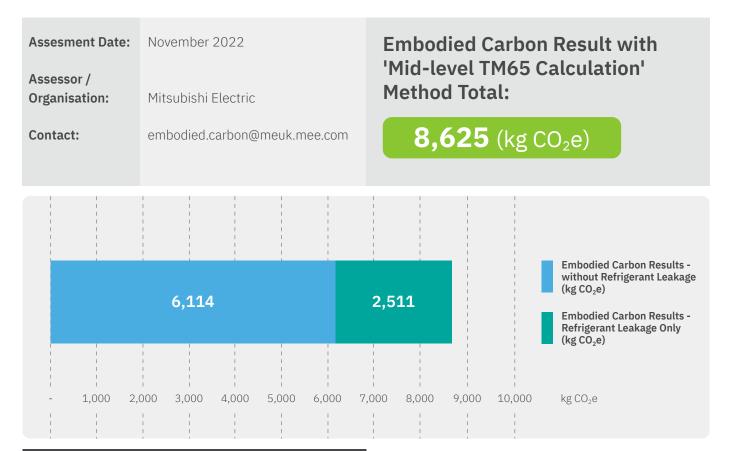


MEHP-iS-G07 /0071

CIBSE TM65 Embodied Carbon Mid-level Calculation



MEHP-iS-G07 /0071 - Product Information

Type of product	A2W Heat Pump
Capacity of equipment (kW)	70
Product weight (kg)	728
Material breakdown for at least 95% of the product weight? (Y/N)	Y
Service life of the product (years)	15
Type of refrigerant	R32
Refrigerant GWP	675
Energy consumption of the factory per unit of product (kWh)	133.2
Location of manufacture	Europe
Product Complexity	Category 3: High





MEHP-iS-G07 /0071

CIBSE TM65 Embodied Carbon Mid-level Calculation



Embodied Carbon Results Breakdown (kg CO ₂ e)	
A1: Material extraction	3,313
A2: Transport	577
A3: Manufacturing	181
A4: Transport to Site	154
B1: Use	2,430
B3: Repair	428
C1: Deconstruction	81
C2: Transport	10
C3: Waste Processing	39
C4: Disposal	2

Embodied Carbon Results - without Refrigerant Leakage (kg $\rm CO_2e$)	
A1-C4 (excluding B1,C1)	4,703
A1-C4 with Buffer Factor (excluding B1, C1)	6,114

Embodied Carbon Result - Refrigerant Leakage Only (kg CO₂e)

B1 (Refrigerant leakage during use) + C1 (Refrigerant leakage end of life)	2,511
	_,

Assumptions	
A1: Material carbon coefficient source	TM65 Table 2.1 & The ICE Database
B1: Refrigerant annual leakage rate (%)	2 (TM65 Assumption)
C1: Refrigerant end of life recovery rate (%)	99 (TM65 Assumption)
B3: Materials replaced as part of repair (%)	10 (TM65 Assumption)
C4: Percentage of product going to landfill (%)	30 (TM65 Assumption)



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