensible	kW	53,1	43,2	32,4	21,6	16,8	49,2	39,4	29,5	19,7	14,6
SHR (3)		0,98	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00
Total power input (Comp. + Fans)	kW	15,6	10,8	7,12	4,25	3,08	13,9	9,93	6,5	3,87	2,84
<b>"EC" SUPPLY FANS</b>	n.	1					1				
Air flow	m <sup>3</sup> /h	12000	9881	7761	5642	4700	12000	9924	7848	5772	4700
Nominal external static pressure	Pa	20	20	20	20	20	20	20	20	20	20
Maximum external static pressure	Pa	420	--	--	--	--	477	--	--	--	--
Power input (4)	kW	2,27	1,4	0,77	0,36	0,23	2,05	1,29	0,72	0,34	0,22
<b>COMPRESSOR</b>		Scroll					Scroll				
BLDC compressor	n.	1					2				
On/Off compressors	n.	0					0				
Cooling Capacity Control		Modulating					Modulating				
Compressors power input	kW	13,4	9,43	6,35	3,89	2,85	11,9	8,64	5,79	3,53	2,62
<b>AIR FILTERS</b>	n.	3					3				
Filtering surface	m <sup>2</sup>	2,6					2,59				
Efficiency (ISO EN 16890)	COARSE	60%					60%				
<b>GAS CIRCUITS</b>	n.	1					2				
<b>POWER SUPPLY</b>	V/Ph/Hz	400/3+N/50					400/3+N/50				
<b>ENERGY EFFICIENCY INDEXES (2)</b>											
EER - Energy Efficiency Ratio (5)	kW/kW	3,46	4	4,55	5,08	5,45	3,54	3,97	4,54	5,09	5,14
<b>DIMENSIONS</b>											
Length	mm	1630					1630				
Width	mm	930					930				
Height	mm	1980					1980				
<b>NET WEIGHT Over</b>	kg	480					565				
<b>NET WEIGHT Under</b>	kg	490					575				
<b>REFRIGERANT CONNECTIONS</b>											
Gas delivery	ODS Ø	22					2x16				
Liquid return	ODS Ø	22					2x16				
<b>HYDRAULIC CONNECTIONS</b>											
<b>CONDENSATE DISCHARGE</b>											
Rubber pipe – internal diameter	Ø mm	19					19				

### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%UR; condensing temperature 45°C; ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure.
5. The Energy Efficiency Index does not consider the remote air-cooled condenser.

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### NOTE:

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SELECT THE UNIT IN THE MODULATION FIELD.





## TECHNICAL DATA

VERSION (1)	U / O						U / O					
MODEL	068 M2 D						094 M2 D					
SIZE	E7						E8					
COOLING CAPACITY (2)	100%	80%	60%	40%	30%		100%	80%	60%	40%	30%	
Total	kW	78,9	63,1	47,3	31,6	22,9	105	84	63	42	32,3	
Sensible	kW	78,9	63,1	47,3	31,6	22,9	100	81,1	61,5	40,9	32,3	
SHR (3)		1,00	1,00	1,00	1,00	1,00	0,95	0,96	0,97	0,97	1,00	
Total power input (Comp. + Fans)	kW	22,1	15,8	10,5	6,2	4,34	30,5	21,2	14,1	8,44	6,07	
<b>"EC" SUPPLY FANS</b>	n.	2						2				
Air flow	m <sup>3</sup> /h	20000	15999	11997	7996	5800	22000	17956	13912	9868	8000	
Nominal external static pressure	Pa	20	20	20	20	20	20	20	20	20	20	
Maximum external static pressure	Pa	649	--	--	--	--	576	--	--	--	--	
Power input (4)	kW	3,51	2	0,98	0,42	0,23	3,72	2,24	1,13	0,54	0,35	
<b>COMPRESSOR</b>		Scroll						Scroll				
BLDC compressor	n.	2						2				
On/Off compressors	n.	0						0				
Cooling Capacity Control		Modulating						Modulating				
Compressors power input	kW	18,6	13,8	9,5	5,78	4,11	26,8	18,9	13	7,91	5,72	
<b>AIR FILTERS</b>	n.	4						5				
Filtering surface	m <sup>2</sup>	3,83						4,47				
Efficiency (ISO EN 16890)	COARSE	60%						60%				
<b>GAS CIRCUITS</b>	n.	2						2				
<b>POWER SUPPLY</b>	V/Ph/Hz	400/3+N/50						400/3+N/50				
<b>ENERGY EFFICIENCY INDEXES (2)</b>												
EER - Energy Efficiency Ratio (5)	kW/kW	3,57	3,99	4,5	5,1	5,28	3,44	3,96	4,47	4,98	5,32	
<b>DIMENSIONS</b>												
Length	mm	2175						2499				
Width	mm	930						930				
Height	mm	1980						1980				
<b>NET WEIGHT Over</b>	kg	650						805				
<b>NET WEIGHT Under</b>	kg	705						865				
<b>REFRIGERANT CONNECTIONS</b>												
Gas delivery	ODS Ø	2x18						2x22				
Liquid return	ODS Ø	2x16						2x22				
<b>HYDRAULIC CONNECTIONS</b>												
<b>CONDENSATE DISCHARGE</b>												
Rubber pipe – internal diameter	Ø mm	19						19				

### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%UR; condensing temperature 45°C; ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure.
5. The Energy Efficiency Index does not consider the remote air-cooled condenser.

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### NOTE:

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SELECT THE UNIT IN THE MODULATION FIELD.

## TECHNICAL DATA

VERSION (1)	U						U					
MODEL	120 M4 D						150 M4 D					
SIZE	E9						E9					
COOLING CAPACITY (2)	100%	80%	60%	40%	30%		100%	80%	60%	40%	30%	
Total	kW	111	88,8	66,6	44,4	24,1	135	108	81	54	30,8	
Sensible	kW	111	88,8	66,6	44,4	24,1	135	108	81	54	30,8	
SHR (3)		1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	
Total power input (Comp. + Fans)	kW	31,6	22,4	15	9,46	4,42	41,4	28,6	19,4	11,8	6,04	
<b>"EC" SUPPLY FANS</b>	n.	3						3				
Air flow	m <sup>3</sup> /h	28000	23018	18037	13055	8500	32000	25911	19821	13732	8500	
Nominal external static pressure	Pa	20	20	20	20	20	20	20	20	20	20	
Maximum external static pressure	Pa	761	--	--	--	--	568	--	--	--	--	
Power input (4)	kW	4,2	2,61	1,48	0,71	0,33	5,82	3,43	1,8	0,81	0,33	
<b>COMPRESSOR</b>		Scroll						Scroll				
BLDC compressor	n.	2						2				
On/Off compressors	n.	2						2				
Cooling Capacity Control		Modulating						Modulating				
Compressors power input	kW	27,4	19,8	13,5	8,75	4,09	35,6	25,2	17,5	11	5,71	
<b>AIR FILTERS</b>	n.	6						6				
Filtering surface	m <sup>2</sup>	5,24						5,24				
Efficiency (ISO EN 16890)	COARSE	60%						60%				
<b>GAS CIRCUITS</b>	n.	2						2				
<b>POWER SUPPLY</b>	V/Ph/Hz	400/3+N/50						400/3+N/50				
<b>ENERGY EFFICIENCY INDEXES (2)</b>												
EER - Energy Efficiency Ratio (5)	kW/kW	3,51	3,96	4,44	4,69	5,45	3,26	3,78	4,18	4,58	5,1	
<b>DIMENSIONS</b>												
Length	mm	2899						2899				
Width	mm	930						930				
Height	mm	1980						1980				
<b>NET WEIGHT Over</b>	kg	--						--				
<b>NET WEIGHT Under</b>	kg	985						1010				
<b>REFRIGERANT CONNECTIONS</b>												
Gas delivery	ODS Ø	2x28						2x28				
Liquid return	ODS Ø	2x22						2x22				
<b>HYDRAULIC CONNECTIONS</b>												
<b>CONDENSATE DISCHARGE</b>												
Rubber pipe – internal diameter	Ø mm	19						19				

### THE COOLING CAPACITY DOES NOT CONSIDER THE SUPPLY FAN MOTOR THERMAL LOAD

1. U = Under, downflow / O = Over, upflow
2. Gross value. Characteristics referred to entering air at 26°C-40%UR; condensing temperature 45°C; ESP=20Pa.
3. SHR = Sensible cooling capacity / Total cooling capacity.
4. Corresponding to the nominal external static pressure.
5. The Energy Efficiency Index does not consider the remote air-cooled condenser.

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SELECT THE UNIT IN THE MODULATION FIELD.

## REFRIGERANT CHARGE

The air conditioner is supplied with a minimum R410A refrigerant charge. **Refrigerant must be charged.** The following table shows the refrigerant charge that must be introduced for the air conditioner only. Remote condenser, connections pipes and optional are excluded.

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
REFRIGERANT		R410A	R410A	R410A	R410A	R410A
Refrigerant circuits x Refrigerant charge (2)	n x kg	1 x 3,2	1 x 3,6	1 x 4,3	1 x 6,1	1 x 9,2
HFC R410A - F Gas - CO <sub>2</sub> equivalent	t	6,76	7,51	8,98	12,73	19,20

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
REFRIGERANT		R410A	R410A	R410A	R410A	R410A
Refrigerant circuits x Refrigerant charge (2)	n x kg	2 x 4,3	2 x 6,1	2 x 9,2	2 x 10,4	2 x 10,4
HFC R410A - F Gas - CO <sub>2</sub> equivalent	t	17,95	25,47	38,42	43,40	43,40

1. U = Under, downflow / O = Over, upflow
2. Refrigerant charge required for the air conditioner only operation. Remote condenser, connections pipes and optional are excluded. For air conditioners with double refrigerant circuit is indicated the number of circuits x the charge of a single circuit.

## PRESSURE RELIEF VALVE

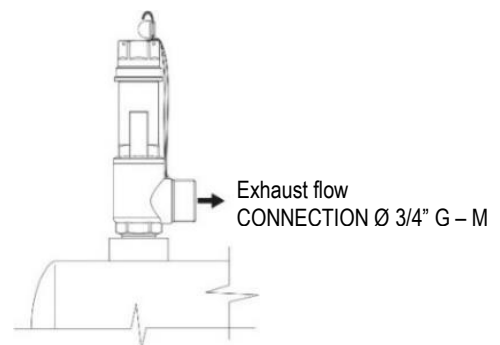
The pressure relief valve of the refrigerant circuit is installed in the machines when required by Directive 2014/68/EU.

The valve is installed on liquid receiver and oil separator of each refrigerant circuit of the machine with the purpose to protect the circuit from overpressure.

**It is up to the installer to check whether the system complies with the 2014/68 / EU standard regarding the installation of the pressure relief valve. By plant we mean the complete system that includes the internal machine, the remote condenser and the connecting pipes**

The installer must calculate the amount of refrigerant contained in the system and, if the refrigerant charge is higher than 10 kg, he must install the pressure relief valve.

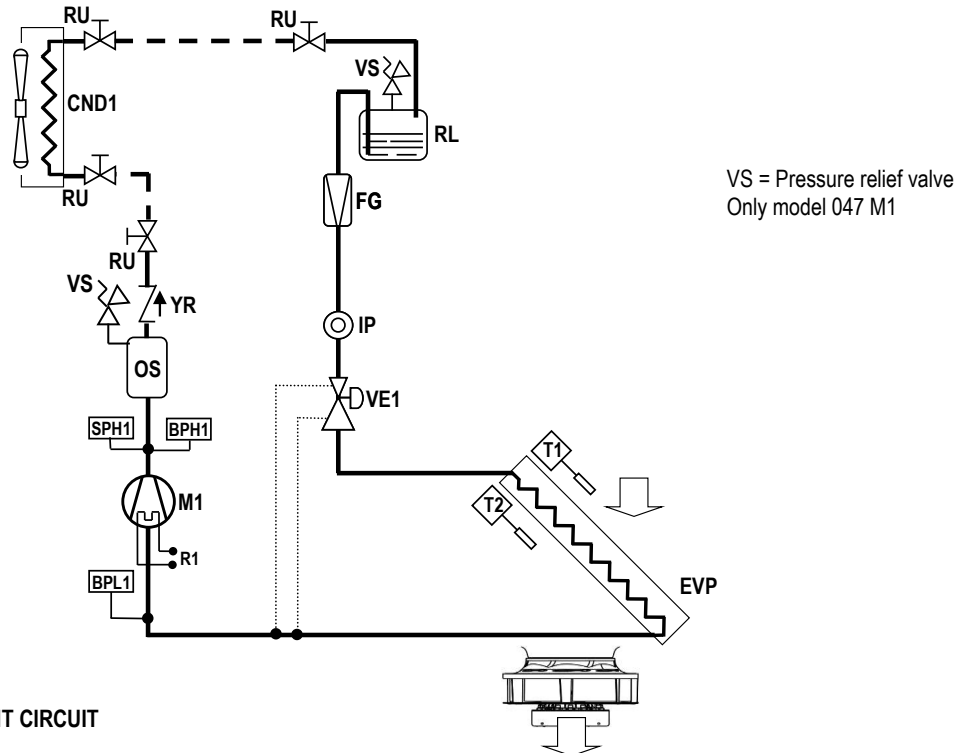
Model	Factory installed components		At Installer care
	Pressure relief valve on liquid receiver	Pressure relief valve on oil separator	Possible pressure relief valve
	[bar]	[bar]	[bar]
012 M1 S	---	---	41,5
018 M1 S	---	---	41,5
022 M1 S	---	---	41,5
030 M1 S	---	---	41,5
047 M1 S	41,5	41,5	---
042 M2 D	---	---	41,5
068 M2 D	---	---	41,5
094 M2 D	41,5	41,5	---
120 M4 D	41,5	41,5	---
150 M4 D	41,5	41,5	---



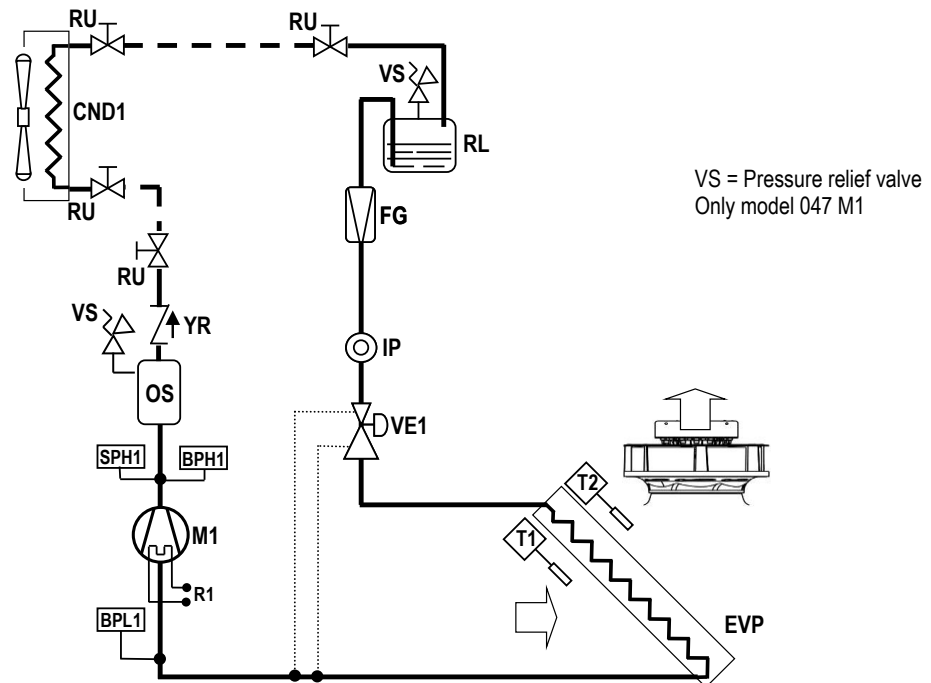
**REFRIGERANT CIRCUIT**

Below refrigerant diagrams for version with single or double refrigerant circuit. The diagrams refer to the standard configuration, without optional.

**UNDER - SINGLE REFRIGERANT CIRCUIT**



**OVER - SINGLE REFRIGERANT CIRCUIT**

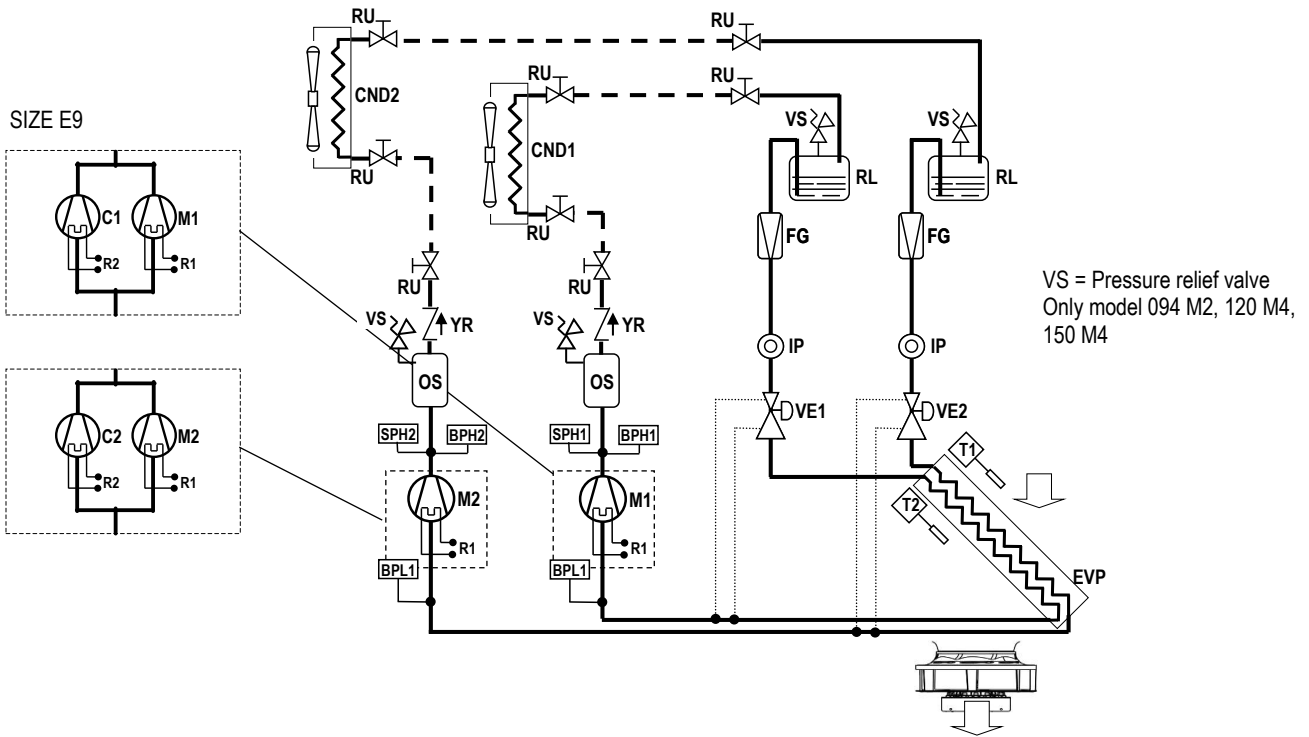


**LEGENDA**

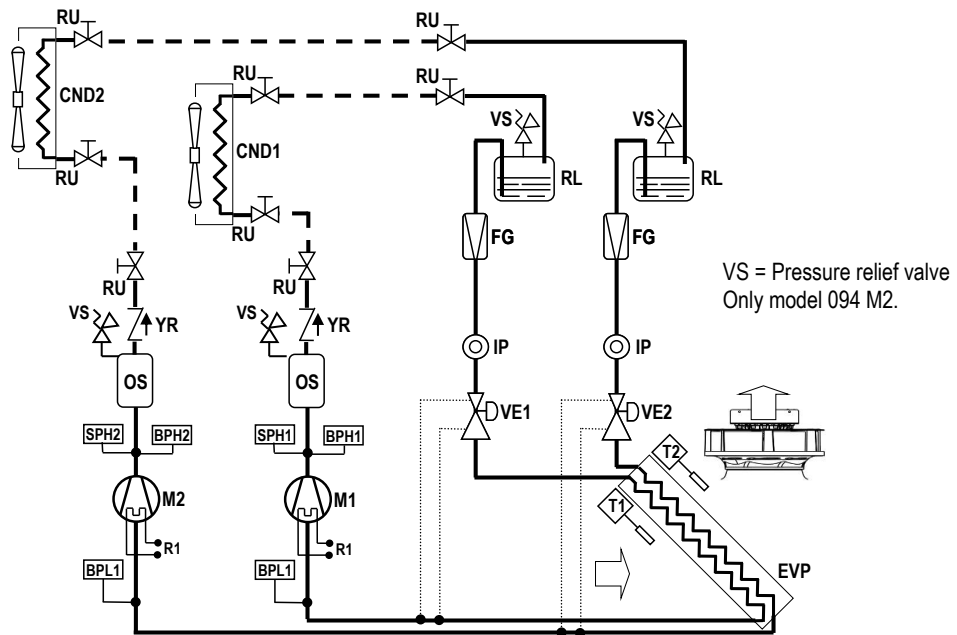
M1	BLDC inverter compressor	BPL	Low pressure transducer.	IP	Sight glass.
R1	Crankcase heater	SPH	High pressure switch	VE	Expansion valve.
CND	Condenser.	OS	Oil separator	T	Temperature probes.
EVP	Evaporator.	YR	Check valve	RU	Valves
BPH	High pressure transducer.	VS	Pressure relief valve.	RL	Liquid receiver
		FG	Refrigerant filter.		



**UNDER - DOUBLE REFRIGERANT CIRCUIT**



**OVER - DOUBLE REFRIGERANT CIRCUIT**



**LEGENDA**

- M1...2 BLDC inverter compressor 1, 2
- C1...2 on/off compressor 1, 2
- R1...2 Crankcase heater 1, 2
- CND Condenser.
- EVP Evaporator.
- BPH High pressure transducer.

- BPL Low pressure transducer.
- SPH High pressure switch
- OS Oil separator
- YR Check valve
- VS Pressure relief valve.
- FG Refrigerant filter.

- IP Sight glass.
- VE Expansion valve.
- T Temperature probes.
- RU Valves
- RL Liquid receiver



## RECOMMENDED REFRIGERANT LINES

Diameter of the recommended refrigerant lines for connection to MEHITS S.p.A. air conditioners and referred to "EQUIVALENT LENGHT".

Please always refer to the "INSTALLATION DIAGRAM" to properly select all necessary components

Verify the need to use pressure limiting devices (safety valves) where not already provided for by Directive 2014/68 / EU.

**Nominal diameter: Refrigerant connection of the indoor unit. In some cases, the diameter of the refrigerant lines may not correspond with the nominal diameter. This is completely normal. It is enough to provide a reduction fitting to adjust the diameter.**

## "SI" INTERNATIONAL SYSTEM PIPES DIAMETERS

SI system	Diameter	mm	6	8	10	12	16	18	22	28	35
	Thickness	mm	1	1	1	1	1	1	1	1,5	1,5

## INVERTER COMPRESSORS

Model	Line	Nominal diameter Ø [mm]	EQUIVALENT LENGHT FOR INVERTER COMPRESSORS R410A									
			5[m]	10[m]	15[m]	20[m]	25[m]	30[m]	35[m]	40[m]	45[m]	50[m]
012 M1 S	Gas	12	12mm					16mm				
	Liquid	12	12mm									
018 M1 S	Gas	16	16mm					18mm				
	Liquid	12	12mm	16mm					16mm			
022 M1 S	Gas	16	16mm					18mm				
	Liquid	16	16mm									
030 M1 S	Gas	18	18mm			22mm						
	Liquid	16	16mm			18mm						
047 M1 S	Gas	22	22mm					22mm				
	Liquid	22	22mm									
042 M2 D	Gas	16	16mm					18mm				
	Liquid	16	16mm									
068 M2 D	Gas	18	18mm			22mm						
	Liquid	16	16mm			18mm						
094 M2 D	Gas	22	22mm					28mm				
	Liquid	22	22mm									
120 M4 D	Gas	28	22mm					28mm				
	Liquid	22	22mm									
150 M4 D	Gas	28	22mm					28mm				
	Liquid	22	22mm									

For equivalent lengths over 50m, please contact the Manufacturer's Sales Office.

## "IMPERIAL" SYSTEM PIPES DIAMETERS

IMPERIAL system	Diameter	inch	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 3/8"
		Thickness	mm	6,35	9,52	12,7	15,87	19,05	22,22	25,4	28,57

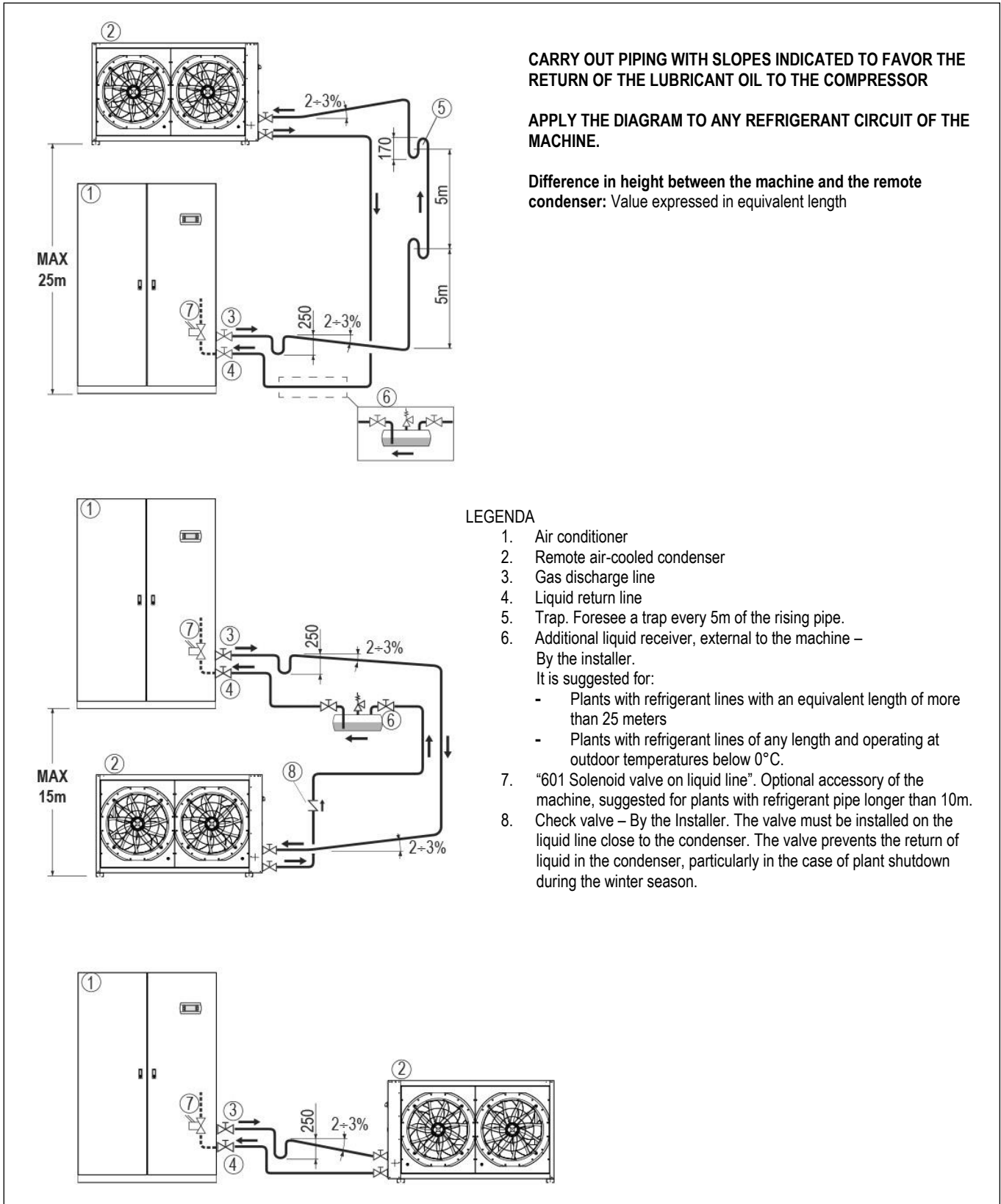
## INVERTER COMPRESSORS

Model	Line	Nominal diameter Ø [mm]	EQUIVALENT LENGHT FOR INVERTER COMPRESSORS R410A									
			15[ft] 5[m]	35[ft] 10[m]	50[ft] 15[m]	65[ft] 20[m]	80[ft] 25[m]	100[ft] 30[m]	115[ft] 35[m]	130[ft] 40[m]	150[ft] 45[m]	165[ft] 50[m]
012 M1 S	Gas	12	1/2"					5/8"				
	Liquid	12	1/2"									
018 M1 S	Gas	16	5/8"					3/4"				
	Liquid	12	1/2"	5/8"					5/8"			
022 M1 S	Gas	16	5/8"					3/4"				
	Liquid	16	5/8"									
030 M1 S	Gas	18	3/4"			7/8"						
	Liquid	16	5/8"			3/4"						
047 M1 S	Gas	22	7/8"					7/8"				
	Liquid	22	7/8"									
042 M2 D	Gas	16	5/8"					3/4"				
	Liquid	16	5/8"									
068 M2 D	Gas	18	3/4"			7/8"						
	Liquid	16	5/8"			3/4"						
094 M2 D	Gas	22	7/8"					1"				
	Liquid	22	7/8"									
120 M4 D	Gas	28	7/8"					1"				
	Liquid	22	7/8"									
150 M4 D	Gas	28	7/8"					1"				
	Liquid	22	7/8"									

For equivalent lengths over 165ft / 50m, please contact the Manufacturer's Sales Office.



**INSTALLATION DIAGRAM**



**WARNING**

It is necessary to provide the refrigerant charge for the connection pipes and for the remote air-cooled condenser. Charge refrigerant in the suitable quantity and lubricant oil in 10% ratio of charged refrigerant. Lubricant oil must be the same type as the charged one as shown on the compressor plate.



## ACOUSTIC DATA

Acoustic data of the standard machine at full load working conditions.

### WARNING:

In a closed room the noise produced by a sound source reaches the listener in two different ways:

- Directly
- Reflected from the surrounding walls, floor, ceiling, from furniture.

With the same sound source, the noise produced in a closed room is greater than that produced outdoors. In fact, the sound pressure level generated by the source, must be added to the one reflected from the room. Also, the shape of the room affects the sound.

MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
COOLING CAPACITY		100%	100%	100%	100%	100%
<b>SOUND LEVEL ISO 3744 (1)</b>						
On air delivery Under	dB(A)	64,7	71,4	69,6	81,1	81,5
On air intake Under	dB(A)	55,9	57,1	55,6	66,9	68,9
On front side Under	dB(A)	47	48	46	57	59
On air delivery Over	dB(A)	64,7	71,4	69,6	81,1	81,5
On air intake Over (2)	dB(A)	53	47	49	58	64
On front side Over (3)	dB(A)	46,2	40,2	42,8	53,4	59,4

MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
COOLING CAPACITY		100%	100%	100%	100%	100%
<b>SOUND LEVEL ISO 3744 (1)</b>						
On air delivery Under	dB(A)	81,5	80,1	82,5	83,4	83,4
On air intake Under	dB(A)	68,9	67,5	69,9	70,9	70,9
On front side Under	dB(A)	59	58	60	62	62
On air delivery Over	dB(A)	81,5	80,1	82,5	--	--
On air intake Over (2)	dB(A)	64	62	65	--	--
On front side Over (3)	dB(A)	59,4	58,1	60,4	--	--

1. Noise pressure level at 1 meter in free field – ISO 3744
2. Air intake from the front
3. Air intake from the bottom

## ELECTRICAL DATA

Electrical data of the system at full load working conditions.

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	13,2	18,7	22,6	30,6	39,4

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
Power supply	V/ph/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
Maximum current input (FLA)	A	39,4	60,8	78,8	93,8	112

1. U = Under, downflow / O = Over, upflow

### WARNING:

The electric data indicated refer only to the indoor unit.

Optional accessory electric data are included within the dedicated chapters and must be added.

Please refer to ELCA WORLD selection program to calculate the electrical data of the air conditioner according to the requested optional accessories.

The remote air cooled condenser is not included because it has independent power supply.





**MICROPROCESSOR CONTROL SYSTEM**



Controller



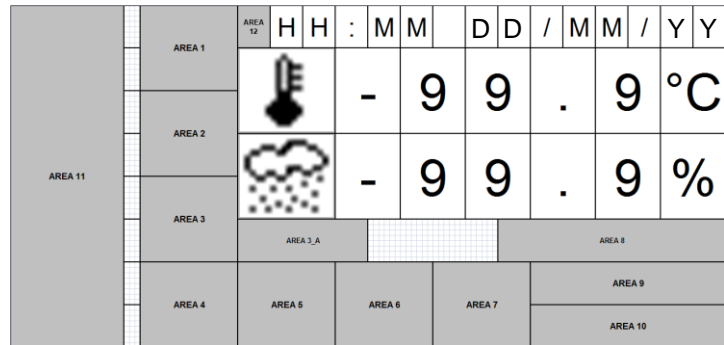
Keyboard and Display

The unit is equipped with the controller connected to a 6 keys keyboard with graphic display on which all information in English language or easily identifiable symbols are displayed.  
The controller disposes of a "flash" memory that preserves the information even in absence of power supply. Part of memory is dedicated to the registration of intervened events - up to 200 events.

**DISPLAY – KEYBOARD FUNCTIONS**

	ALARM	Alarm presence with red light. Push for alarm description. In case of more alarms scroll by UP / DOWN.
	PRG	Menu list, scrolled by UP/DOWN: <b>Unit; Set-point; In/Out; Clock; History; User; Service; Factory.</b> ENTER to execute.
	ESC	Home. Used to come back to the previous menu level or to the main screen.
	UP DOWN	Changes pages and values of sets. By pressing in HOME mask, the synoptic of the main controls is displayed.
	ENTER	Moving the cursor on adjustable Program(s) fields to confirm the changes. Press ENTER to get out the fields.

**DISPLAY - MAIN MASK**



The main mask shows time, date, room temperature and humidity values (if the relative probe is present) and areas for displaying operating and alarm status with dedicated icons:

- Area 1: Status of the unit: on / off
- Area 2: Status detail
- Area 3: Type of event (only in case of an event)
- Area 3\_A: Code and type of event
- Area 4: Active cooling devices
- Area 5: Active free-cooling devices
- Area 6: Active humidity devices
- Area 7: Active heating devices
- Area 8: on / off parameters
- Area 9: BMS address
- Area 10: LAN address
- Area 11: Schematic representation of units
- Area 12: Active function presence icon

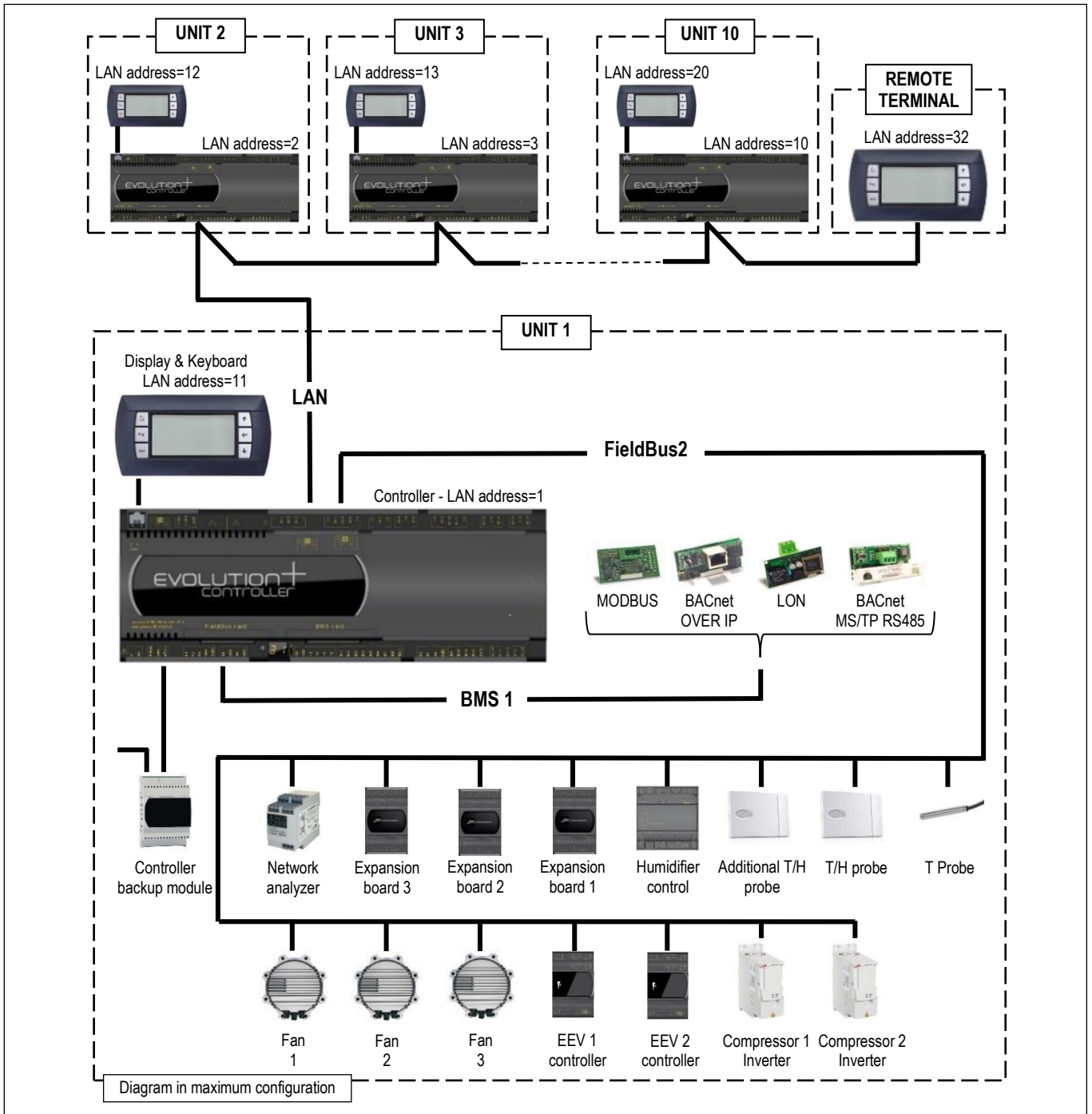
**CONNECTIVITY**

Through the optional serial port, the microprocessor control enables communication with the modern buildings BMS systems with the following protocols: MODBUS; LON; BACNET MS/TP RS485; BACNET OVER IP.

**PASSWORD**

- Level 1: On request of the End User. Allowing to reach USER menu
- Level 2: Asks to Service: Allowing to reach SERVICE menu
- Level 3: Asks to Service: Allowing to reach FACTORY menu
- No passwords request to enter: UNIT, SETPOINT, IN/OUT, CLOCK, HISTORY menu





**LAN NETWORK**

The LAN is part of the control software and it is possible to connect up to 10 units. This type of connection allows to control the units in coherent way, moreover the units can be controlled and managed from a shared remote terminal.

**LAN ADDRESS LIST**

Unit #	1	2	3	4	5	6	7	8	9	10	Remote Terminal
Mother board address	1	2	3	4	5	6	7	8	9	10	--
Terminal address	11	12	13	14	15	16	17	18	19	20	32

The unit connection to the local network (LAN) allows to perform the following functions:

- Balancing the operating hours among the different units by rotating the reserve units (Stand-by)
- Turning on the reserve units in case other units should turn off due to an alarm, maintenance or power feed interruption
- Turning on reserve units to offset the excessive thermal load
- Checking up to 10 units with a single user terminal (shared user terminal)



## DEMAND LIMIT

Demand Limit function is part of the control software for machines with double refrigerant circuit. It allows to limit the absorbed current of the machine.  
The function must be activated and configured. A digital inlet on electrical panel connecting terminals allows the remote enabling of the function with an external signal without tension.  
The software allows to select the resources to disable (compressors, electric heaters,...).

## TEMPERATURE PROBE ON AIR RETURN / DELIVERY



Temperature probe installed on the air return and delivery of the unit.  
Standard temperature control and regulation on air delivery.  
Is possible to select the optional accessory A791 "Air temperature control on suction air" to realize the temperature control and regulation on suction air.  
With the following optional accessories installed temperature control and regulation are exclusively on suction air:

- A431 – Electric Heater;
- A432 – Extra power electric heaters;
- P131 – Hot water coil + 2-way valve.
- P211 – Hot gas heating+4way valve

## CLOGGED FILTERS SENSOR



The system includes a differential pressure switch installed in the electrical panel or in the front of the indoor unit and the plastic hoses for the relief of the pressure upstream and downstream the air filters.

Control range: 0.3 ... 4.0 mbar (30 ... 400 Pa)  
Differential for intervention: 0.15 mbar (15 Pa)

## FLOOD SENSOR



The system includes an electronic relay installed in the electrical panel of the machine and a water detector.  
The electrical connections for the probe and the alarm contact are present in the machine's terminal board.  
Sensor is supplied to be connected and installed at customer care.

## COMPRESSOR SOUNDPROOF JACKET



The system includes a soundproof jacket for each compressor to obtain a reduction of the sound level of the unit.

**POSSIBLE AIR INTAKE FOR OVER VERSIONS**

**OVER VERSION - AIR INTAKE FROM THE BOTTOM**

Thanks to the particular basement design, it is possible to have the intake from the bottom side. The air flow is equal to the nominal.

With this solution, it is necessary to foresee the optional blind frontal panels

**OVER VERSION - AIR INTAKE FROM THE BACK SIDE**

(Sizes E4, E5, E6, E7, E8, E9 excluded)

It is possible to have the unit air intake from the back side.

Due to the limited size of the air intake, the air flow is limited to the 20% of the nominal one.

The air intake has to be made by Customer during installation.

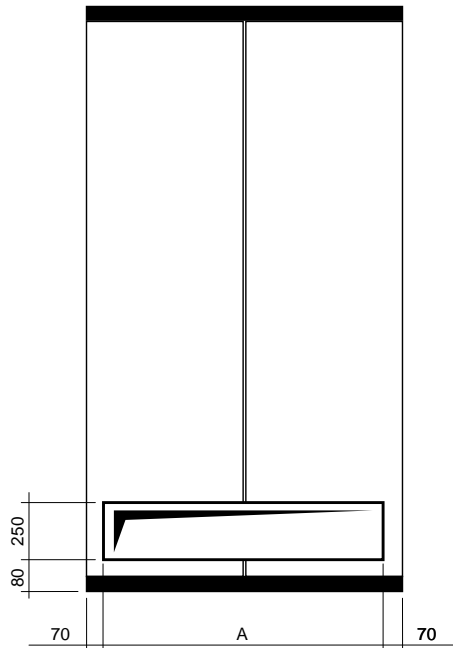
In case the air intake is used for fresh air, it is necessary the temperature / humidity probe reposition in front of the heat exchanger, to allow for optimum reading of the values of temperature / humidity.

The electric cable of the probe has sufficient length for the repositioning.

**AIR INTAKE FROM THE BACK SIDE**

**Back side view**

**OVER  
E1 - E2 - E3**



SIZE		E1	E2	E3
A	mm	510	645	945
Max air flow	m <sup>3</sup> /h	600	1000	1500

## REMOTE AIR-COOLED CONDENSERS

Remote air-cooled condensers for matching to air conditioners for IT Cooling.  
The constructive solutions allow high application flexibility.  
Horizontal air flow, from coil to fan.  
The series has an independent power supply from the indoor unit.  
Among the indoor unit and the condenser is necessary the refrigerant connection and electrical connection of the condensing proportional control signal and the alarms.

Is available the optional "P191 power supply for condenser" from the indoor machine electrical board.  
The optional includes magnetothermic switches for condenser fans.

### GR-Z SERIES



The machines are made with Peraluman aluminum alloy and suitable for outdoor installation.

- GR-Z A B 50:** Remote condenser equipped with AC fan, microchannel condensing coil and Standard acoustic version.
- GR-Z A L 50:** Remote condenser equipped with AC fan, microchannel condensing coil and Low noise acoustic version.
- GR-Z E B 50:** Remote condenser equipped with EC fan, microchannel condensing coil and Standard acoustic version.
- GR-Z E L 50:** Remote condenser equipped with EC fan, microchannel condensing coil and Low noise acoustic version.

#### **IMPORTANT**

For further information about the units, please refer to "GR-Z" technical bulletin

### T-MATE2 DX SERIES



The machines are made with painted steel plates and suitable for outdoor installation.

- T-MATE2 DX-A B:** Remote condenser equipped with AC fan, condensing coil with copper tubes and aluminium fins and Standard acoustic version.
- T-MATE2 DX-A L:** Remote condenser equipped with AC fan, condensing coil with copper tubes and aluminium fins and Low noise acoustic version.
- T-MATE2 DX-E B:** Remote condenser equipped with EC fan, condensing coil with copper tubes and aluminium fins and Standard acoustic version.
- T-MATE2 DX-E L:** Remote condenser equipped with EC fan, condensing coil with copper tubes and aluminium fins and Low noise acoustic version.

#### **IMPORTANT**

For further information about the units, please refer to "T-MATE2" technical bulletin

### T-MATE DX-PF-E SERIES



**T-MATE DX-PF-E:** Remote air-cooled condensers equipped with EC plug fans and condensing coil with copper tubes and aluminium fins. The machines are designed for indoor installation and ducting for air suction and discharge. For outdoor installation, the machine must be installed under a cover or anyway protected against atmospheric agent.

#### **IMPORTANT**

For further information about the units, please refer to "T-MATE DX-PF-E" technical bulletin

#### **WARNING:**

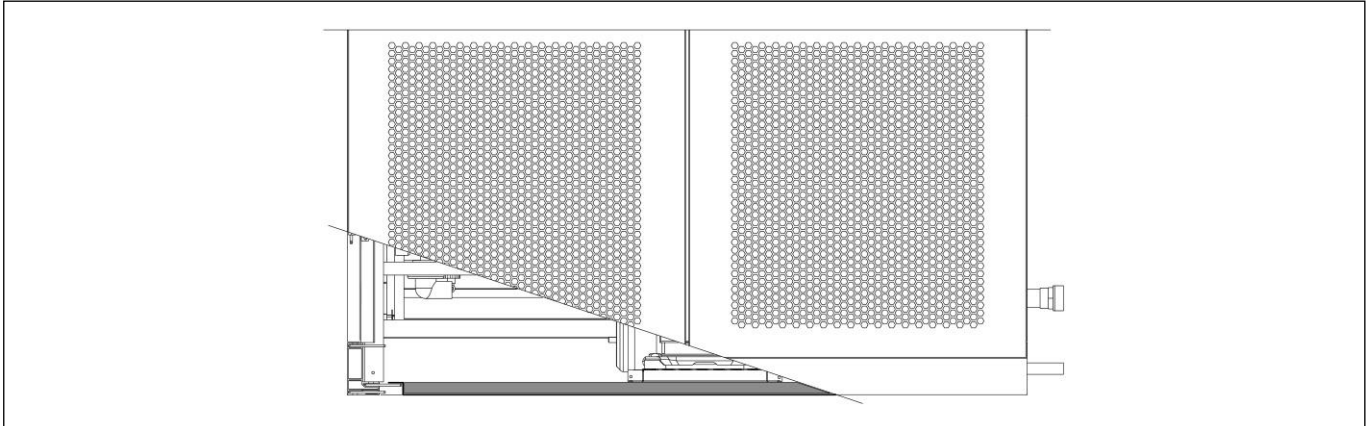
Please refer to ELCA WORLD selection program to calculate the cooling capacity of the air conditioner according to the selected remote condenser.

## OPTIONAL ACCESSORIES: P121 – FRONT AIR INTAKE+BOTTOM PANEL

Available for OVER units.  
The optional is not compatible with "P122 Bottom air intake+blind panels" for OVER units.  
With this accessory, it is possible a noise insulation of the machine base, when the machine is installed directly on floor as raised floor, wood floor etc.  
The accessory includes:

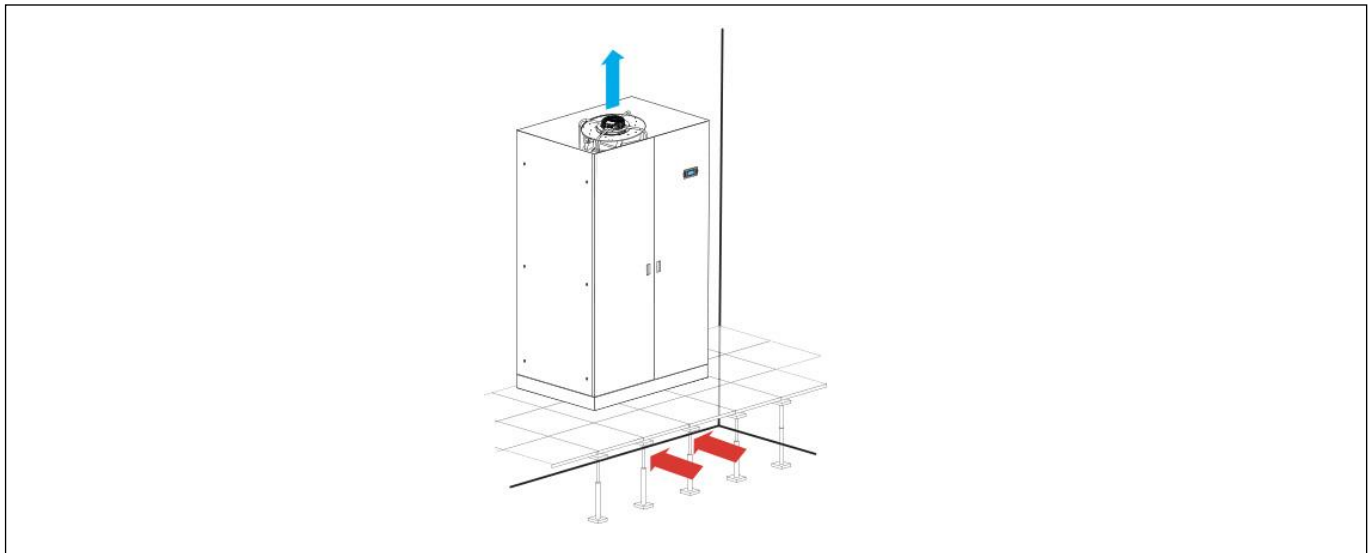
- Panel in galvanized steel sheet.
- Noise insulation with special soundproof material.

The bottom panel is supplied assembled inside the unit base and does not modify the unit dimensions.



## OPTIONAL ACCESSORIES: P122 - BOTTOM AIR INTAKE+BLIND PANELS

Available for OVER units.  
The optional is not compatible with "P121 Front air intake+bottom panel" for OVER units.  
Thanks to the design of the basement is possible the air suction from the unit bottom. The air flow rate is the nominal one  
The accessory foresees the blind frontal panels.



## OPTIONAL ACCESSORIES: 601 – SOLENOID VALVE ON LIQUID LINE



The accessory has the function of closing the liquid line, in the event of the machine stopping or blackout, avoiding the risk of liquid refrigerant migration into the evaporator.

Recommended accessory for:

- Refrigerating lines greater than 10m in equivalent length.
- Machines equipped with electronic expansion valve.

## OPTIONAL ACCESSORIES: A548 - CONSTANT PREVALENCE



The optional is a differential pressure sensor with a 0...20mA output signal. The device is installed in the machine.

The sensor is connected to the microprocessor control of the indoor unit and allows the control of:

### A548 - CONSTANT PREVALENCE

The system controls the air pressure in the raised floor (Under version) or in the duct (Over version). Through the relief piping of the room pressure (low pressure side) and the air supply of the fan (high pressure side) the fan rotation speed is controlled to keep the air pressure constant.

Pressure control range from 0 to 100 Pa.

## OPTIONAL ACCESSORIES: P091 - BACK-UP MODULE CONTROLLER



The optional is installed within the electrical panel.

The optional is not available for size E1.

The system powers the microprocessor for a few minutes in the event of a power failure or voltage surges, preventing the re-boot of the controller.

## OPTIONAL ACCESSORIES: P171 – KIT FOR AIR -45°C MCH AXIAL AC

## OPTIONAL ACCESSORIES: P172 – KIT FOR AIR -45°C AXIAL AC

**P171 – KIT FOR AIR -45°C MCH AXIAL AC (GR-Z A B 50)**

**P172 – KIT FOR AIR -45°C AXIAL AC (T-MATE2 DX-A B)**

The optional is available only for air conditioners matched with remote air-cooled condensers with axial fans with AC electric motors:

- **T-MATE2 DX-A B.** Condensing coil with copper tubes and aluminium fins. Standard acoustic version, up to M140 model included.
- **GR-Z A B 50.** Condensing coil with microchannel coils. Standard acoustic version.

The system is necessary for the correct machine start up and operation with very low ambient air temperatures: between -20°C and -45°C.

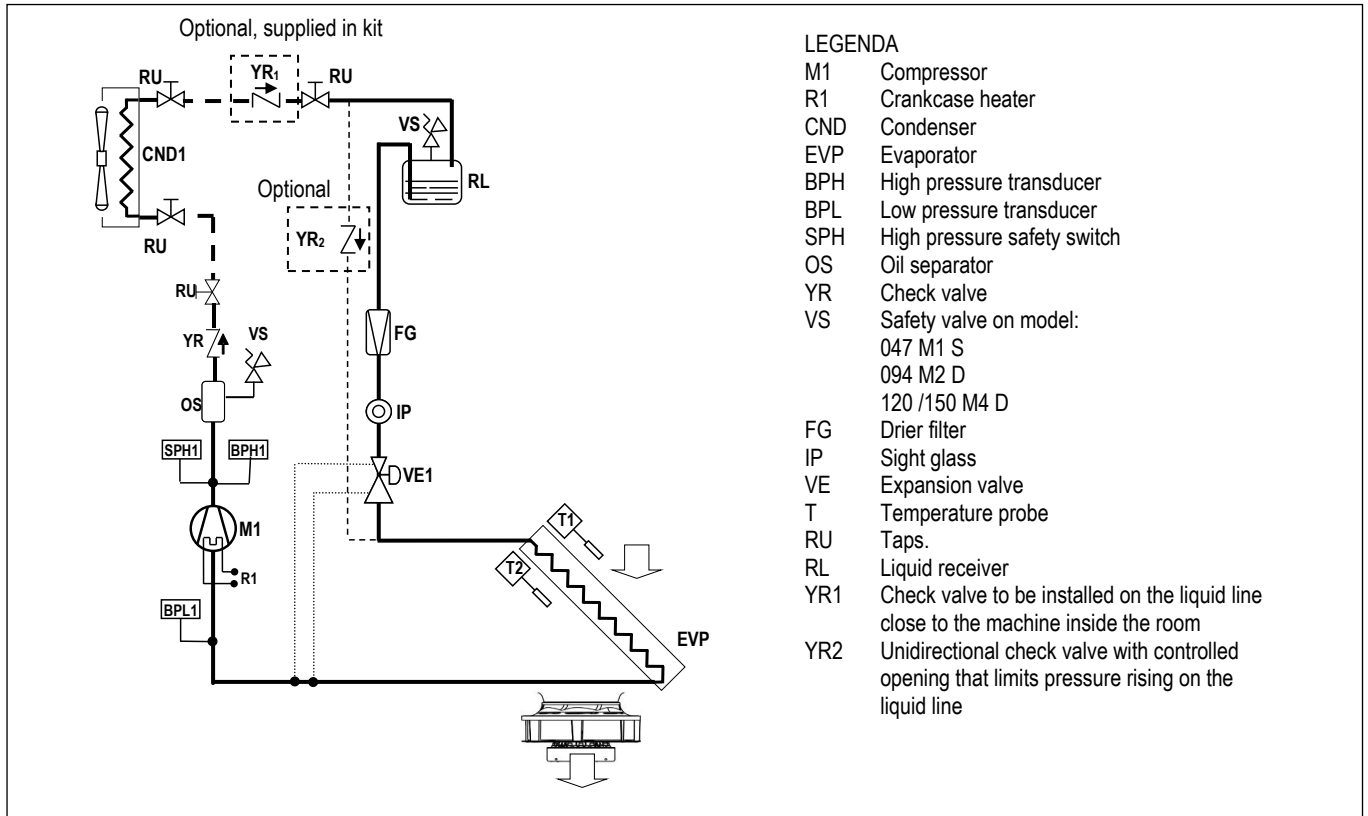
Components for each refrigerant circuit:

- A check valve (YR<sub>1</sub>), supplied in kit. The valve must be installed indoor, near to the air conditioner, on the liquid line on the return of the remote condenser. This valve avoids the migration of the refrigerant at liquid state in presence of very low ambient air condition.
- A check valve (YR<sub>2</sub>), with controlled opening, installed in factory within the unit. It limits the pressure raising on the liquid pipe between the expansion valve and the check valve (YR<sub>1</sub>).

Electrical components installed on the electric board of the indoor unit, only for optional accessory P172 KIT FOR AIR -45°C AXIAL AC (T-MATE2 DX-A B):

- Electronic phase-cut regulators for fans speed control;
- Terminals for electric connections to the remote condenser;
- Electrical power supply for remote condenser from the indoor machine electrical board.

The optional "P172 Kit for air -45°C axial AC" requires mandatory accessory "P191 Power supply for condenser".



**OPTIONAL ACCESSORIES: P191 – POWER SUPPLY FOR CONDENSER**

The accessory allows the power supply of the remote condenser from the internal machine. The electrical panel of the internal machine is set up with the electrical control components and terminal board for the electrical connection to the condenser.

**OPTIONAL ACCESSORIES: 383 – NUMBERED WIRINGS + UK REQUESTS**

The machine's electrical cables are all numbered for easy identification. For the power section it is possible to change the colour for the UK market.

CABLE	383 – COLOUR FOR UK
EARTH	YELLOW / GREEN
NEUTRAL	BLUE SKY
PHASE 1 (L1)	BROWN
PHASE 2 (L2)	BLACK
PHASE 3 (L3)	GREY
AUXILIARIES	RED

**OPTIONAL ACCESSORIES: 4181 – SERIAL CARD MODBUS**



The card is factory installed. Consult the Interface Manual for all technical information.



**OPTIONAL ACCESSORIES: 4182 – SERIAL CARD LON**



The card is factory installed.  
 The manufacturer will supply the serial card and .NXE file and a .XIF files necessary for LonWorks technicians to configure the network.  
 The board is programmed by the technician in charge of the integration.  
 Consult the Interface Manual for all technical information.

**OPTIONAL ACCESSORIES: 4184 – SERIAL CARD BACNET MS/TP RS485**



The card is factory installed.  
 The supervision network is set up by the technicians developing the BACnet interface.  
 The Modbus protocol database is used for interfacing.  
 Consult the Interface Manual for all technical information.

**OPTIONAL ACCESSORIES: 4185 – SERIAL CARD BACNET OVER IP**



The card is factory installed.  
 The supervision network is set up by the technicians developing the BACnet interface. The Modbus protocol database is used for interfacing.  
 The manufacturer will supply the card and .MIB file necessary for technicians to configure the network.  
 The board is programmed by the technician in charge of the integration.  
 Consult the Interface Manual for all technical information and what is necessary for Internet connection to view and modify variables.

**OPTIONAL ACCESSORIES: A492 – WATER LEAKAGE DETECTOR + ADDITIONAL DETECTOR**



The system includes an electronic relay installed in the electrical panel of the indoor machine and 2 water detectors to be connected in series.  
 The electrical connections for the probe and the alarm contact are present in the indoor machine's terminal board.  
 The sensors are supplied to be connected and installed at customer care.

**OPTIONAL ACCESSORIES: A511 - SMOKE DETECTORS**

**OPTIONAL ACCESSORIES: A521 – FIRE DETECTORS**



Is possible to install one or both of the following sensors. Sensors are supplied in mounting kit.  
 Installation within the room at customer care.

**A511 - SMOKE DETECTOR**

The device is supplied in mounting kit.  
 The optical smoke detector senses the presence of combustion by-products (visible smoke) and activates an alarm.  
 The operating principle is based on the light scattering technique (Tyndall effect).  
 The device is in conformity to EN 54-7 standard.

Technical features:

Material	ABS	Relative humidity	<93% not-condensing
Power supply	12...28 Vdc	Index of protection	IP 20
Normal current	50µA 24 Vdc	Testing by magnet	Yes
Alarm current	25mA 24 Vdc	Relay	max. 1A 30Vdc
LED visibility	360° (double led)	Signal repeater	14mA 24 Vdc
Storage temperature	-10...+70°C	Covered area	40m <sup>2</sup> max.
Operating temperature	-10...+70°C	Shielded connection	Min. 0.5 mm <sup>2</sup>
Max. speed air	0.2 m/s	Colour	White

Supplied with unit to be connected and installed at customer care close to the unit.



**A521 - FIRE DETECTOR**

The device is supplied in mounting kit.

The fire detector has been designed to identify temperatures at which fires may start. When the temperature exceeds the set threshold or when there is a rapid variation in temperature, the relay is activated to signal an alarm.

The device is in conformity to EN 54-5 standard.

Technical features:

Material	ABS	Index of protection	IP 20
Power supply	12...28 Vdc	Testing by magnet	Yes
Normal current	50µA 24 Vdc	Relay	max. 1A 30Vdc
Alarm current	25mA 24 Vdc	Signal repeater	14mA - 24 Vdc
LED visibility	360° (double LED)	Alarm temperature	62°C
Storage temperature	-10...+70°C	Covered area	40m <sup>2</sup> max.
Operating temperature	-10...+70°C	Shielded connection	Min. 0.5 mm <sup>2</sup>
Relative humidity	<93% non-condensing	Colour	White

Supplied with unit to be connected and installed at customer care close to the unit.

**OPTIONAL ACCESSORIES: P141 – ANALOGUE SET-POINT COMPENSATION**

Analogue set point compensation according to an external analogue signal at Customer care.

The microprocessor control, through the additional module “expansion card”, can manage a compensation signal of the return air setpoint by analogue input (0...1V; 0...5V; 0,5...4,5V; 4...20mA; 0...20mA). The compensation curve allows to assign a temperature setpoint offset respectively to the minimum and maximum signal managed by the input.

**OPTIONAL ACCESSORIES: P181 – NETWORK ANALYZER**

**OPTIONAL ACCESSORIES: P182 – NETWORK ANALYZER+OPTIONAL**

**OPTIONAL ACCESSORIES: P183 – KIT NETWORK ANALYZER**

**OPTIONAL ACCESSORIES: P184 – KIT NETWORK ANALYZER+OPTIONAL**



INTERNAL installation

This device provides continuous measurement of power consumption, monitoring current, voltage and power. These values are sent to unit microprocessor via RS485 serial cable, as shown on the unit wiring diagram.

The displayed variables are:

- Phase to phase voltage, only for three-phase units;
- Phase voltage (phase-neutral);
- Phase current;
- Neutral current only for three-phase units;
- Active phase power, only for three-phase units;
- Total active power;
- Active energy;
- Hour counts

**INSTALLATION**

Frame	Power Supply	Installation	Code
E1	400/3+N/50	EXTERNAL to the unit, supplied in kit	P183 / P184 (*)
E2	400/3+N/50	EXTERNAL to the unit, supplied in kit	P183 / P184 (*)
E3	400/3+N/50	EXTERNAL to the unit, supplied in kit	P183 / P184 (*)
E4	400/3+N/50	INTERNAL (on unit electrical panel)	P181 / P182 (*)
E5	400/3+N/50	INTERNAL (on unit electrical panel)	P181 / P182 (*)
E7	400/3+N/50	INTERNAL (on unit electrical panel)	P181 / P182 (*)
E8	400/3+N/50	INTERNAL (on unit electrical panel)	P181 / P182 (*)
E9	400/3+N/50	INTERNAL (on unit electrical panel)	P181 / P182 (*)

(\*) P182, P184 for units with optional (with electric heaters and/or humidifier)





EXTERNAL installation

## INTERNAL INSTALLATION

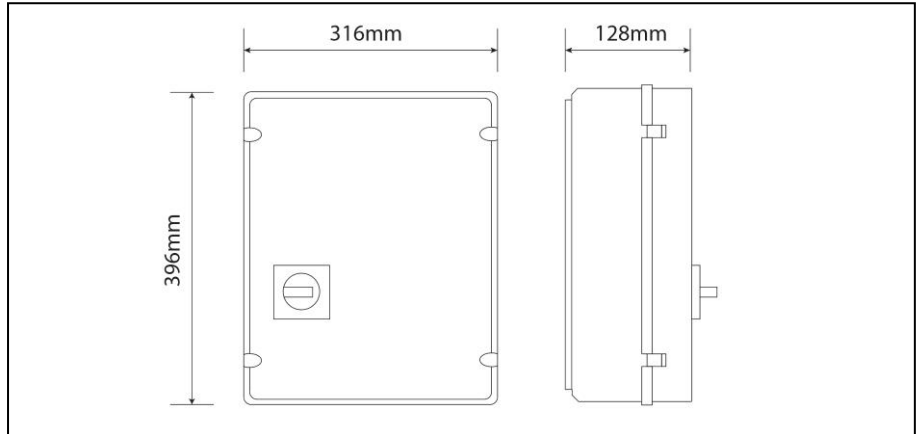
The optional is installed within the electrical box downstream the main switch with door safety lock and includes:

- Network transducer;
- Current transformers, one for each power supply phase cable.

## MOUNTING KIT

The optional is supplied in box for external installation to the machine with the dimensions showed in the figure below, and includes:

- Main switch with door lock safety;
- Fuse;
- Network transducer;
- Current transformers, one for each power supply phase cable;
- Terminals.



## OPTIONAL ACCESSORIES: A812 – FREE-COOLING DIRECT CONTROL

Preparation of the machine and the electrical panel for the direct free-cooling system "P034 Intake free-cooling plenum"

## OPTIONAL ACCESSORIES: P131 – HOT WATER COIL+2WAY VALVE



Hot water heating system installed downstream the main cooling coil.

The optional is not compatible with "P211 Hot gas heating+4way valve".

The optional accessory is factory installed and don't modify the overall dimensions of the unit.

Components:

- Heat exchanger coil with internally corrugated copper tubes and high efficiency aluminium fins, specifically developed to provide high heat transfer and lower pressure drops.
- 2-way motorized valve for water flow regulation with 0÷10 VDC control actuator and emergency manual control.
- Temperature probes on water inlet
- Frame in galvanized steel.

The hot water heating coil can be installed in combination with "A431 Electric heaters". The operation is alternate with priority to the hot water heating coil.

Temperature control on suction air.

## TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
THERMAL CAPACITY (2)	kW	24,8	35,5	45,9	83,9	103
<b>HEATING COIL</b>						
Water flow rate (2)	m <sup>3</sup> /h	2,17	3,11	4,02	7,36	9,01
dP coil + valve (2)	kPa	26,6	25,9	23,9	10,4	21,1
Water volume	l	2,6	2,6	3,9	6,9	9,1
NET WEIGHT (3)	kg	15	18	25	35	42
<b>HYDRAULIC CONNECTIONS</b>						
WATER INLET / OUTLET ISO 7/1 - R	Ø	3/4"	3/4"	1"	1 1/4"	1 1/2"

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
THERMAL CAPACITY (2)	kW	103	155	175	247	237
<b>HEATING COIL</b>						
Water flow rate (2)	m <sup>3</sup> /h	9,01	13,6	15,4	21,6	20,7
dP coil + valve (2)	kPa	21,1	6,94	9,62	21,5	20,4
Water volume	l	9,1	12,3	18,2	16,9	16,9
NET WEIGHT (3)	kg	42	57	88	75	75
<b>HYDRAULIC CONNECTIONS</b>						
WATER INLET / OUTLET ISO 7/1 - R	Ø	1 1/2"	2"	2"	2"	2"

1. U = Under, downflow / O = Over, upflow

2. Characteristics referred to entering air at 20°C-50%UR with hot water temperature 70/60°C - 0% glycol.

3. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

## 2-WAY BALL VALVE FOR HOT WATER FLOW CONTROL



The water flow control in the finned coil is achieved through a **2-way modulating ball valve with equal percentage flow control** ensured by the integrated characterizing disc.

This type of valve offers the following series of benefits:

- Equal percentage flow control.
- No peaks initial flow.
- Excellent stability control thanks to the integrated characterizing disc.
- Excellent characteristic in partialisation.
- Stability in control.
- Maintenance free.
- Self-cleaning.

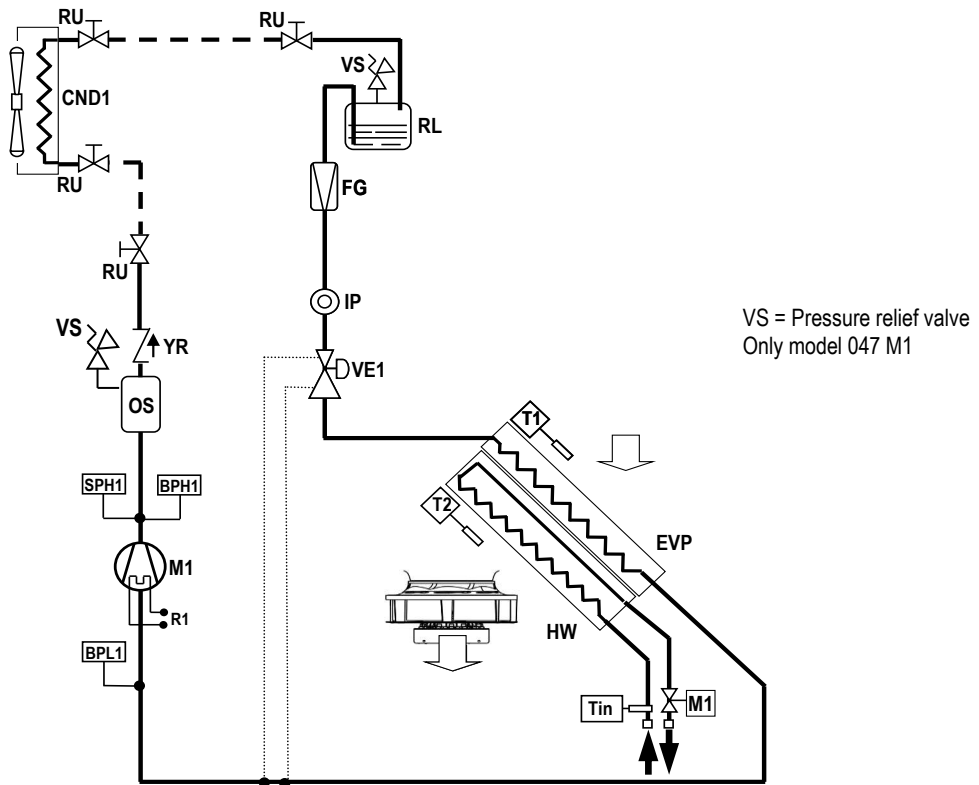
### CHARACTERISTICS OF THE 2-WAY BALL VALVE

- Closing seal with leakage rate in Class A (EN 12266-1)
- Maximum fluid pressure  $P_s=1600\text{kPa}$
- Maximum closing pressure (Close-off)  $\Delta P_s=1400\text{kPa}$

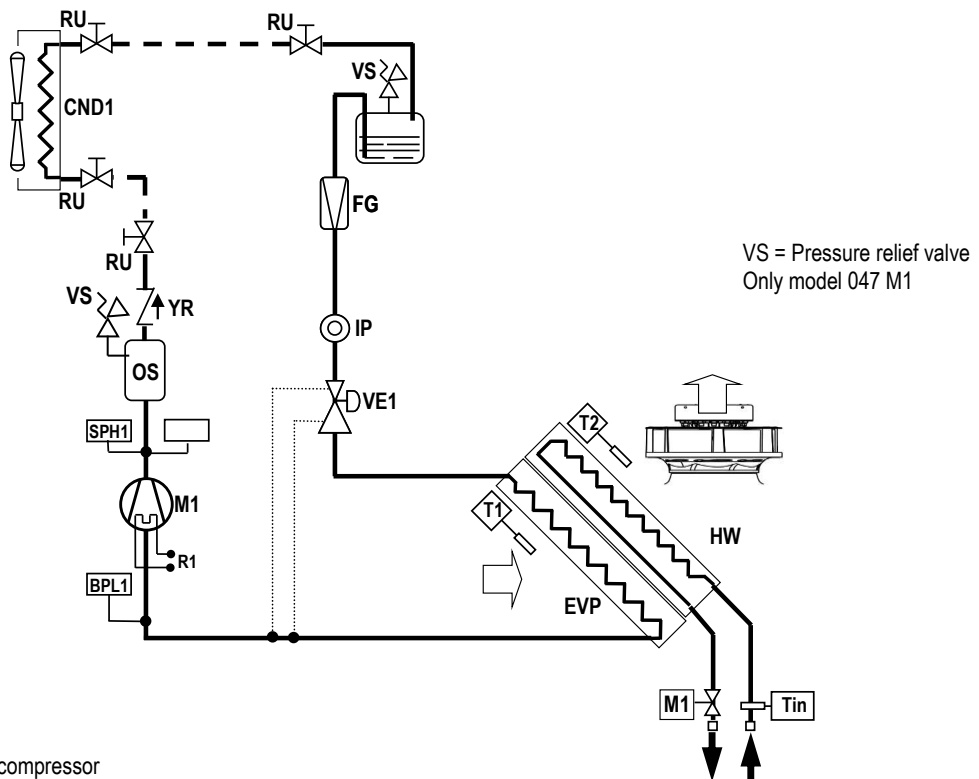
The rotative actuator is controlled by a signal 0 ... 10VDC from the microprocessor controller. The actuator is equipped with an emergency button for manual operation and is maintenance-free.

## HOT WATER HEATING HYDRAULIC / REFRIGERANT CIRCUIT

### UNDER - SINGLE REFRIGERANT CIRCUIT



### OVER - SINGLE REFRIGERANT CIRCUIT

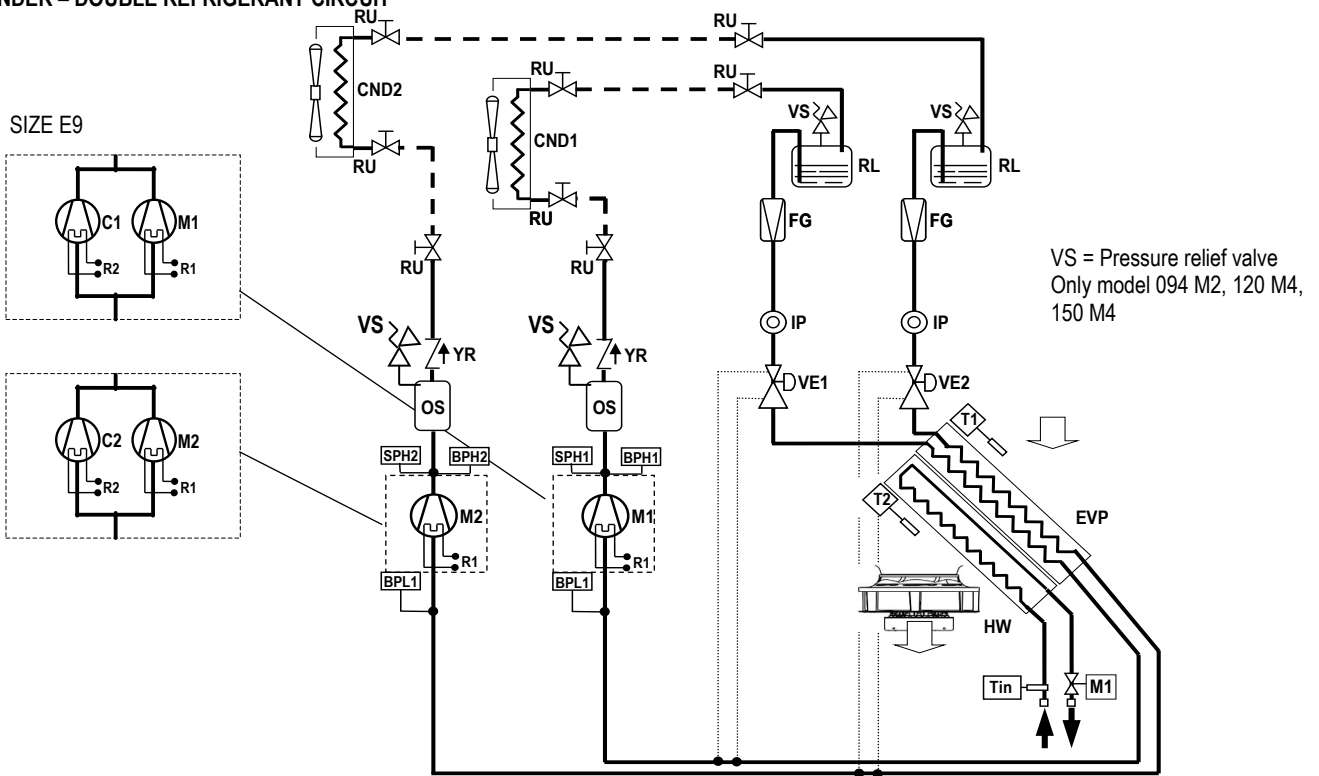


#### LEGENDA

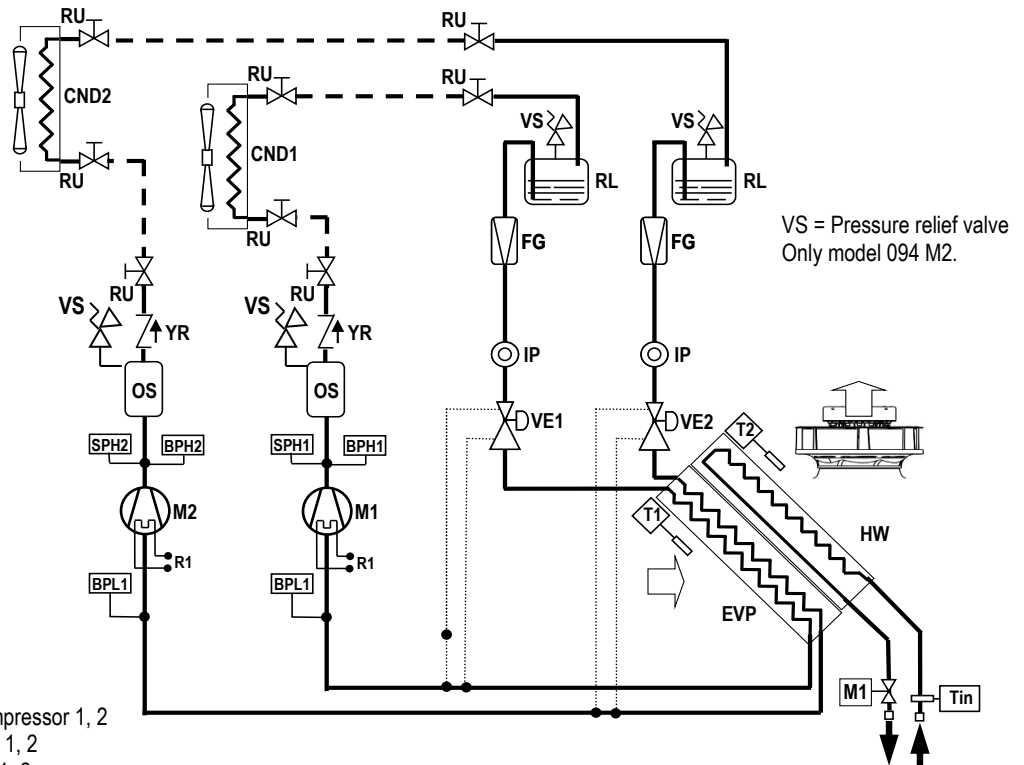
M1	BLDC inverter compressor	BPH	High pressure transducer.	IP	Sight glass.
R1	Crankcase heater	BPL	Low pressure transducer.	VE	Expansion valve.
CND	Condenser.	SPH	High pressure switch	T	Temperature probes.
EVP	Evaporator	M1	Hot water 2-way valve	RU	Valves
HW	Hot water coil	VS	Pressure relief valve.	RL	Liquid receiver
OS	Oil separator	FG	Refrigerant filter.		
YR	Check valve				

**HOT WATER HEATING HYDRAULIC / REFRIGERANT CIRCUIT**

**UNDER - DOUBLE REFRIGERANT CIRCUIT**



**OVER - DOUBLE REFRIGERANT CIRCUIT**



**LEGENDA**

- M1...2 BLDC inverter compressor 1, 2
- C1...2 On/off compressor 1, 2
- R1...2 Crankcase heater 1, 2
- CND Condenser.
- EVP Evaporator
- HW Hot water coil
- OS Oil separator
- YR Check valve

- BPH High pressure transducer.
- BPL Low pressure transducer.
- SPH High pressure switch
- M1 Hot water 2-way valve
- VS Pressure relief valve.
- FG Refrigerant filter.

- IP Sight glass.
- VE Expansion valve.
- T Temperature probes.
- RU Valves
- RL Liquid receiver



## WATER QUALITY OF THE HYDRAULIC CIRCUITS

The values shown in the table must be guaranteed during the entire life cycle of the machine.

	Description	Symbol	Range
1	Hydrogen Ions	pH	7.5 ÷ 9
2	Presence of calcium (Ca) and magnesium (Mg)	Hardness	4 ÷ 8.5 °D
3	Chlorine ions	Cl <sup>-</sup>	< 150 ppm
4	Iron Ions	Fe <sup>3+</sup>	< 0.5 ppm
5	Manganese Ions	Mn <sup>2+</sup>	< 0.05 ppm
6	Carbon dioxide	CO <sub>2</sub>	< 10 ppm
7	Hydrogen sulphide	H <sub>2</sub> S	< 50 ppb
8	Oxygen	O <sub>2</sub>	< 0.1 ppm
9	Chlorine	Cl <sub>2</sub>	< 0.5 ppm
10	Ammonia	NH <sub>3</sub>	< 0.5 ppm
11	Ratio between carbonates and sulphates	HCO <sub>3</sub> <sup>-</sup> /SO <sub>4</sub> <sup>2-</sup>	> 1
12	Sulphate ions	SO <sub>4</sub> <sup>-</sup>	< 100 ppm
13	Phosphate ions	PO <sub>4</sub> <sup>3-</sup>	< 2.0 ppm

where:  $1/1.78^{\circ}D = 1^{\circ}Fr$  with  $1^{\circ}Fr = 10 \text{ gr CaCO}_3 / \text{m}^3$

ppm = parts for millions

ppb = part for billion

### Explanatory notes:

- ref.1: A greater concentration of hydrogen ions (pH) than 9 implies a high risk of deposits, whereas a lower pH than 7 implies a high risk of corrosion.
- ref.2: The hardness measures the amount of Ca and Mg carbonate dissolved in the water with a temperature lower than 100°C (temporary hardness). A high hardness implies a high risk of deposits.
- ref.3: The concentration of chloride ions with higher values than those indicated causes corrosion.
- ref. 4 - 5 - 8: The presence of iron and manganese ions and oxygen leads to corrosion.
- ref.6 - 7: Carbon dioxide and hydrogen sulphide are impurities that promote corrosion.
- ref.9: Usually in water from the waterworks it is a value of between 0.2 and 0.3 ppm. High values cause corrosion.
- ref.10: The presence of ammonia reinforces the oxidising power of oxygen
- ref.11: Below the value shown in the table, there is a risk of corrosion due to the trigger of galvanic currents between copper and other less noble metals.
- ref.12: The presence of sulphates ions triggers corrosion phenomenon.
- ref.13: The presence of phosphates ions triggers corrosion phenomenon.

It is necessary to carry out periodic checks, with withdrawals at different points of the hydraulic system. During the first year of operation, checks are recommended every 4 months which can be reduced every 6 months starting from the second year of operation.

### WARNING:

Values of the parameters outside the indicated ranges can lead to the formation of deposits and limescale and/or favour corrosive phenomena within the plant. For operating fluids other than water (mixtures of ethylene and propylene glycol) it is recommended to use specific inhibitors, designed to offer thermal stability within the operating temperature range and protection against corrosion. It is necessary that, in the presence of dirty and / or aggressive waters, an intermediate heat exchanger is installed upstream of the heat exchangers.

### ANTIFREEZE MIXTURES

In plants that are not adequately protected by heating cables, protect the hydraulic circuit with an anti-freeze mixture when the ambient air temperature can drop below 5°C.

Minimum ambient air temperature	°C	5	0	-5	-10	-15	-20	-25	-30
ETHYLENE GLYCOL (suggested % in weight)	%	0	12	20	30	35	40	45	50

Minimum ambient air temperature	°C	5	2	-3	-9	-13	-17	-23	-29
PROPYLENE GLYCOL (suggested % in weight)	%	0	10	20	30	35	40	45	50

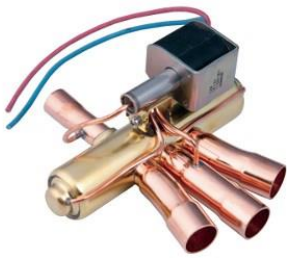
The values are indicative and may significantly vary depending on the glycol manufacturer. Refer to your glycol supplier for detail.

The values consider a precautionary difference of 5°C between the minimum ambient air temperature and the freezing temperature of the mixture.

In the hydraulic circuit do not send fluids other than water or mixtures with ethylene / propylene glycol.

If other products are provided, in addition to mixtures of water and ethylene or propylene glycol, contact the Manufacturer to check the compatibility with the machine components.

**OPTIONAL ACCESSORIES: P211 - HOT GAS HEATING+4WAY VALVE**



The optional is not available for size E5, E7, E8, E9.

The optional is not compatible with "P131 Hot water coil+2way valve".

The optional requires mandatory accessories "P051 Dehumidification function" and "P161 T/rH air intake sensor".

In presence of normal or extraordinary variations of the room thermal load, it can be necessary to control an increase in the relative humidity value, by adding sensible heat to the pre-cooled and pre-dehumidified air.

To achieve this result, it is possible to take advantage of part of the heat of condensation given by the operation of the cooling circuit which has to be dissipated anyway.

This system is energy conscious since it does not require any other electric energy but that already consumed by the compressor.

The necessary heat is obtained by the partial deviation of the compressor hot gas discharge into heat exchange coil, installed downstream the cooling coil, so that heat is transferred to the air being handled. The gas is then brought back into the main circuit via the dissipation system (air cooled or water-cooled condenser). It is equipped with ON/OFF control of the quantity of heat provided by the re-heating coil.

The system looks like a derivation of the main gas circuit and it is formed by a 4-way valve positioned on the compressor discharge side. Heat transfer is achieved through a heat exchanger placed immediately after the evaporating coil. Upon a re-heating request from the microprocessor control system, the 4-way valve divert the hot gas through the re-heating coil. This causes a temperature increase in the leaving air from the evaporating coil. The refrigerant gas is then brought to the condenser and then back to the evaporating coil. During normal working conditions, the 4-way valve does not allow the passage of the hot gas through the re-heating coil by ensuring it enters directly into the condensing system.

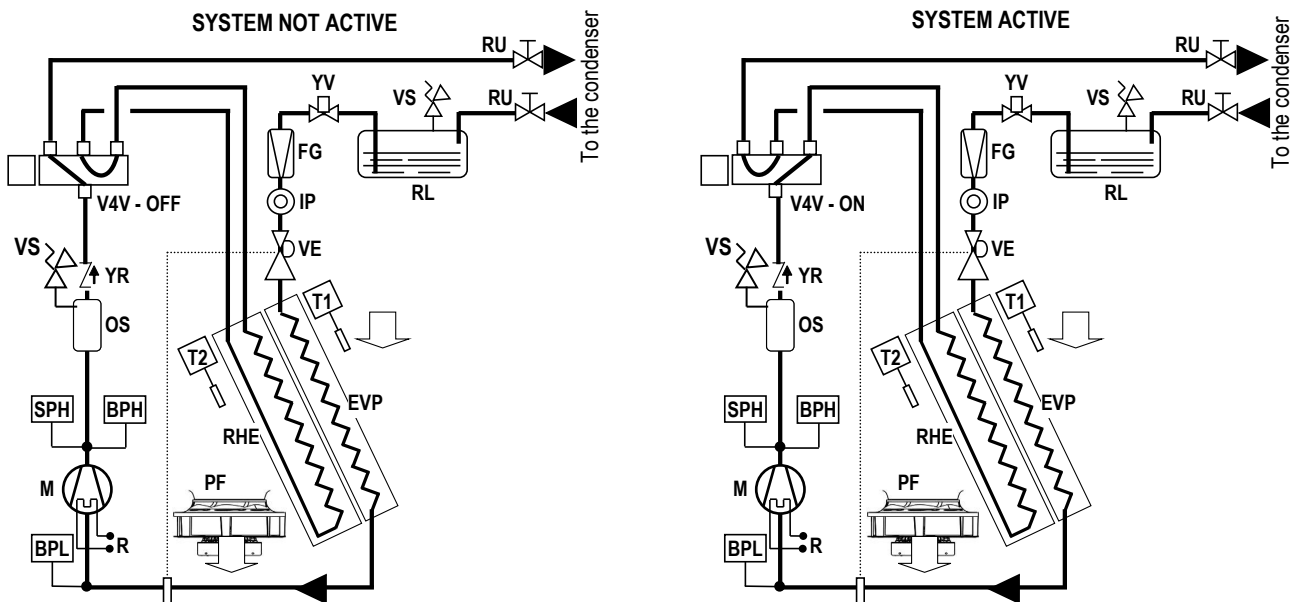
In case of failure of the 4-way valve, the valve automatically positions itself to completely exclude the re-heating system.

**The system is not available for machines with double refrigerant circuit.**

The hot gas re-heating system can be installed in combination with the electric heater. The operation is alternate with priority to the hot gas re-heating system. In this configuration the electric heater groups the operating stages in a single step.

Temperature control on suction air.

**HOT GAS RE-HEATING SYSTEM PRINCIPLE DIAGRAM**



**LEGENDA:**

- |     |                                   |    |   |    |                       |
|-----|-----------------------------------|----|---|----|-----------------------|
| C   | Compressor                        | OS | Oil separator                                     | VS | Pressure relief valve |
| R   | Crankcase heater                  | YR | Check valve                                       |    | Only model 047 M1     |
| EVP | Evaporator                        | PF | Plug fan  |    |                       |
| RHE | Re-heating coil                   | YV | Solenoid valve (optional)                         |    |                       |
| BPH | High pressure transducer          | IP | Sight glass                                       |    |                       |
| BPL | Low pressure transducer           | VE | Electronic expansion valve with temperature probe |    |                       |
| SPH | High pressure switch              | T  | Temperature probes                                |    |                       |
| V4V | 4-way valve for re-heating system | RU | Valves  |    |                       |
| VS  | Pressure relief valve             | RL | Liquid receiver                                   |    |                       |
| FG  | Refrigerant filter                |    |   |    |                       |





## TECHNICAL DATA

VERSION (1)		U / O					U / O				
MODEL		012 M1 S					018 M1 S				
SIZE		E1					E2				
THERMAL CAPACITY		100%	80%	60%	40%	30%	100%	80%	60%	40%	30%
Total thermal capacity	kW	8,57	6,87	5,19	3,49	2,55	16,97	13,78	10,33	6,94	5,37

VERSION (1)		U / O					U / O				
MODEL		022 M1 S					030 M1 S				
SIZE		E3					E4				
THERMAL CAPACITY		100%	80%	60%	40%	30%	100%	80%	60%	40%	30%
Total thermal capacity	kW	20,08	15,88	12,01	7,69	5,65	33,01	26,38	19,82	13,19	10,00

VERSION (1)		U / O					U / O				
MODEL		047 M1 S					042 M2 D				
SIZE		E5					E5				
THERMAL CAPACITY		100%	80%	60%	40%	30%	--	--	--	--	--
Total thermal capacity	kW	44,60	36,29	27,22	18,14	14,20	--	--	--	--	--

VERSION (1)		U / O					U / O				
MODEL		068 M2 D					094 M2 D				
SIZE		E7					E8				
THERMAL CAPACITY		--	--	--	--	--	--	--	--	--	--
Total thermal capacity	kW	--	--	--	--	--	--	--	--	--	--

VERSION (1)		U					U				
MODEL		120 M4 D					150 M4 D				
SIZE		E9					E9				
THERMAL CAPACITY		--	--	--	--	--	--	--	--	--	--
Total thermal capacity	kW	--	--	--	--	--	--	--	--	--	--

The optional accessory modifies the weight of the standard unit.

1. U = Under, downflow / O = Over, upflow

## OPTIONAL ACCESSORIES: A431 – ELECTRIC HEATERS

## OPTIONAL ACCESSORIES: A432 – EXTRA POWER ELECTRIC HEATERS



### A431 – ELECTRIC HEATER

Electric heater consisting of finned aluminium elements, ensuring low surface temperature and deleting the air ionization problems. The optional is installed downstream the main cooling coil.

In electric heaters with three working steps the activation is binary type.

Components:

- Electric heater in aluminium armoured elements with integral fins
- Electrical control
- Safety thermostat.

The electric heater can be installed in combination with "P131 Hot water coil+2way valve". The operation is alternate with priority to the hot water heating coil.

The electric heater can be installed in combination with "P211 Hot gas heating+4way valve". The operation is alternate with priority to the hot gas re-heating system. In this configuration the electric heater groups the operating stages in a single step.

Temperature control on suction air.

### TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>THERMAL CAPACITY</b>	<b>kW</b>	<b>5,1</b>	<b>5,1</b>	<b>6,0</b>	<b>9,0</b>	<b>13,5</b>
Absorbed current (OA)	A	7,4	7,4	8,7	13,0	19,5
First working step	kW	5,1	5,1	3,0	3,0	4,5
Second working step	kW	-	-	3,0+3,0	6,0	9,0
Third working step	kW	-	-	-	3,0 + 6,0	4,5+9,0
<b>NET WEIGHT (2)</b>	<b>kg</b>	<b>4</b>	<b>4</b>	<b>7</b>	<b>15</b>	<b>10</b>

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>THERMAL CAPACITY</b>	<b>kW</b>	<b>13,5</b>	<b>13,5</b>	<b>18,0</b>	<b>18,0</b>	<b>18,0</b>
Absorbed current (OA)	A	19,5	19,5	26,0	26,0	26,0
First working step	kW	4,5	4,5	4,5	4,5	4,5
Second working step	kW	9,0	9,0	13,5	13,5	13,5
Third working step	kW	4,5+9,0	4,5+9,0	4,5+13,5	4,5+13,5	4,5+13,5
<b>NET WEIGHT (2)</b>	<b>kg</b>	<b>10</b>	<b>9,5</b>	<b>11</b>	<b>11</b>	<b>11</b>

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit.

## A432 - EXTRA POWER ELECTRIC HEATERS

The optional is not available for size E1, E2

The components are the same of the standard accessory

It is not possible to combine the extra power electric heaters with "P131 Hot water coil+2way valve" and "P211 Hot gas heating+4way valve".

Temperature control on suction air.

### TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>THERMAL CAPACITY</b>	<b>kW</b>	-	-	<b>9,0</b>	<b>13,5</b>	<b>18,0</b>
Absorbed current (OA)	A	-	-	13,0	13,0	26,0
First working step	kW	-	-	4,5	4,5	4,5
Second working step	kW	-	-	4,5+4,5	9,0	13,5
Third working step	kW	-	-	-	4,5+9,0	4,5+13,5
<b>NET WEIGHT (2)</b>	<b>kg</b>	-	-	<b>7</b>	<b>9,5</b>	<b>12</b>

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>THERMAL CAPACITY</b>	<b>kW</b>	<b>18,0</b>	<b>18,0</b>	<b>27,0</b>	<b>27,0</b>	<b>27,0</b>
Absorbed current (OA)	A	26,0	26,0	39,0	39,0	39,0
First working step	kW	4,5	4,5	9,0	9,0	9,0
Second working step	kW	13,5	13,5	18,0	18,0	18,0
Third working step	kW	4,5+13,5	4,5+13,5	9,0+18,0	9,0+18,0	9,0+18,0
<b>NET WEIGHT (2)</b>	<b>kg</b>	<b>12</b>	<b>11,5</b>	<b>14,5</b>	<b>14,5</b>	<b>14,5</b>

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit.

### OPTIONAL ACCESSORIES : P051 – DEHUMIDIFICATION FUNCTION

The optional requires mandatory accessory "P161 T/rH air intake sensor".

Components:

- T / rH air intake sensor.
- Electronic control system of the dew point temperature for the combined intervention of cooling capacity and air flow.

**OPTIONAL ACCESSORIES: 4301 – STEAM HUMIDIFIER 3KG/H**  
**OPTIONAL ACCESSORIES: 4303 – STEAM HUMIDIFIER 8KG/H**  
**OPTIONAL ACCESSORIES: 4305 – STEAM HUMIDIFIER 15KG/H**



Humidifier control board

Modulating steam humidifier with immersed electrodes fitted with safety and running accessories  
 The optional includes the control board.

The optional requires mandatory accessory "P161 T/rH air intake sensor".

The optional is factory installed and requires only water filling connection.

**Humidifier water charge and discharge pipes are not supplied.**

It is recommended to install a filter and a shut-off valve on the pipe to the water inlet.

This humidifier produces non-pressurized steam by electrodes immersed in the water inside the cylinder: they bring the electric phase in the water that works as an electrical resistance and overheats. The steam so produced is distributed with dedicated distributors and used for ambient humidification or for industrial processes.

**CHARACTERISTICS OF THE SUPPLY WATER**

The quality of the used water influences the evaporation process, so the humidifier can be fed with **not-treated water, only when potable and non-demineralised.**

**LIMIT VALUES**

		<b>Min</b>	<b>Max</b>
Hydrogen ions	pH	7	8,5
Specific conductivity at 20°C	$\sigma_{R, 20^\circ C}$ $\mu S/cm$	350	750
Total dissolved solids	TDS mg/l	(1)	(1)
Dry residue at 180°C	R <sub>180</sub> mg/l	(1)	(1)
Total hardness	TH mg/l CaCO <sub>3</sub>	100 (2)	400
Temporary hardness	mg/l CaCO <sub>3</sub>	60 (3)	300
Iron + Manganese	mg/l Fe + Mn	0	0,2
Chlorides	ppm Cl	0	30
Silica	mg/l SiO <sub>2</sub>	0	20
Residual chlorine	mg/l Cl <sup>-</sup>	0	0,2
Calcium sulphate	mg/l CaSO <sub>4</sub>	0	100
Metallic impurities	mg/l	0	0
Solvents, diluents, soaps, lubricants	mg/l	0	0

(1) Values depending on specific conductivity; in general: TDS  $\cong$  0,93 \*  $\sigma_{R, 20^\circ C}$ ; R<sub>180</sub>  $\cong$  0,65 \*  $\sigma_{R}$

(2) Not lower than 200% of the chloride content in mg/l di Cl<sup>-</sup>

(3) Not lower than 300% of the chloride content in mg/l di Cl<sup>-</sup>

**WARNING:**

- Use only with drinking water.
- There is no reliable relationship between hardness and water conductivity
- Do not treat water with softeners! This could cause corrosion of the electrodes or the formation of foam, leading to potential operating problems or failures.
- Do not add disinfectants or corrosion inhibitors to water, as these substances are potentially irritant.
- Is absolutely forbidden to use well water, industrial water or water drawn from cooling circuits; in general, avoid using potentially contaminated water, either from a chemical or bacteriological point of view.

**TECHNICAL DATA**

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>VAPOUR PRODUCTION</b>	kg/h	3,0	3,0	3,0	8,0	8,0
Power input	kW	2,3	2,3	2,3	6	6
Absorbed current (OA)	A	3,2	3,2	3,2	8,7	8,7
Max absorbed current (OA)	A	4,5	4,5	4,5	12,4	12,4
Water content	l	3,9	3,9	3,9	6,4	6,4
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8
<b>NET WEIGHT (2)</b>	kg	4	4	4	10	10
<b>HYDRAULIC CONNECTION</b>						
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"	3/4"
WATER OUTLET – external diameter	Ø mm	19	19	19	19	19

1. U = Under, downflow / O = Over, upflow
2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.



## TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>VAPOUR PRODUCTION</b>	kg/h	8,0	8,0	8,0	8,0	8,0
Power input	kW	6,0	6,0	6,0	6,0	6,0
Absorbed current (OA)	A	8,7	8,7	8,7	8,7	8,7
Max absorbed current (OA)	A	12,4	12,4	12,4	12,4	12,4
Water content	l	6,4	6,4	6,4	6,4	6,4
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8
<b>NET WEIGHT (2)</b>	kg	10	10	10	10	10
<b>HYDRAULIC CONNECTION</b>						
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"	3/4"
WATER OUTLET – external diameter	Ø mm	19	19	19	19	19

### EXTRA POWER HUMIDIFIERS

The optional is not available for size E1, E2, E3.

The components are the same of the standard accessory

## TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>VAPOUR PRODUCTION</b>	kg/h	--	--	--	15,0	15,0
Power input	kW	--	--	--	11,3	11,3
Absorbed current (OA)	A	--	--	--	16,2	16,2
Max absorbed current (OA)	A	--	--	--	23	23
Water content	l	--	--	--	10,3	10,3
Max water supply pressure	Bar	--	--	--	1÷8	1÷8
<b>NET WEIGHT (2)</b>	kg	--	--	--	16	16
<b>HYDRAULIC CONNECTION</b>						
WATER INLET - ISO 228/1 – G M	Ø	--	--	--	3/4"	3/4"
WATER OUTLET – external diameter	Ø mm	--	--	--	19	19

## TECHNICAL DATA

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>VAPOUR PRODUCTION</b>	kg/h	15,0	15,0	15,0	15,0	15,0
Power input	kW	11,3	11,3	11,3	11,3	11,3
Absorbed current (OA)	A	16,2	16,2	16,2	16,2	16,2
Max absorbed current (OA)	A	23	23	23	23	23
Water content	l	10,3	10,3	10,3	10,3	10,3
Max water supply pressure	Bar	1÷8	1÷8	1÷8	1÷8	1÷8
<b>NET WEIGHT (2)</b>	kg	16	16	16	16	16
<b>HYDRAULIC CONNECTION</b>						
WATER INLET - ISO 228/1 – G M	Ø	3/4"	3/4"	3/4"	3/4"	3/4"
WATER OUTLET – external diameter	Ø mm	19	19	19	19	19

1. U = Under, downflow / O = Over, upflow

2. Value to be added to the weight of the standard unit. Does not include the weight of the water content.

**OPTIONAL ACCESSORIES: P161 - T/RH AIR INTAKE SENSOR**

**OPTIONAL ACCESSORIES: P071 - REMOTE T/RH PROBE**



**P161: T/RH AIR INTAKE SENSOR**

The accessory replaces the temperature sensor installed on the air intake in the unit and allows the displaying of the relative humidity room value.

The sensor is mandatorily required with following option:

- 4301 / 4303 / 4305 Humidifier;
- P161 Dehumidification function;
- P034 Intake free-cooling plenum.
- P211 Hot gas heating+4way valve.

**P071: REMOTE T/RH PROBE**

The accessory is added to the standard temperature sensor or to the temperature / humidity sensor (optional) on the machine air intake. For indoor installation in a specific point of the room to be conditioned.

**OPTIONAL ACCESSORIES: 4666 – EXTERNAL AIR PROBE**



The probe must be installed protected against atmospheric agent and allows the displaying of the external air temperature.

The sensor is mandatorily required with following option:

- P034 Intake free-cooling plenum.

**OPTIONAL ACCESSORIES: P113 – KIT DUAL POWER SUPPLY**

**OPTIONAL ACCESSORIES: P114 – KIT DUAL POWER SUPPLY + OPTIONAL**



The motorised changeover switches automatically manage changeover under load between two three-phase power supplies, or manually for emergency operations.

These devices are suitable for low voltage systems with interruption of the supply to the load during transfer.

The model supplied in the automatic version checks the source and switches over automatically, based on configurable parameters.

**OPEN TRANSITION TYPE TRANSFER SWITCH WITH A MINIMUM INTERRUPTION OF THE SUPPLY DURING TRANSFER.**

To maintain the microprocessor powered and avoid its restarts it is suggested the “P091 Back-up module controller” optional accessory. The back-up module guarantees the microprocessor power supply for a few minutes, in case of supply voltage failure.

**The remote condenser must be powered by the automatic transfer switch.**

It is suggested the optional “P191 power supply for condenser” from the indoor machine electrical board. The optional includes magnetothermic switches for condenser fans.

**INSTALLATION**

Frame	Power Supply	Installation	Code
E1	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E2	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E3	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E4	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E5	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E7	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E8	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)
E9	400/3+N/50	EXTERNAL to the unit, supplied in kit	P113, P114 (*)

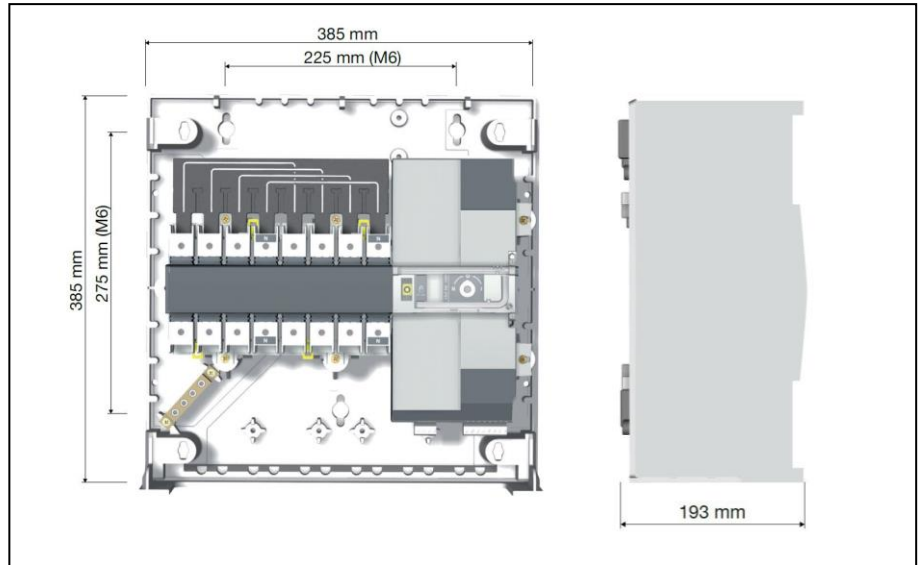
(\*) P114 for units with optional (with electric heaters and/or humidifier)





## MOUNTING KIT

For EXTERNAL installation, the optional accessory is supplied in special box with IP 3X ingress protection, with the dimensions shown in the figure below.



## OPTIONAL ACCESSORIES: A381 - DRAIN PUMP



A plastic case contains the vertical type pump, the water tank with float plus safety switch and hydraulic and electric connection.

Together the pump 10 linear meters anti-crushing plastic discharge spiral tube is supplied

The optional has to be installed as shown in the documentation delivered together with the unit.

Wiring includes power supply and an alarm, displayed on microprocessor, that includes motor pump thermal protection and tank overflow.

The condensate discharge pump operation is fully automatic.

### **WARNING**

**For all the machines the optional accessory is supplied in mounting kit.**

### TECHNICAL DATA

Power supply: 230V~ 50Hz

Electrical data: 70W – 0,67A

Maximum water flow: 500 l/h

Maximum delivery height: 5.0 m

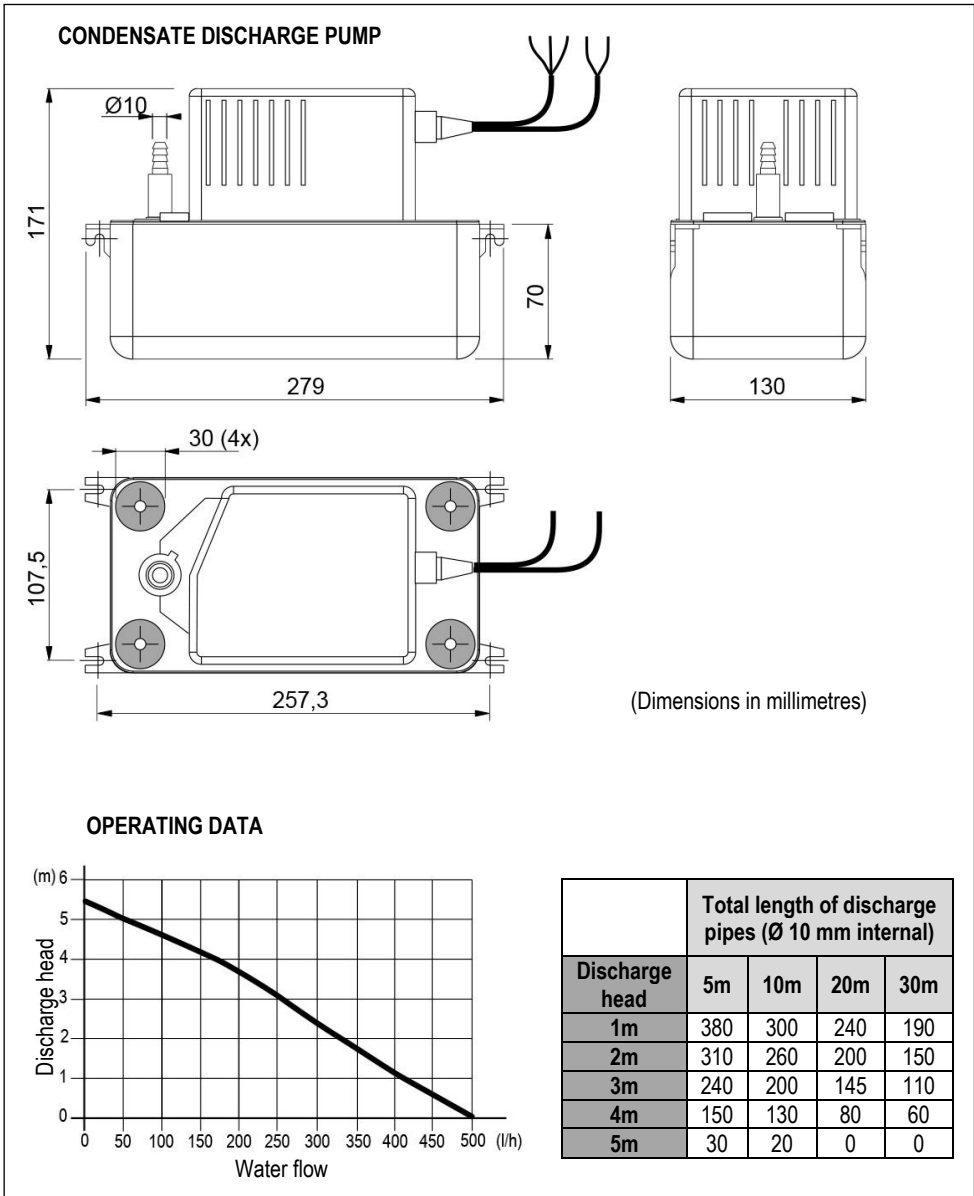
Sound level: 45dBA a 1 m

Maximum water temperature: 70°C

Water acidity: pH>2.5

Tray volume: 2.0 l

Protection IP 20



**OPTIONAL ACCESSORIES: P084 – AIR FILTER ePM<sub>10</sub> 50%**

The ePM<sub>10</sub> 50% air filters (according to ISO EN 16890), replace the standard one. The filters generate a pressure drops higher than the standard ones. The filters are made of glass micro-fibre and are not regenerable.

VERSION (1)	U / O	U / O	U / O	U / O	U / O	
<b>MODEL</b>	<b>012 M1 S</b>	<b>018 M1 S</b>	<b>022 M1 S</b>	<b>030 M1 S</b>	<b>047 M1 S</b>	
<b>SIZE</b>	<b>E1</b>	<b>E2</b>	<b>E3</b>	<b>E4</b>	<b>E5</b>	
Additional pressure drops (2)	Pa	48	68	43	22	34

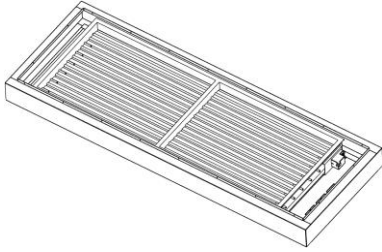
VERSION (1)	U / O	U / O	U / O	U	U	
<b>MODEL</b>	<b>042 M2 D</b>	<b>068 M2 D</b>	<b>094 M2 D</b>	<b>120 M4 D</b>	<b>150 M4 D</b>	
<b>SIZE</b>	<b>E5</b>	<b>E7</b>	<b>E8</b>	<b>E9</b>	<b>E9</b>	
Additional pressure drops (2)	Pa	34	40	48	74	74

1. U = Under, downflow / O = Over, upflow
2. Additional pressure drops referred to nominal air flow and clean filter.





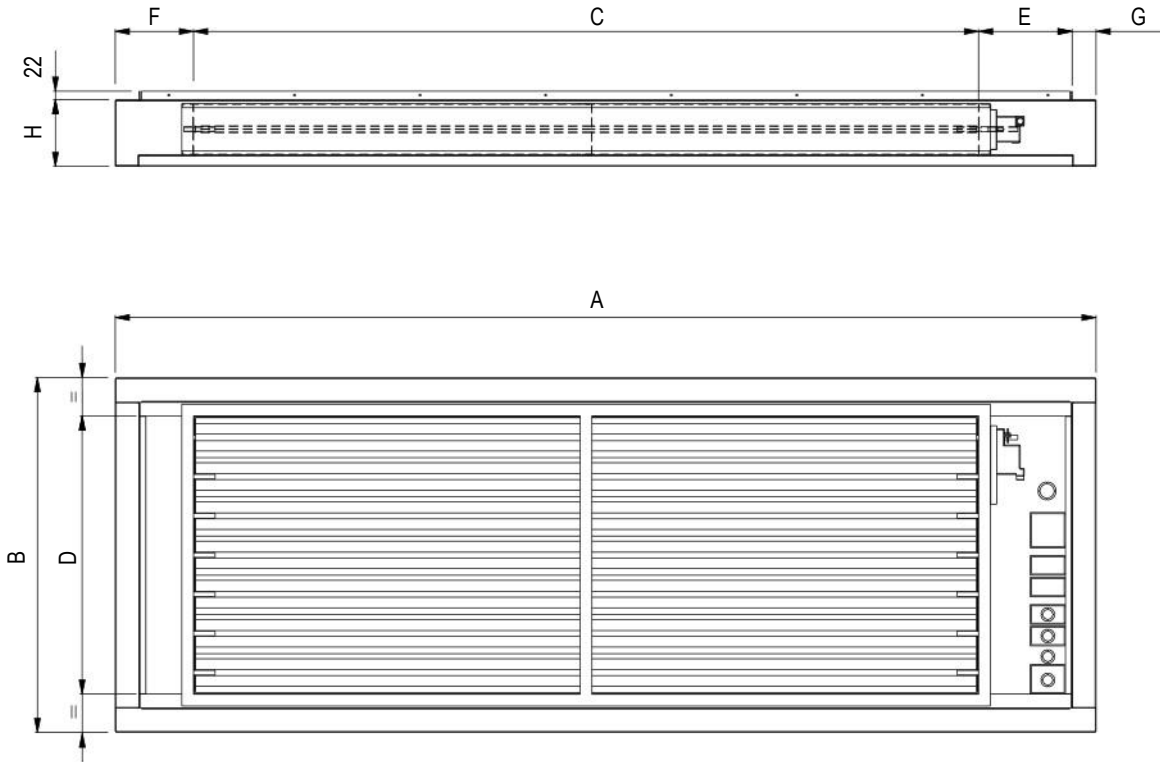
**OPTIONAL ACCESSORIES: A531 – ON-OFF DAMPER**



Non-return air damper with frame driven by electric servomotor.  
 Accessory installed on unit air delivery and it can be matched to plenums and floor stand.  
 The accessory requires mandatory accessory "9973 Wooden cage packing".

**FRAMEWORK**

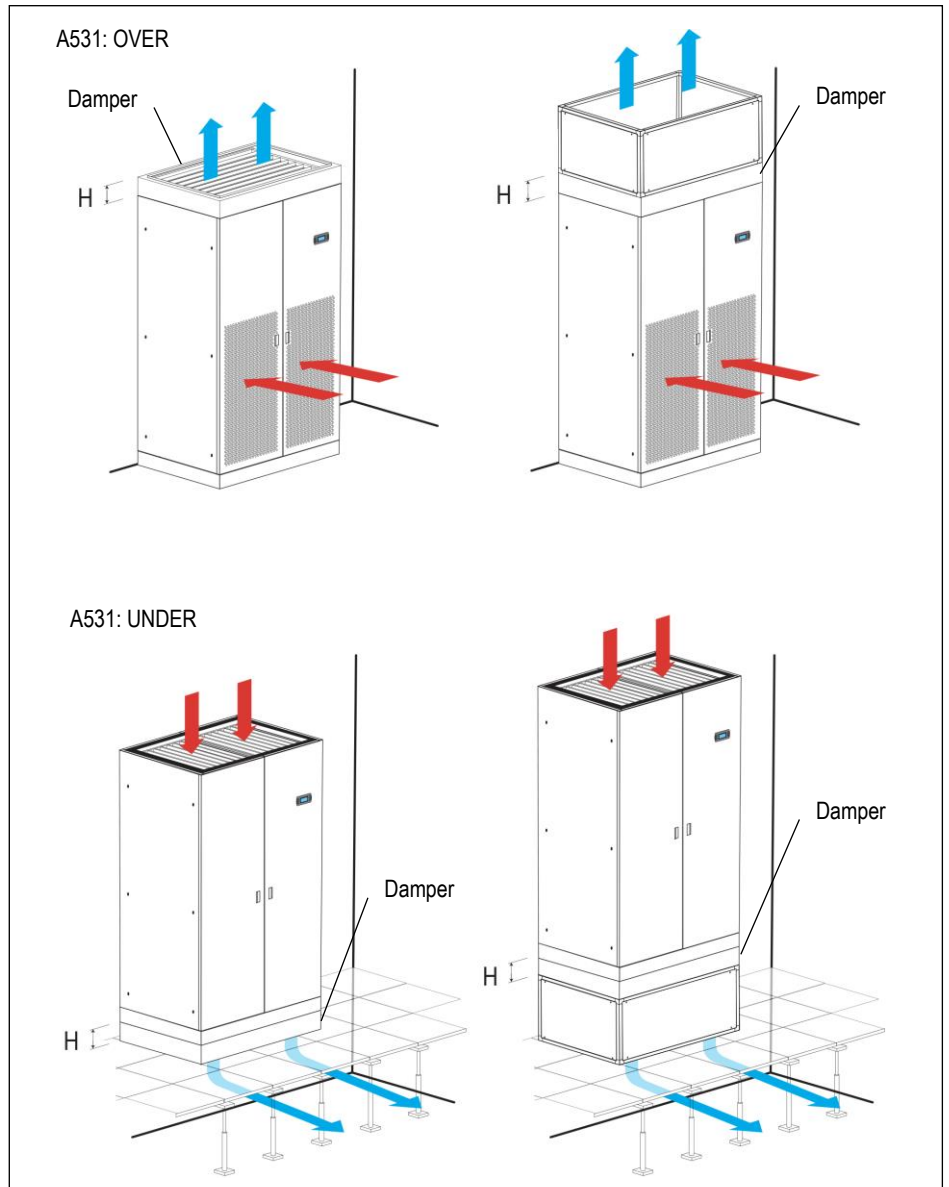
- Frame in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Opposed blade dampers in galvanized steel sheet.
- Actuator for damper control.
- Terminals for electric connection to the unit.



VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	650	785	1085	1305	1630	2175	2499	2899
B	mm	650	650	750	905	905	905	905	905
C	mm	300	450	750	900	1250	1750	2000	2300
D	mm	510	510	610	710	710	710	710	710
E	mm	231	216	216	142	204	226,5	238,5	288,5
F	mm	73	73	73	202	115	137,5	199,5	249,5
G	mm	46	46	46	61	61	61	61	61
H	mm	170	170	170	170	170	170	170	170
Weight (2)	kg	20	23	30	40	50	65	75	90

1. U = Under, downflow / O = Over, upflow  
 2. Add this value to the total unit weight

## INSTALLATION EXAMPLE



### WORKING LOGIC

The damper opens at supply fans activation to allow air flow.

When the fans stop for failure or stop command, the damper closes, preventing air flow into the unit.

OPTIONAL ACCESSORIES: P011 - EMPTY PLENUM

OPTIONAL ACCESSORIES: P012 - EMPTY PLENUM CL.A1

OPTIONAL ACCESSORIES: P031 - EMPTY INTAKE PLENUM

OPTIONAL ACCESSORIES: P032 - EMPTY INTAKE PLENUM CL.A1

OPTIONAL ACCESSORIES: P013 - PLENUM + 3 GRILLES

OPTIONAL ACCESSORIES: P014 - PLENUM + 3 GRILLES CL.A1

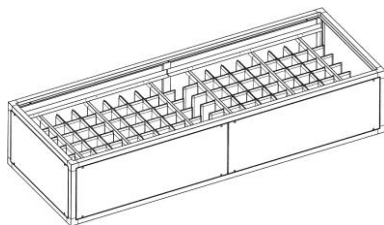
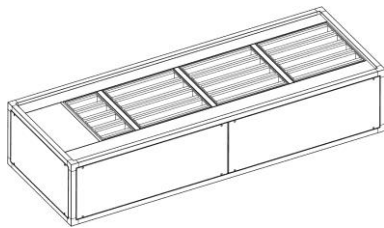
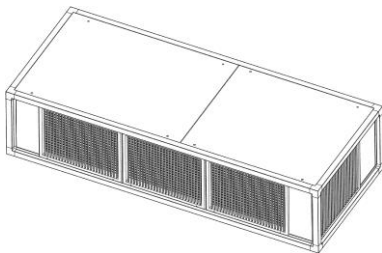
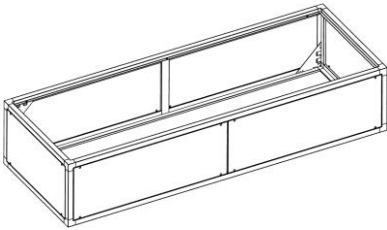
OPTIONAL ACCESSORIES: P015 - SILENCED PLENUM

OPTIONAL ACCESSORIES: P016 - SILENCED PLENUM + 1 GRILLE

OPTIONAL ACCESSORIES: P017 - PLENUM + FILTER EPM2.5 50%

OPTIONAL ACCESSORIES: P018 - PLENUM + FILTER EPM1 50%

OPTIONAL ACCESSORIES: P019 - PLENUM + FILTER EPM1 85%



The optional is supplied separately and the installation on the unit is at Customer care.  
The plenums have same technical characteristics and base dimensions of the machine cabinet.

**It is possible to install only a single plenum to ensure stability to the unit.**

#### FRAMEWORK

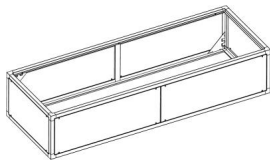
- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Panels fixed with screws.
- Removable panels.
- Set of fixing elements to fasten the plenum to the unit.

#### WARNING

**In UNDER version units the piping is inside the machine.**

**The air delivery plenums sometime don't allow the extension of the pipes downwards.**

**In special cases, to keep the connections inside the machine, foresee a plenum 200mm higher than the standard one.**



**P011 / P012 – P031 / P032: EMPTY PLENUM**

The plenum is void and can be used to rise the intake/delivery air inlet/outlet.

Remove the frontal panels for inspection.

Also available with fire reaction in class “0” or “A1” (EN 13501-1).

The optional accessories “P031 Empty intake plenum, for OVER version” and “P032 Empty intake plenum CL.A1, for OVER version” require mandatory accessory “P122 Bottom air intake+blind panels, for OVER version only”.

P011 / P012 OVER

P031 / P032 OVER

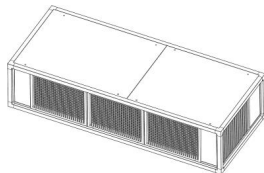
P122 Bottom air intake+blind panels

P011 / P012 UNDER

P031 / P032 UNDER

VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	490	490	490	510	510	510	510	510
Weight (2)	kg	20	21	20	30	40	50	60	70
Weight CL.0 or A1 (EN 13501-1) (2)	kg	25	27	27	39	50	62	74	85

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight



**P013 / P014: PLENUM + 3 GRILLES**

The plenum must be installed on air delivery.

The plenum allows the air distribution directly into the room. The plenum is supplied with air distribution grilles with double row adjustable grilles on front and lateral side.

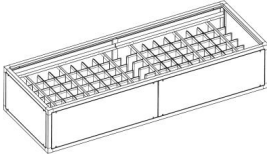
Also available with fire reaction in class “0” or “A1” (EN 13501-1).

P013 / P014 OVER

P013 / P014 UNDER

VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	490	490	490	510	510	510	510	510
Weight (2)	kg	21	23	30	45	50	75	90	100
Weight CL.0 or A1 (EN 13501-1) (2)	kg	25	28	37	54	61	89	106	118

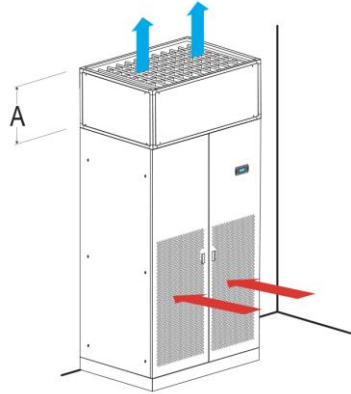
1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight



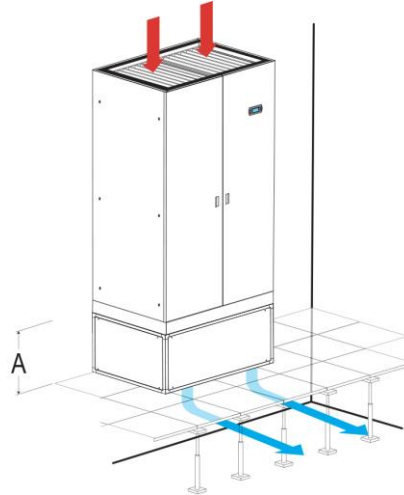
**P015: SILENCED PLENUM**

The plenum must be installed on air delivery.  
 The plenum is fitted with noise absorption partitions to reduce the noise emission.  
 Remove the frontal panels for inspection.

P015 OVER



P015 UNDER



VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
<b>SIZE</b>		<b>E1</b>	<b>E2</b>	<b>E3</b>	<b>E4</b>	<b>E5</b>	<b>E7</b>	<b>E8</b>	<b>E9</b>
A	mm	490	490	490	510	510	510	510	510
Weight (2)	kg	25	27	30	45	50	80	90	100

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

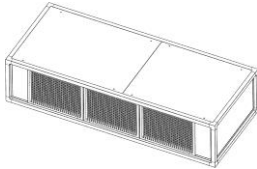
**ACOUSTIC DATA**

VERSION (1)		U / O	U / O	U / O	U / O	U / O
<b>MODEL</b>		<b>012 M1 S</b>	<b>018 M1 S</b>	<b>022 M1 S</b>	<b>030 M1 S</b>	<b>047 M1 S</b>
<b>SIZE</b>		<b>E1</b>	<b>E2</b>	<b>E3</b>	<b>E4</b>	<b>E5</b>
<b>SOUND LEVEL ISO 3744 (2)</b>						
On air delivery, Under	dB(A)	61,0	67,3	64,1	70,5	77,1
On air intake, Under	dB(A)	55,4	57,6	54,4	60,7	68,8
On front side, Under	dB(A)	46,2	48,1	44,8	51,1	59,3
On air delivery, Over	dB(A)	61,0	60,6	61,2	66,6	77,1
On air intake, Over (3)	dB(A)	53,2	47,5	48,5	52,2	63,4
On front side, Over (4)	dB(A)	45,7	41,4	41,7	47,1	59,3
Air flow (5)	m <sup>3</sup> /h	2700	4100	5100	7500	12000

VERSION (1)		U / O	U / O	U / O	U	U
<b>MODEL</b>		<b>042 M2 D</b>	<b>068 M2 D</b>	<b>094 M2 D</b>	<b>120 M4 D</b>	<b>150 M4 D</b>
<b>SIZE</b>		<b>E5</b>	<b>E7</b>	<b>E8</b>	<b>E9</b>	<b>E9</b>
<b>SOUND LEVEL ISO 3744 (2)</b>						
On air delivery, Under	dB(A)	77,1	73,0	78,1	79,1	79,1
On air intake, Under	dB(A)	68,8	64,6	69,7	70,9	70,9
On front side, Under	dB(A)	59,3	55,2	60,3	61,4	61,4
On air delivery, Over	dB(A)	77,1	73,0	78,1	-	-
On air intake, Over (3)	dB(A)	63,4	59,5	64,5	-	-
On front side, Over (4)	dB(A)	59,3	55,2	60,3	-	-
Air flow (5)	m <sup>3</sup> /h	12000	17500	22000	32000	32000

1. U = Under, downflow / O = Over, upflow
2. Noise pressure level at 1 meter in free field – ISO 3744
3. Air intake from the front
4. Air intake from the bottom
5. Nominal air flow with noise absorption partitions plenum installation and external static pressure 20 Pa.

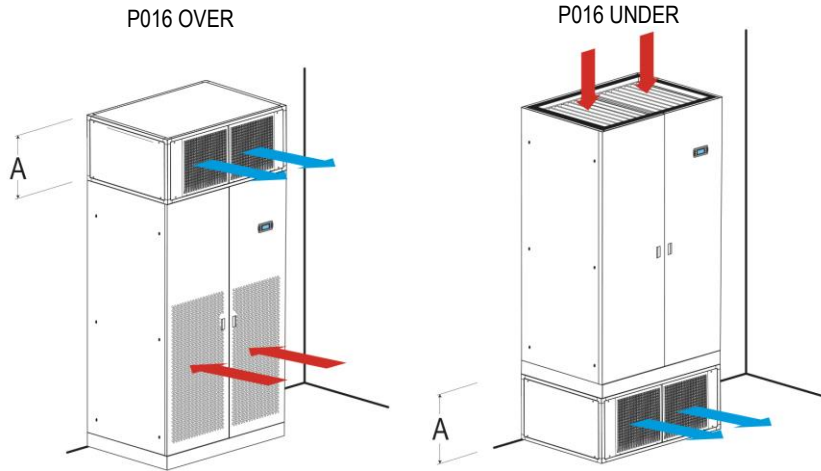




**P016: SILENCED PLENUM + 1 GRILLE**

The plenum must be installed on air delivery.

The plenum allows the frontal air distribution directly into the room and a noise reduction of the air delivery. The plenum is supplied with air distribution grille with double row adjustable grilles on front side and noise absorption partitions,



VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	490	490	490	510	510	510	510	510
Weight (2)	kg	30	30	37	67	72	88	110	130

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

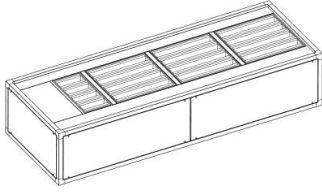
**ACOUSTIC DATA**

VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>SOUND LEVEL ISO 3744 (2)</b>						
On air delivery, Under	dB(A)	60,0	62,1	61,2	65,9	76,4
On air intake, Under	dB(A)	55,8	58,8	55,5	61,1	68,6
On front side, Under	dB(A)	46,6	50,9	45,6	50,7	59,2
On air delivery, Over	dB(A)	60,0	62,1	61,2	65,9	76,4
On air intake, Over (3)	dB(A)	53,4	48,7	48,9	52,2	63,3
On front side, Over (4)	dB(A)	46,1	43,1	42,4	47,1	59,2
<b>ADDITIONAL PRESSURE DROPS (5)</b>	Pa	52	83	50	52	84
<b>AIR FLOW</b>	m <sup>3</sup> /h	2700	4100	5100	7500	12000

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>SOUND LEVEL ISO 3744 (2)</b>						
On air delivery, Under	dB(A)	76,4	72,5	77,3	78,5	78,5
On air intake, Under	dB(A)	68,6	64,7	69,6	70,9	70,9
On front side, Under	dB(A)	59,2	55,3	60,2	61,5	61,5
On air delivery, Over	dB(A)	76,4	72,5	77,3	--	--
On air intake, Over (3)	dB(A)	63,3	59,6	64,4	--	--
On front side, Over (4)	dB(A)	59,2	55,3	60,1	--	--
<b>ADDITIONAL PRESSURE DROPS (5)</b>	Pa	84	102	120	190	190
<b>AIR FLOW</b>	m <sup>3</sup> /h	12000	17500	22000	32000	32000

1. U = Under, downflow / O = Over, upflow
2. Noise pressure level at 1 meter in free field – ISO 3744
3. Air intake from the front
4. Air intake from the bottom
5. Value to be subtracted from the nominal external static pressure of the unit

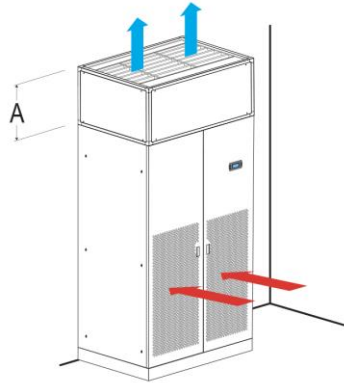




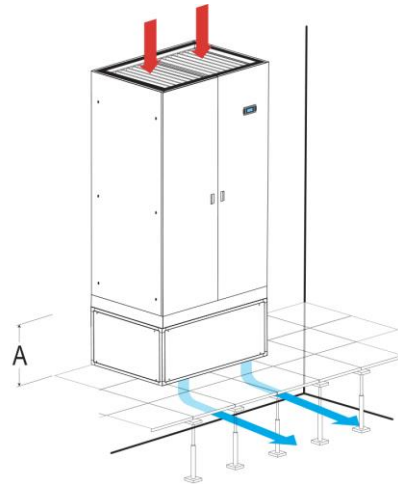
**P017 / P018 / P019: SUPPLY PLENUM + FILTER**

The optional is not available for size E0.  
 The plenum must be installed on air delivery.  
 The optional is not compatible with "P084 Air filter ePM10 50%".  
 The plenum is fitted with high efficiency rigid bag filters.  
 Filters are made of glass micro fibre and are not regenerable.  
 Remove the frontal panels for filters replacement.

P017 / P018 / P019 OVER



P017 / P018 / P019 UNDER



VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	490	490	490	510	510	510	510	510
Weight (2)	kg	26	27	30	45	55	80	90	100

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

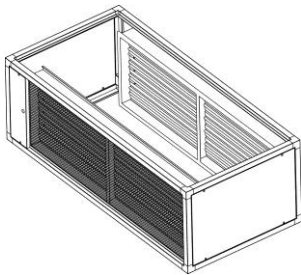
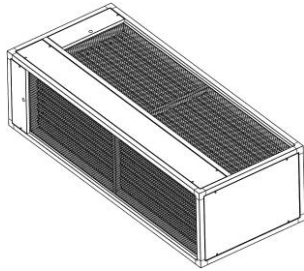
VERSION (1)		U / O	U / O	U / O	U / O	U / O
MODEL		012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S
SIZE		E1	E2	E3	E4	E5
<b>PRESSURE DROPS (2)</b>						
Filters ePM <sub>2.5</sub> 50%	Pa	58	113	64	45	81
Filters ePM <sub>1</sub> 50%	Pa	72	115	79	55	99
Filters ePM <sub>1</sub> 85%	Pa	86	138	97	67	121

VERSION (1)		U / O	U / O	U / O	U	U
MODEL		042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
SIZE		E5	E7	E8	E9	E9
<b>PRESSURE DROPS (2)</b>						
Filters ePM <sub>2.5</sub> 50%	Pa	81	86	116	172	172
Filters ePM <sub>1</sub> 50%	Pa	99	105	118	210	210
Filters ePM <sub>1</sub> 85%	Pa	121	128	144	255	255

1. U = Under, downflow / O = Over, upflow
2. Data referred to the nominal air flow and clean filters. Value to be subtracted from the maximum external static pressure of the unit.



**OPTIONAL ACCESSORIES: P034 – INTAKE FREE-COOLING PLENUM**

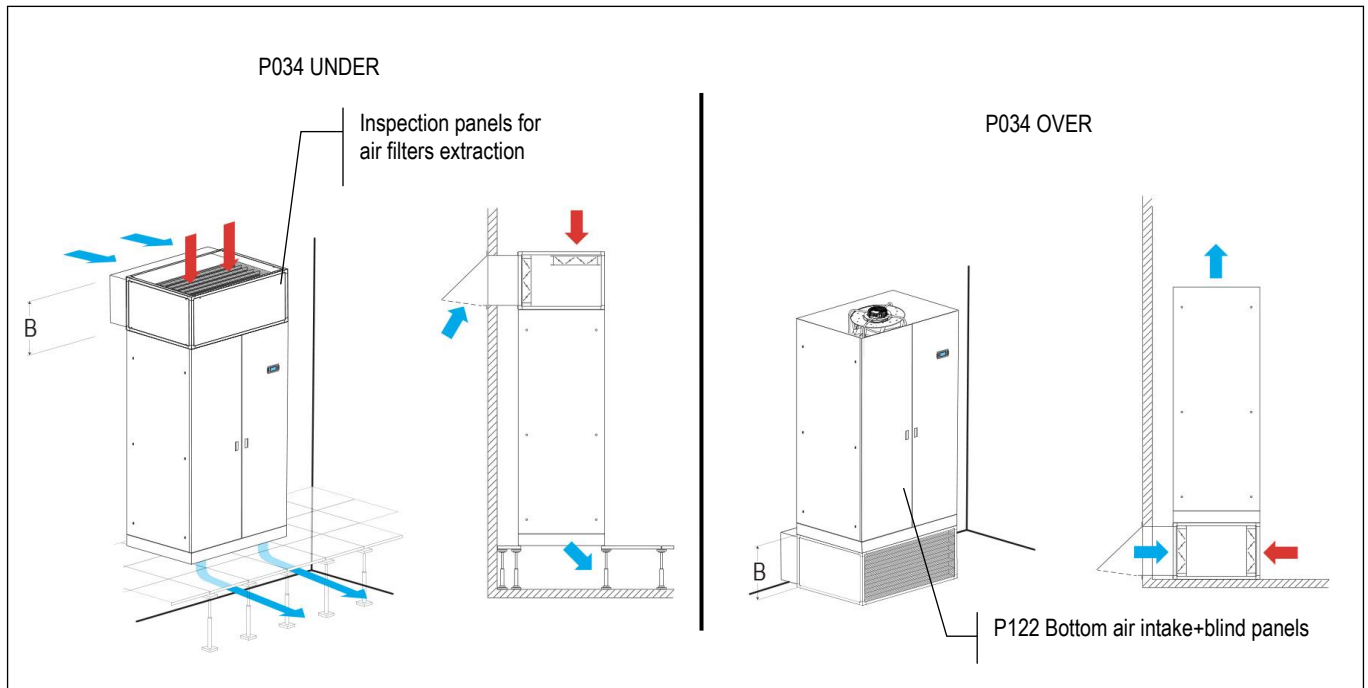


The optional is supplied separately and the installation on the unit is at Customer care.  
 The optional requires mandatory accessories "P161 T/rH air intake sensor", "4666 External air probe", "A812 Free-cooling direct control" and "P122 Bottom air intake+blind panels, for OVER version only"  
 The plenums have same technical characteristics and base dimensions of the machine cabinet.  
 The optional allow to obtain free-cooling by direct ambient air intake into the room.  
 The dampers are proportionally managed by the microprocessor control, that regulates the quantity of the ambient air to put in the room per the set-point.

**COMPONENTS**

- Frame in aluminium extrusion, painted with epoxy powders. Colour RAL 9005;
- Panels in galvanized steel sheet with protective surfaces treatment in compliance with UNI ISO 9227/ASTMB117 and ISO 7253, and painted with epoxy powders. Colour RAL 9005;
- Panels insulated with polyurethane foam and seals to ensure air tight.
- Removable panels with screws.
- Opposed blade dampers in galvanized steel sheet and safety grille for ambient air and room air suction.
- Actuator for each damper.
- Terminals for electric connection to the unit.
- Set of fixing elements to fasten the plenum to the unit.
- T / rH air intake sensor. The sensor must be moved outside the air conditioners for a proper read of the room temperature value.
- External air probe. The sensor must be installed in the outdoor air suction duct or anyway protected against atmospheric agent.
- Free contact for free-cooling operating status monitoring.
- Terminals on indoor unit for:
  - 24 Vac power supply for the overpressure damper servomotor
  - 0-10Vdc control signal for the servomotor

**INSTALLATION EXAMPLE**

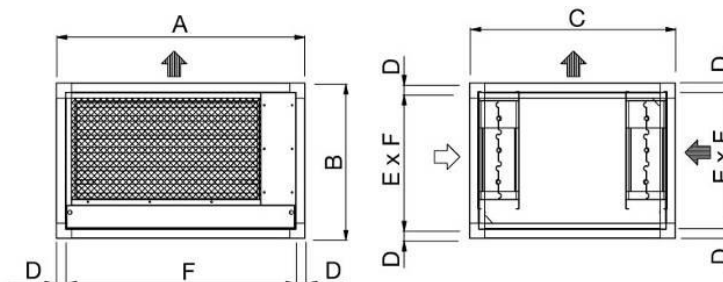


Ducting for ambient air suction are at Customer care.  
 A rain cover with grille on ambient air intake is recommended.

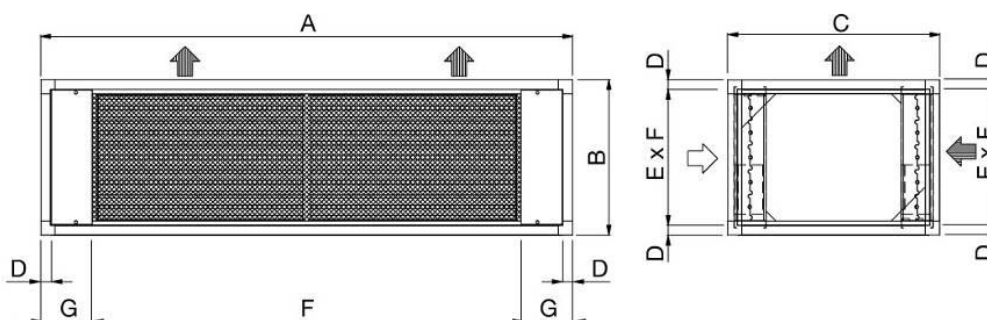


## OVER VERSION

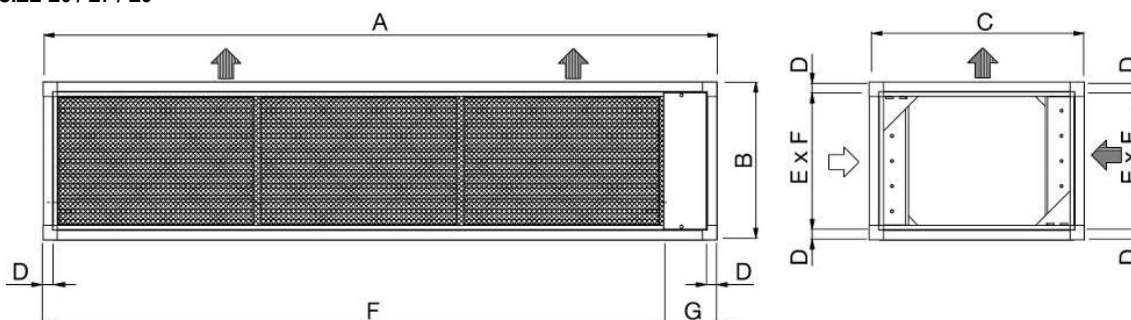
### SIZE E1 / E2 / E3



### SIZE E4 / E5



### SIZE E6 / E7 / E8

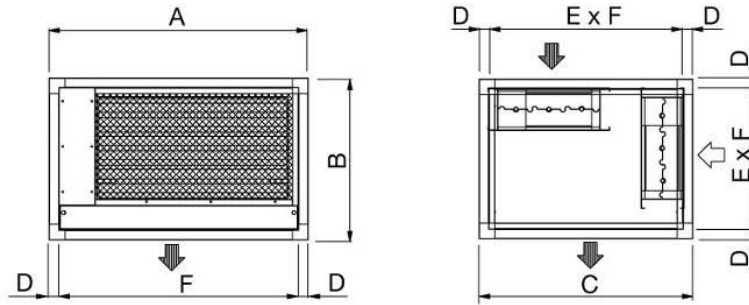


VERSION (1)		O	O	O	O	O	O	O	O
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	650	785	1085	1305	1630	2175	2499	--
B	mm	490	490	490	630	630	630	630	--
C	mm	650	650	750	905	905	905	905	--
D	mm	30	30	30	40	40	40	40	--
E	mm	430	430	430	550	550	550	550	--
F	mm	590	725	1025	1035	1335	1965	2220	--
G	mm	--	--	--	135	147,5	210	279	--
Weight (2)	kg	24	27	35	53	61	90	110	--

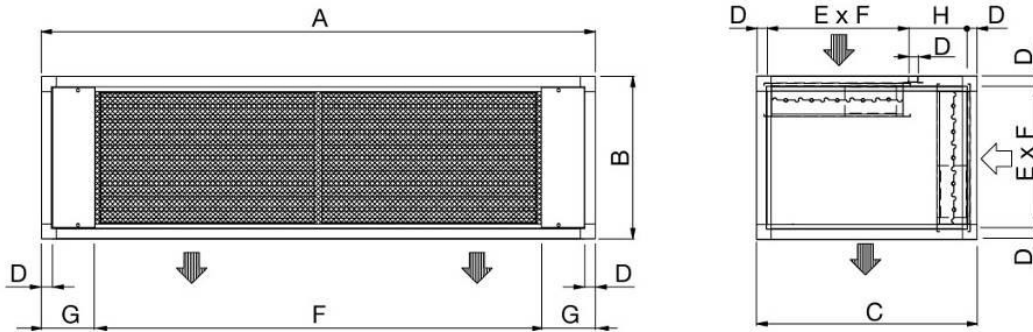
1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

UNDER VERSION

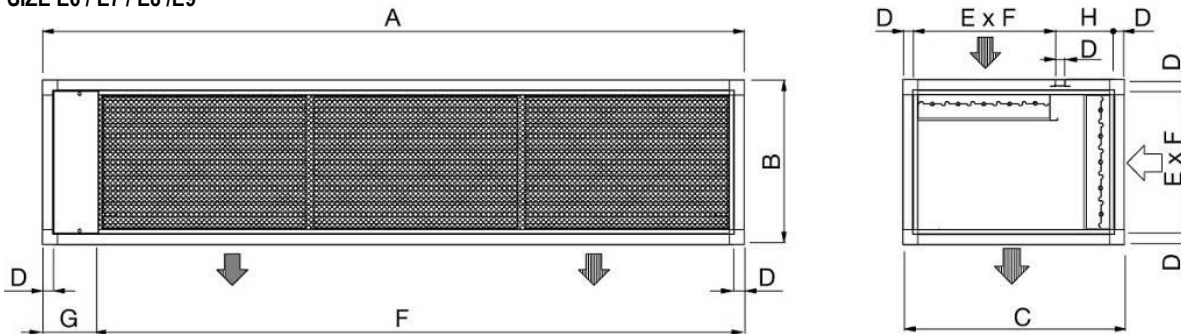
SIZE E1 / E2 / E3



SIZE E4 / E5



SIZE E6 / E7 / E8 / E9



VERSION (1)		U	U	U	U	U	U	U	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	650	785	1085	1305	1630	2175	2499	2899
B	mm	490	490	490	630	630	630	630	630
C	mm	650	650	750	905	905	905	905	905
D	mm	30	30	30	40	40	40	40	40
E	mm	430	430	430	550	550	550	550	550
F	mm	590	725	1025	1035	1335	1965	2220	2670
G	mm	--	--	--	135	147,5	210	279	229
H	mm	--	--	--	275	275	275	275	275
Weight (2)	kg	24	27	35	53	61	90	110	130

1. U = Under, downflow / O = Over, upflow
2. Add this value to the total unit weight

**WARNING**

**IT IS COMPULSORY TO INSTALL INTO THE ROOM AN APPROPRIATELY SIZED OVERPRESSURE DAMPER TO ALLOW THE ROOM AIR EXHAUSTION DURING FREE-COOLING WORKING MODE**

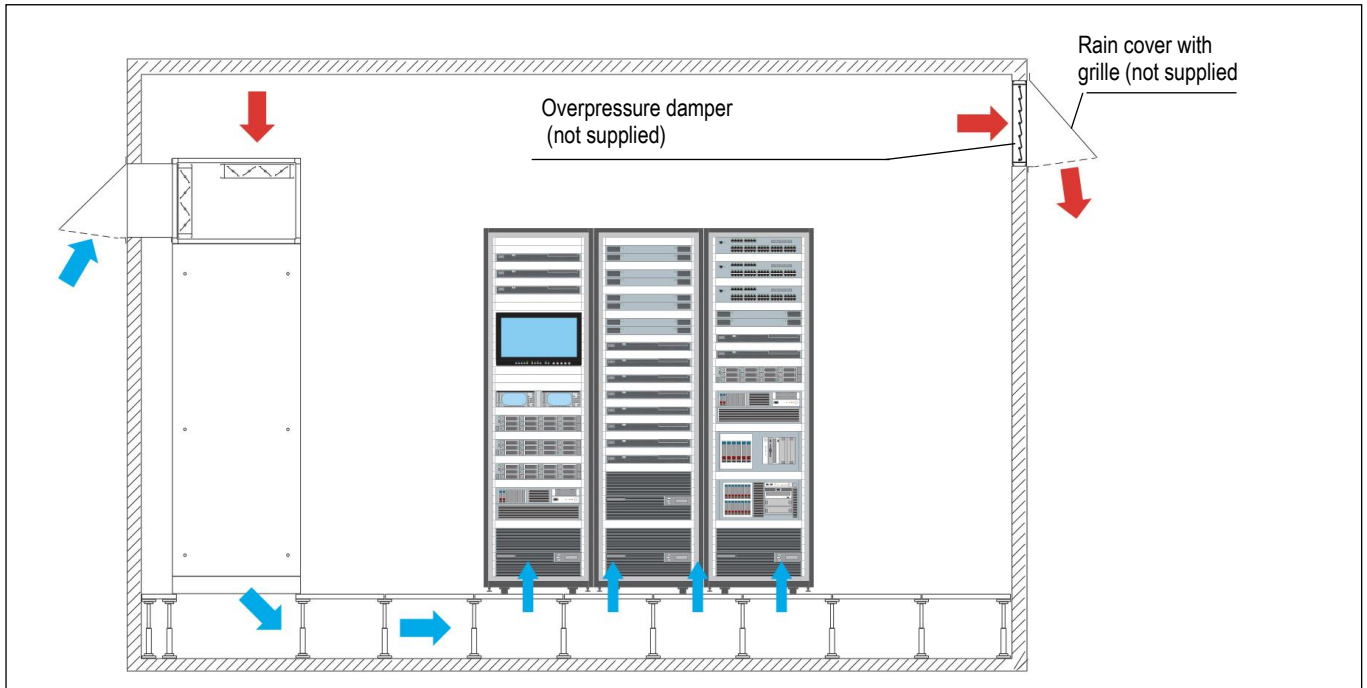
**OVERPRESSURE DAMPER – Not supplied**

During free-cooling operation, the air conditioner supplies ambient air directly into the room, this causes an increase in air pressure inside the room.

The overpressure damper avoids the increase in pressure in the room.

The damper must be installed at the highest point of the room to expel excess hot air to the outside. Install the damper if possible in opposite position to air conditioner.

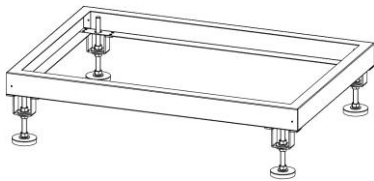
Air exhaustion must be protected with a rain cover and a grille (at Customer care).



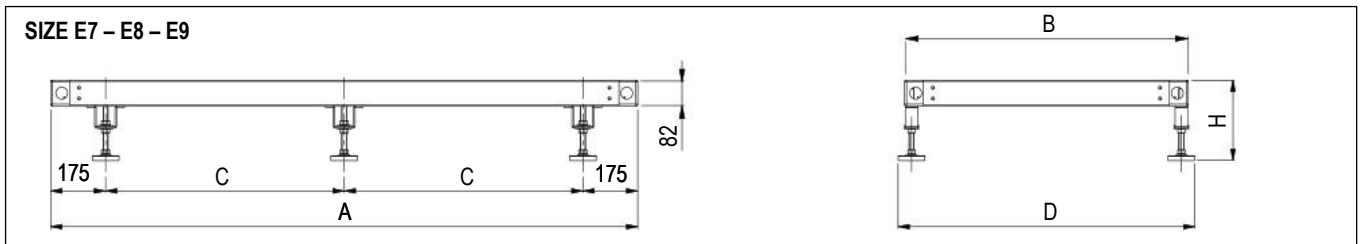
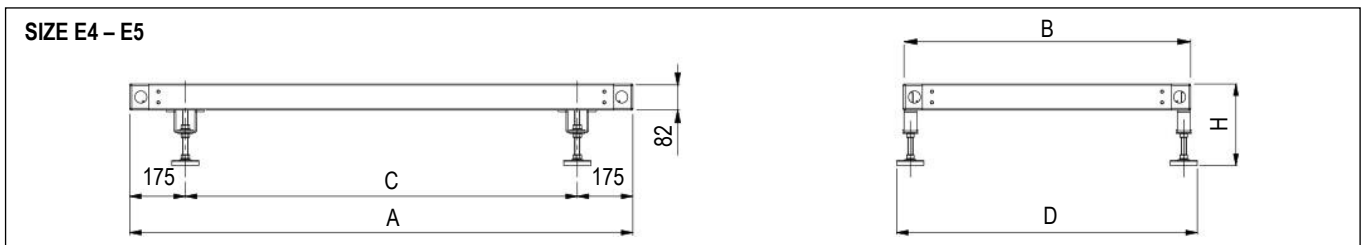
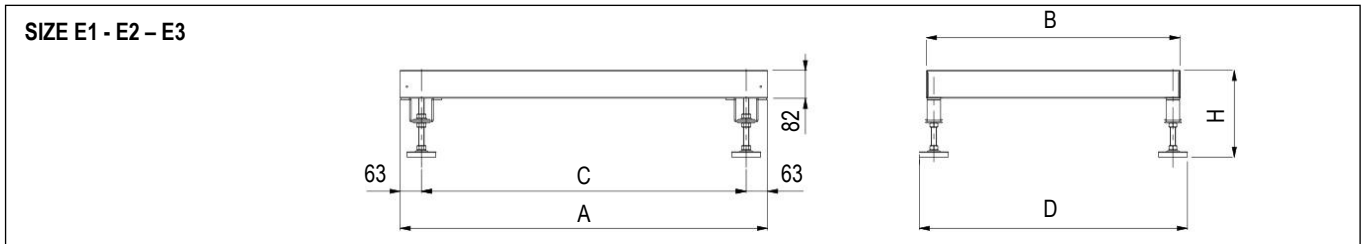
## OPTIONAL ACCESSORIES: P041 – SUPPORT FRAME H 255-350MM

## OPTIONAL ACCESSORIES: P042 – SUPPORT FRAME H 355-450MM

## OPTIONAL ACCESSORIES: P043 – SUPPORT FRAME H 400-510MM



The accessory is supplied as an assembly kit.  
It is not possible to match the unit floor stand with plenum installed under the machine.  
The floor stand is available in 3 different heights.



VERSION (1)		U / O	U / O	U / O	U / O	U / O	U / O	U / O	U
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
A	mm	650	785	1085	1305	1630	2175	2499	2899
B	mm	650	650	750	905	905	905	905	905
C	mm	524	659	959	955	1280	912,5	1074,5	1274,5
D	mm	691	691	791	945	945	945	945	945

MODEL		P041 - Hmax350	P042 - Hmax450	P043 - Hmax510
H min height	mm	255	355	400
H max height	mm	350	450	510

1. U = Under, downflow / O = Over, upflow

## OPTIONAL ACCESSORIES: 3601 – COMPRESSOR OPERATING SIGNAL CONTACT

A voltage free electrical contact is supplied for remote signalling "Compressor operation".  
Electrical connection on the machine's terminal board.



**OPTIONAL ACCESSORIES: 2411 – PHASE SEQUENCE RELAY**



The system checks that the phase sequence of the power supply is correct to prevent the opposite rotation of the three phase electric motors of the machine as compressors. The optional is installed in the electrical box downstream the main switch with door lock safety and in case of wrong phase sequence prevents starting the machine.

**OPTIONAL ACCESSORIES: A272 – CL.0 or A1 (EN13501-1) INSULATION**

The optional is designed **TO SUPPLY THE PANELING ONLY WITH FIRE REACTION IN CLASS “0” OR “A1 (EN 13501-1)”**; furthermore, allows a noise insulation of the panels of the air conditioners. The pressure level reduction of the unit is about 2 dB(A). The reduction refers **ONLY** to the sound level radiated from the unit or in front of the unit. The noise level data on return and delivery air do not undergo reductions.

The accessory includes:

- External part as standard panel.
- Internal part in galvanized steel sheet.
- The inside noise insulation with special soundproof material.

**REACTION TO FIRE CLASSIFICATION**

On Italian territory, the classification is per the D.M. of June 26, 1984 and subsequent amendments, providing for a sort in "Classes" from 0 (non-combustible material) to 5 (extremely flammable material). The EN 13501-1 regulation is ordered in classes from A1 (non-combustible material) to F (extremely flammable material).

A comparison of the classes is not possible because the methods and evaluation criteria are completely different. The comparison table below is being considered purely indicative.

Definition	Italian classes	EN 13501-1
Non-combustible material	Class 0	A1
Combustible material, very limited contribution to fire	Class 1	A2 – B
Combustible material, limited contribution to fire	Class 2	A2 – B - C
Combustible material, medium contribution to fire	Class 3	C – D
Combustible material, highly contribution to fire	Class 4	E
Combustible material, easily flammable	Class 5	F

Is possible to provide the sandwich panels for the OVER units with air flow from the top. This implies that the air intake must necessarily be from the base of the unit with front blind panelling. The accessory increases the unit weight:

<b>OVER</b>									
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
Weight increasing (1)	kg	30	42	48	64	72	100	115	--

<b>UNDER</b>									
SIZE		E1	E2	E3	E4	E5	E7	E8	E9
Weight increasing (1)	kg	26	48	55	70	86	130	145	165

1. Add this value to the total unit weight

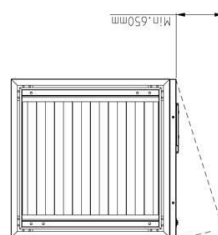
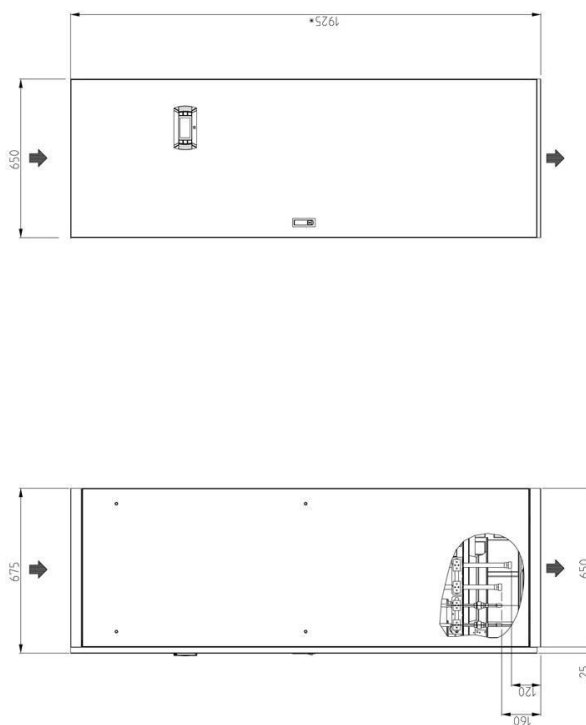
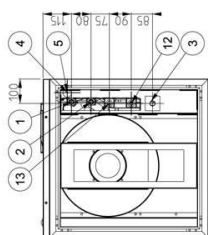
**OPTIONAL ACCESSORIES: P151 – LOWERED DISPLAY FOR UNDER**

For machines installed above the supply plenum. The display / keypad on the front panel of the machine is installed lowered by about 50cm to facilitate consultation and use.

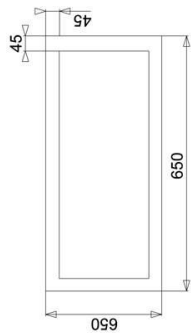


## MACHINE DRAWINGS

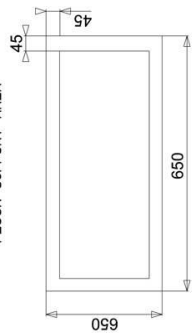
Dimensions in mm – UNDER E1



LATO ISPEZIONE  
INSPECTION SIDE



SUPERFICIE APOGGIO A PAVIMENTO  
FLOOR SUPPORT AREA

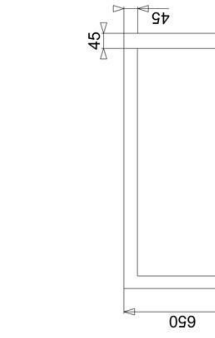


SUPERFICIE PER APOGGIO PLENUM  
PLENUM SUPPORT AREA

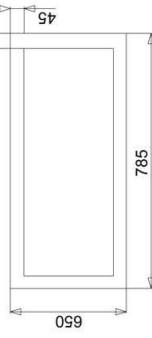
\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2095

\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT = 2095

CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM R 1 DUAL FLUID SYSTEM OUTLET R 1
12	INGRESSO ACQUA DUAL FLUID SYSTEM R 1 DUAL FLUID SYSTEM INLET R 1
5	ALIMENTAZIONE ELETTRICA POWER SUPPLY
4	CARICO ACQUA UMIDIFICATORE Ø 3/4" HUMIDIFIER FILLING Ø 3/4" Capacità di carica 1 litro LOADING CAPACITY 1 liter
3	SCARICO CONDENSATO Ø 16mm CONDENSATE DISCHARGE Ø 16mm
2	RITORNO LIQUIDO Ø 12mm, ODS LIQUID RETURN Ø 12mm, ODS
1	MANDATA GAS Ø 12mm, ODS GAS DELIVERY Ø 12mm, ODS



SUPERFICIE APOGGIO A PAVIMENTO  
FLOOR SUPPORT AREA

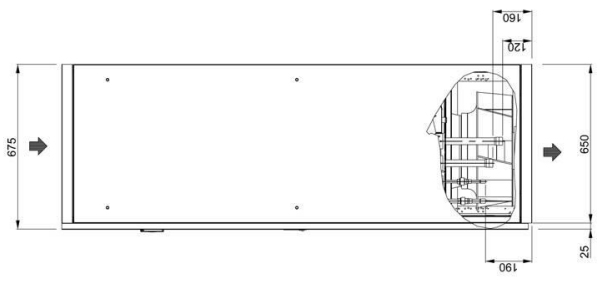
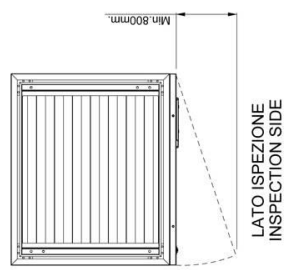
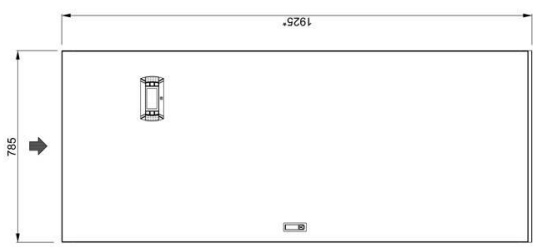
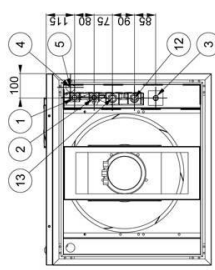


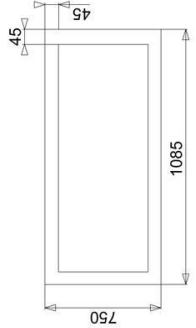
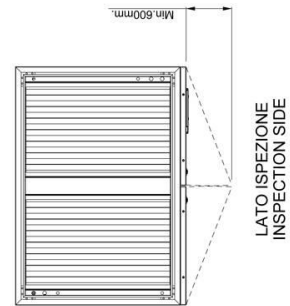
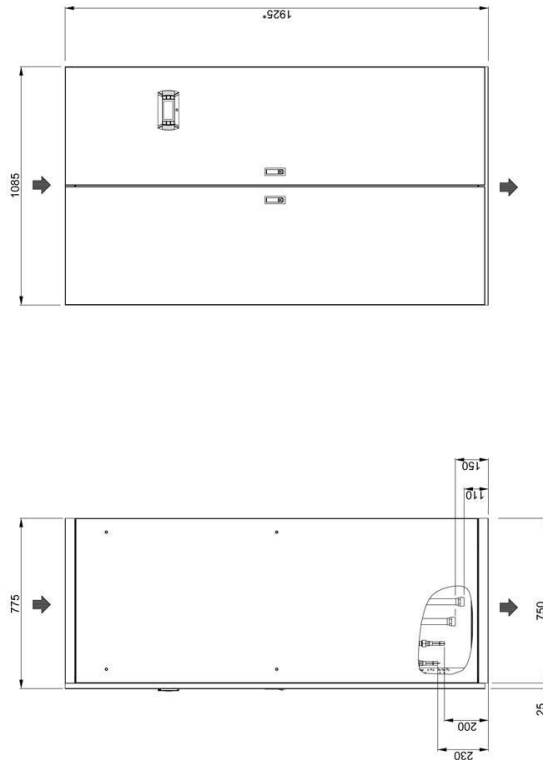
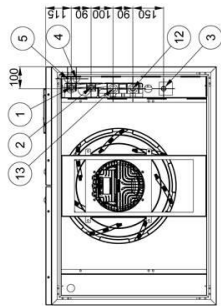
SUPERFICIE PER APOGGIO PLENUM  
PLENUM SUPPORT AREA

\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2095

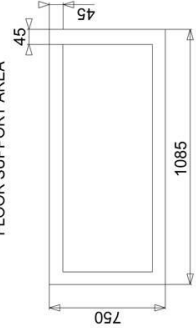
\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT= 2095

CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM R 1 / DUAL FLUID SYSTEM OUTLET R 1
12	INGRESSO ACQUA DUAL FLUID SYSTEM R 1 / DUAL FLUID SYSTEM INLET R 1
5	ALIMENTAZIONE ELETTRICA / POWER SUPPLY
4	CARICO ACQUA UMIDIFICATORE Ø 34" / HUMIDIFIER FILL Ø 34"
3	SCARICO CONDENSATA Ø 19mm / CONDENSATE DISCHARGE Ø 19mm
2	RITORNO LIQUIDO Ø 12mm ODS / LIQUID RETURN Ø 12mm ODS
1	MANDATA GAS Ø 19mm ODS / GAS DELIVERY Ø 19mm ODS





SUPERFICIE APPOGGIO A PAVIMENTO  
FLOOR SUPPORT AREA



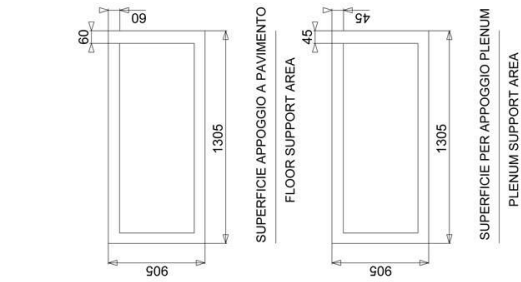
SUPERFICIE PER APPOGGIO PLENUM  
PLENUM SUPPORT AREA

\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2095

\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT= 2095

CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM 1.1/4
12	INGRESSO ACQUA DUAL FLUID SYSTEM 1.1/4
5	ALIMENTAZIONE ELETTRICA
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm
3	SCARICO CONDENSATA Ø 19mm
2	RITORNO LIQUIDO Ø 16mm, ODS
1	MANDATA GAS Ø 19mm, ODS
13	DUAL FLUID SYSTEM OUTLET R. 1.1/4
12	DUAL FLUID SYSTEM INLET R. 1.1/4
5	POWER SUPPLY
4	CONDENSATE DISCHARGE Ø 19mm
3	HUMIDIFIER DRAIN Ø 19mm
2	LIQUID RETURN Ø 16mm, ODS
1	GAS DELIVERY Ø 19mm, ODS

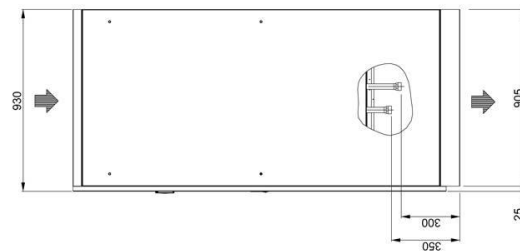
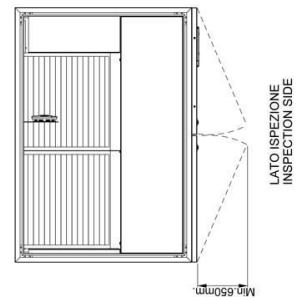
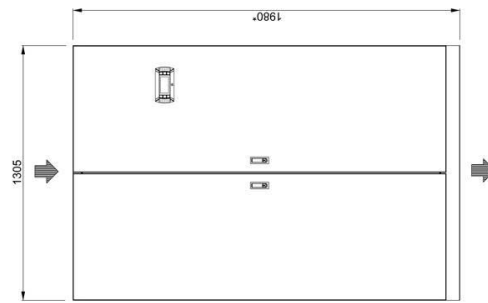
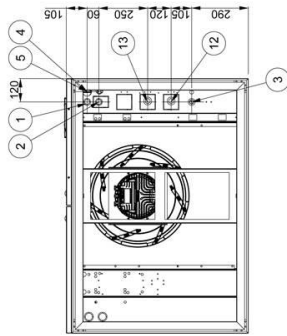


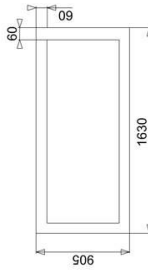
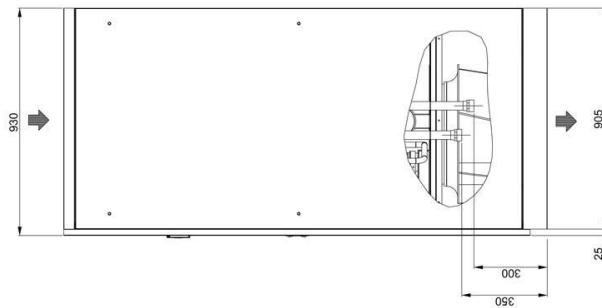
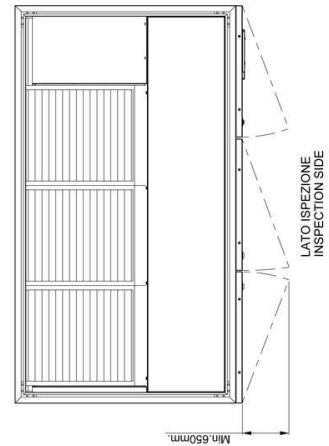
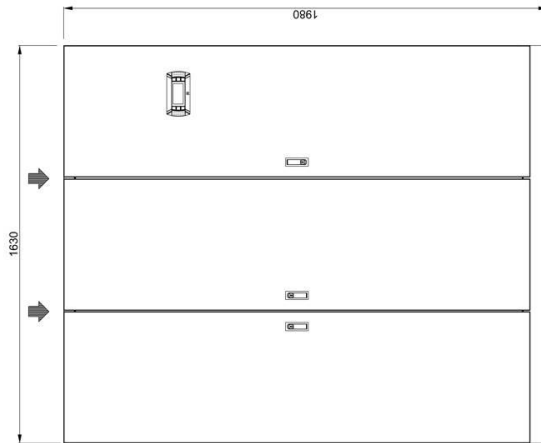
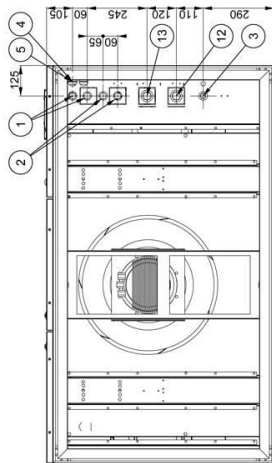


\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2150

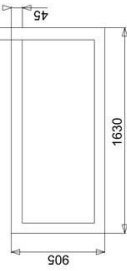
\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT= 2150

CONNESSIONI / CONNECTIONS		
13	USCITA ACQUA DUAL FLUID SYSTEM R.1/2	DUAL FLUID SYSTEM OUTLET R.1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R.1/2	DUAL FLUID SYSTEM INLET R.1/2
5	ALIMENTAZIONE ELETTRICA	POWER SUPPLY
4	CARICO ACQUA UMIDIFICATORE Ø 3/4"	HUMIDIFIER FILL Ø 3/4"
3	SCARICO CONDENSATO Ø 18mm	CONDENSATE DISCHARGE Ø 18mm
2	RITORNO LIQUIDO Ø 15mm ODS	LIQUID RETURN Ø 15mm ODS
1	MANDATA GAS Ø 18mm ODS	GAS DELIVERY Ø 18mm ODS





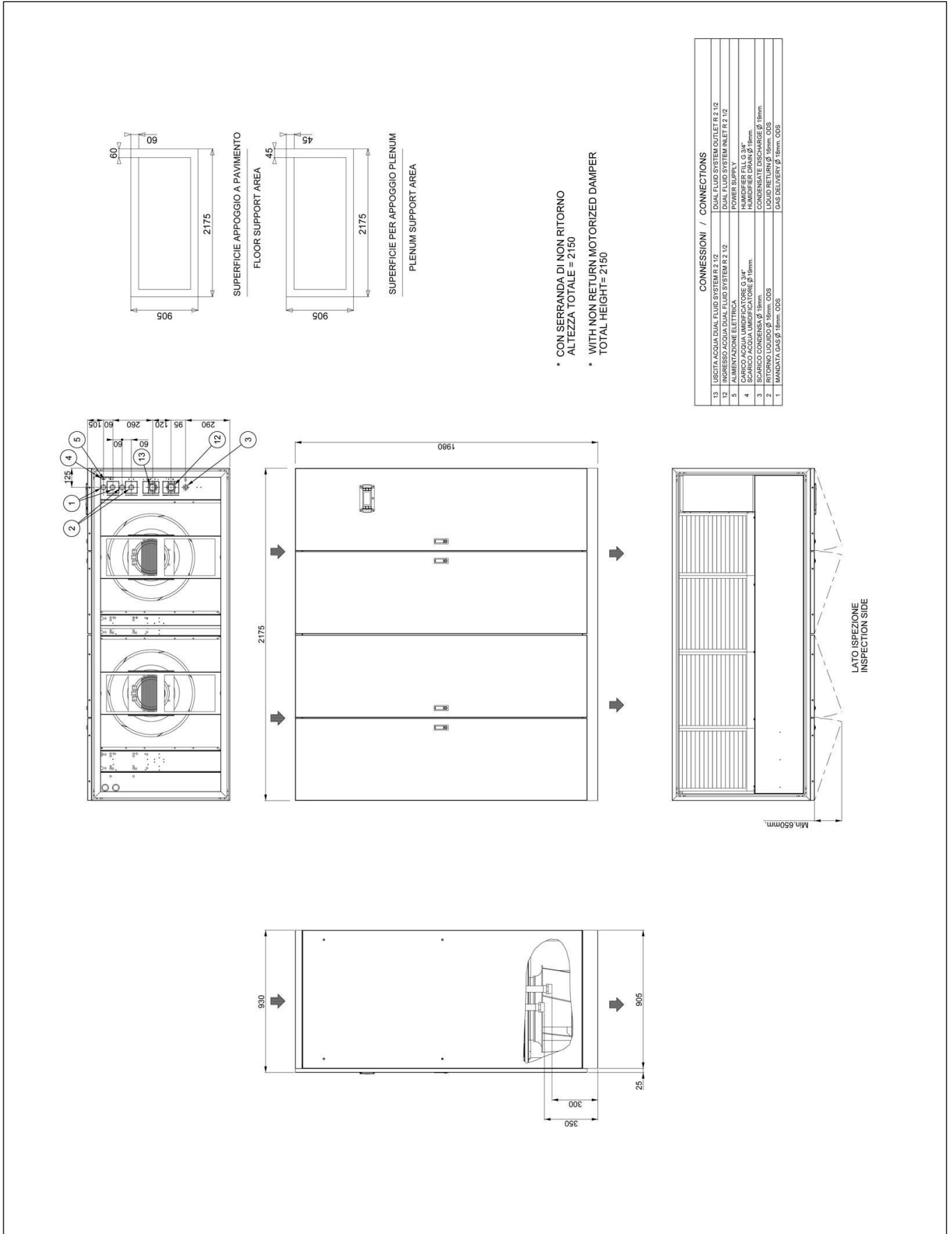
SUPERFICIE APOGGIO A PAVIMENTO  
FLOOR SUPPORT AREA

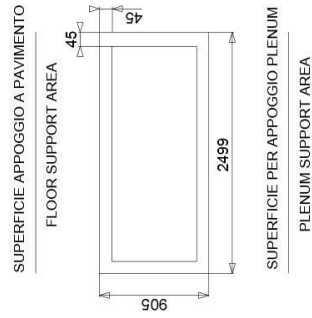
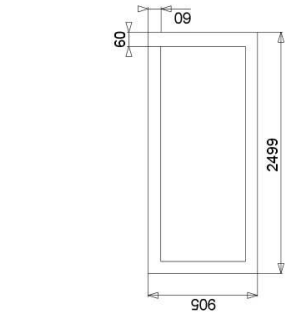


SUPERFICIE PER APOGGIO PLENUM  
PLENUM SUPPORT AREA

- \* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2150
- \* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT= 2150

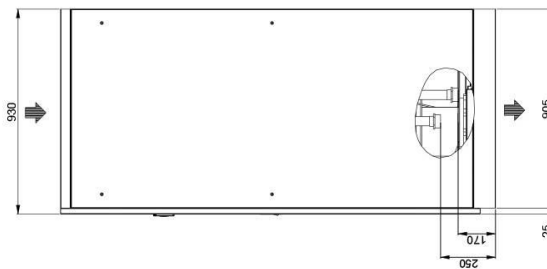
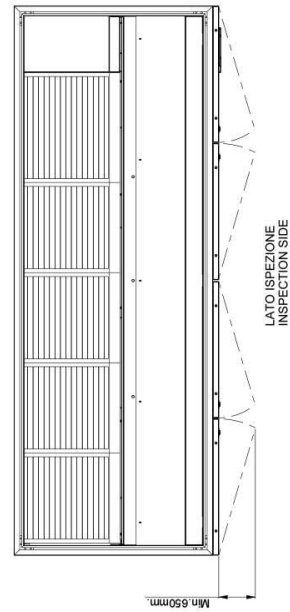
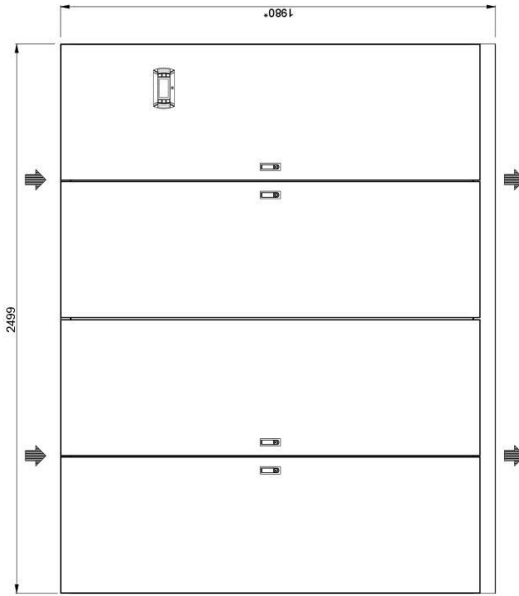
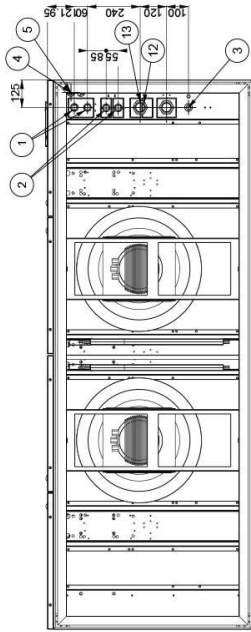
CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM R2
12	INLET DUAL FLUID SYSTEM R2
11	INLET R1
10	POWER SUPPLY
9	ALIMENTAZIONE ELETTRICA
8	HUMIDIFIER FILL G 3/4"
7	HUMIDIFIER DRAIN Ø 18mm
6	CONDENSATE DISCHARGE Ø 18mm
5	SCARICO CONDENSATI Ø 18mm
4	CARGO ACQUA UMIDIFICATORE G 3/4"
3	SCARICO ACQUA UMIDIFICATORE Ø 18mm
2	RITORNO LIQUIDO Mod. 042 N1 X Ø 22mm ODS
1	MANDATA GAS Mod. 042 N2 X Ø 16mm ODS



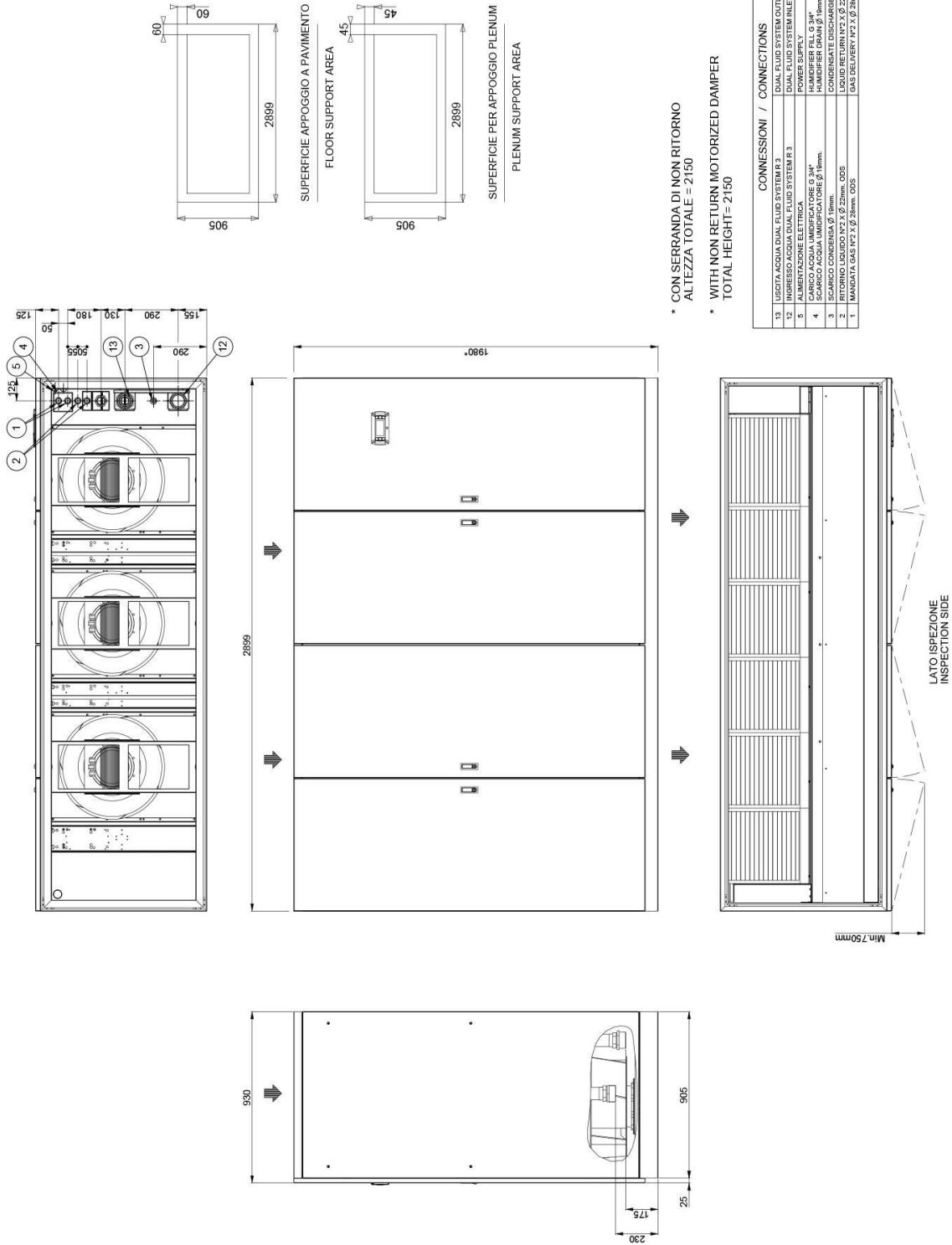


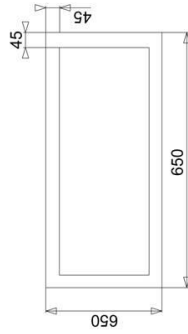
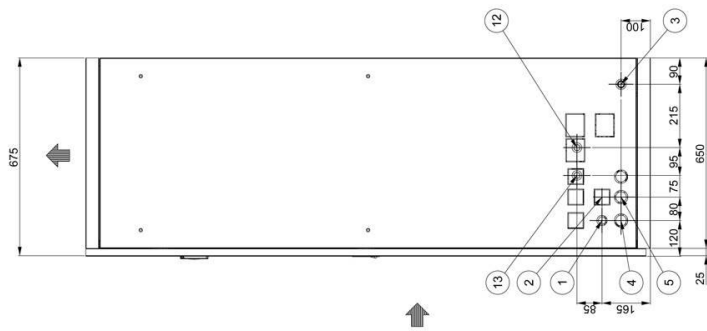
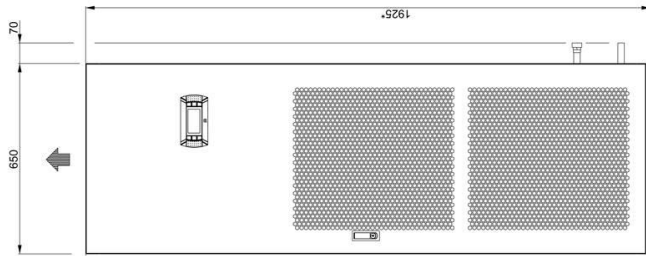
\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2150

\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT = 2150

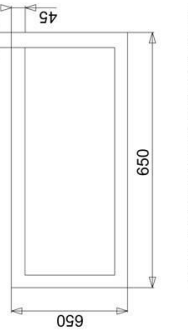


CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM R 2 1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R 2 1/2
5	ALIMENTAZIONE ELETTRICA
4	CARICO ACQUA UMIDIFICATORE Ø 3/4"
3	SCARICO CONDENSATO Ø 18mm
2	RITORNO LIQUIDO N°2 X Ø 22mm. ODS
1	MANDATA GAS N°2 X Ø 22mm. ODS
	DUAL FLUID SYSTEM OUTLET R 2 1/2
	DUAL FLUID SYSTEM INLET R 2 1/2
	POWER SUPPLY
	HUMIDIFIER FILL Ø 3/4"
	CONDENSATE DISCHARGE Ø 18mm
	LIQUID RETURN N°2 X Ø 22mm. ODS
	GAS DELIVERY N°2 X Ø 22mm. ODS





SUPERFICIE APPOGGIO A PAVIMENTO  
FLOOR SUPPORT AREA



SUPERFICIE PER APPOGGIO PLENUM  
PLENUM SUPPORT AREA

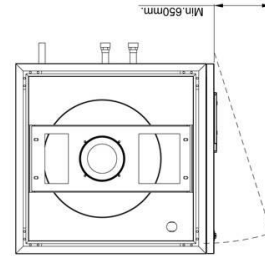
↑ FLUSSO ARIA  
AIR FLOW

↑ RIPRESA ARIA A BASAMENTO (A RICHIESTA CON PANNELLI FRONTALI CIECHI)  
BOTTOM AIR INTAKE (ON REQUEST WITH BLIND FRONTAL PANELS)

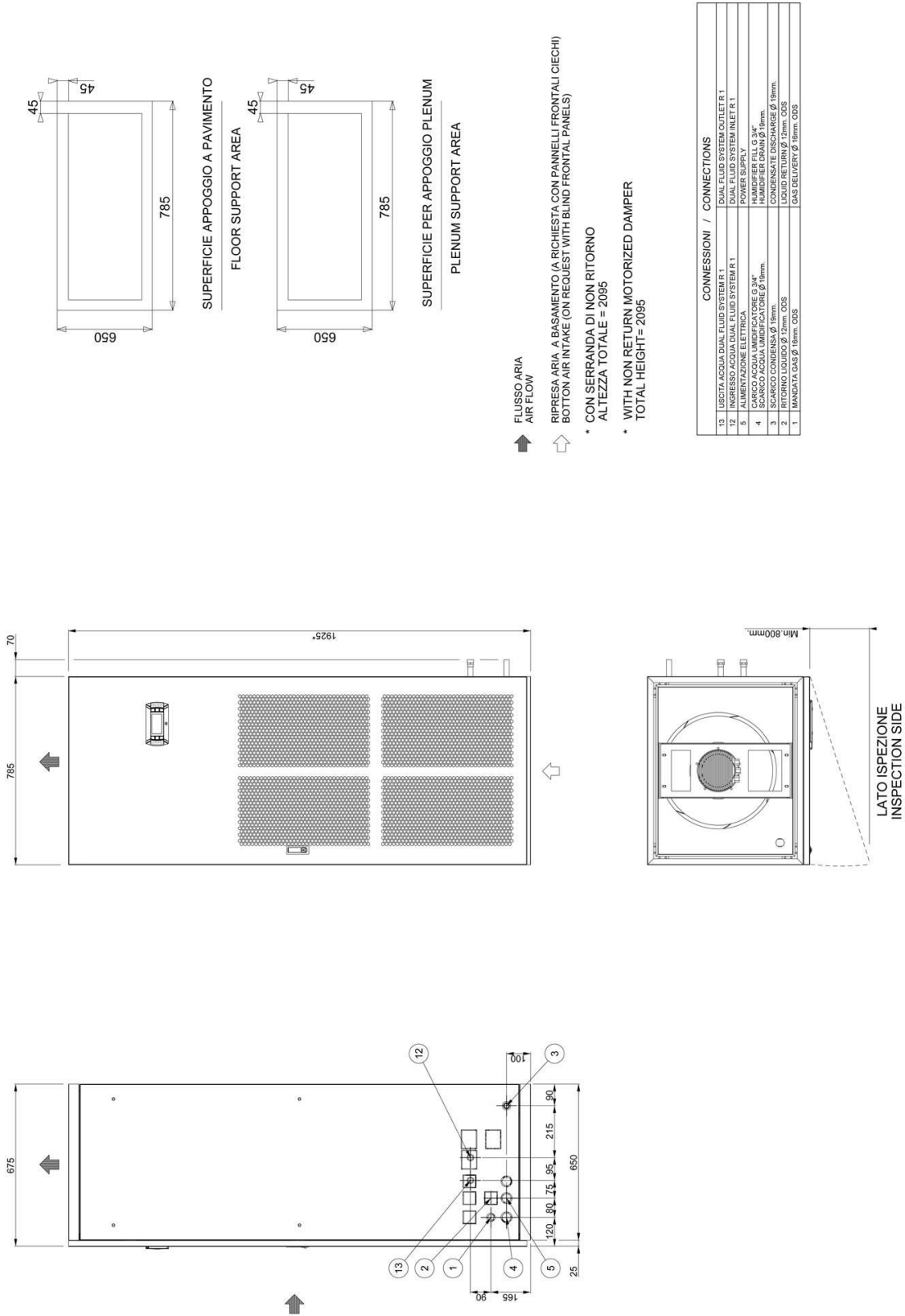
\* CON SERRANDA DI NON RITORNO  
ALTEZZA TOTALE = 2095

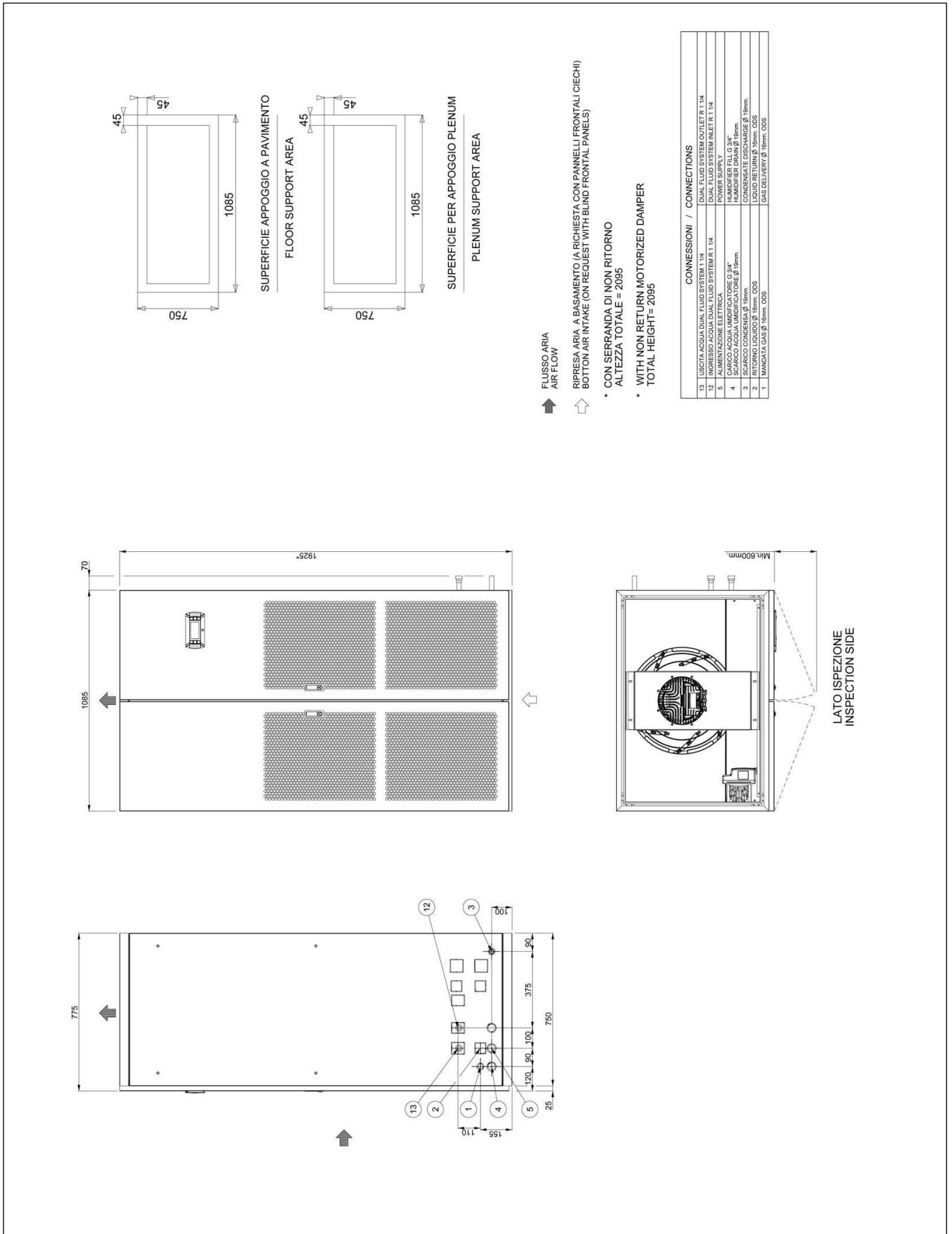
\* WITH NON RETURN MOTORIZED DAMPER  
TOTAL HEIGHT = 2095

CONNESSIONI / CONNECTIONS	
13	UGHERIA ACQUA DOBBIE FLUID SYSTEM OUTLET R1
12	UGHERIA ACQUA DOBBIE FLUID SYSTEM INLET R1
6	ALIMENTAZIONE ELETTRICA
5	ALIMENTAZIONE ELETTRICA
4	CARICO ACQUA UMIDIFICATORE Ø 3/4"
3	SCARICO ACQUA UMIDIFICATORE Ø 18mm
2	SCARICO CONDENSATO Ø 18mm
1	MANDATA GAS Ø 12mm ODS
	GAS DELIVERY Ø 12mm ODS

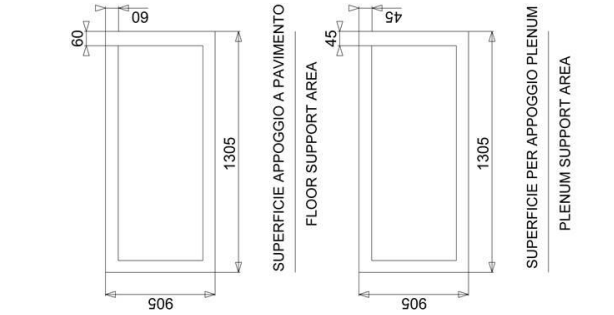


LATO ISPEZIONE  
INSPECTION SIDE









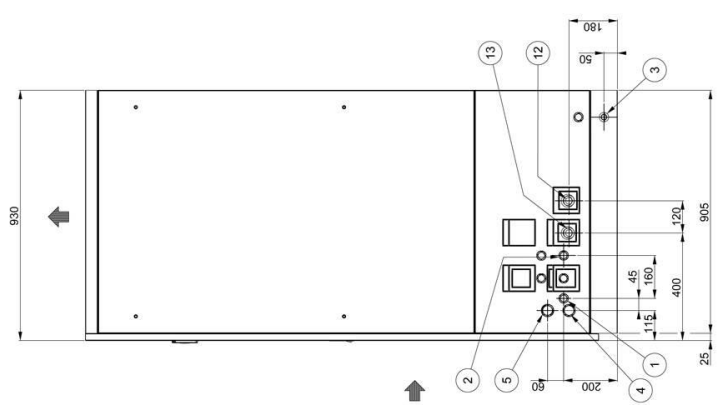
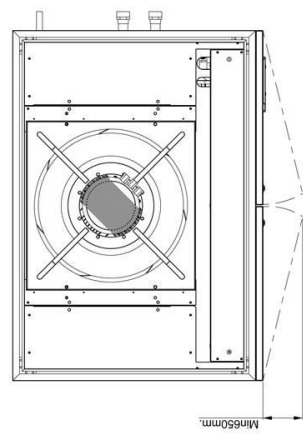
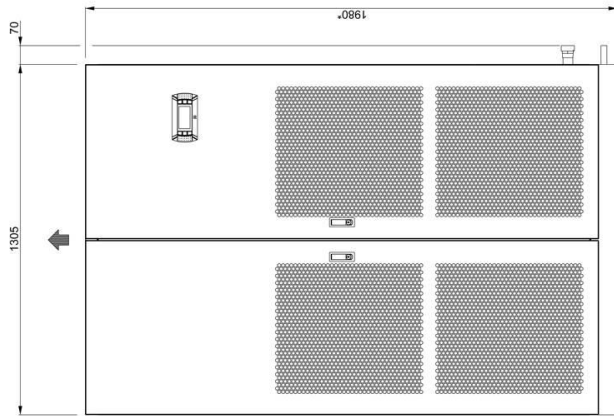
↑ FLUSSO ARIA  
AIR FLOW

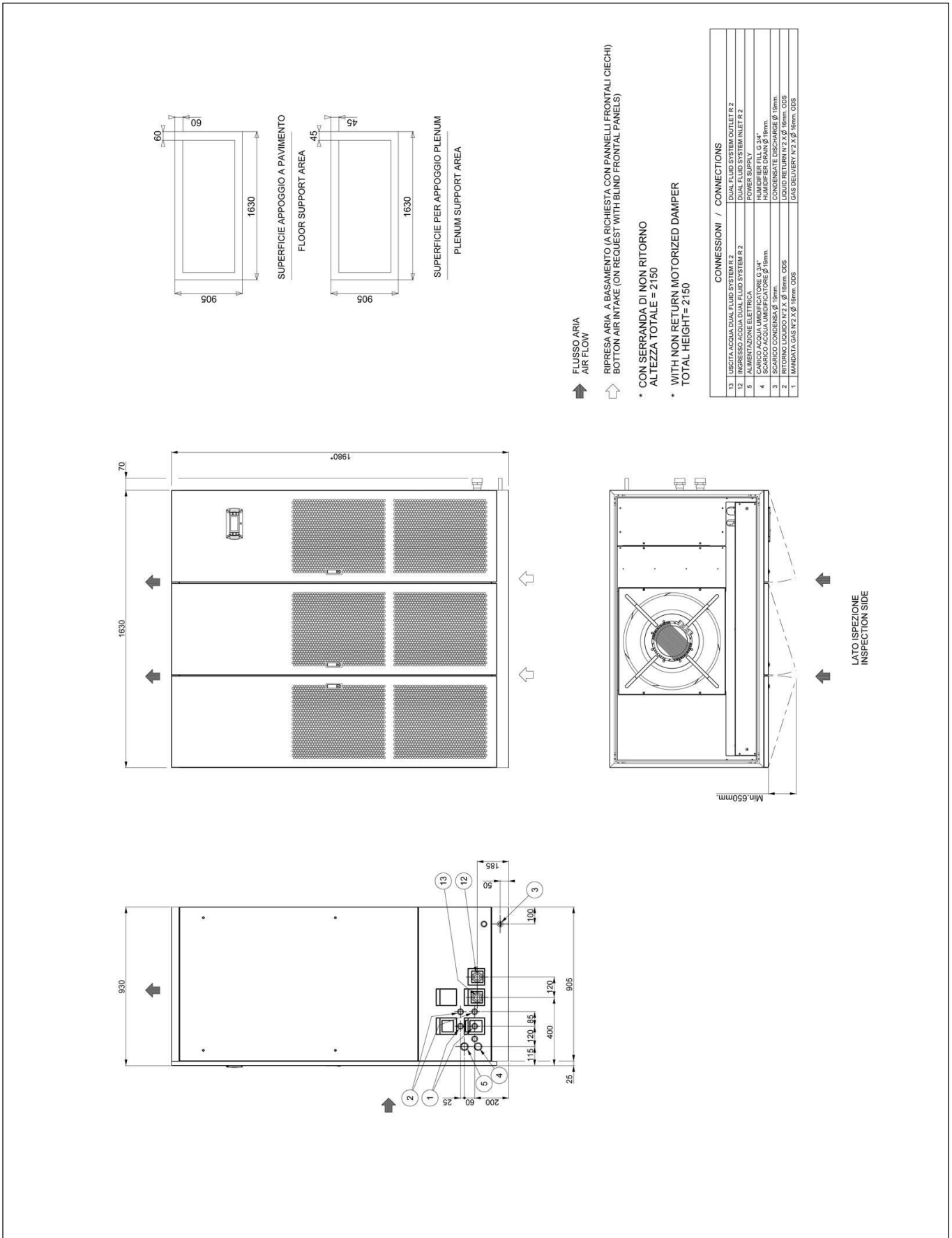
↑ RIPRESA ARIA A BASAMENTO (A RICHIESTA CON PANNELLI FRONTALI CIECHI)  
BOTTOM AIR INTAKE (ON REQUEST WITH BLIND FRONTAL PANELS)

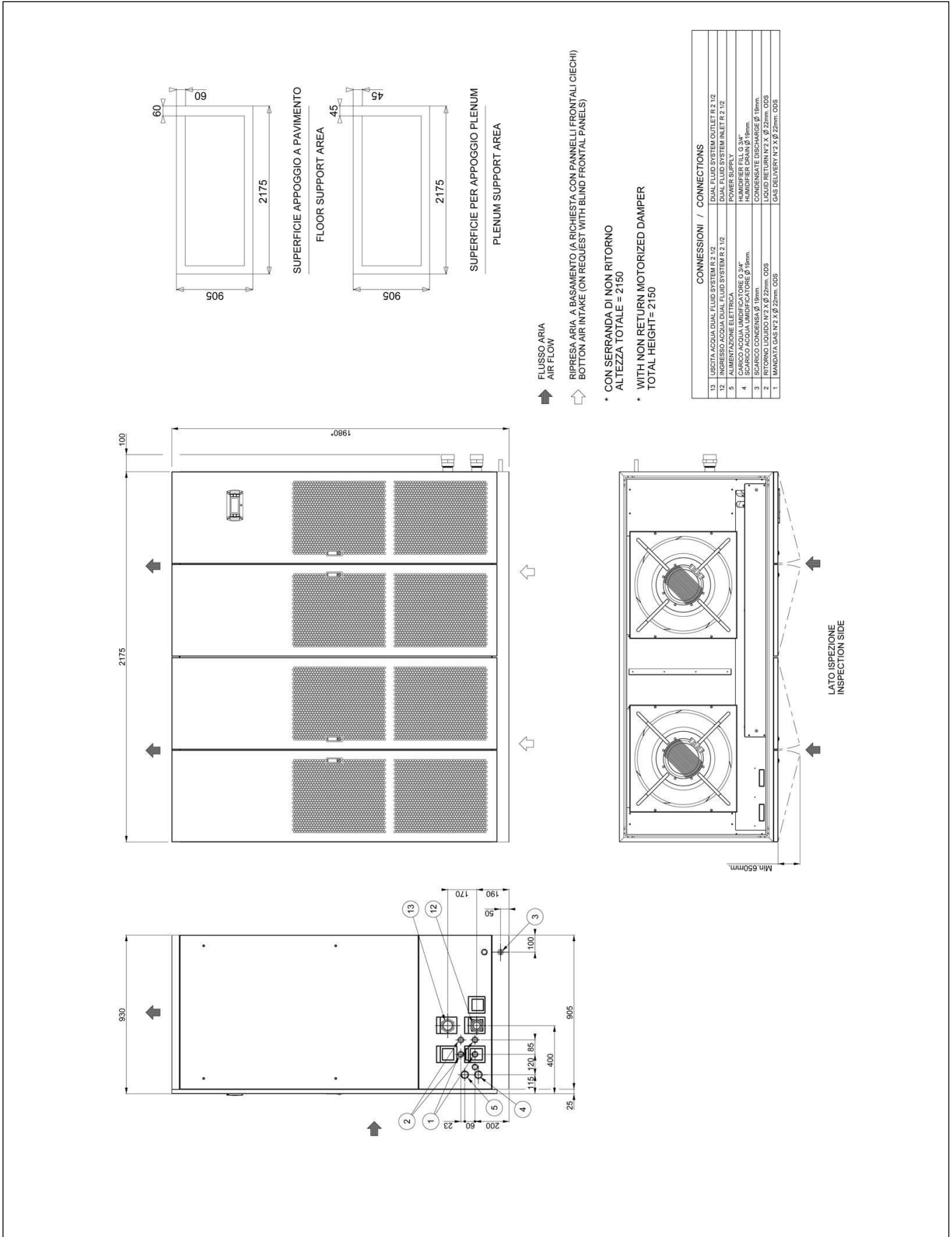
\* CON SERRANDA DI NON RITORNO  
WITH NON RETURN DAMPER

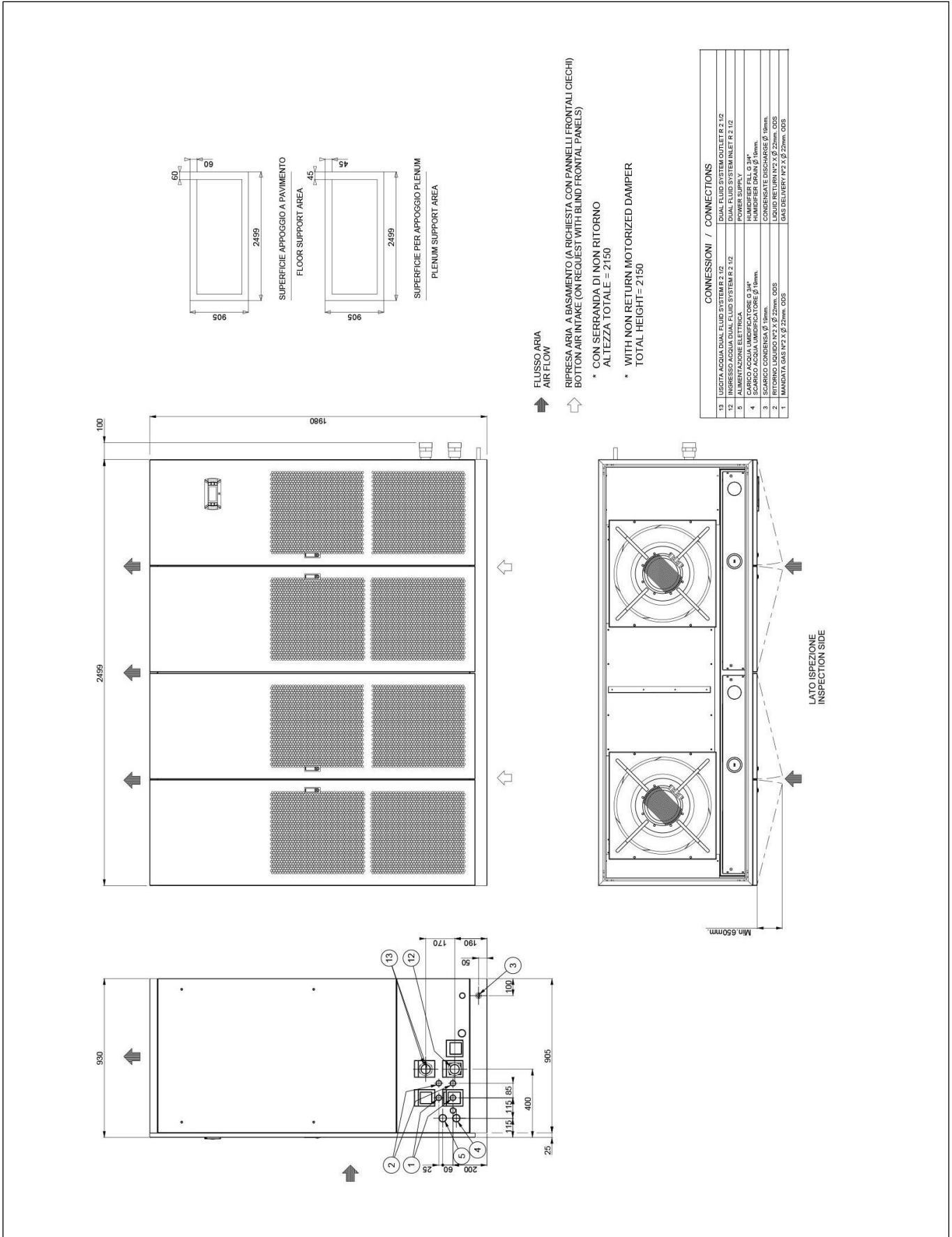
\* ALTEZZA TOTALE = 2150  
TOTAL HEIGHT = 2150

CONNESSIONI / CONNECTIONS	
13	USCITA ACQUA DUAL FLUID SYSTEM R 1/2
12	INGRESSO ACQUA DUAL FLUID SYSTEM R 1/2
5	ALIMENTAZIONE ELETTRICA ELECTRIC SUPPLY
4	SCARICO ACQUA UMIDIFICATORE Ø 19mm HUMIDIFIER DRAIN Ø 19mm
3	SCARICO CONDENSATO Ø 19mm CONDENSATE DISCHARGE Ø 19mm
2	RITORNO LIQUIDO Ø 19mm ODS Mod.32-37 P1 LIQUID RETURN Ø 19mm ODS Mod.32-37 P1
1	MANDATA GAS Ø 22mm ODS GAS DELIVERY Ø 22mm ODS



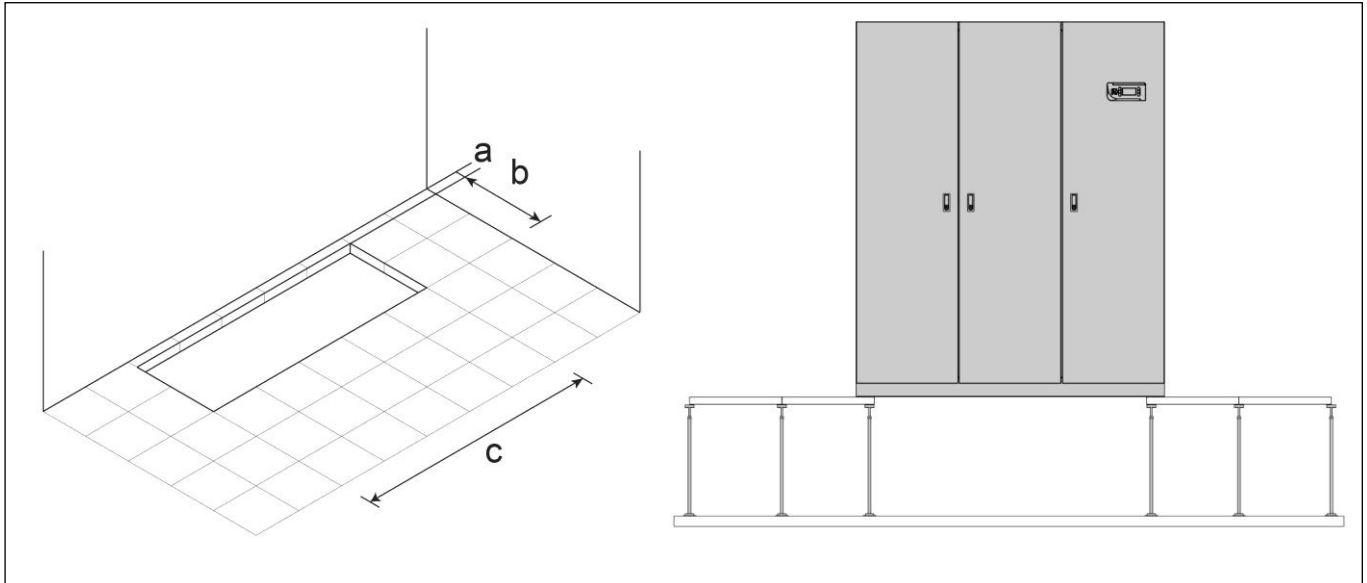






## HOLE IN THE RAISED FLOOR FOR DOWNFLOW VERSION

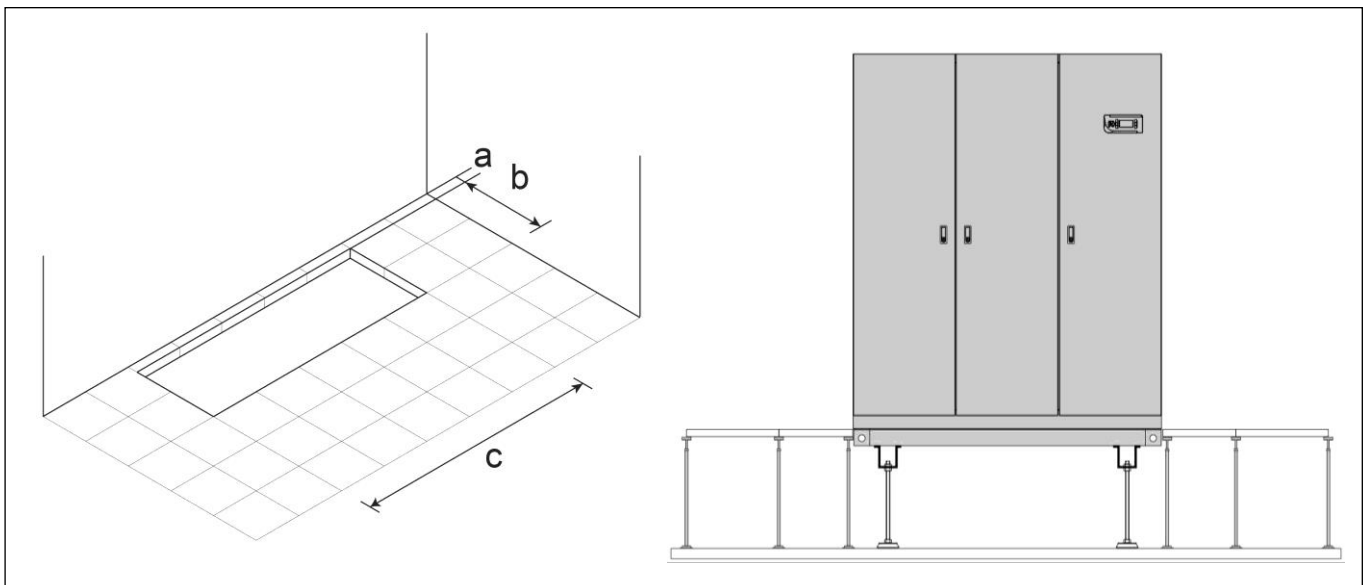
### HOLE IN THE RAISED FLOOR WITHOUT FLOOR STAND



Foresee a hole in the floor with the following dimensions:

SIZE		E1	E2	E3	E4	E5	E7	E8	E9
a	mm	95	95	95	110	110	110	110	110
b	mm	560	560	660	785	785	785	785	785
c	mm	560	695	995	1185	1510	2055	2380	2780

### HOLE IN THE RAISED FLOOR WITH FLOOR STAND (OPTION)

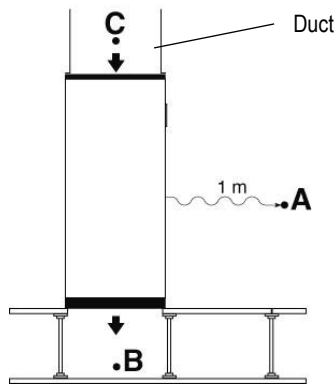


Foresee a hole in the floor with the following dimensions:

SIZE		E1	E2	E3	E4	E5	E7	E8	E9
a	mm	50	50	50	50	50	50	50	50
b	mm	670	670	770	925	925	925	925	925
c	mm	670	805	1105	1325	1650	2195	2520	2920

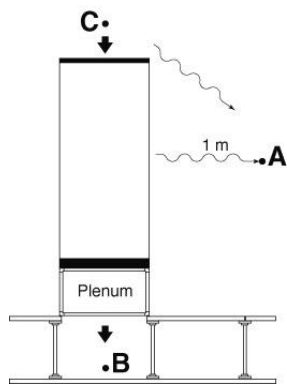
**EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION**

**UNDER MACHINE WITH DUCT ON AIR INTAKE**



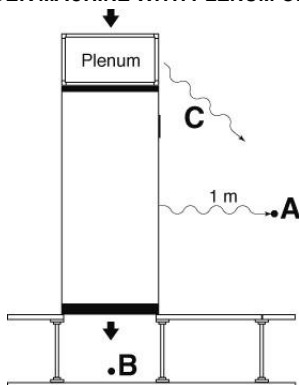
- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value
- Lp C = Air intake Under catalogue value
- The points B and C do not influence the point A

**UNDER MACHINE WITH PLENUM ON AIR DELIVERY**



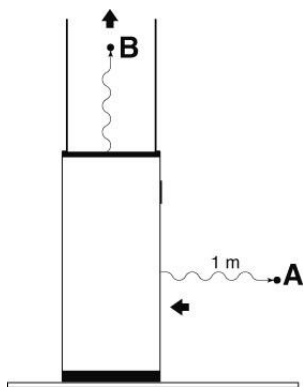
- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value – plenum noise reduction
- Lp C = Air intake Under catalogue value
- $Lp A+C = 10 \log_{10} \left( 10^{\frac{LpA}{10}} + 10^{\frac{LpC}{10}} \right)$
- The point B do not influence the point A

**UNDER MACHINE WITH PLENUM ON AIR INTAKE**



- Lp A = Front side Under catalogue value
- Lp B = Air delivery Under catalogue value
- Lp C = Air intake Under catalogue value – plenum noise reduction
- $Lp A+C = 10 \log_{10} \left( 10^{\frac{LpA}{10}} + 10^{\frac{LpC}{10}} \right)$
- The point B do not influence the point A

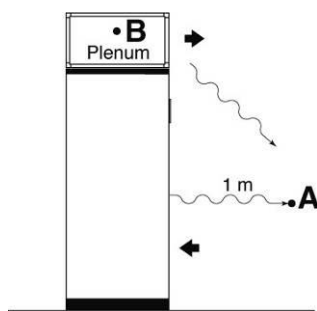
**OVER MACHINE WITH DUCT**



- Lp A = Air intake Over catalogue value
- Lp B = Air delivery Over catalogue value
- The point B do not influence the point A

## EXAMPLE FOR MACHINES NOISE EMISSION CALCULATION

### OVER MACHINE WITH PLENUM ON AIR DELIVERY

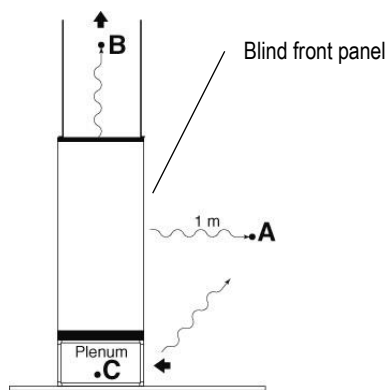


Lp A = Air intake Over catalogue value

Lp B = Air delivery Over catalogue value – plenum noise reduction

$$L_p A+B = 10 \log_{10} \left( 10^{\frac{L_p A}{10}} + 10^{\frac{L_p B}{10}} \right)$$

### OVER MACHINE WITH DUCT AND PLENUM ON AIR DELIVERY



Lp A = Front side Over catalogue value

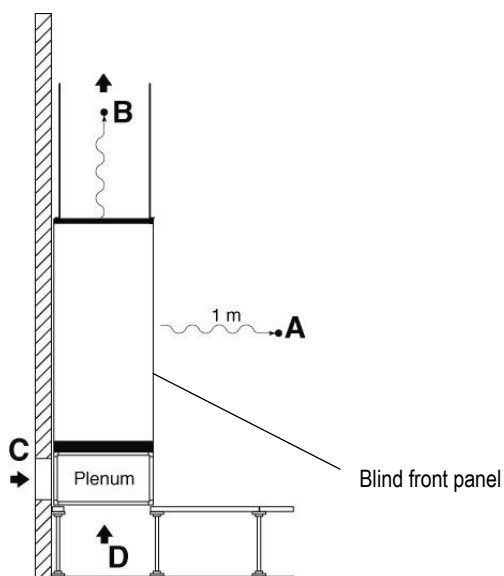
Lp B = Air delivery Over catalogue value

Lp C = Lp A + 6dB(A) – plenum noise reduction

$$L_p A+C = 10 \log_{10} \left( 10^{\frac{L_p A}{10}} + 10^{\frac{L_p C}{10}} \right)$$

The point B do not influence the point A+C

### OVER MACHINE WITH DUCT AND PLENUM ON AIR DELIVERY



Lp A = Front side Over catalogue value

Lp B = Air delivery Over catalogue value

Lp C = Lp D = Lp A + 6 dB(A) – plenum noise reduction

The points B, C and D do not influence the point A

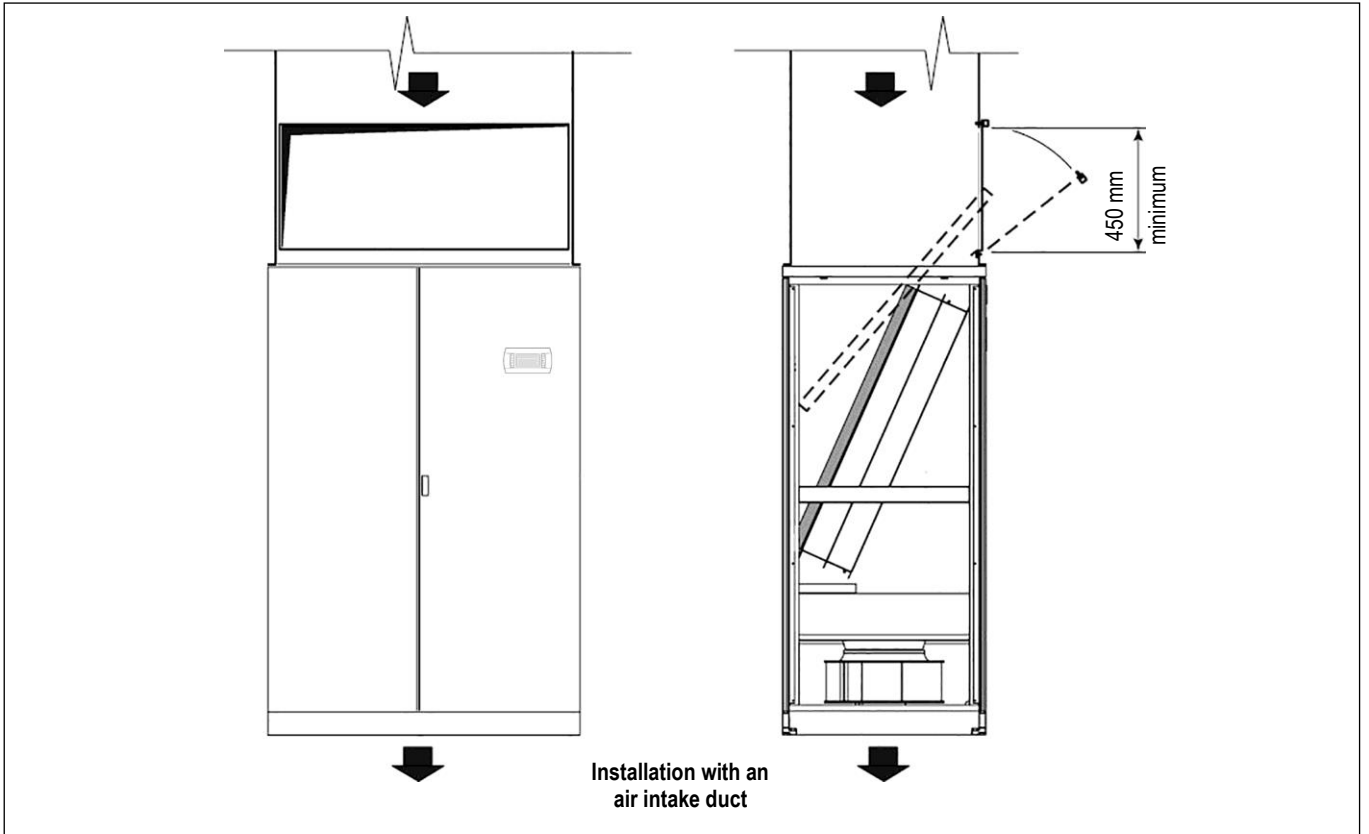
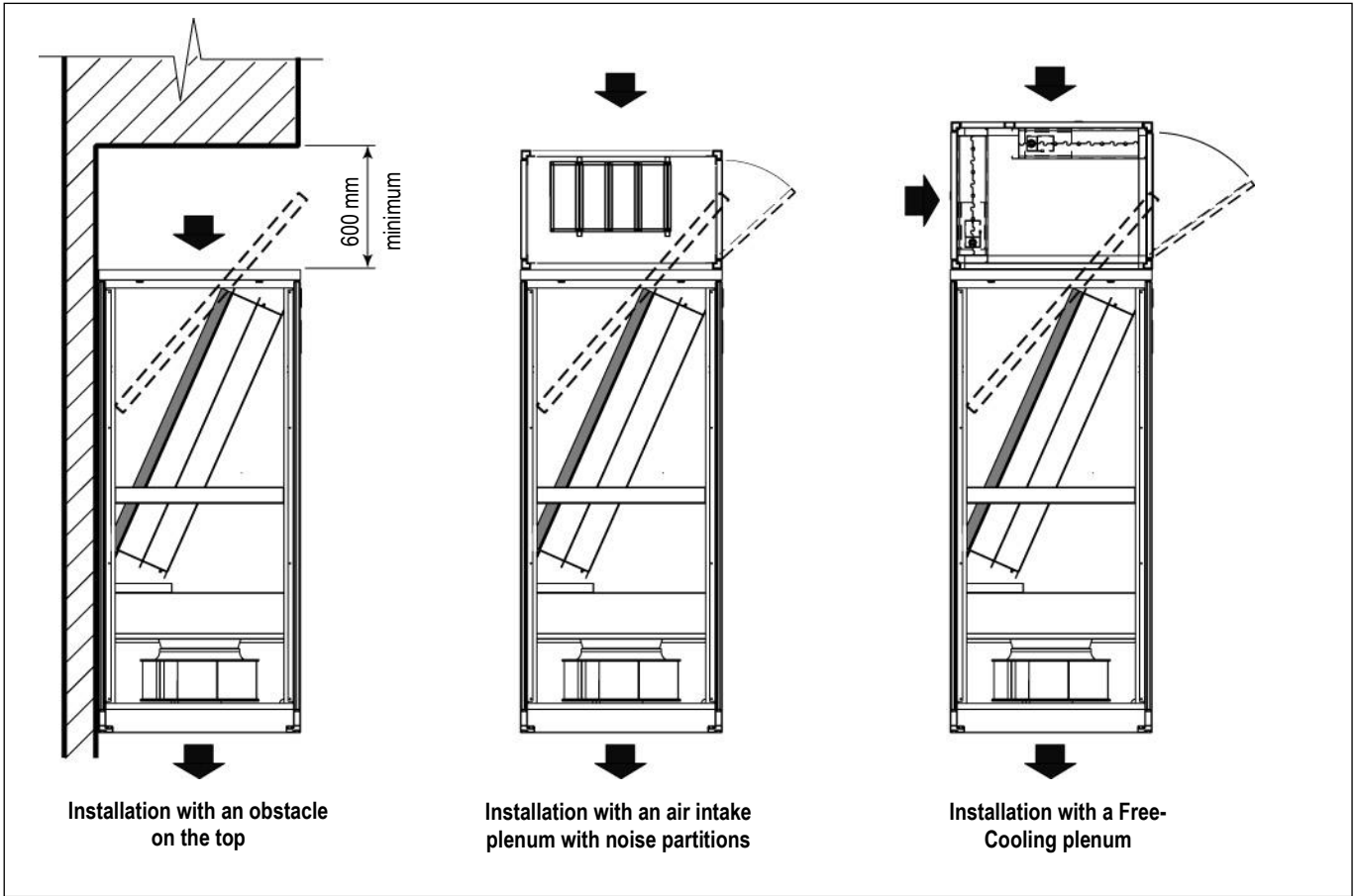
### IMPORTANT

The declared noise levels are intended in free field conditions.

The noise pressure level of an installed unit is affected by the room acoustic characteristics.

Please consider an average noise increase of +4/+6 dB(A).

**AIR FILTERS REPLACEMENT  
FOR UNDER VERSION MACHINES SIZE E4 – E5 – E7 – E8 – E9**



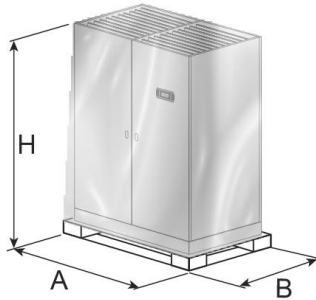


## SHIPMENT: PACKING DIMENSIONS

Values referred to basic machine. The presence of some accessories increases the weight of machine.

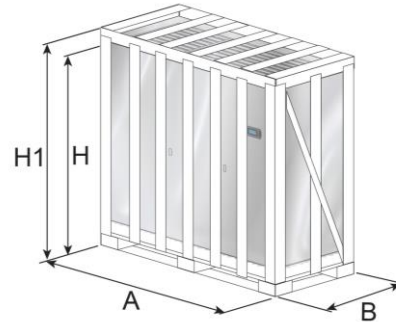
The machines are shipped on pallet and covered with shrink wrap.  
On request packing on pallet covered with shrink wrap and wooden cage.

**STANDARD PACKING DIMENSIONS**



Size	A (mm)	B (mm)	H (mm)
E1	750	750	2080
E2	900	750	2080
E3	1200	910	2080
E4	1400	1050	2130
E5	1750	1050	2130
E7	2280	1050	2130
E8	2650	1050	2130
E9	3000	1050	2130

**OPTIONAL 9973: WOODEN CAGE PACKING DIMENSIONS**



Size	A (mm)	B (mm)	H (mm)	H1 (*) (mm)
E1	790	790	2150	2350
E2	940	790	2150	2350
E3	1240	950	2150	2350
E4	1440	1090	2200	2350
E5	1790	1090	2200	2350
E7	2320	1090	2200	2350
E8	2690	1090	2200	2350
E9	3040	1090	2200	2350

H1 (\*) = Packing height with optional A531 on/off damper

## SHIPMENT: SHIPPING WEIGHT

### STANDARD PACKING

Model	012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S	042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
Size	E1	E2	E3	E4	E5	E5	E7	E8	E9	E9
Weight UNDER kg	234	265,2	351	469,5	526	611	751	918,5	1046,5	1071,5
Weight OVER kg	224	255,2	341	459,5	516	601	696	859,5	--	--

### OPTIONAL 9973: WOODEN CAGE PACKING

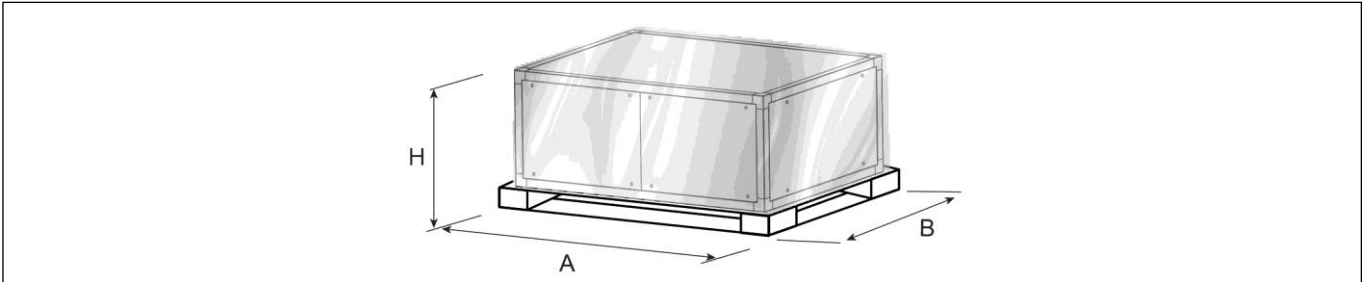
Model	012 M1 S	018 M1 S	022 M1 S	030 M1 S	047 M1 S	042 M2 D	068 M2 D	094 M2 D	120 M4 D	150 M4 D
Size	E1	E2	E3	E4	E5	E5	E7	E8	E9	E9
Weight UNDER kg	261	293,2	383	505,5	562	647	803	968,5	1104,5	1129,5
Weight UNDER (1) kg	283	318,2	416	549,5	617	702	875	1051,5	1202,5	1227,5
Weight OVER kg	251	283,2	373	495,5	552	637	748	909,5	--	--
Weight OVER (1) kg	273	308,2	406	539,5	607	692	820	992,5	--	--

(1) Machine with optional A531 on/off damper

**SHIPMENT: OPTIONALS PACKING DIMENSIONS AND SHIPPING WEIGHT**

- P011 - EMPTY PLENUM
- P012 - EMPTY PLENUM CL.A1
- P031 - EMPTY INTAKE PLENUM
- P032 - EMPTY INTAKE PLENUM CL.A1
- P013 - PLENUM + 3 GRILLES
- P014 - PLENUM + 3 GRILLES CL.A1
- P015 - SILENCED PLENUM
- P016 - SILENCED PLENUM + 1 GRILLE
- P017 - PLENUM + FILTER EPM2.5 50%
- P018 - PLENUM + FILTER EPM1 50%
- P019 - PLENUM + FILTER EPM1 85%

The plenums are shipped on pallet and covered with shrink wrap.

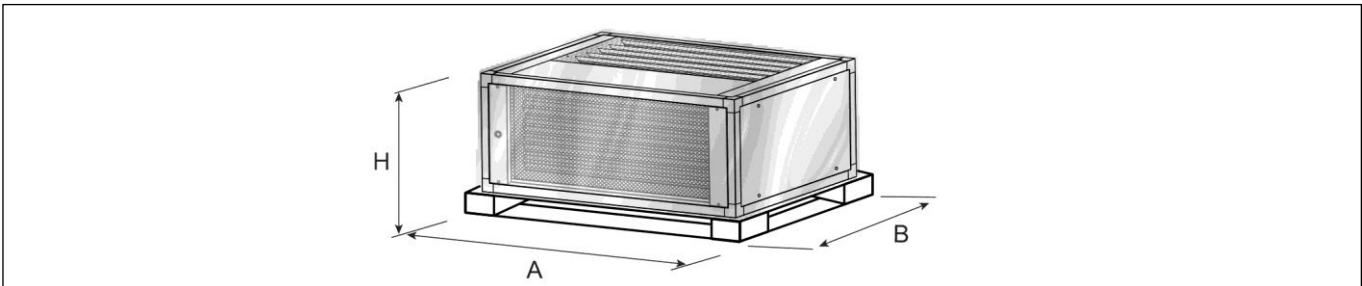


Size		E1	E2	E3	E4	E5	E7	E8	E9
<b>DIMENSIONS</b>									
A	mm	750	900	1200	1400	1750	2280	2650	3000
B	mm	750	750	910	1050	1050	1050	1050	1050
H	mm	630	630	630	630	630	630	630	630
<b>SHIPPING WEIGHT</b>									
P011 - Empty plenum "O" / "U"	kg	31	34	41	53	69	88	105	122
P012 - Empty plenum CL.A1 "O" / "U"	kg	36	39	47	62	79	100	119	137
P031 - Empty intake plenum "O" / "U"	kg	31	34	41	53	69	88	105	122
P032 - Empty intake plenum CL. A1 "O" / "U"	kg	36	39	47	62	79	100	119	137
P013 - Plenum + 3 grilles "O" / "U"	kg	32	35	47	68	79	106	135	152
P014 - Plenum + 3 grilles CL. A1 "O" / "U"	kg	36	40	54	77	90	122	151	170
P015 - Silenced plenum "O" / "U"	kg	36	39	47	68	81	113	130	152
P016 - Silenced plenum + 1 grille "O" / "U"	kg	41	44	54	88	101	126	155	182
P017 - P018 - P019 - Plenum + filter "O" / "U"	kg	37	39	47	68	84	118	135	152

"O" Over / "U" Under

**P034: INTAKE FREE-COOLING PLENUM**

The plenums are shipped on pallet and covered with shrink wrap.



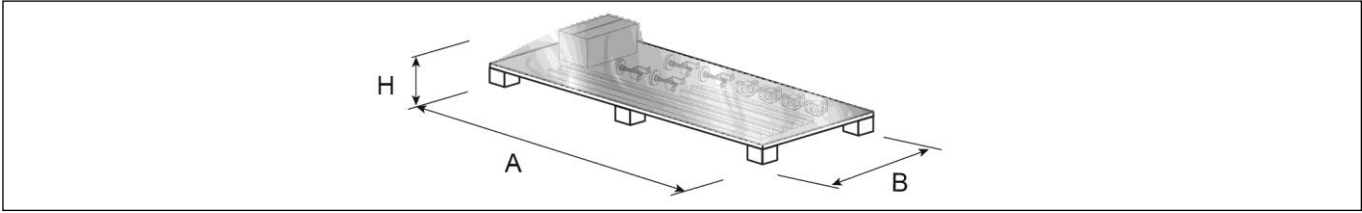
Size		E1	E2	E3	E4	E5	E7	E8	E9
<b>DIMENSIONS</b>									
A	mm	750	900	1200	1400	1750	2280	2650	3000
B	mm	750	750	910	1050	1050	1050	1050	1050
H	mm	630	630	630	750	750	750	750	750
<b>SHIPPING WEIGHT</b>									
P034 - Intake free-cooling plenum "U"	kg	35	39	52	76	90	128	155	182
P034 - Intake free-cooling plenum "O"	kg	35	39	52	76	90	128	155	182

"O" Over / "U" Under



**P041 / P042 / P043: SUPPORT FRAME**

The support frames are shipped on pallet and covered with shrink wrap.



Size		E1	E2	E3	E4	E5	E7	E8	E9
<b>DIMENSIONS</b>									
A	mm	1200	1200	1200	1400	1750	2280	2650	3000
B	mm	900	900	900	900	900	900	900	900
H	mm	500	500	500	500	500	500	500	500
<b>SHIPPING WEIGHT</b>									
	kg	26	27	29	37	40	47	49	53

**P183 / P184: KIT NETWORK ANALYZER / KIT NETWORK ANALYZER+OPTIONAL**  
**P113 / P114: DUAL POWER SUPPLY KIT / DUAL POWER SUPPLY KIT+OPTIONAL**

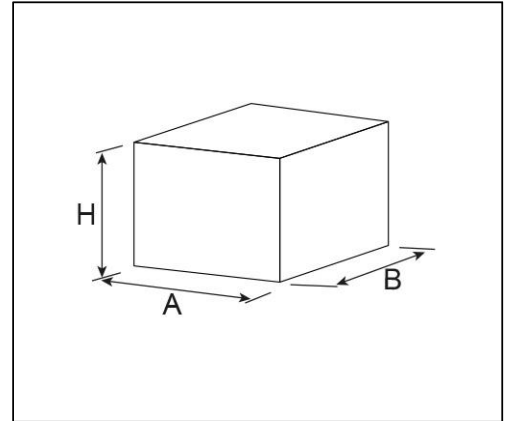
The optionals are shipped in a cardboard box.

**P183 / P184 - KIT NETWORK ANALYZER / KIT NETWORK ANALYZER+OPTIONAL**

Size		E1	E2	E3	E4	E5	E7	E8	E9
<b>DIMENSIONS</b>									
A	mm	410	410	410	--	--	--	--	--
B	mm	410	410	410	--	--	--	--	--
H	mm	210	210	210	--	--	--	--	--
<b>SHIPPING WEIGHT</b>									
	kg	5	5	5	--	--	--	--	--

**P113 / P114 - DUAL POWER SUPPLY KIT / DUAL POWER SUPPLY KIT+OPTIONAL**

Size		E1	E2	E3	E4	E5	E7	E8	E9
<b>DIMENSIONS</b>									
A	mm	400	400	400	400	400	400	400	400
B	mm	400	400	400	400	400	400	400	400
H	mm	210	210	210	210	210	210	210	210
<b>SHIPPING WEIGHT</b>									
	kg	12	12	12	12	12	12	12	12





for a greener tomorrow

Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.



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