

# PARTS CATALOG

## Series PCA Ceiling Suspended R32/R410A

Indoor unit  
[Model Name]  
PCA-M71HA2

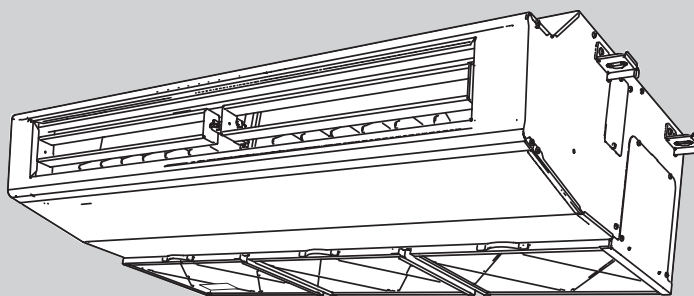
[Service Ref.]  
**PCA-M71HA2**

PCA-M71HA2-ET

**PCA-M71HA2-ET**

PCA-M71HA2-ER

**PCA-M71HA2-ER**



INDOOR UNIT

Model name  
indication

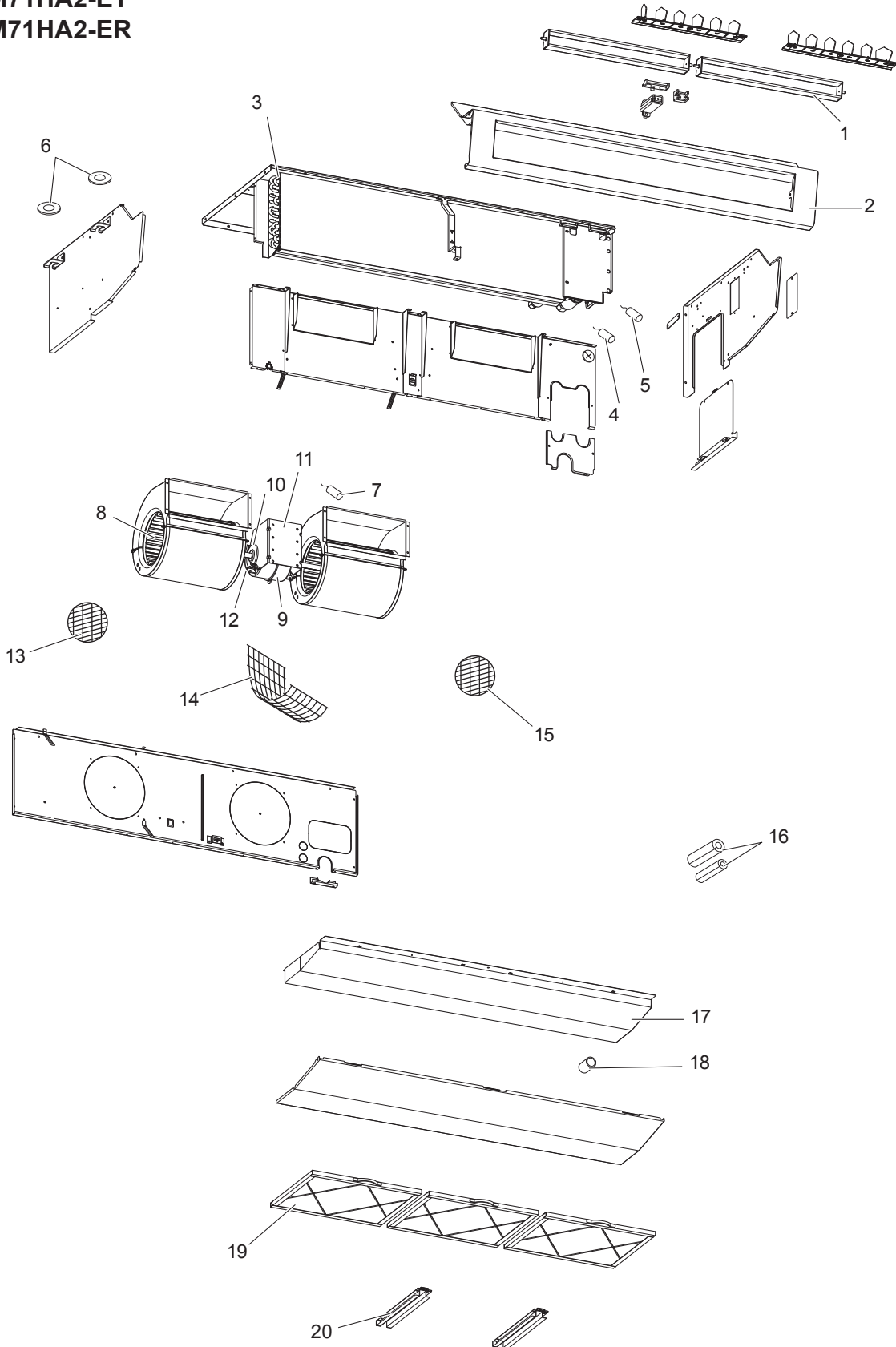
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**SERVICE MANUAL (OCH753)**

**STRUCTURAL PART**

**PCA-M71HA2  
PCA-M71HA2-ET  
PCA-M71HA2-ER**

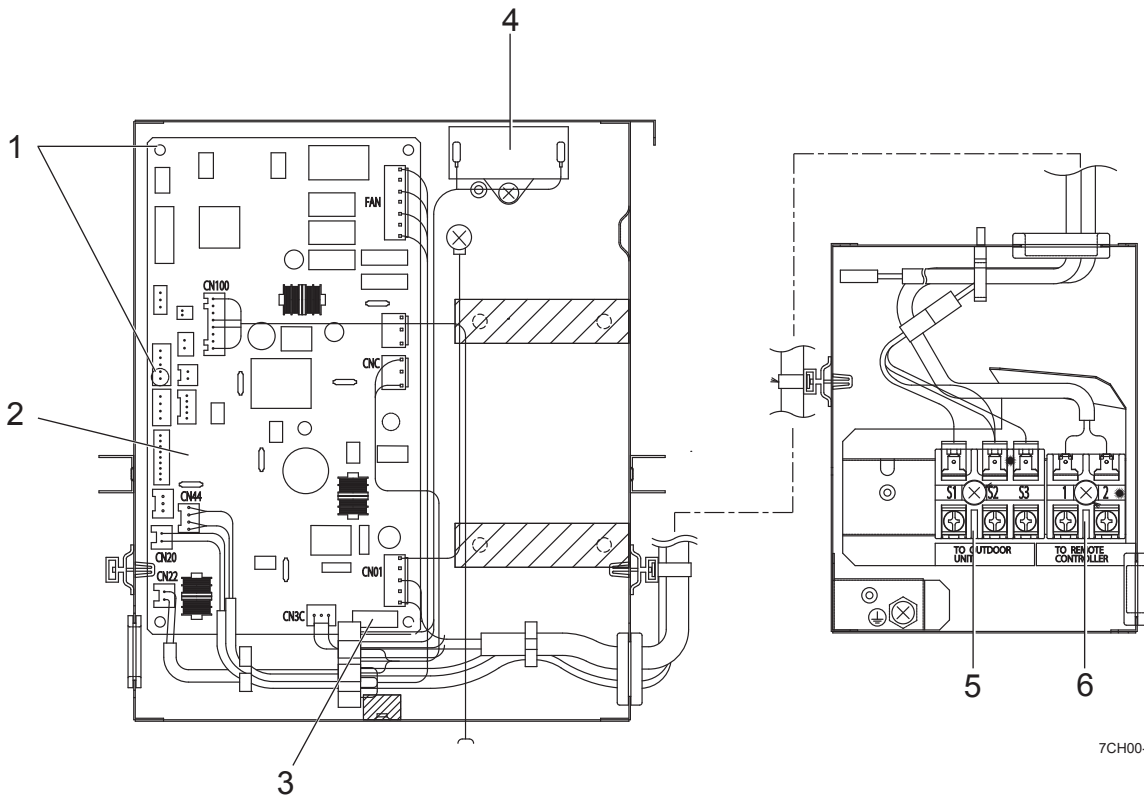


7CH01-A00ES

1. The part quantity below indicates the required number of pieces per unit.
2. The circled No. indicates that the part is not shown in the figure.

No.	Parts No.	Parts Name	PCA-M71HA2	PCA-M71HA2-ET	PCA-M71HA2-ER	Wiring Diagram Symbol	Remarks [Drawing No.]
1	R 01 15 N 002	VANE ASSY	2	2	2		
2	T 7W 24 N 651	FRONT PANEL	1	1	1		
3	T 7W C 07 480	HEAT EXCHANGER	1	1	1		
4	R 01 16 N 202	THERMISTOR-H	1	1	1	TH2	
5	R 01 HR 5 202	THERMISTOR-2/G	1	1	1	TH5	
6	R 01 E 13 097	WASHERS SET	1	1	1		
7	R 01 HR 3 202	THERMISTOR (ROOM)	1	1	1	TH1	
8	R 01 14 N 114	SIROCCO FAN	2	2	2		
9	T 7W H 4N 762	FAN MOTOR	1	1	1	MF	
10	R 01 14 N 105	RUBBER MOUNT	2	2	2		
11	R 01 E 68 130	MOTOR LEG	1	1	1		
12	R 01 14 N 126	MOTOR BAND (R. L)	1	1	1		LEFT&RIGHT
13	T 7W 18 N 675	FAN GUARD-L	1	1	1		
14	T 7W 15 N 675	FAN GUARD-FM	1	1	1		
15	T 7W 17 N 675	FAN GUARD-R	1	1	1		
16	R 01 E 10 660	PIPE COVERS SET	1	1	1		
17	R 01 15 N 529	DRAIN PAN	1	1	1		
18	R 01 W 33 527	DRAIN HOSE & COVER	1	1	1		
19	R 01 15 N 500	OIL FILTER	3	3	3		
20	R 01 14 N 503	FILTER RAIL	2	2	2		

## ELECTRICAL PARTS



7CH00-E01ES

1. The part quantity below indicates the required number of pieces per unit.
2. The circled No. indicates that the part is not shown in the figure.

No.	Parts No.	Parts Name	PCA-M71HA2	PCA-M71HA2-ET	PCA-M71HA2-ER	Wiring Diagram Symbol	Remarks [Drawing No.]
1	R01 20J 054	SUPPORT & SPACER	4	4	4		
2	T7W S09 310	CONTROLLER BOARD	1	1	1	I.B	
3	R01 E06 239	FUSE 6.3 A 250 V	1	1	1	FUSE	6.3 A 250 V
4	R01 14N 255	RUN CAPACITOR 2.5 MF	1	1	1	C1	
5	R01 E20 246	T.B./S1.S2.S3	1	1	1	TB4	3P(S1, S2, S3)
6	R01 E53 246	T.B./1.2	1	1	1	TB5	2P(1, 2)

**2****OPTIONAL PARTS**

<b>Parts name</b>	<b>Parts No.</b>
Oil mist filter element	PAC-SG38KF-E
Fresh-air intake duct flange	PAC-SF28OF-E
Decorative cover	PAC-SF81KC-E
Power supply terminal kit	PAC-SG97HR-E
Wired remote controller	PAR-41MAA
	PAR-YT52CRA
	PAR-CT01MAA
Wireless remote controller	PAR-SL97A-E
	PAR-SL101A-E
Remote sensor	PAC-SE41TS-E
Remote ON/OFF adapter	PAC-SE55RA-E
Remote operation adapter	PAC-SF40RM-E
Connector cable for remote display	PAC-SA88HA-E
Wi-Fi Interface	MAC-5871F-E

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