MITSUBISHI ELECTRIC

Changes for the Better

SPLIT-TYPE AIR CONDITIONERS

OUTDOOR UNIT

SERVICE MANUAL

HFC utilized R410A

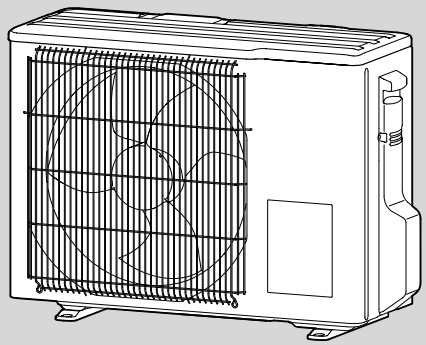
No. OBH648

Models

MUZ-HJ25VA - E1
MUZ-HJ35VA - E1

Indoor unit service manual
MSZ-HJ•VA Series (OBH647)

MUZ-HJ25VA
MUZ-HJ35VA



CONTENTS

PARTS CATALOG (OBB648)

NOTE:
RoHS compliant products have <G> mark on the spec name plate.

CE

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and remove the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Precautions during the repair service>

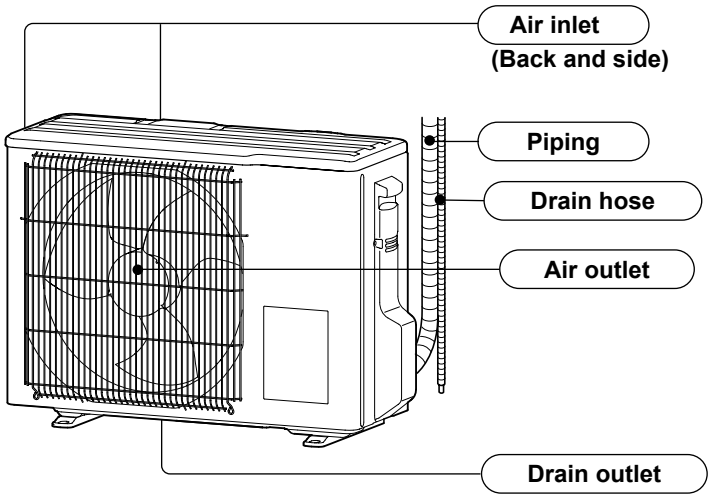
- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

1 TECHNICAL CHANGES

MUZ-HJ25VA -E1
MUZ-HJ35VA -E1
1. New model

2 PART NAMES AND FUNCTIONS

MUZ-HJ25VA MUZ-HJ35VA



ACCESSORIES

①	Drain socket	1

3 SPECIFICATION

Outdoor model				MUZ-HJ25VA	MUZ-HJ35VA
Power supply				Single phase, 230 V, 50 Hz	
Capacity Rated frequency (Min.-Max.)		Cooling	kW	2.5 (1.3 - 3.0)	3.15 (1.4 - 3.5)
		Heating		3.15 (0.9 - 3.5)	3.6 (1.1 - 4.1)
Breaker Capacity			A	10	
Electrical data	Power input ✻1 (Total)	Cooling	W	730	1,040
		Heating		870	995
	Running current ✻1 (Total)	Cooling	A	3.7	4.9
		Heating		4.2	4.8
	Power factor ✻1 (Total)	Cooling	%	85	92
		Heating		90	90
	Starting current ✻1 (Total)		A	4.2	4.9
Coefficient of performance (COP) ✻1 (Total)		Cooling		3.42	3.03
		Heating		3.62	3.62
Compressor	Model			KNB065FUJHC	KNB073FUVHC
	Output		W	500	550
	Current ✻1	Cooling	A	3.3	4.4
		Heating		3.8	4.4
	Refrigeration oil (Model)		L	0.32 (NEO22)	
Fan motor	Model			RA6V21-BD	
	Current ✻1		A	0.23	
Dimensions W × H × D			mm	699 × 538 × 249	
Weight			kg	24	25
Special remarks	Dehumidification	Cooling	ℓ/h	0.4	0.6
	Air flow ✻1		m^3/h	1,890	1,890
	Sound level ✻1	Cooling	dB(A)	50	50
		Heating		50	50
	Fan speed		rpm	840	840
	Fan speed regulator			1	1
	Refrigerant filling capacity (R410A)		kg	0.70	0.72

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C Wet-bulb temperature 19°C
Outdoor Dry-bulb temperature 35°C
Heating: Indoor Dry-bulb temperature 20°C
Outdoor Dry-bulb temperature 7°C Wet-bulb temperature 6°C
Refrigerant piping length (one way): 5 m
✻1 Measured under rated operating frequency.

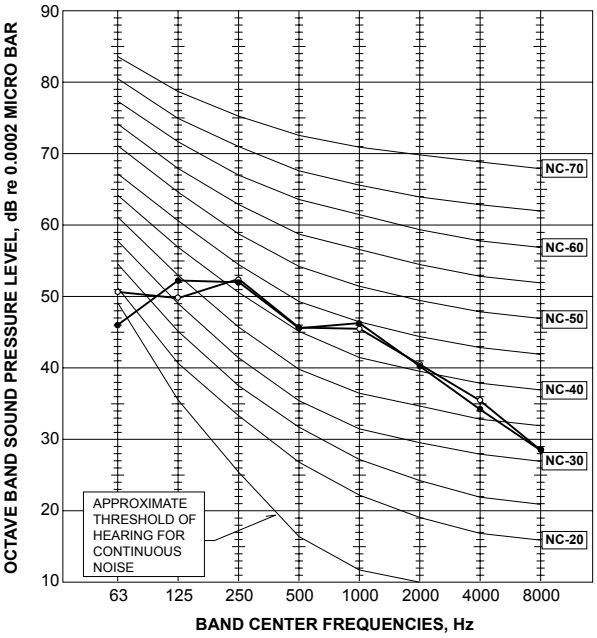
Specifications and rated conditions of main electric parts

Item \ Model		MUZ-HJ25VA	MUZ-HJ35VA
Smoothing capacitor	(C61)	800 µF 420 V	
Diode module	(DB61)	15 A 600 V	
	(DB65)	10 A 600 V	
Fuse	(F701, F801)	T3.15AL250V	
Power module	(IC700)	8 A 600 V	10 A 600 V
Expansion valve coil	(LEV)	12 VDC	
Reactor	(L61)	18 mH	
Switching power transistor	(IC821)	30 A 600 V	
Circuit protection	(PTC64)	33 Ω	
Terminal block	(TB)	3 P	
Relay	(X61)	3 A 250 V	
	(X63)	3 A 250 V	
	(X64)	20 A 250 V	
R.V. coil	(21S4)	220 - 240 VAC	

4 NOISE CRITERIA CURVES

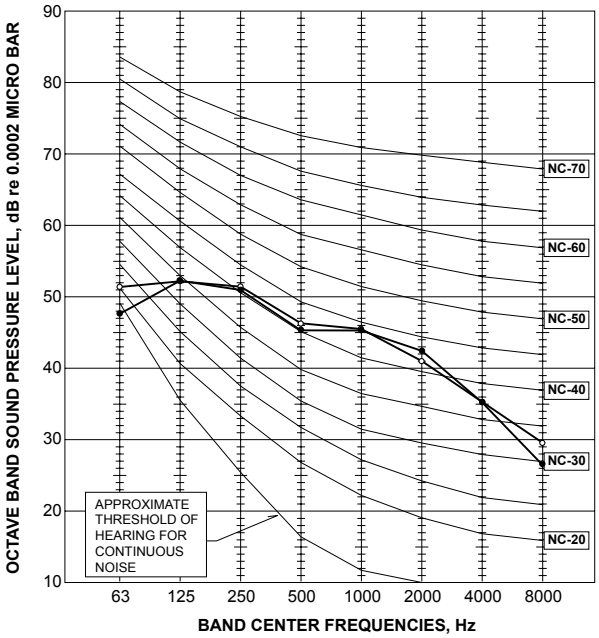
MUZ-HJ25VA

FUNCTION	SPL(dB(A))	LINE
COOLING	50	●—●
HEATING	50	○—○



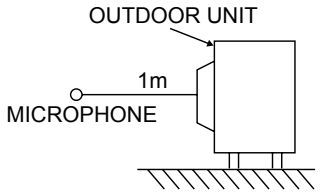
MUZ-HJ35VA

FUNCTION	SPL(dB(A))	LINE
COOLING	50	●—●
HEATING	50	○—○



Test conditions

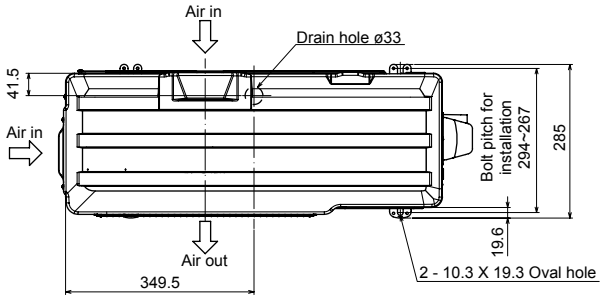
Cooling : Dry-bulb temperature 35°C
Heating : Dry-bulb temperature 7°C Wet-bulb temperature 6°C

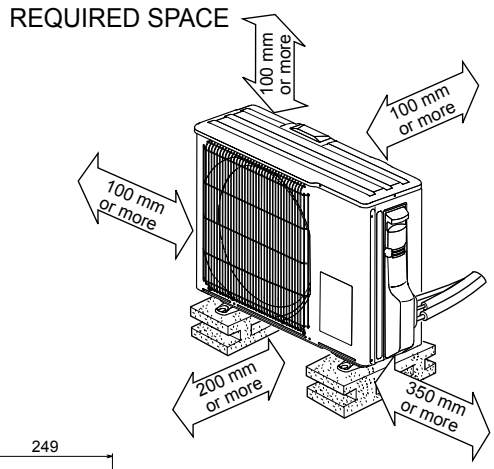


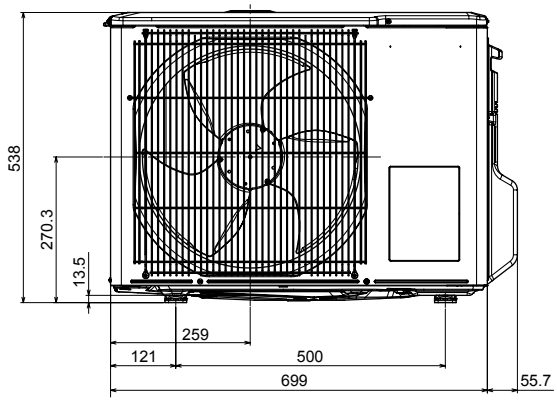
5 OUTLINES AND DIMENSIONS

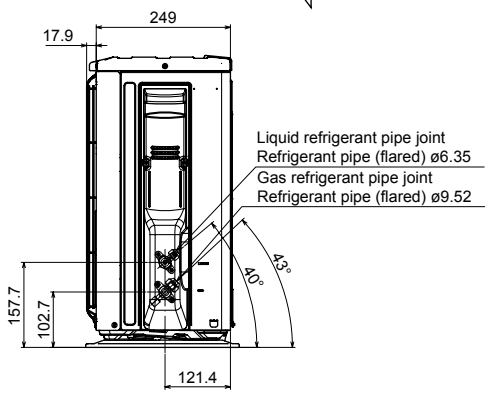
MUZ-HJ25VA MUZ-HJ35VA

Unit : mm



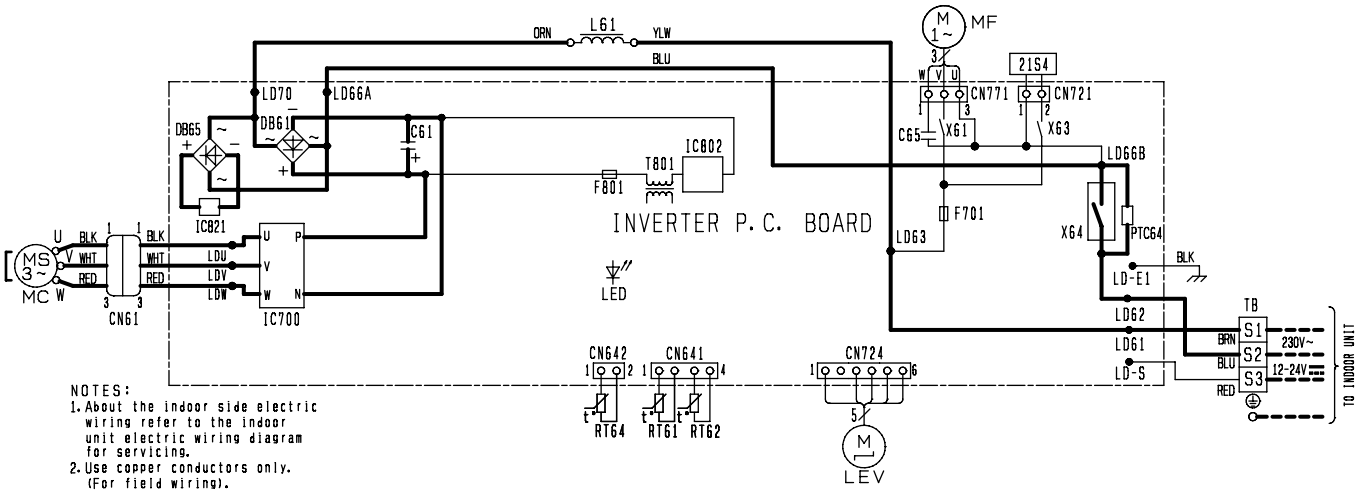






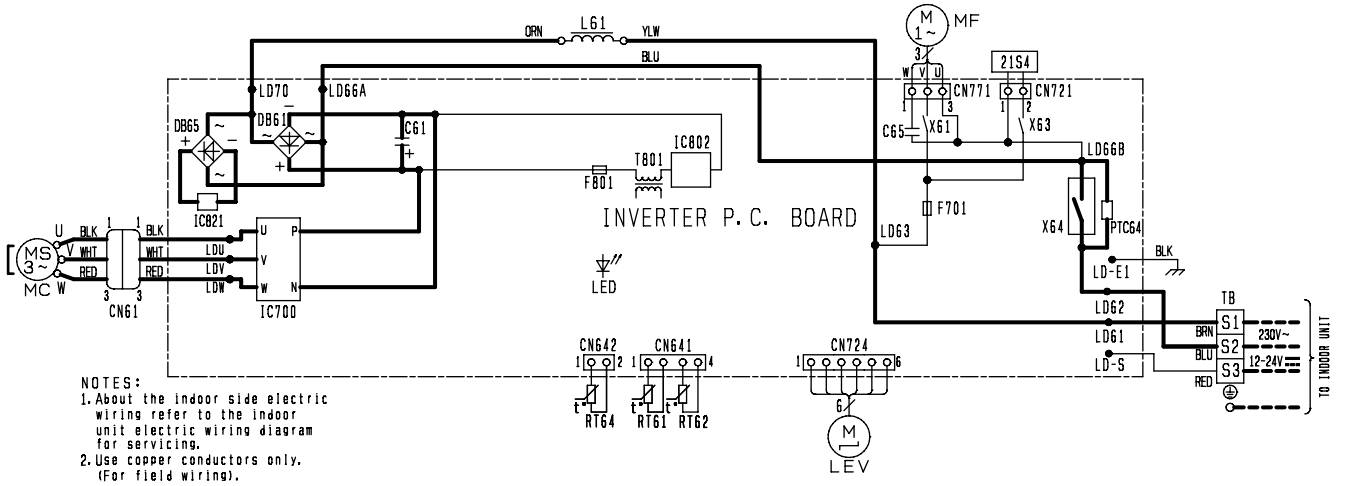
6 WIRING DIAGRAM

MUZ-HJ25VA



SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
CN61	CONNECTOR	IC821	SWITCHING POWER TRANSISTOR	RT61	DEFROST THERMISTOR
C61	SMOOTHING CAPACITOR	LED	LED	RT62	DISCHARGE TEMP. THERMISTOR
C65	FAN MOTOR CAPACITOR	LEV	EXPANSION VALVE COIL	RT64	FIN TEMP. THERMISTOR
DB61, DB65	DIODE MODULE	L61	REACTOR	TB	TERMINAL BLOCK
F701, F801	FUSE (T3.15AL250V)	MC	COMPRESSOR	T801	TRANSFORMER
IC700	POWER MODULE	MF	FAN MOTOR(INNER FUSE)	X61, X63, X64	RELAY
IC802	POWER DEVICE	PTC64	CIRCUIT PROTECTION	21S4	REVERSING VALVE COIL

MUZ-HJ35VA



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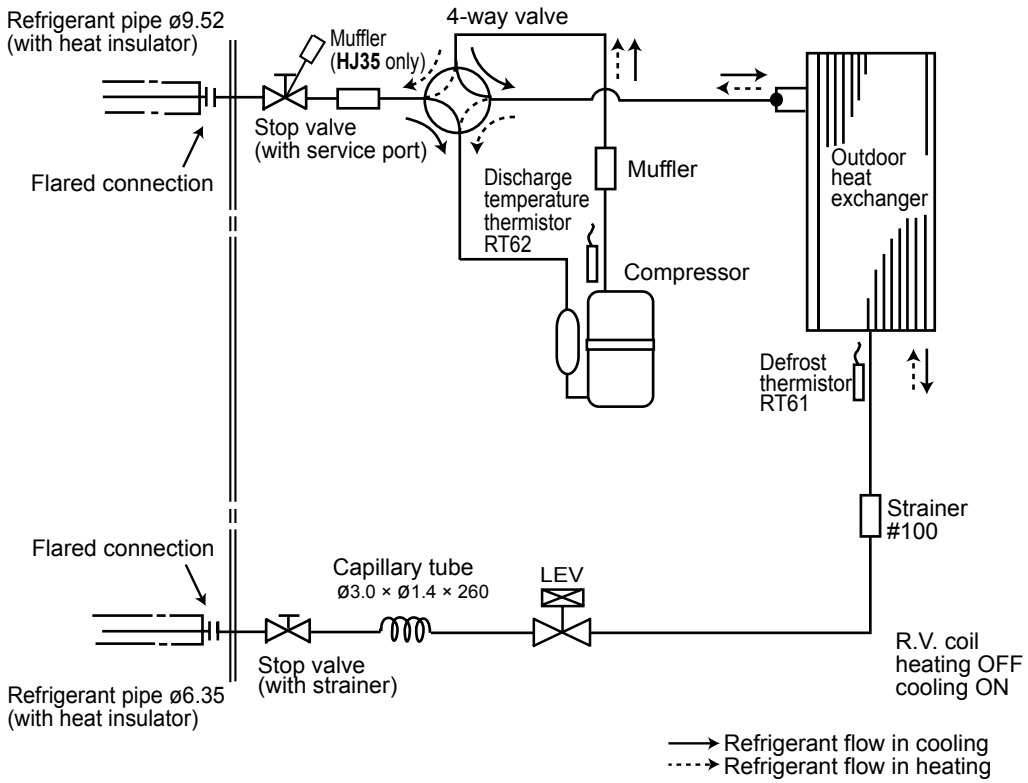
7 REFRIGERANT SYSTEM DIAGRAM

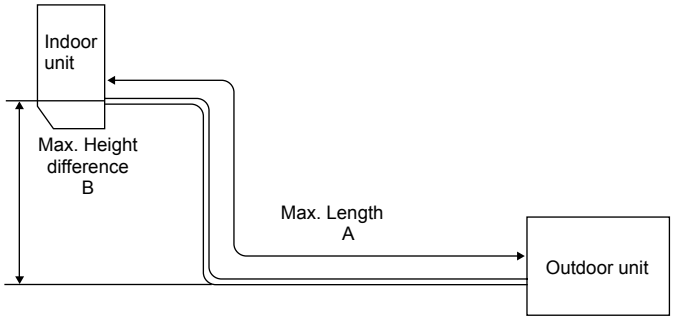
MUZ-HJ25VA MUZ-HJ35VA

Unit : mm



MAX. REFRIGERANT PIPING LENGTH and MAX. HEIGHT DIFFERENCE

	Refrigerant piping: m		Piping size O.D: mm	
	Max. Length A	Max. Height difference B	Gas	Liquid
MUZ-HJ25VA MUZ-HJ35VA	20	12	9.52	6.35



ADDITIONAL REFRIGERANT CHARGE (R410A : g)

Model	Outdoor unit precharged	Refrigerant piping length (one way)											
		5 m	6 m	7 m	8 m	9 m	10 m	11 m	12 m	13 m	14 m	15 m	20 m
MUZ-HJ25VA	700	0	0	0	20	40	60	80	100	120	140	160	260
MUZ-HJ35VA	720												

Calculation: X g = 20 g/m × (Refrigerant piping length (m) - 7)

NOTE : Refrigerant piping exceeding 7 m requires additional refrigerant charge according to the calculation.

8 PERFORMANCE CURVES

MUZ-HJ25VA MUZ-HJ35VA

The standard specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed, the following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264 V, 50 Hz

(2) AIR FLOW

Air flow should be set at MAX.

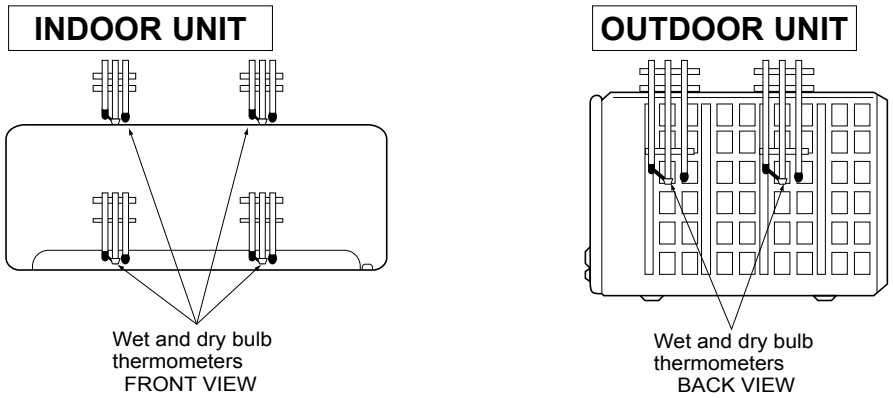
(3) MAIN READINGS

(1) Indoor intake air wet-bulb temperature :	°C WB	Cooling
(2) Indoor outlet air wet-bulb temperature :	°C WB	
(3) Outdoor intake air dry-bulb temperature :	°C DB	
(4) Total input:	W	
(5) Indoor intake air dry-bulb temperature :	°C DB	Heating
(6) Outdoor intake air wet-bulb temperature :	°C WB	
(7) Total input :	W	

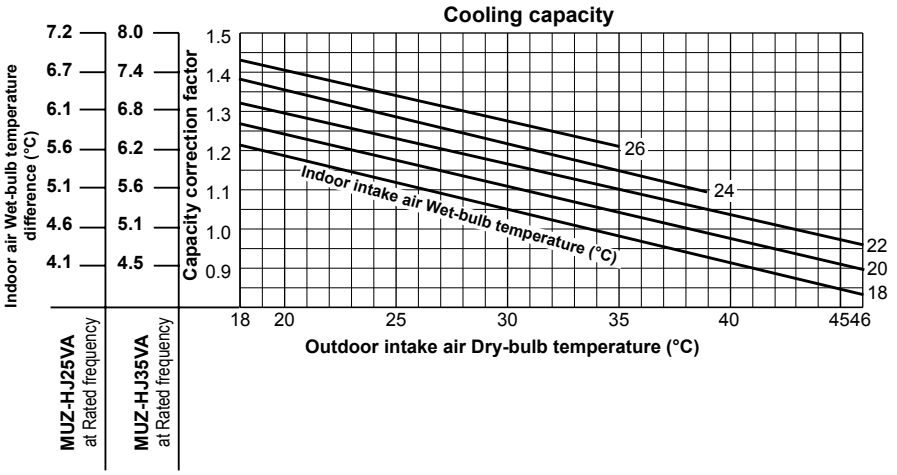
Indoor air wet and dry bulb temperature difference on the left side of the following chart shows the difference between the indoor intake air wet and dry bulb temperature and the indoor outlet air wet and dry bulb temperature for your reference at service.

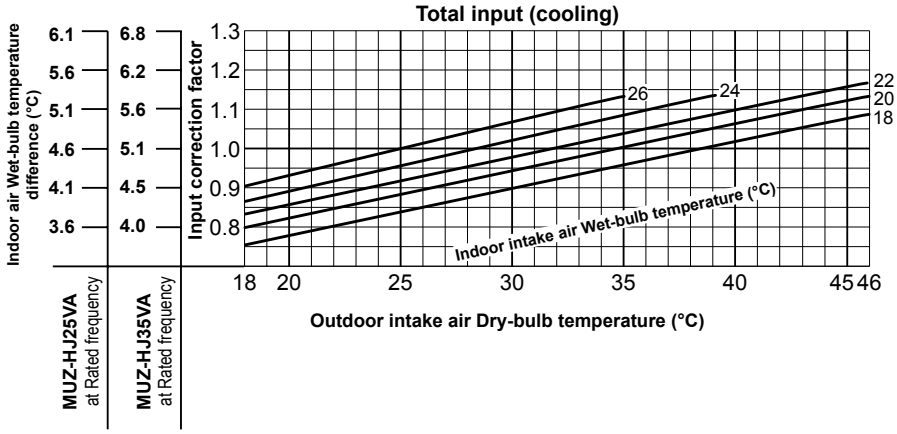
How to measure the indoor air wet and dry bulb temperature difference

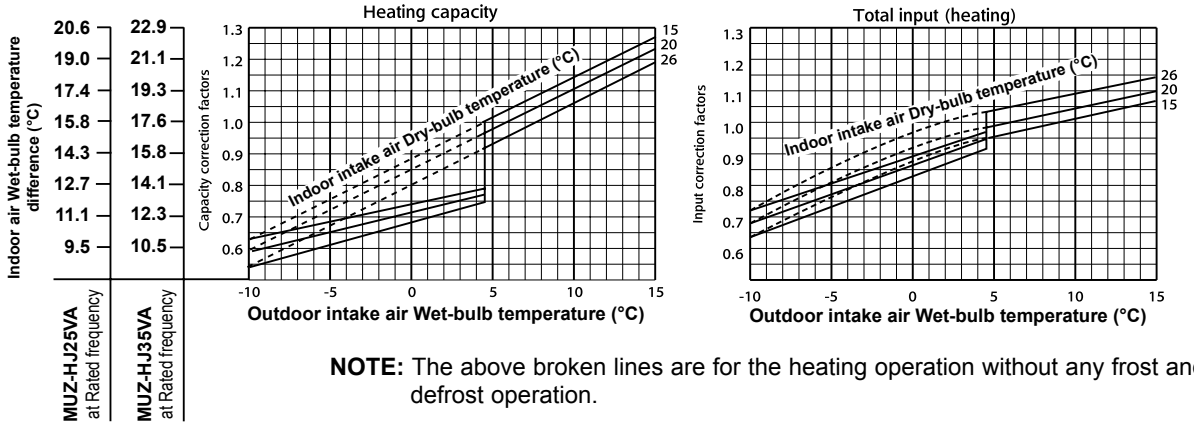
1. Attach at least 2 sets of wet and dry bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet and dry bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet and dry bulb thermometers to the outdoor air intake.
   Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the EMERGENCY OPERATION switch once (twice) to start the EMERGENCY COOL (HEAT) MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.



8-1. CAPACITY AND INPUT CURVES



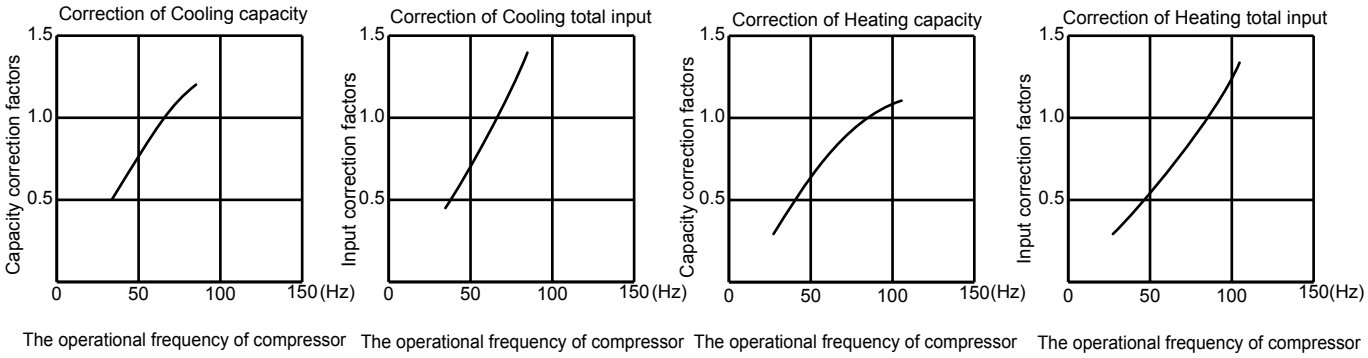




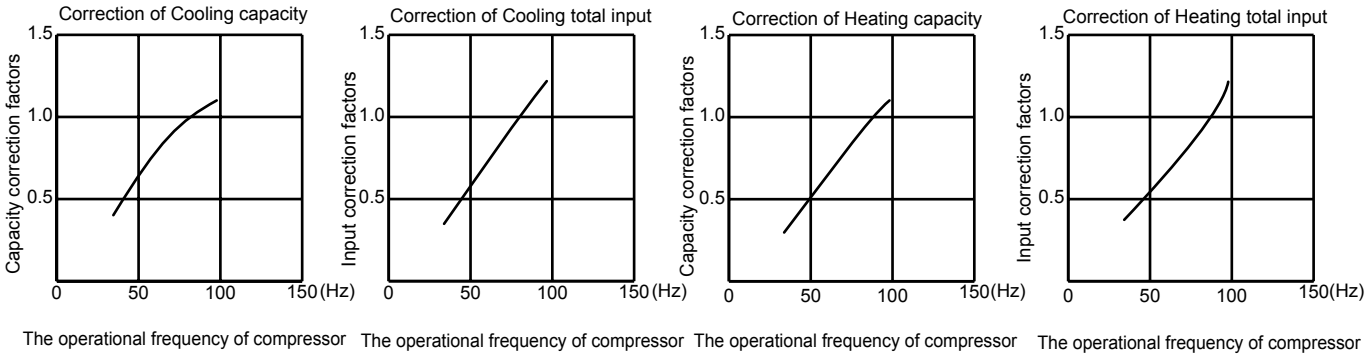
NOTE: The above broken lines are for the heating operation without any frost and defrost operation.

8-2. CAPACITY AND INPUT CORRECTION BY OPERATIONAL FREQUENCY OF COMPRESSOR

MUZ-HJ25VA



MUZ-HJ35VA



8-3. HOW TO OPERATE FIXED-FREQUENCY OPERATION

<Test run operation>

1. Press EMERGENCY OPERATION switch to start COOL or HEAT mode (COOL: Press once, HEAT: Press twice).
2. Test run operation starts and continues to operate for 30 minutes.
3. Compressor operates at rated frequency in COOL mode or 58 Hz in HEAT mode.
4. Indoor fan operates at High speed.
5. After 30 minutes, test run operation finishes and EMERGENCY OPERATION starts (operation frequency of compressor varies).
6. To cancel test run operation (EMERGENCY OPERATION), press EMERGENCY OPERATION switch or any button on remote controller.

8-4. OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

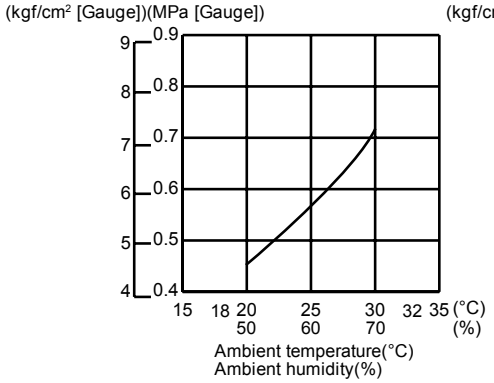
COOL operation

① Both indoor and outdoor unit are under the same temperature/humidity condition.
② Operation: TEST RUN OPERATION (Refer to 8-3.)

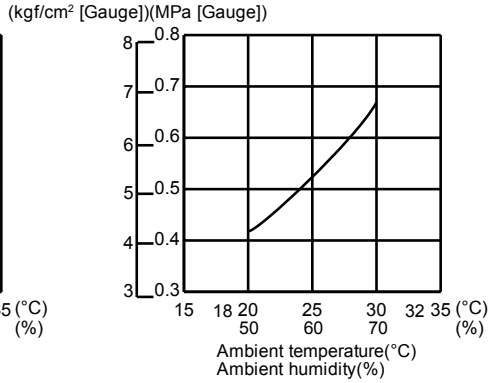
Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

Outdoor low pressure

MUZ-HJ25VA



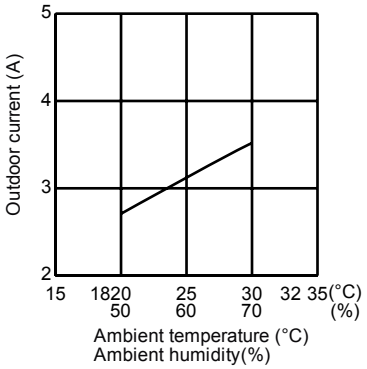
MUZ-HJ35VA



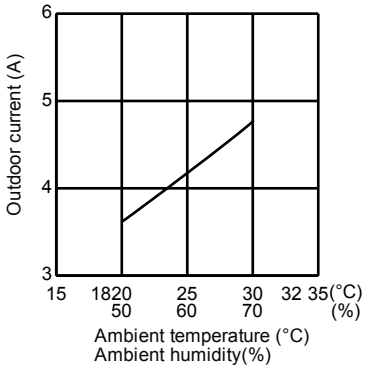
NOTE : The unit of pressure has been changed to MPa on the international system of units (SI unit system).
The conversion factor is: **1 (MPa [Gauge]) = 10.2 (kgf/cm²[Gauge])**

Outdoor unit current

MUZ-HJ25VA



MUZ-HJ35VA



HEAT operation

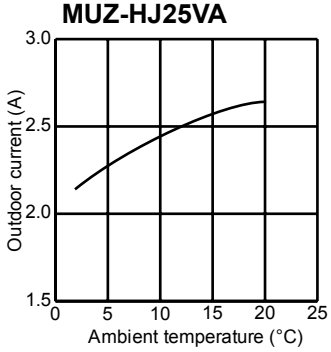
① Condition:

	Indoor	Outdoor			
Dry bulb temperature (°C)	20.0	2	7	15	20.0
Wet bulb temperature (°C)	14.5	1	6	12	14.5

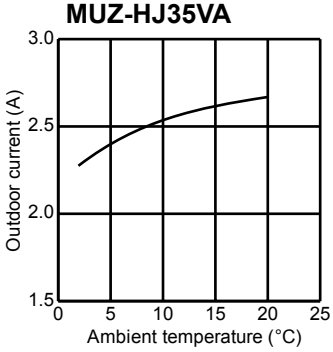
② Operation: Test run operation (refer to 8-3.)

Outdoor unit current

MUZ-HJ25VA



MUZ-HJ35VA



PERFORMANCE DATA COOL operation at Rated frequency

MUZ-HJ25VA

CAPACITY: 2.5 kW SHF: 0.89 INPUT: 730 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.94	2.09	0.71	584	2.81	2.00	0.71	613	2.70	1.92	0.71	642	2.60	1.85	0.71	672
21	20	3.06	1.81	0.59	613	2.94	1.73	0.59	650	2.85	1.68	0.59	664	2.75	1.62	0.59	694
22	18	2.94	2.20	0.75	584	2.81	2.11	0.75	613	2.70	2.03	0.75	642	2.60	1.95	0.75	672
22	20	3.06	1.93	0.63	613	2.94	1.85	0.63	650	2.85	1.80	0.63	664	2.75	1.73	0.63	694
22	22	3.19	1.63	0.51	635	3.08	1.57	0.51	675	3.00	1.53	0.51	694	2.88	1.47	0.51	723
23	18	2.94	2.32	0.79	584	2.81	2.22	0.79	613	2.70	2.13	0.79	642	2.60	2.05	0.79	672
23	20	3.06	2.05	0.67	613	2.94	1.97	0.67	650	2.85	1.91	0.67	664	2.75	1.84	0.67	694
23	22	3.19	1.75	0.55	635	3.08	1.69	0.55	675	3.00	1.65	0.55	694	2.88	1.58	0.55	723
24	18	2.94	2.44	0.83	584	2.81	2.33	0.83	613	2.70	2.24	0.83	642	2.60	2.16	0.83	672
24	20	3.06	2.17	0.71	613	2.94	2.09	0.71	650	2.85	2.02	0.71	664	2.75	1.95	0.71	694
24	22	3.19	1.88	0.59	635	3.08	1.81	0.59	675	3.00	1.77	0.59	694	2.88	1.70	0.59	723
24	24	3.35	1.57	0.47	664	3.23	1.52	0.47	701	3.15	1.48	0.47	723	3.05	1.43	0.47	759
25	18	2.94	2.56	0.87	584	2.81	2.45	0.87	613	2.70	2.35	0.87	642	2.60	2.26	0.87	672
25	20	3.06	2.30	0.75	613	2.94	2.20	0.75	650	2.85	2.14	0.75	664	2.75	2.06	0.75	694
25	22	3.19	2.01	0.63	635	3.08	1.94	0.63	675	3.00	1.89	0.63	694	2.88	1.81	0.63	723
25	24	3.35	1.71	0.51	664	3.23	1.64	0.51	701	3.15	1.61	0.51	723	3.05	1.56	0.51	759
26	18	2.94	2.67	0.91	584	2.81	2.56	0.91	613	2.70	2.46	0.91	642	2.60	2.37	0.91	672
26	20	3.06	2.42	0.79	613	2.94	2.32	0.79	650	2.85	2.25	0.79	664	2.75	2.17	0.79	694
26	22	3.19	2.14	0.67	635	3.08	2.06	0.67	675	3.00	2.01	0.67	694	2.88	1.93	0.67	723
26	24	3.35	1.84	0.55	664	3.23	1.77	0.55	701	3.15	1.73	0.55	723	3.05	1.68	0.55	759
26	26	3.45	1.48	0.43	701	3.35	1.44	0.43	737	3.30	1.42	0.43	759	3.20	1.38	0.43	781
27	18	2.94	2.79	0.95	584	2.81	2.67	0.95	613	2.70	2.57	0.95	642	2.60	2.47	0.95	672
27	20	3.06	2.54	0.83	613	2.94	2.44	0.83	650	2.85	2.37	0.83	664	2.75	2.28	0.83	694
27	22	3.19	2.26	0.71	635	3.08	2.18	0.71	675	3.00	2.13	0.71	694	2.88	2.04	0.71	723
27	24	3.35	1.98	0.59	664	3.23	1.90	0.59	701	3.15	1.86	0.59	723	3.05	1.80	0.59	759
27	26	3.45	1.62	0.47	701	3.35	1.57	0.47	737	3.30	1.55	0.47	759	3.20	1.50	0.47	781
28	18	2.94	2.91	0.99	584	2.81	2.78	0.99	613	2.70	2.67	0.99	642	2.60	2.57	0.99	672
28	20	3.06	2.66	0.87	613	2.94	2.56	0.87	650	2.85	2.48	0.87	664	2.75	2.39	0.87	694
28	22	3.19	2.39	0.75	635	3.08	2.31	0.75	675	3.00	2.25	0.75	694	2.88	2.16	0.75	723
28	24	3.35	2.11	0.63	664	3.23	2.03	0.63	701	3.15	1.98	0.63	723	3.05	1.92	0.63	759
28	26	3.45	1.76	0.51	701	3.35	1.71	0.51	737	3.30	1.68	0.51	759	3.20	1.63	0.51	781
29	18	2.94	2.94	1.00	584	2.81	2.81	1.00	613	2.70	2.70	1.00	642	2.60	2.60	1.00	672
29	20	3.06	2.79	0.91	613	2.94	2.67	0.91	650	2.85	2.59	0.91	664	2.75	2.50	0.91	694
29	22	3.19	2.52	0.79	635	3.08	2.43	0.79	675	3.00	2.37	0.79	694	2.88	2.27	0.79	723
29	24	3.35	2.24	0.67	664	3.23	2.16	0.67	701	3.15	2.11	0.67	723	3.05	2.04	0.67	759
29	26	3.45	1.90	0.55	701	3.35	1.84	0.55	737	3.30	1.82	0.55	759	3.20	1.76	0.55	781
30	18	2.94	2.94	1.00	584	2.81	2.81	1.00	613	2.70	2.70	1.00	642	2.60	2.60	1.00	672
30	20	3.06	2.91	0.95	613	2.94	2.79	0.95	650	2.85	2.71	0.95	664	2.75	2.61	0.95	694
30	22	3.19	2.65	0.83	635	3.08	2.55	0.83	675	3.00	2.49	0.83	694	2.88	2.39	0.83	723
30	24	3.35	2.38	0.71	664	3.23	2.29	0.71	701	3.15	2.24	0.71	723	3.05	2.17	0.71	759
30	26	3.45	2.04	0.59	701	3.35	1.98	0.59	737	3.30	1.95	0.59	759	3.20	1.89	0.59	781
31	18	2.94	2.94	1.00	584	2.81	2.81	1.00	613	2.70	2.70	1.00	642	2.60	2.60	1.00	672
31	20	3.06	3.03	0.99	613	2.94	2.91	0.99	650	2.85	2.82	0.99	664	2.75	2.72	0.99	694
31	22	3.19	2.77	0.87	635	3.08	2.68	0.87	675	3.00	2.61	0.87	694	2.88	2.50	0.87	723
31	24	3.35	2.51	0.75	664	3.23	2.42	0.75	701	3.15	2.36	0.75	723	3.05	2.29	0.75	759
31	26	3.45	2.17	0.63	701	3.35	2.11	0.63	737	3.30	2.08	0.63	759	3.20	2.02	0.63	781
32	18	2.94	2.94	1.00	584	2.81	2.81	1.00	613	2.70	2.70	1.00	642	2.60	2.60	1.00	672
32	20	3.06	3.06	1.00	613	2.94	2.94	1.00	650	2.85	2.85	1.00	664	2.75	2.75	1.00	694
32	22	3.19	2.90	0.91	635	3.08	2.80	0.91	675	3.00	2.73	0.91	694	2.88	2.62	0.91	723
32	24	3.35	2.65	0.79	664	3.23	2.55	0.79	701	3.15	2.49	0.79	723	3.05	2.41	0.79	759
32	26	3.45	2.31	0.67	701	3.35	2.24	0.67	737	3.30	2.21	0.67	759	3.20	2.14	0.67	781

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-HJ25VA

CAPACITY: 2.5 kW SHF: 0.89 INPUT: 730 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.45	1.74	0.71	715	2.25	1.60	0.71	759	2.08	1.47	0.71	788
21	20	2.58	1.52	0.59	745	2.40	1.42	0.59	781	2.23	1.31	0.59	825
22	18	2.45	1.84	0.75	715	2.25	1.69	0.75	759	2.08	1.56	0.75	788
22	20	2.58	1.62	0.63	745	2.40	1.51	0.63	781	2.23	1.40	0.63	825
22	22	2.73	1.39	0.51	774	2.55	1.30	0.51	818	2.38	1.21	0.51	847
23	18	2.45	1.94	0.79	715	2.25	1.78	0.79	759	2.08	1.64	0.79	788
23	20	2.58	1.73	0.67	745	2.40	1.61	0.67	781	2.23	1.49	0.67	825
23	22	2.73	1.50	0.55	774	2.55	1.40	0.55	818	2.38	1.31	0.55	847
24	18	2.45	2.03	0.83	715	2.25	1.87	0.83	759	2.08	1.72	0.83	788
24	20	2.58	1.83	0.71	745	2.40	1.70	0.71	781	2.23	1.58	0.71	825
24	22	2.73	1.61	0.59	774	2.55	1.50	0.59	818	2.38	1.40	0.59	847
24	24	2.88	1.35	0.47	803	2.70	1.27	0.47	839	2.55	1.20	0.47	876
25	18	2.45	2.13	0.87	715	2.25	1.96	0.87	759	2.08	1.81	0.87	788
25	20	2.58	1.93	0.75	745	2.40	1.80	0.75	781	2.23	1.67	0.75	825
25	22	2.73	1.72	0.63	774	2.55	1.61	0.63	818	2.38	1.50	0.63	847
25	24	2.88	1.47	0.51	803	2.70	1.38	0.51	839	2.55	1.30	0.51	876
26	18	2.45	2.23	0.91	715	2.25	2.05	0.91	759	2.08	1.89	0.91	788
26	20	2.58	2.03	0.79	745	2.40	1.90	0.79	781	2.23	1.76	0.79	825
26	22	2.73	1.83	0.67	774	2.55	1.71	0.67	818	2.38	1.59	0.67	847
26	24	2.88	1.58	0.55	803	2.70	1.49	0.55	839	2.55	1.40	0.55	876
26	26	3.03	1.30	0.43	832	2.85	1.23	0.43	869	2.68	1.15	0.43	905
27	18	2.45	2.33	0.95	715	2.25	2.14	0.95	759	2.08	1.97	0.95	788
27	20	2.58	2.14	0.83	745	2.40	1.99	0.83	781	2.23	1.85	0.83	825
27	22	2.73	1.93	0.71	774	2.55	1.81	0.71	818	2.38	1.69	0.71	847
27	24	2.88	1.70	0.59	803	2.70	1.59	0.59	839	2.55	1.50	0.59	876
27	26	3.03	1.42	0.47	832	2.85	1.34	0.47	869	2.68	1.26	0.47	905
28	18	2.45	2.43	0.99	715	2.25	2.23	0.99	759	2.08	2.05	0.99	788
28	20	2.58	2.24	0.87	745	2.40	2.09	0.87	781	2.23	1.94	0.87	825
28	22	2.73	2.04	0.75	774	2.55	1.91	0.75	818	2.38	1.78	0.75	847
28	24	2.88	1.81	0.63	803	2.70	1.70	0.63	839	2.55	1.61	0.63	876
28	26	3.03	1.54	0.51	832	2.85	1.45	0.51	869	2.68	1.36	0.51	905
29	18	2.45	2.45	1.00	715	2.25	2.25	1.00	759	2.08	2.08	1.00	788
29	20	2.58	2.34	0.91	745	2.40	2.18	0.91	781	2.23	2.02	0.91	825
29	22	2.73	2.15	0.79	774	2.55	2.01	0.79	818	2.38	1.88	0.79	847
29	24	2.88	1.93	0.67	803	2.70	1.81	0.67	839	2.55	1.71	0.67	876
29	26	3.03	1.66	0.55	832	2.85	1.57	0.55	869	2.68	1.47	0.55	905
30	18	2.45	2.45	1.00	715	2.25	2.25	1.00	759	2.08	2.08	1.00	788
30	20	2.58	2.45	0.95	745	2.40	2.28	0.95	781	2.23	2.11	0.95	825
30	22	2.73	2.26	0.83	774	2.55	2.12	0.83	818	2.38	1.97	0.83	847
30	24	2.88	2.04	0.71	803	2.70	1.92	0.71	839	2.55	1.81	0.71	876
30	26	3.03	1.78	0.59	832	2.85	1.68	0.59	869	2.68	1.58	0.59	905
31	18	2.45	2.45	1.00	715	2.25	2.25	1.00	759	2.08	2.08	1.00	788
31	20	2.58	2.55	0.99	745	2.40	2.38	0.99	781	2.23	2.20	0.99	825
31	22	2.73	2.37	0.87	774	2.55	2.22	0.87	818	2.38	2.07	0.87	847
31	24	2.88	2.16	0.75	803	2.70	2.03	0.75	839	2.55	1.91	0.75	876
31	26	3.03	1.91	0.63	832	2.85	1.80	0.63	869	2.68	1.69	0.63	905
32	18	2.45	2.45	1.00	715	2.25	2.25	1.00	759	2.08	2.08	1.00	788
32	20	2.58	2.58	1.00	745	2.40	2.40	1.00	781	2.23	2.23	1.00	825
32	22	2.73	2.48	0.91	774	2.55	2.32	0.91	818	2.38	2.16	0.91	847
32	24	2.88	2.27	0.79	803	2.70	2.13	0.79	839	2.55	2.01	0.79	876
32	26	3.03	2.03	0.67	832	2.85	1.91	0.67	869	2.68	1.79	0.67	905

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-HJ35VA

CAPACITY: 3.15 kW SHF: 0.87 INPUT: 1040 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.70	2.55	0.69	832	3.54	2.45	0.69	874	3.40	2.35	0.69	915	3.28	2.26	0.69	957
21	20	3.86	2.20	0.57	874	3.70	2.11	0.57	926	3.59	2.05	0.57	946	3.47	1.98	0.57	988
22	18	3.70	2.70	0.73	832	3.54	2.59	0.73	874	3.40	2.48	0.73	915	3.28	2.39	0.73	957
22	20	3.86	2.35	0.61	874	3.70	2.26	0.61	926	3.59	2.19	0.61	946	3.47	2.11	0.61	988
22	22	4.02	1.97	0.49	905	3.87	1.90	0.49	962	3.78	1.85	0.49	988	3.62	1.78	0.49	1030
23	18	3.70	2.85	0.77	832	3.54	2.73	0.77	874	3.40	2.62	0.77	915	3.28	2.52	0.77	957
23	20	3.86	2.51	0.65	874	3.70	2.41	0.65	926	3.59	2.33	0.65	946	3.47	2.25	0.65	988
23	22	4.02	2.13	0.53	905	3.87	2.05	0.53	962	3.78	2.00	0.53	988	3.62	1.92	0.53	1030
24	18	3.70	3.00	0.81	832	3.54	2.87	0.81	874	3.40	2.76	0.81	915	3.28	2.65	0.81	957
24	20	3.86	2.66	0.69	874	3.70	2.55	0.69	926	3.59	2.48	0.69	946	3.47	2.39	0.69	988
24	22	4.02	2.29	0.57	905	3.87	2.21	0.57	962	3.78	2.15	0.57	988	3.62	2.06	0.57	1030
24	24	4.22	1.90	0.45	946	4.06	1.83	0.45	998	3.97	1.79	0.45	1030	3.84	1.73	0.45	1082
25	18	3.70	3.15	0.85	832	3.54	3.01	0.85	874	3.40	2.89	0.85	915	3.28	2.78	0.85	957
25	20	3.86	2.82	0.73	874	3.70	2.70	0.73	926	3.59	2.62	0.73	946	3.47	2.53	0.73	988
25	22	4.02	2.45	0.61	905	3.87	2.36	0.61	962	3.78	2.31	0.61	988	3.62	2.21	0.61	1030
25	24	4.22	2.07	0.49	946	4.06	1.99	0.49	998	3.97	1.94	0.49	1030	3.84	1.88	0.49	1082
26	18	3.70	3.29	0.89	832	3.54	3.15	0.89	874	3.40	3.03	0.89	915	3.28	2.92	0.89	957
26	20	3.86	2.97	0.77	874	3.70	2.85	0.77	926	3.59	2.77	0.77	946	3.47	2.67	0.77	988
26	22	4.02	2.61	0.65	905	3.87	2.52	0.65	962	3.78	2.46	0.65	988	3.62	2.35	0.65	1030
26	24	4.22	2.24	0.53	946	4.06	2.15	0.53	998	3.97	2.10	0.53	1030	3.84	2.04	0.53	1082
26	26	4.35	1.78	0.41	998	4.22	1.73	0.41	1050	4.16	1.70	0.41	1082	4.03	1.65	0.41	1113
27	18	3.70	3.44	0.93	832	3.54	3.30	0.93	874	3.40	3.16	0.93	915	3.28	3.05	0.93	957
27	20	3.86	3.13	0.81	874	3.70	3.00	0.81	926	3.59	2.91	0.81	946	3.47	2.81	0.81	988
27	22	4.02	2.77	0.69	905	3.87	2.67	0.69	962	3.78	2.61	0.69	988	3.62	2.50	0.69	1030
27	24	4.22	2.41	0.57	946	4.06	2.32	0.57	998	3.97	2.26	0.57	1030	3.84	2.19	0.57	1082
27	26	4.35	1.96	0.45	998	4.22	1.90	0.45	1050	4.16	1.87	0.45	1082	4.03	1.81	0.45	1113
28	18	3.70	3.59	0.97	832	3.54	3.44	0.97	874	3.40	3.30	0.97	915	3.28	3.18	0.97	957
28	20	3.86	3.28	0.85	874	3.70	3.15	0.85	926	3.59	3.05	0.85	946	3.47	2.95	0.85	988
28	22	4.02	2.93	0.73	905	3.87	2.83	0.73	962	3.78	2.76	0.73	988	3.62	2.64	0.73	1030
28	24	4.22	2.57	0.61	946	4.06	2.48	0.61	998	3.97	2.42	0.61	1030	3.84	2.34	0.61	1082
28	26	4.35	2.13	0.49	998	4.22	2.07	0.49	1050	4.16	2.04	0.49	1082	4.03	1.98	0.49	1113
29	18	3.70	3.70	1.00	832	3.54	3.54	1.00	874	3.40	3.40	1.00	915	3.28	3.28	1.00	957
29	20	3.86	3.43	0.89	874	3.70	3.29	0.89	926	3.59	3.20	0.89	946	3.47	3.08	0.89	988
29	22	4.02	3.09	0.77	905	3.87	2.98	0.77	962	3.78	2.91	0.77	988	3.62	2.79	0.77	1030
29	24	4.22	2.74	0.65	946	4.06	2.64	0.65	998	3.97	2.58	0.65	1030	3.84	2.50	0.65	1082
29	26	4.35	2.30	0.53	998	4.22	2.24	0.53	1050	4.16	2.20	0.53	1082	4.03	2.14	0.53	1113
30	18	3.70	3.70	1.00	832	3.54	3.54	1.00	874	3.40	3.40	1.00	915	3.28	3.28	1.00	957
30	20	3.86	3.59	0.93	874	3.70	3.44	0.93	926	3.59	3.34	0.93	946	3.47	3.22	0.93	988
30	22	4.02	3.25	0.81	905	3.87	3.14	0.81	962	3.78	3.06	0.81	988	3.62	2.93	0.81	1030
30	24	4.22	2.91	0.69	946	4.06	2.80	0.69	998	3.97	2.74	0.69	1030	3.84	2.65	0.69	1082
30	26	4.35	2.48	0.57	998	4.22	2.41	0.57	1050	4.16	2.37	0.57	1082	4.03	2.30	0.57	1113
31	18	3.70	3.70	1.00	832	3.54	3.54	1.00	874	3.40	3.40	1.00	915	3.28	3.28	1.00	957
31	20	3.86	3.74	0.97	874	3.70	3.59	0.97	926	3.59	3.48	0.97	946	3.47	3.36	0.97	988
31	22	4.02	3.41	0.85	905	3.87	3.29	0.85	962	3.78	3.21	0.85	988	3.62	3.08	0.85	1030
31	24	4.22	3.08	0.73	946	4.06	2.97	0.73	998	3.97	2.90	0.73	1030	3.84	2.81	0.73	1082
31	26	4.35	2.65	0.61	998	4.22	2.57	0.61	1050	4.16	2.54	0.61	1082	4.03	2.46	0.61	1113
32	18	3.70	3.70	1.00	832	3.54	3.54	1.00	874	3.40	3.40	1.00	915	3.28	3.28	1.00	957
32	20	3.86	3.86	1.00	874	3.70	3.70	1.00	926	3.59	3.59	1.00	946	3.47	3.47	1.00	988
32	22	4.02	3.57	0.89	905	3.87	3.45	0.89	962	3.78	3.36	0.89	988	3.62	3.22	0.89	1030
32	24	4.22	3.25	0.77	946	4.06	3.13	0.77	998	3.97	3.06	0.77	1030	3.84	2.96	0.77	1082
32	26	4.35	2.83	0.65	998	4.22	2.74	0.65	1050	4.16	2.70	0.65	1082	4.03	2.62	0.65	1113

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-HJ35VA

CAPACITY: 3.15 kW SHF: 0.87 INPUT: 1040 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.09	2.13	0.69	1019	2.84	1.96	0.69	1082	2.61	1.80	0.69	1123
21	20	3.24	1.85	0.57	1061	3.02	1.72	0.57	1113	2.80	1.60	0.57	1175
22	18	3.09	2.25	0.73	1019	2.84	2.07	0.73	1082	2.61	1.91	0.73	1123
22	20	3.24	1.98	0.61	1061	3.02	1.84	0.61	1113	2.80	1.71	0.61	1175
22	22	3.43	1.68	0.49	1102	3.21	1.57	0.49	1165	2.99	1.47	0.49	1206
23	18	3.09	2.38	0.77	1019	2.84	2.18	0.77	1082	2.61	2.01	0.77	1123
23	20	3.24	2.11	0.65	1061	3.02	1.97	0.65	1113	2.80	1.82	0.65	1175
23	22	3.43	1.82	0.53	1102	3.21	1.70	0.53	1165	2.99	1.59	0.53	1206
24	18	3.09	2.50	0.81	1019	2.84	2.30	0.81	1082	2.61	2.12	0.81	1123
24	20	3.24	2.24	0.69	1061	3.02	2.09	0.69	1113	2.80	1.93	0.69	1175
24	22	3.43	1.96	0.57	1102	3.21	1.83	0.57	1165	2.99	1.71	0.57	1206
24	24	3.62	1.63	0.45	1144	3.40	1.53	0.45	1196	3.21	1.45	0.45	1248
25	18	3.09	2.62	0.85	1019	2.84	2.41	0.85	1082	2.61	2.22	0.85	1123
25	20	3.24	2.37	0.73	1061	3.02	2.21	0.73	1113	2.80	2.05	0.73	1175
25	22	3.43	2.09	0.61	1102	3.21	1.96	0.61	1165	2.99	1.83	0.61	1206
25	24	3.62	1.78	0.49	1144	3.40	1.67	0.49	1196	3.21	1.57	0.49	1248
26	18	3.09	2.75	0.89	1019	2.84	2.52	0.89	1082	2.61	2.33	0.89	1123
26	20	3.24	2.50	0.77	1061	3.02	2.33	0.77	1113	2.80	2.16	0.77	1175
26	22	3.43	2.23	0.65	1102	3.21	2.09	0.65	1165	2.99	1.95	0.65	1206
26	24	3.62	1.92	0.53	1144	3.40	1.80	0.53	1196	3.21	1.70	0.53	1248
26	26	3.81	1.56	0.41	1186	3.59	1.47	0.41	1238	3.37	1.38	0.41	1290
27	18	3.09	2.87	0.93	1019	2.84	2.64	0.93	1082	2.61	2.43	0.93	1123
27	20	3.24	2.63	0.81	1061	3.02	2.45	0.81	1113	2.80	2.27	0.81	1175
27	22	3.43	2.37	0.69	1102	3.21	2.22	0.69	1165	2.99	2.06	0.69	1206
27	24	3.62	2.06	0.57	1144	3.40	1.94	0.57	1196	3.21	1.83	0.57	1248
27	26	3.81	1.72	0.45	1186	3.59	1.62	0.45	1238	3.37	1.52	0.45	1290
28	18	3.09	2.99	0.97	1019	2.84	2.75	0.97	1082	2.61	2.54	0.97	1123
28	20	3.24	2.76	0.85	1061	3.02	2.57	0.85	1113	2.80	2.38	0.85	1175
28	22	3.43	2.51	0.73	1102	3.21	2.35	0.73	1165	2.99	2.18	0.73	1206
28	24	3.62	2.21	0.61	1144	3.40	2.08	0.61	1196	3.21	1.96	0.61	1248
28	26	3.81	1.87	0.49	1186	3.59	1.76	0.49	1238	3.37	1.65	0.49	1290
29	18	3.09	3.09	1.00	1019	2.84	2.84	1.00	1082	2.61	2.61	1.00	1123
29	20	3.24	2.89	0.89	1061	3.02	2.69	0.89	1113	2.80	2.50	0.89	1175
29	22	3.43	2.64	0.77	1102	3.21	2.47	0.77	1165	2.99	2.30	0.77	1206
29	24	3.62	2.35	0.65	1144	3.40	2.21	0.65	1196	3.21	2.09	0.65	1248
29	26	3.81	2.02	0.53	1186	3.59	1.90	0.53	1238	3.37	1.79	0.53	1290
30	18	3.09	3.09	1.00	1019	2.84	2.84	1.00	1082	2.61	2.61	1.00	1123
30	20	3.24	3.02	0.93	1061	3.02	2.81	0.93	1113	2.80	2.61	0.93	1175
30	22	3.43	2.78	0.81	1102	3.21	2.60	0.81	1165	2.99	2.42	0.81	1206
30	24	3.62	2.50	0.69	1144	3.40	2.35	0.69	1196	3.21	2.22	0.69	1248
30	26	3.81	2.17	0.57	1186	3.59	2.05	0.57	1238	3.37	1.92	0.57	1290
31	18	3.09	3.09	1.00	1019	2.84	2.84	1.00	1082	2.61	2.61	1.00	1123
31	20	3.24	3.15	0.97	1061	3.02	2.93	0.97	1113	2.80	2.72	0.97	1175
31	22	3.43	2.92	0.85	1102	3.21	2.73	0.85	1165	2.99	2.54	0.85	1206
31	24	3.62	2.64	0.73	1144	3.40	2.48	0.73	1196	3.21	2.35	0.73	1248
31	26	3.81	2.33	0.61	1186	3.59	2.19	0.61	1238	3.37	2.06	0.61	1290
32	18	3.09	3.09	1.00	1019	2.84	2.84	1.00	1082	2.61	2.61	1.00	1123
32	20	3.24	3.24	1.00	1061	3.02	3.02	1.00	1113	2.80	2.80	1.00	1175
32	22	3.43	3.06	0.89	1102	3.21	2.86	0.89	1165	2.99	2.66	0.89	1206
32	24	3.62	2.79	0.77	1144	3.40	2.62	0.77	1196	3.21	2.47	0.77	1248
32	26	3.81	2.48	0.65	1186	3.59	2.33	0.65	1238	3.37	2.19	0.65	1290

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA HEAT operation at Rated frequency

MUZ-HJ25VA

CAPACITY: 3.15 kW INPUT: 870 W

INDOOR DB (°C)	OUTDOOR WB (°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.98	566	2.39	679	2.80	766	3.21	827	3.62	879	4.00	905	4.41	922
21	1.89	609	2.27	722	2.68	800	3.06	861	3.47	905	3.84	931	4.24	966
26	1.70	653	2.11	766	2.49	844	2.90	905	3.31	948	3.69	974	4.10	1001

MUZ-HJ35VA

CAPACITY: 3.6 kW INPUT: 995 W

INDOOR DB (°C)	OUTDOOR WB (°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	2.27	647	2.74	776	3.20	876	3.67	945	4.14	1005	4.57	1035	5.04	1055
21	2.16	697	2.59	826	3.06	915	3.49	985	3.96	1035	4.39	1065	4.84	1104
26	1.94	746	2.41	876	2.84	965	3.31	1035	3.78	1085	4.21	1114	4.68	1144

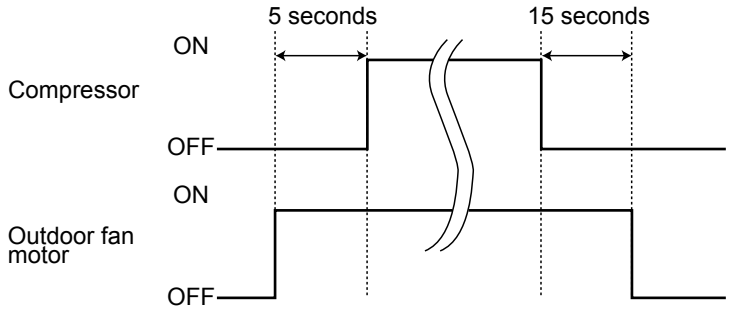
NOTE Q: Total capacity (kW) INPUT : Total power input (W) DB: Dry-bulb temperature WB: Wet-bulb temperature

9 ACTUATOR CONTROL

MUZ-HJ25VA MUZ-HJ35VA

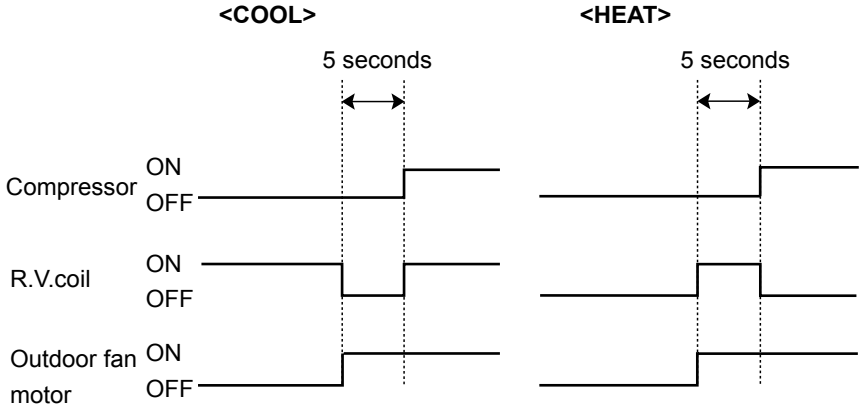
9-1. OUTDOOR FAN MOTOR CONTROL

The fan motor turns ON/OFF, interlocking with the compressor.
[ON] The fan motor turns ON 5 seconds before the compressor starts up.
[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.



9-2. R.V. COIL CONTROL

Heating · · · · · · · · · · · · · · · · · OFF
Cooling · · · · · · · · · · · · · · · · · ON
Dry · · · · · · · · · · · · · · · · · · · ON
NOTE: The 4-way valve reverses for 5 seconds right before start-up of the compressor.



9-3. RELATION BETWEEN MAIN SENSOR AND ACTUATOR

Sensor	Purpose	Actuator				
		Compressor	LEV	Outdoor fan motor	R.V. coil	Indoor fan motor
Discharge temperature thermistor	Protection	○	○			
Indoor coil temperature thermistor	Cooling: Coil frost prevention	○				
	Heating: High pressure protection	○				
Defrost thermistor	Cooling: High pressure protection	○	○	○		
	Heating: Defrosting	○	○	○	○	○
Fin temperature thermistor	Protection	○		○		

10 SERVICE FUNCTIONS

MUZ-HJ25VA MUZ-HJ35VA

10-1. CHANGE IN DEFROST SETTING

<JS> When the JS wire of the inverter P.C. board is cut/ soldered, the defrost finish temperature is changed. (Refer to 11-6-1.)

Jumper wire		Defrost finish temperature (°C)
JS	Soldered (Initial setting)	8
	None (Cut)	11

10-2. PRE-HEAT CONTROL SETTING

PRE-HEAT CONTROL

When moisture gets into the refrigerant cycle, it may interfere the start-up of the compressor at low outside temperature. The pre-heat control prevents this interference. The pre-heat control turns ON when outside temperature is 20°C or below. When pre-heat control is turned ON, compressor is energized. (About 50 W)

<JK> When the JK wire of the inverter P.C. board is cut, pre-heat control is activated. (Refer to 11-6.1)

NOTE : When the inverter P.C. board is replaced, check the Jumper wires, and cut/solder them if necessary.

11 TROUBLESHOOTING

MUZ-HJ25VA MUZ-HJ35VA

11-1. CAUTIONS ON TROUBLESHOOTING

1. Before troubleshooting, check the following:

1) Check the power supply voltage.
2) Check the indoor/outdoor connecting wire for miswiring.

2. Take care of the following during servicing

1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
3) When removing the electrical parts, be careful to the residual voltage of smoothing capacitor.
4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
5) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.

<Incorrect> <Correct>

Lead wiring **Housing point**

3. Troubleshooting procedure

1) Check if the OPERATION INDICATOR lamp on the indoor unit is flashing on and off to indicate an abnormality. To make sure, check how many times the OPERATION INDICATOR lamp is flashing on and off before starting service work.
2) Before servicing, check that the connector and terminal are connected properly.
3) When the electronic control P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
4) Refer to 11-2 and 11-3.

11-2. FAILURE MODE RECALL FUNCTION

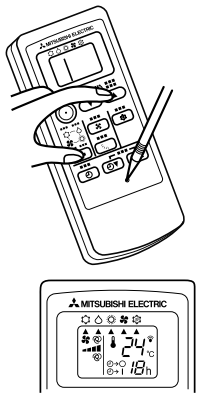
Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (11-3.) disappears, the memorized failure details can be recalled.

This mode is very useful when the unit needs to be repaired for the abnormality which does not recur.

1. Flow chart of failure mode recall function for the indoor/outdoor unit



※1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Operational procedure

The cause of abnormality cannot be found because the abnormality does not recur.

Setting up the failure mode recall function

Turn ON the power supply.
<Preparation of the remote controller>
① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.
② First, release RESET button.
Hold down the other two buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons.

Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. ※1

Does the upper lamp of OPERATION INDICATOR lamp on the indoor unit blink at the interval of 0.5 seconds?
Blinks: Either indoor or outdoor unit is abnormal. Beep is emitted at the same timing as the blinking of the upper lamp of OPERATION INDICATOR lamp. ※2

No (OFF) → Indoor unit is normal.
But the outdoor unit might be abnormal because there are some abnormalities that can't be recalled with this way.
Confirm if outdoor unit is abnormal according to the detailed outdoor unit failure mode recall function. (Refer to 11-2.2)

Yes (Blinks)

Judgment of indoor/outdoor abnormality

Before blinking, does the upper lamp of OPERATION INDICATOR lamp stay ON for 3 seconds?
Stays ON for 3 seconds (without beep): The outdoor unit is abnormal.

Yes → The outdoor unit is abnormal.
Check the blinking pattern, and confirm the abnormal point with the outdoor unit failure mode table. (Refer to 11-2.3)
Make sure to check at least two consecutive blinking cycles. ※3

No → The indoor unit is abnormal.
Check the blinking pattern, and identify the abnormal point with the indoor unit failure mode table. (Refer to indoor unit service manual.)
Make sure to check at least two consecutive blinking cycles. ※2

Releasing the failure mode recall function

Release the failure mode recall function by the following procedures.
Turn OFF the power supply and turn it ON again.
Press RESET button of the remote controller.

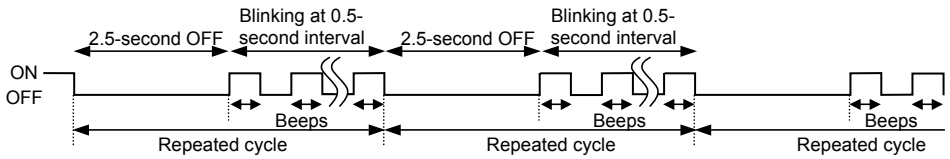
Repair the failure parts.

Deleting the memorized abnormal condition

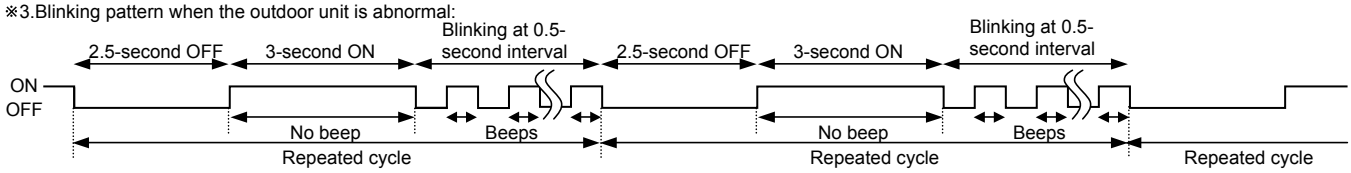
① After repairing the unit, recall the failure mode again according to "Setting up the failure mode recall function" mentioned above.
② Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit.
③ Press EMERGENCY OPERATION switch so that the memorized abnormal condition is deleted.
④ Release the failure mode recall function according to "Releasing the failure mode recall function" mentioned above.

NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when the indoor unit is abnormal:



※3.Blinking pattern when the outdoor unit is abnormal:



2. Flow chart of the detailed outdoor unit failure mode recall function

Operational procedure

The outdoor unit might be abnormal.
Check if outdoor unit is abnormal according to the following procedures.

↓

Make sure that the remote controller is set to the failure mode recall function.

↓

With the remote controller headed towards the indoor unit, press TOO COOL or TOO WARM button to adjust the set temperature to 25°C. ※1

※1. Regardless of normal or abnormal condition, 2 short beeps are emitted as the signal is received.

↓

Does the upper lamp of OPERATION INDICATOR lamp on the indoor unit blink at the interval of 0.5 seconds?
Blinks: The outdoor unit is abnormal. Beep is emitted at the same timing as the blinking of the upper lamp of OPERATION INDICATOR lamp. ※2

No (OFF) → The outdoor unit is normal.

Yes (Blinks)

↓

The outdoor unit is abnormal.
Check the blinking pattern, and identify the abnormal point with the outdoor unit failure mode table (11-2.3.).
Make sure to check at least two consecutive blinking cycles. ※2

Releasing the failure mode recall function

↓

Release the failure mode recall function by the following procedures.
Turn OFF the power supply and turn it ON again.
Press RESET button of the remote controller.

Release the failure mode recall function according to the left mentioned procedure.

↓

Repair the failure parts.

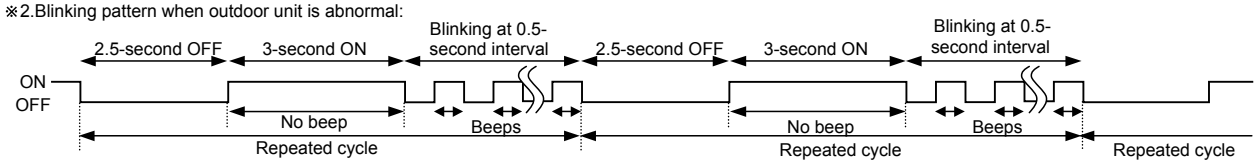
↓

Deleting the memorized abnormal condition

① After repairing the unit, recall the failure mode again according to "Setting up the failure mode recall function" (11-2.1.).
② Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit.
③ Press EMERGENCY OPERATION switch so that the memorized abnormal condition is deleted.
④ Release the failure mode recall function according to "Releasing the failure mode recall function" mentioned above.

NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2.Blinking pattern when outdoor unit is abnormal:



3. Outdoor unit failure mode table

The upper lamp of OPERATION INDICATOR lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
OFF	None (Normal)	—	—	—	—	—
1-time flash 2.5 seconds OFF	Indoor/outdoor communication, receiving error	—	Any signals from the inverter P.C. board cannot be received normally for 3 minutes.	•Refer to 11-5. Ⓛ How to check miswiring and serial signal error.	○	○
	Indoor/outdoor communication, receiving error	—	Although the inverter P.C. board sends signal "0", signal "1" has been received 30 consecutive times.	•Refer to 11-5. Ⓛ How to check miswiring and serial signal error.		
2-time flash 2.5 seconds OFF	Outdoor power system	—	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	•Reconnect connectors. •Refer to 11-5. Ⓐ"How to check inverter/ compressor". •Check stop valve.	○	○
3-time flash 2.5 seconds OFF	Discharge temperature thermistor	1-time flash every 2.5 seconds	Thermistor shorts or opens during compressor running.	•Refer to 11-5.Ⓖ "Check of outdoor thermistors". Defective outdoor thermistors can be identified by checking the blinking pattern of LED.	○	○
	Defrost thermistor					
	Fin temperature thermistor	3-time flash 2.5 seconds OFF				
	P.C. board temperature thermistor	4-time flash 2.5 seconds OFF				
4-time flash 2.5 seconds OFF	Overcurrent	11-time flash 2.5 seconds OFF	Large current flows into power module.	•Reconnect compressor connector. •Refer to 11-5.Ⓐ"How to check inverter/ compressor". •Check stop valve.	—	○
	Compressor synchronous abnormality (Compressor start-up failure protection)	12-time flash 2.5 seconds OFF	Waveform of compressor current is distorted.	•Reconnect compressor connector. •Refer to 11-5.Ⓐ"How to check inverter/ compressor".	—	○
5-time flash 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 11-5.Ⓚ"Check of LEV".	—	○
6-time flash 2.5 seconds OFF	High pressure	—	Temperature indoor coil thermistor exceeds 70°C in HEAT mode. Temperature defrost thermistor exceeds 70°C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.	—	○
7-time flash 2.5 seconds OFF	Fin temperature/ P.C. board temperature	7-time flash 2.5 seconds OFF	Temperature of fin temperature thermistor on the inverter P.C. board exceeds 80 °C or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 78 °C.	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 11-5.Ⓘ"Check of outdoor fan motor".	—	○
9-time flash 2.5 seconds OFF	Nonvolatile memory data	5-time flash 2.5 seconds OFF	Nonvolatile memory data cannot be read properly.	•Replace the inverter P.C. board.	○	○
	Power module	6-time flash 2.5 seconds OFF	The interface short circuit occurs in the output of the power module (IC700). The compressor winding shorts circuit.	•Refer to 11-5. Ⓐ"How to check inverter/ compressor".		
10-time flash 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	•Refer to 11-5.Ⓚ"Check of LEV". •Check refrigerant circuit and refrigerant amount.	—	○
11-time flash 2.5 seconds OFF	DC voltage	8-time flash 2.5 seconds OFF	DC voltage of inverter cannot be detected normally.	•Refer to 11-5.Ⓐ"How to check inverter/ compressor".	—	○
	Each phase current of compressor	9-time flash 2.5 seconds OFF	Each phase current of compressor cannot be detected normally.			
14-time flash 2.5 seconds OFF	Stop valve (Closed valve)	14-time flash 2.5 seconds OFF	Closed valve is detected by compressor current.	•Check stop valve.	○	○
	4-way valve/ Pipe temperature	16-time flash 2.5 seconds OFF	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.	•Check 4-way valve. •Replace inverter P.C. board.		

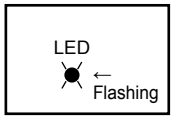
NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (11-3.).

11-3. TROUBLESHOOTING CHECK TABLE

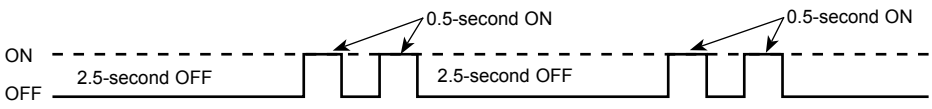
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
1	Outdoor unit does not operate.	1-time flash every 2.5 seconds	Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started, or failure of restart of compressor has repeated 24 times.	•Reconnect connector of compressor. •Refer to 11-5.Ⓐ "How to check inverter/compressor". •Check stop valve.
2			Outdoor thermistors	Discharge temperature thermistor, fin temperature thermistor, defrost thermistor, P.C. board temperature thermistor or outdoor heat exchanger temperature thermistor shorts or opens during compressor running.	•Refer to 11-5.Ⓖ "Check of outdoor thermistors".
3			Outdoor control system	Nonvolatile memory data cannot be read properly. (The upper lamp of OPERATION INDICATOR lamp of the indoor unit lights up or flashes 7-time.)	•Replace inverter P.C. board.
4		6-time flash 2.5 seconds OFF	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.	•Refer to 11-5. Ⓛ "How to check miswiring and serial signal error.
5		11-time flash 2.5 seconds OFF	Stop valve/ Closed valve	Closed valve is detected by compressor current.	•Check stop valve.
6		14-time flash 2.5 seconds OFF	Outdoor unit (Other abnormality)	Outdoor unit is defective.	•Refer to 11-2.2. "Flow chart of the detailed outdoor unit failure mode recall function".
7		16-time flash 2.5 seconds OFF	4-way valve/ Pipe temperature	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.	•Refer to 11-5.Ⓗ "Check of R.V. coil". •Replace inverter P.C. board.
8	'Outdoor unit stops and restarts 3 minutes later' is repeated.	2-time flash 2.5 seconds OFF	Overcurrent protection	Large current flows into power module. ※When overcurrent protection occurs within 10 seconds after compressor starts, compressor restarts after 15 seconds.	•Reconnect connector of compressor. •Refer to 11-5.Ⓐ "How to check inverter/compressor". •Check stop valve.
9		3-time flash 2.5 seconds OFF	Discharge temperature overheat protection	Temperature of discharge temperature thermistor exceeds 116 °C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 11-5.Ⓚ "Check of LEV".
10		4-time flash 2.5 seconds OFF	Fin temperature /P.C. board temperature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 80 °C or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 78 °C.	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 11-5.Ⓘ "Check of outdoor fan motor".
11		5-time flash 2.5 seconds OFF	High pressure protection	Indoor coil thermistor exceeds 70 °C in HEAT mode. Defrost thermistor exceeds 70 °C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.
12		8-time flash 2.5 seconds OFF	Compressor synchronous abnormality	The waveform of compressor current is distorted.	•Reconnect connector of compressor. •Refer to 11-5.Ⓐ "How to check inverter/compressor".
13		12-time flash 2.5 seconds OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.	•Refer to 11-5.Ⓐ "How to check inverter/compressor".
14		13-time flash 2.5 seconds OFF	DC voltage	DC voltage of inverter cannot be detected normally.	•Refer to 11-5.Ⓐ "How to check inverter/compressor".
15	Outdoor unit operates.	1-time flash 2.5 seconds OFF	Frequency drop by current protection	When the input current exceeds 5.4 A (**HJ25**)/6.1 A (**HJ35**), compressor frequency lowers.	The unit is normal, but check the following. •Check if indoor filters are clogged. •Check if refrigerant is short. •Check if indoor/outdoor unit air circulation is short cycled.
16		3-time flash 2.5 seconds OFF	Frequency drop by high pressure protection	Temperature of indoor coil thermistor exceeds 55 °C in HEAT mode, compressor frequency lowers.	
			Frequency drop by defrosting in COOL mode	Indoor coil thermistor reads 8 °C or less in COOL mode, compressor frequency lowers.	
17		4-time flash 2.5 seconds OFF	Frequency drop by discharge temperature protection	Temperature of discharge temperature thermistor exceeds 111 °C, compressor frequency lowers.	•Check refrigerant circuit and refrigerant amount. •Refer to 11-5.Ⓚ "Check of LEV". •Refer to 11-5.Ⓖ "Check of outdoor thermistors".
18		5-time flash 2.5 seconds OFF	Outside temperature thermistor protection	When the outside temperature thermistor shorts or opens, protective operation without that thermistor is performed.	•Refer to 11-5. Ⓖ Check of outdoor thermistors.
19	Outdoor unit operates.	7-time flash 2.5 seconds OFF	Low discharge temperature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	•Refer to 11-5.Ⓚ "Check of LEV". •Check refrigerant circuit and refrigerant amount.
20		8-time flash 2.5 seconds OFF	PAM protection PAM: Pulse Amplitude Modulation	The overcurrent flows into IC821 (Switching power transistor) or the bus-bar voltage reaches 320 V or more, PAM stops and restarts.	This is not malfunction. PAM protection will be activated in the following cases: 1 Instantaneous power voltage drop. (Short time power failure) 2 When the power supply voltage is high.
21		9-time flash 2.5 seconds OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	•Check if the connector of the compressor is correctly connected. Refer to 11-5.Ⓐ "How to check inverter/compressor".

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 11-6.1.
2. LED is lighted during normal operation.

Inverter P.C. board
MUZ-HJ25/35



The flashing frequency shows the number of times the LED blinks after every 2.5-second OFF.
(Example) When the flashing frequency is "2".

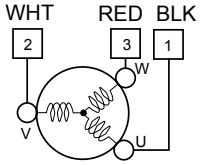
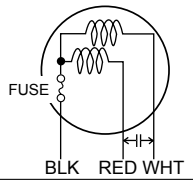
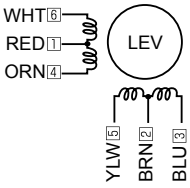


11-4. TROUBLE CRITERION OF MAIN PARTS

MUZ-HJ25VA MUZ-HJ35VA

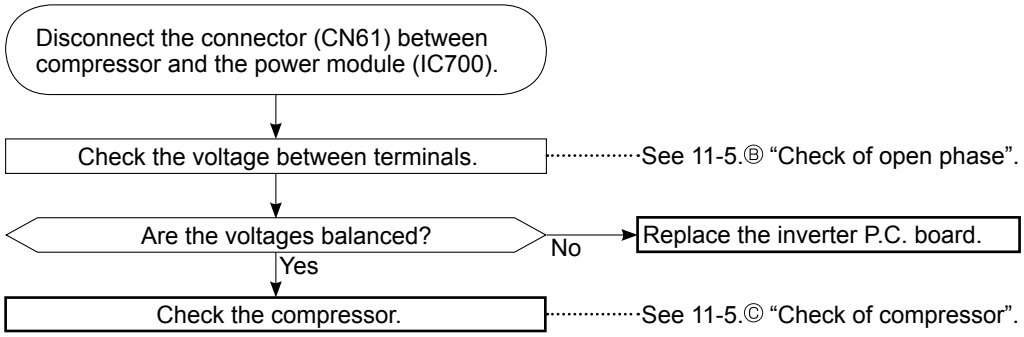
<table>
<tr><th>Part name</th><th>Check method and criterion</th><th>Figure</th></tr>
<tr><td>Defrost thermistor
(RT61)</td><td>Measure the resistance with a tester.

Refer to 11-6. “Test point diagram and voltage”, 1. “Inverter P.C. board”, for the chart of thermistor.</td><td></td></tr>
<tr><td>Discharge temperature thermistor (RT62)
Fin temperature thermistor (RT64)</td><td>Measure the resistance with a tester.
Before measurement, hold the thermistor with your hands to warm it up.

Refer to 11-6. “Test point diagram and voltage”, 1. “Inverter P.C. board”, for the chart of thermistor.</td><td></td></tr>
<tr><td>Compressor (MC)</td><td>Measure the resistance between the terminals with a tester.
(Part temperature -10 ~ 40°C)
<table><tr><th colspan="3">Normal</th></tr><tr><td rowspan="2">U-V
U-W
V-W</td><td>MUZ-HJ25VA</td><td>MUZ-HJ35VA</td></tr><tr><td>2.01 ~ 2.86 Ω</td><td>1.20 ~ 1.72 Ω</td></tr></table></td><td> 
</td></tr>
<tr><td>Outdoor fan motor (MF)
INNER FUSE
RA6V21-AB
152 $^{+0}_{-5}$ °C CUT OFF
RA6V21-BB
126 ± 2: CUT OFF</td><td>Measure the resistance between the terminals with a tester.
(Part temperature -10 ~ 40°C)
<table><tr><th rowspan="2">Color of lead wire</th><th colspan="2">Normal</th></tr><tr><th>RA6V21-AB</th><th>RA6V21-BB, BD</th></tr><tr><td>WHT – BLK</td><td>305 ~ 374 Ω</td><td>222 ~ 272 Ω</td></tr><tr><td>BLK – RED</td><td>247 ~ 304 Ω</td><td>245 ~ 300 Ω</td></tr></table></td><td> 
</td></tr>
<tr><td>R.V. coil (21S4)</td><td>Measure the resistance between the terminals with a tester.
(Part temperature -10˚C ~ 40°C)
<table><tr><th>Normal</th></tr><tr><td>1.19 ~ 1.78 kΩ</td></tr></table></td><td></td></tr>
<tr><td>Expansion valve coil (LEV)</td><td>Measure the resistance using a tester.
(Part temperature: -10 ~ 40°C)
<table><tr><th>Color of lead wire</th><th>Normal</th></tr><tr><td>WHT – RED</td><td rowspan="4">37 ~ 54 Ω</td></tr><tr><td>RED – ORN</td></tr><tr><td>YLW – BRN</td></tr><tr><td>BRN – BLU</td></tr></table></td><td> 
</td></tr>
</table>

11-5. TROUBLESHOOTING FLOW

Ⓐ How to check inverter/compressor



Ⓑ Check of open phase

● With the connector between the compressor and the power module disconnected, activate the inverter and check if the inverter is normal by measuring **the balance of voltage** between the terminals.

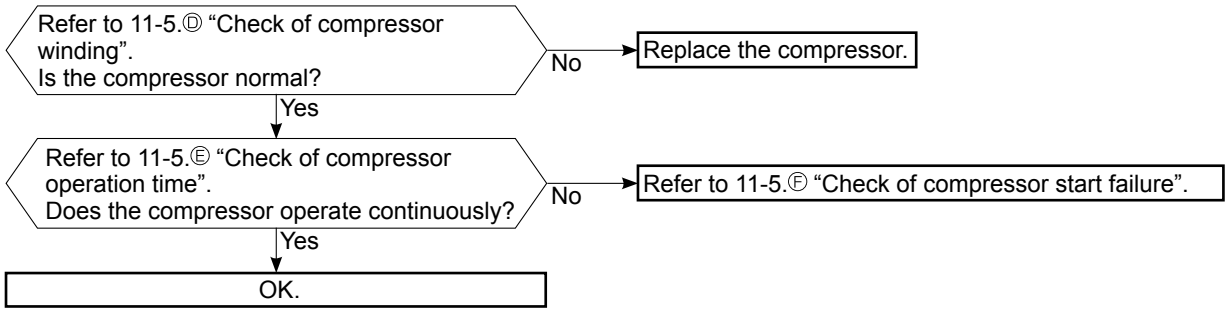
Output voltage is 50 - 130 V. (The voltage may differ according to the tester.)

<< Operation method>>
Start cooling or heating operation by pressing EMERGENCY OPERATION switch on the indoor unit. (TEST RUN OPERATION : Refer to 8-3.)
<<Measurement point>>
At 3 points
BLK (U)-WHT (V)
BLK (U)-RED (W)
WHT(V)-RED (W)

※ Measure AC voltage between the lead wires at 3 points.

NOTE : 1. Output voltage varies according to power supply voltage.
2. Measure the voltage by analog type tester.
3. During this check, LED of the inverter P.C. board flashes 9 times. (Refer to 11-6.1.)

Ⓒ Check of compressor



Ⓓ Check of compressor winding

● Disconnect the connector (CN61) between the compressor and power module, and measure the resistance between the compressor terminals.

<<Measurement point>>

At 3 points
BLK-WHT
BLK-RED ※ Measure the resistance between the lead wires at 3 points.
WHT-RED

<<Judgement>>

Refer to 11-4.
0 [Ω] ·····Abnormal [short]
Infinite [Ω] ·····Abnormal [open]
NOTE : Be sure to zero the ohmmeter before measurement.

Ⓔ Check of compressor operation time

● Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to over current.

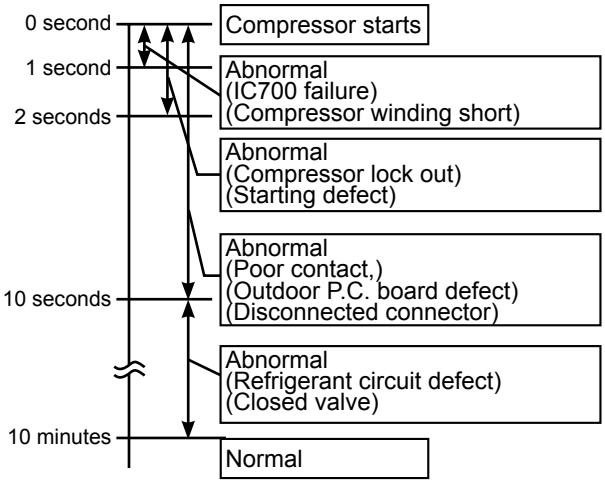
<<Operation method>>

Start heating or cooling operation by pressing EMERGENCY OPERATION switch on the indoor unit.
(TEST RUN OPERATION: Refer to 8-3.)

<<Measurement>>

Measure the time from the start of compressor to the stop of compressor due to overcurrent.

<<Judgement>>



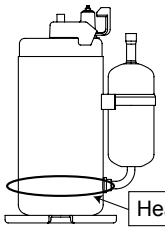
Ⓕ Check of compressor start failure

Make sure that ①~④ is normal.
•Electrical circuit check
①. Contact of the compressor connector (Including CN61)
②. Output voltage of inverter P.C. board and balance of them (See 11-5.Ⓑ)
③. Direct current voltage between DB61(+) and (-) on the inverter P.C. board
④. Voltage between outdoor terminal block S1-S2

Does the compressor run for 10 seconds or more after it starts?
- Yes → Check the refrigerant circuit. Check the stop valve.
- No ↓

After the compressor is heated with a drier, does the compressor start? ※1
- No → Replace the compressor.
- Yes ↓

Compressor start failure. Activate pre-heat control. (Refer to 10-2. "PRE-HEAT CONTROL SETTING")



※1
Heat the compressor with a drier for about 20 minutes. Do not recover refrigerant gas while heating.

Ⓖ Check of outdoor thermistors

Disconnect the connector of thermistor in the inverter P.C. board (see below table), and measure the resistance of thermistor.

Is the thermistor normal? (Refer to 11-6.1.)
- No → Replace the thermistor except RT64. When RT64 is abnormal, replace the inverter P.C. board.
- Yes ↓

Reconnect the connector of thermistor.
Turn ON the power supply and press EMERGENCY OPERATION switch.

Does the unit operate for 10 minutes or more without showing thermistor abnormality?
- No → Replace the inverter P.C. board.
- Yes ↓

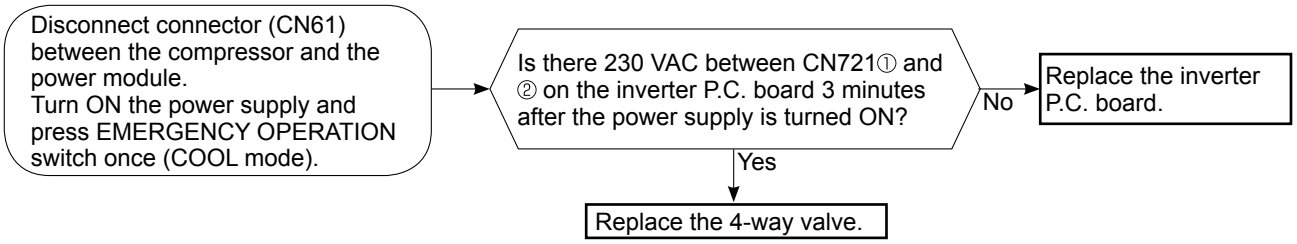
OK.
(Cause is poor contact.)

Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN641 pin 1 and pin 2	Inverter P.C. board
Discharge temperature	RT62	Between CN641 pin 3 and pin 4	
Fin temperature	RT64	Between CN642 pin 1 and pin 2	

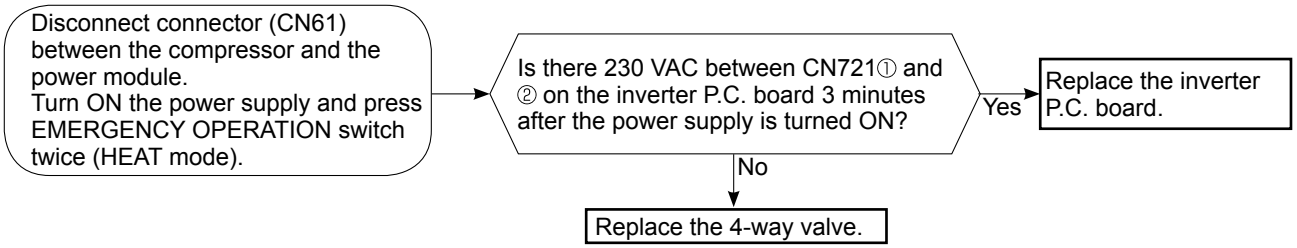
Ⓗ Check of R.V. coil

※ First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 11-4.
※ In case CN721 is not connected or R.V. coil is open, voltage is generated between the terminal pins of the connector although any signal is not being transmitted to R.V. coil.
Check if CN721 is connected.

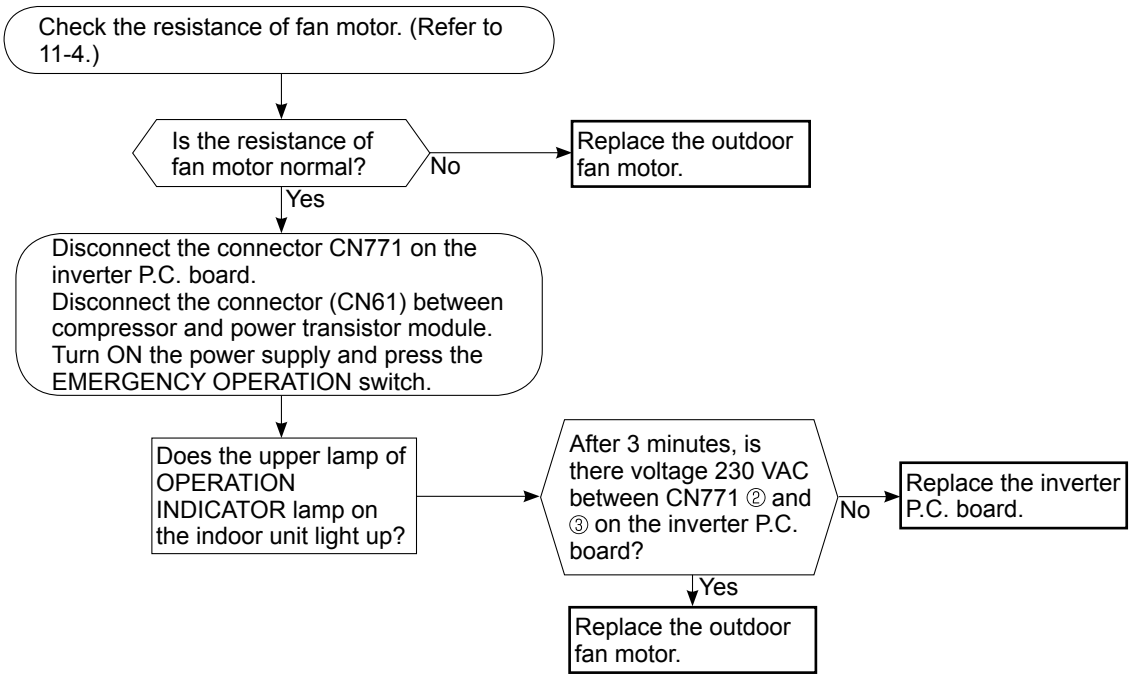
Unit operates COOL mode even if it is set to HEAT mode.



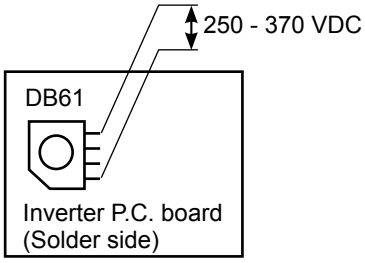
Unit operates HEAT mode even if it is set to COOL mode.



Ⓘ Check of outdoor fan motor



Ⓙ Check of power supply

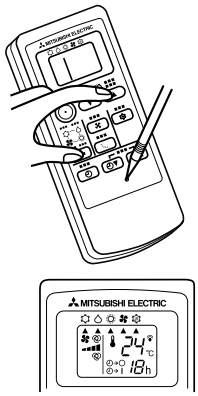


Disconnect the connector (CN61) between compressor and power module.
Turn ON power supply and press EMERGENCY OPERATION switch.

Does the upper lamp of OPERATION INDICATOR lamp on the indoor unit light up?
- No → Is there voltage 230 VAC between the indoor terminal block S1 and S2?
  - No → Replace the indoor electronic control P.C. board.
  - Yes → Rectify indoor/outdoor connecting wire.
- Yes → Is there voltage 250 - 370 VDC between DB61 (+) and DB61 (–) on the inverter P.C. board? (Refer to 11-6.1.)
  - Yes → Dose LED on the inverter P.C. board light up or flash? (Refer to 11-6.1.)
    - No → Replace the inverter P.C. board.
    - Yes → If light up, OK. If flash, refer to 11-3.
  - No → Check the electric parts in main circuit.

Ⓚ Check of LEV (Expansion valve)

Turn ON the power supply.
<Preparation of the remote controller>
① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.
② First, release RESET button.
Hold down the other two buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons.



※1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

Press OPERATE/STOP (ON/OFF) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. ※1

Expansion valve operates in full-opening direction.

Do you hear the expansion valve "click, click·····"?
Do you feel the expansion valve vibrate on touching it ?
- Yes → OK
- No → Is LEV coil properly fixed to the expansion valve?
  - No → Properly fix the LEV coil to the expansion valve.
  - Yes → Does the resistance of LEV coil have the characteristics? (Refer to 11-4.)
    - No → Replace the LEV coil.
    - Yes → Measure each voltage between connector pins of CN724 on the inverter P.C. board.
      1. Pin③(-) — Pin①(+)
      2. Pin④(-) — Pin①(+)
      3. Pin⑤(-) — Pin①(+)
      4. Pin⑥(-) — Pin①(+)

      Is there about 3 ~ 5 VAC between each?
      NOTE: Measure the voltage by an analog tester.
      - No → Replace the inverter P.C. board.
      - Yes → Replace the expansion valve.

NOTE : After check of LEV, do the undermentioned operations.
1. Turn OFF the power supply and turn ON it again.
2. Press RESET button on the remote controller.

Ⓛ How to check miswiring and serial signal error

Turn OFF the power supply.

Is there rated voltage in the power supply? — No → Check the power supply.

Yes

1. Turn ON the power supply.
2. Press the emergency operation switch.

Has the relay 52C been turned on 3 minuets later ? [The relay will be turned on in 3 to 7 seconds by short circuiting the timer short mode point (Refer to 10-7.).] — No

Initializing the determination of the power receiving system
The microprocessor may have mistaken the unit as a model receiving power from the outdoor unit. Follow the procedure below to start the determination of the power receiving system all over again.
1. Hold down the emergency operation switch for 30 seconds. (Do not release the switch even though a buzzer beeps once in about 5 seconds. Keep holding down the switch until a buzzer beeps again for 1 second after 30 seconds. Figure 1)
2. Turn off the power supply.
3. Wait for about 30 seconds.
4. Turn on the power supply.
5. Press the emergency operation switch.
6. The relay 52C will be turned on in 3 minutes.

Yes

Has the miswiring or the serial error been indicated? — No

Yes — Indication of miswiring
Indication of serial signal error

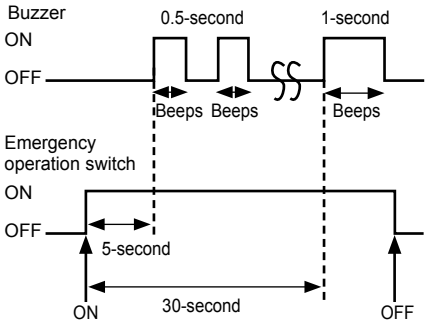
OPERATION INDICATOR lamp
Continuous blinks

Is there any miswiring, poor contact, or wire disconnection of the indoor/outdoor connecting wire? — No → Correct them.

Yes

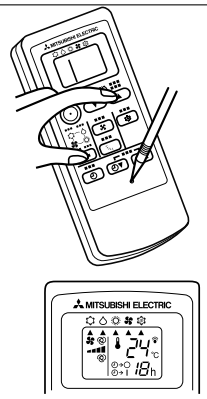
A

Figure 1



B

Turn OFF the power supply. Make sure again that the indoor/outdoor connecting wire is correctly connected. With the indoor/outdoor connecting wire connected, short circuit between S2 and S3 on the outdoor terminal block. ※1
<Preparation of the remote controller>
① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.
② First, release RESET button.
Hold down the other two buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons. (Setting up the failure mode recall function)



Aim the remote controller at the indoor unit, and press OPERATE/STOP (ON/OFF) button. The relay 52C will be turned on, and the outdoor unit will be energized.

※1 Make sure that the wiring is correct. If the procedure is performed without correcting miswiring, it may lead to damage to the P.C. board.

Is the rated supply voltage applied between the S1 and S2 on the outdoor terminal block? (Check of supply voltage) — No → Is there any problem in the indoor/outdoor connecting wire, such as the damage of the wire, intermediate connection, poor contact with the terminal block? — Yes → Replace the indoor/outdoor connecting wire.

No

Yes

Is there approximately 250 VDC – 370 VDC between DB61(+) and DB61 (–) on the indoor inverter P.C. board? (Voltage check of the inverter P.C. board) — No → Replace the indoor inverter P.C. board. ※2

Yes

※2 Be careful of 140 VDC – 280 VDC residual charge in the capacitor on the main inverter circuit.

Does the LED on the inverter P.C. board repeat "3.6-second-OFF and 0.8-second-ON quick blinking" for 3 minutes after the outdoor unit is energized?
(Check the blinking pattern within 3 minutes after LED is turned on. After 3 minutes, LED will blink 6 times whether the inverter P.C. board is normal or not.) — No → Replace the indoor inverter P.C. board. ※2

Yes

Replace the indoor electronic control P.C. board. ※3

※3 Be sure to release the failure-mode recall function after checking.

A

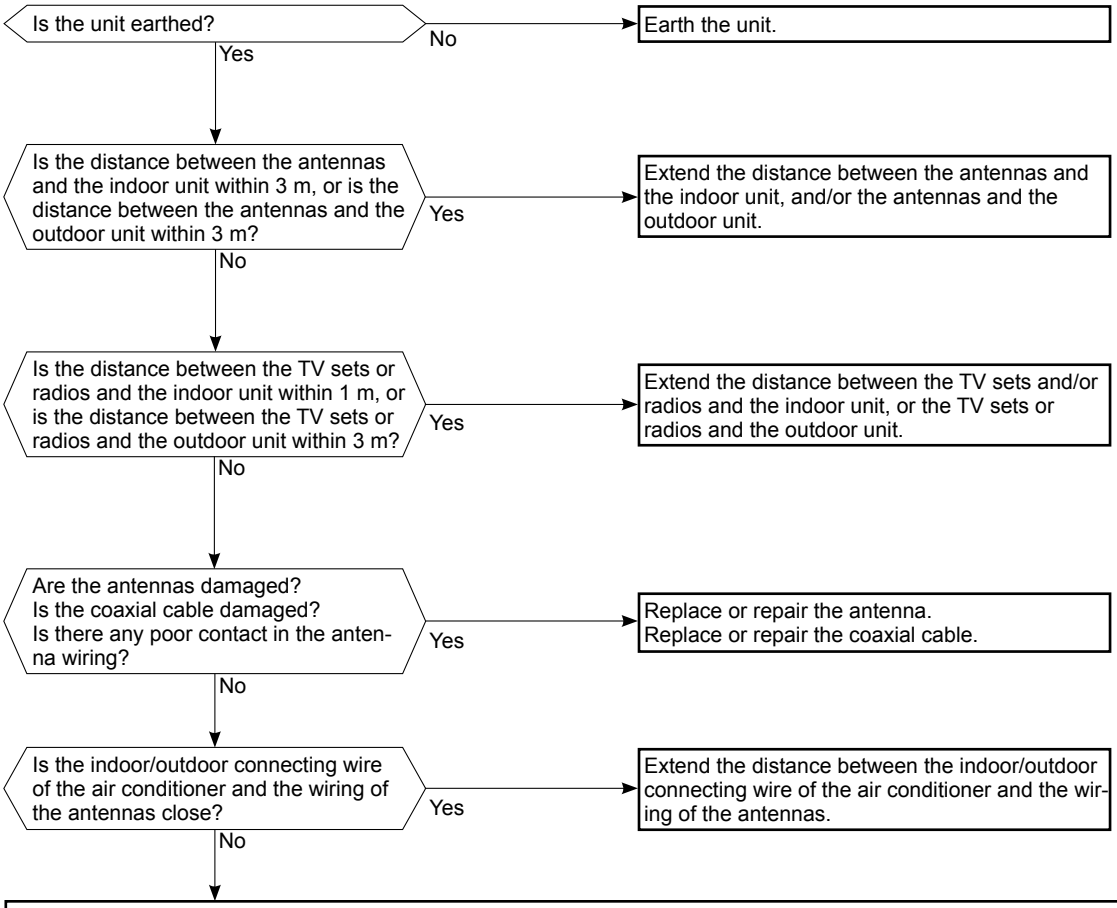
- Turn OFF inverter-controlled lighting equipment.
- Turn OFF the power supply and then turn ON again.
- Press the emergency operation switch.

After the relay 52C is turned on 3 minutes later, is miswiring or the serial signal error indicated? — No → • Reinstall either the unit or the light away from each other. • Attach a filter on remote control receiving section of the indoor unit.

Yes

B

Ⓜ Electromagnetic noise enters into TV sets or radios



Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).
Check the following before asking for service.

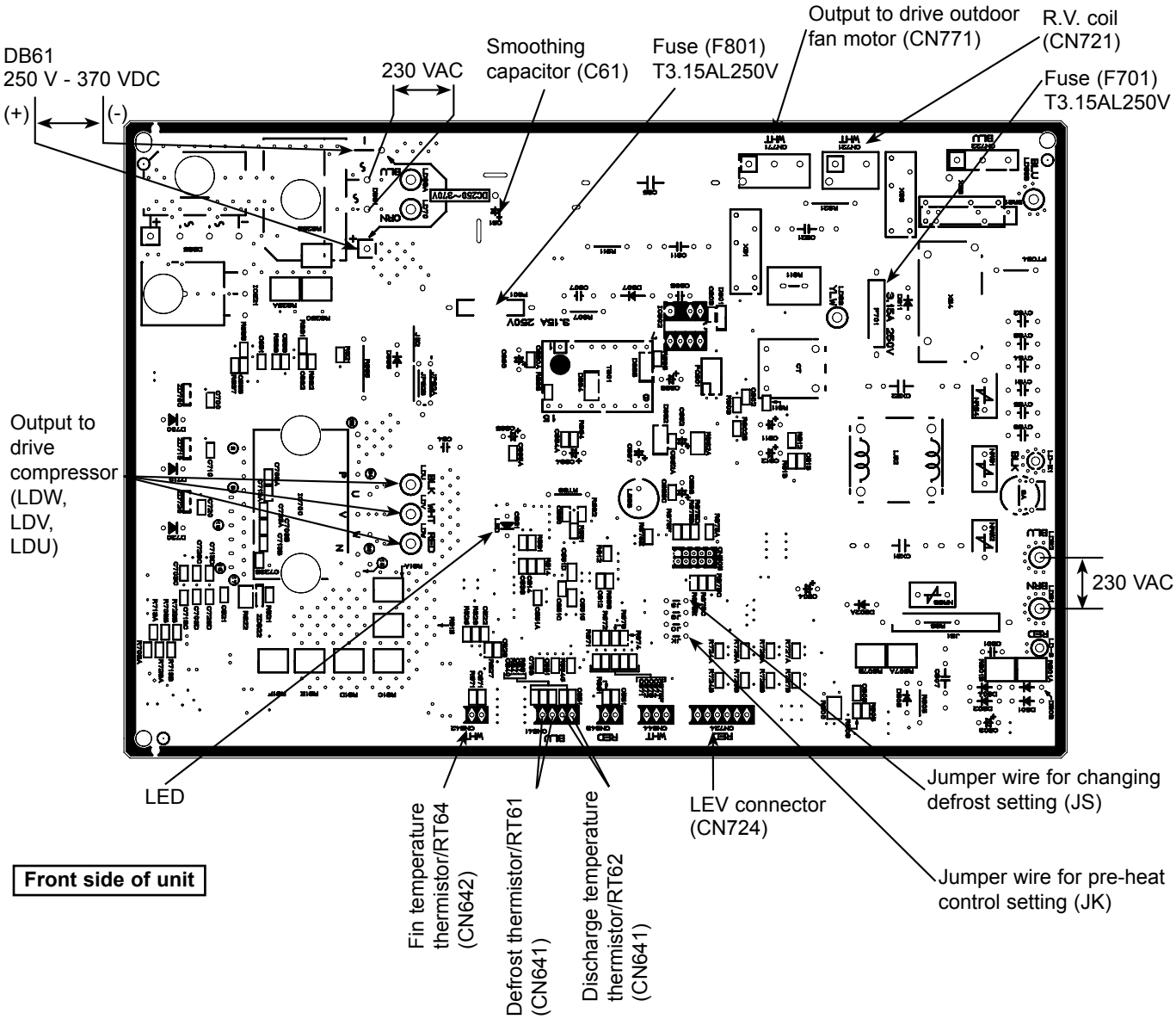
1. Devices affected by the electromagnetic noise
   TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of ;
   indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
   1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
   2) Within 3 minutes after turning ON the power supply, press OPERATE/STOP (ON/OFF) button on the remote controller for power ON, and check for the electromagnetic noise.
   3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
   4) Press OPERATE/STOP (ON/OFF) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

11-6. TEST POINT DIAGRAM AND VOLTAGE

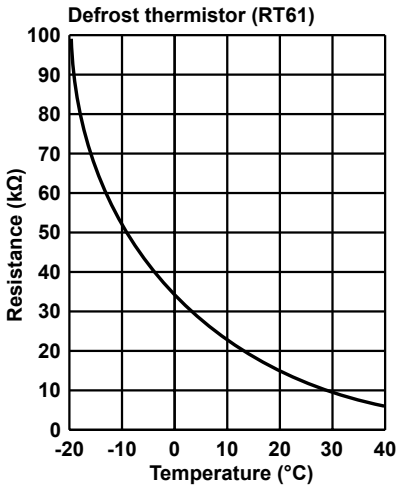
1. Inverter P.C. board

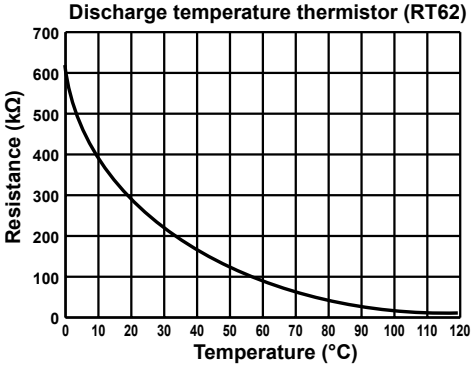
MUZ-HJ25VA MUZ-HJ35VA

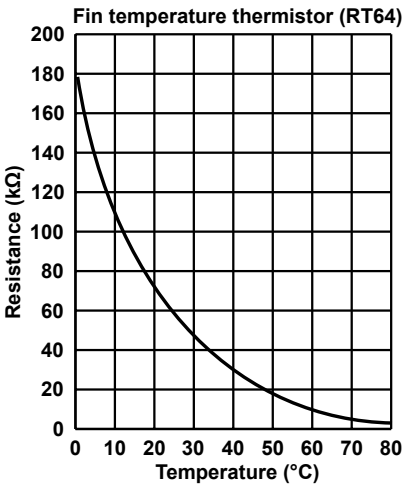
Back side of unit



Front side of unit





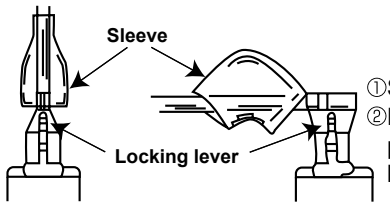


12 DISASSEMBLY INSTRUCTIONS

<"Terminal with locking mechanism" Detaching points>

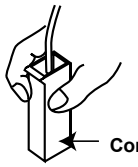
The terminal which has the locking mechanism can be detached as shown below.
There are two types (refer to (1) and (2)) of the terminal with locking mechanism.
The terminal without locking mechanism can be detached by pulling it out.
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



①Slide the sleeve.
②Pull the terminal while pushing the locking lever.

(2) The terminal with this connector has the locking mechanism.

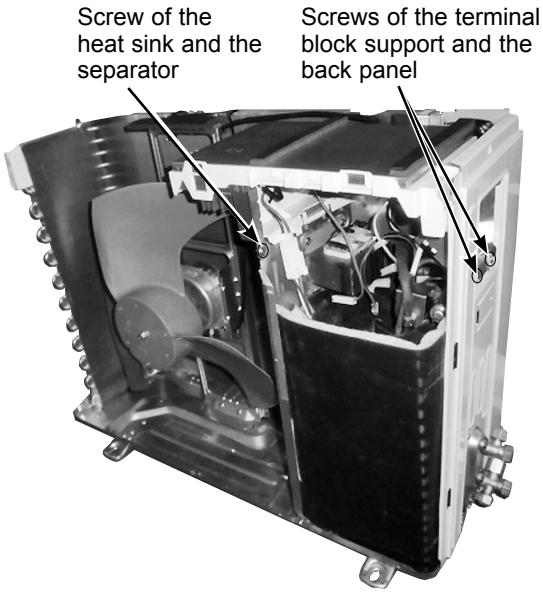
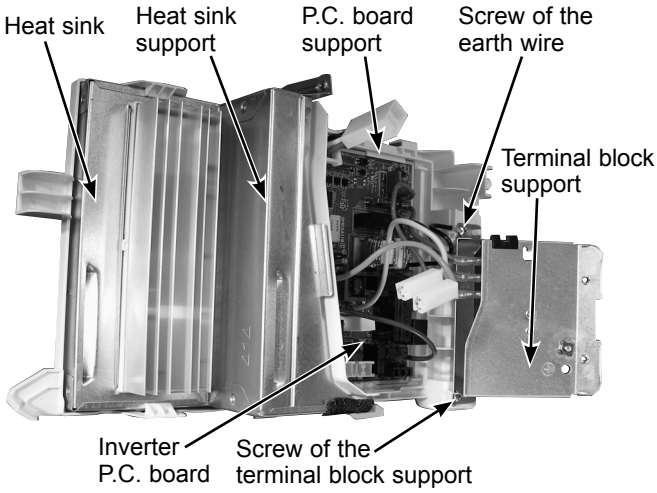


①Hold the sleeve, and pull out the terminal slowly.

12-1. MUZ-HJ25VA MUZ-HJ35VA

NOTE: Turn OFF power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the cabinet and the panels (1) Remove the screw fixing the service panel. (2) Pull down the service panel and remove it. (3) Disconnect the power supply and indoor/outdoor connecting wire. (4) Remove the screws fixing the top panel. (5) Remove the top panel. (6) Remove the screws fixing the cabinet. (7) Remove the cabinet. (8) Remove the fixing screws of the terminal block support and the back panel. (Photo 4) (9) Remove the screws fixing the back panel. (10) Remove the back panel.	**Photo 1** Screws of the top panel Screws of the cabinet
Photo 2 Screws of the top panel Direction to remove Screws of the service panel Hooks Screw of the cabinet	**Photo 3** Screws of the back panel

OPERATING PROCEDURE	PHOTOS
2. Removing the inverter assembly, inverter P.C. board (1) Remove the cabinet and the panels. (Refer to 1.) (2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN721 (R.V. coil) CN771 (Fan motor) CN641 (Defrost thermistor and discharge temperature thermistor) CN724 (LEV) (3) Remove the compressor connector (CN61). (4) Remove the screws fixing the heat sink support and the separator. (5) Remove the inverter assembly. (6) Remove the screw of the earth wire and the screw of the terminal block support. (7) Remove the screw of the terminal block and remove the terminal block. (8) Remove the heat sink support from the P.C. board support. (9) Unhook the catch of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support.	**Photo 4** 
3. Removing the R.V. coil (1) Remove the cabinet and the panels. (Refer to 1.) (2) Disconnect the following connectors: <Inverter P.C. board> CN721 (R.V. coil) (3) Remove the R.V. coil.	**Photo 5 (Inverter assembly)** 

OPERATING PROCEDURE

4. Removing the discharge temperature thermistor and the defrost thermistor

(1) Remove the cabinet and the panels. (Refer to 1.)
(2) Disconnect the lead wire to the reactor and the following connectors:
<Inverter P.C. board>
CN641 (Defrost thermistor and discharge temperature thermistor)
(3) Pull out the discharge temperature thermistor from its holder.
(4) Pull out the defrost thermistor from its holder.

5. Removing the outdoor fan motor

(1) Remove the cabinet and the panels. (Refer to 1.)
(2) Disconnect the following connectors:
<Inverter P.C. board>
CN771 (Fan motor)
(3) Remove the fan motor lead wire from where it is fastened on the separator.
(4) Remove the propeller nut.
(5) Remove the propeller.
(6) Remove the screws fixing the fan motor.
(7) Remove the fan motor.

6. Removing the compressor and the 4-way valve

(1) Remove the cabinet and the panels. (Refer to 1.)
(2) Remove the inverter assembly. (Refer to 2.)
(3) Remove the screws of the reactor and remove the reactor.
(4) Remove the screws of the separator and remove the separator.
(5) Remove the terminal cover and the compressor lead wire.
(6) Recover gas from the refrigerant circuit.
NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm^2 (0 MPa).
(7) Detach the brazed part of the suction and the discharge pipe connected with the compressor.
(8) Remove the nuts of compressor legs.
(9) Remove the compressor.
(10) Detach the brazed part of pipes connected with the 4-way valve.

PHOTOS

Photo 6

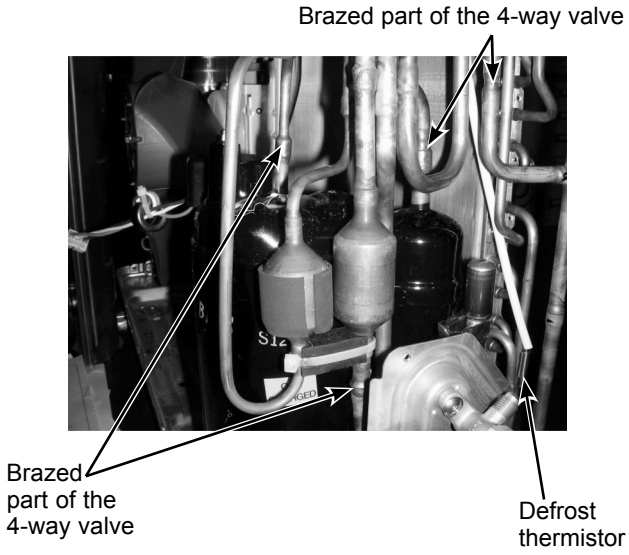


Photo 7

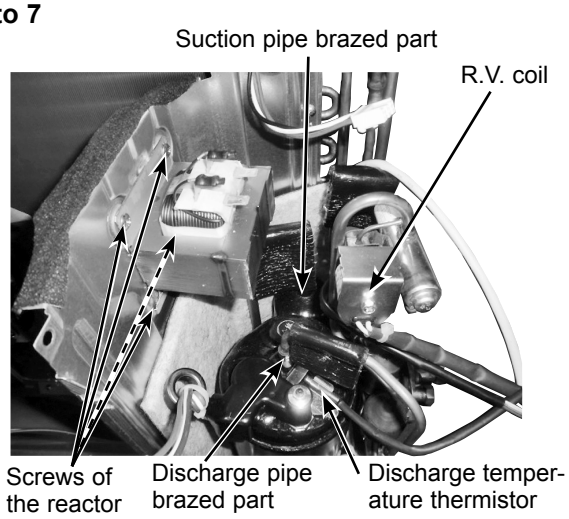
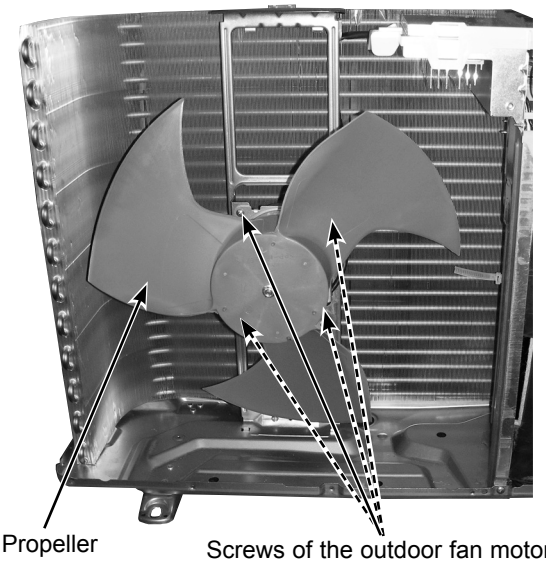


Photo 8



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