

## MECH-iS-G07 /0112

CIBSE TM65 Embodied Carbon Mid-level Calculation

**Assesment Date:** November 2022

Assessor /

**Organisation:** Mitsubishi Electric

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Embodied Carbon Result with 'Mid-level TM65 Calculation' Method Total:

**10,958** (kg CO<sub>2</sub>e)



## MECH-iS-G07 /0112 - Product Information

Type of product	Chiller
Capacity of equipment (kW)	110
Product weight (kg)	913
Material breakdown for at least 95% of the product weight? (Y/N)	Υ
Service life of the product (years)	15
Type of refrigerant	R32
Refrigerant GWP	675
Energy consumption of the factory per unit of product (kWh)	229.8
Location of manufacture	Europe
Product Complexity	Category 3: High





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Embodied Carbon Results Breakdown (kg CO₂e)	
A1: Material extraction	4,453
A2: Transport	723
A3: Manufacturing	313
A4: Transport to Site	191
B1: Use	2,633
B3: Repair	576
C1: Deconstruction	88
C2: Transport	12
C3: Waste Processing	67
C4: Disposal	2

Embodied Carbon Results - Without Reingerant Leakage (kg CO2e)	
A1-C4 (excluding B1,C1)	6,337
A1-C4 with Buffer Factor (excluding B1, C1)	8,238

Ellibouled Carbon Result - Refrigerant Leakage Only (kg CO2e)
B1 (Refrigerant leakage during use) + C1 (Refrigerant leakage end of life)

Assumptions	
A1: Material carbon coefficient source	TM65 Table 2.1 & The ICE Database
B1: Refrigerant annual leakage rate (%)	2 (TM65 Assumption)
C1: Refrigerant end of life recovery rate (%)	99 (TM65 Assumption)
B3: Materials replaced as part of repair (%)	10 (TM65 Assumption)
C4: Percentage of product going to landfill (%)	<b>30</b> (TM65 Assumption)



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