

i-FX-N-G05/SL-A 0772

CIBSE TM65 Embodied Carbon Mid-level Calculation

Assesment Date: 1st July

1st July 2022

Assessor /
Organisation:

Mitsubishi Electric

Contact:

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Embodied Carbon Result with 'Mid-level TM65 Calculation' Method Total:

128,649 (kg CO₂e)



i-FX-N-G05/SL-A 0772 - Product Information

Type of product	A2W Heat Pump
Capacity of equipment (kW)	740.1
Product weight (kg)	8449
Material breakdown for at least 95% of the product weight? (Y/N)	Υ
Service life of the product (years)	15
Type of refrigerant	R513A
Refrigerant GWP*	573
Energy consumption of the factory per unit of product (kWh)	1760.8
Location of manufacture	Europe
Product Complexity	Category 3: High
*IPCC AR5	





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Embodied Carbon Results Breakdown (kg CO₂e)	
A1: Material extraction	36,533
A2: Transport	195
A3: Manufacturing	2,395
A4: Transport to Site	1,635
B1: Use	67,213
B3: Repair	4,140
C1: Deconstruction	2,240
C2: Transport	106
C3: Waste Processing	511
C4: Disposal	23

Embodied Carbon Results - Without Refrigerant Leakage (kg CO ₂ e)	
A1-C4 (excluding B1,C1)	45,535
A1-C4 with Buffer Factor (excluding B1, C1)	58,196

Embodied Carbon Result - Refrigerant Leakage Only (kg CO2e)

B1 (Refrigerant leakage during use) + C1 (Refrigerant leakage end of life) 69,453

Assumptions	
A1: Material carbon coefficient source	TM65 Table 2.1 & The ICE Database
B1: Refrigerant annual leakage rate (%)	2 (TM65 Assumption)
C1: Refrigerant end of life recovery rate (%)	99 (TM65 Assumption)
B3: Materials replaced as part of repair (%)	10 (TM65 Assumption)
C4: Percentage of product going to landfill (%)	30 (TM65 Assumption)



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