

MECH-iF-G04 0702

CIBSE TM65 Embodied Carbon Mid-level Calculation

Assesment Date: 23rd May 2024

Mitsubishi Electric UK **Assessor / Organisation:**

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Embodied Carbon with 'Mid-level TM65 Calculation' Method (kg CO₂e) Total:

63,191



MECH-iF-G04 0702 - Product Information

Type of product	Chiller
Capacity of equipment (kW)	701.9
Product weight (kg)	7,310
Material breakdown for at least 95% of the product weight? (Y/N)	Υ
Service life of the product (years)	17.5
Type of refrigerant	HFO1234ze
Refrigerant GWP	1
Energy consumption of the factory per unit of product (kWh)	3,112
Location of manufacture	Europe
Product Complexity	Category 3: High





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Embodied Carbon Results Breakdown (kg CO ₂ e)	
A1: Material extraction	37,309
A2: Transport	169
A3: Manufacturing	4,232
A4: Transport to Site	1,425
B1: Use	53
B3: Repair	4,415
C1: Deconstruction	2
C2: Transport	95
C3: Waste Processing	902
C4: Disposal	19

Embodied Carbon Results - Without Reingerant Leakage (kg CO2e)	
A1-C4 (excluding B1,C1)	48,567
A1-C4 with Buffer Factor (excluding B1, C1)	63,137

Embodied Carbon Result - Refrigerant Leakage Only (kg CO2e)

B1 (Refrigerant leakage during use) + C1 (Refrigerant leakage end of life)

Assumptions	
A1: Material carbon coefficient source	TM65 Table 2.1 & The ICE Database
B1: Refrigerant annual leakage rate (%)	2 (TM65 Assumption)
C1: Refrigerant end of life recovery rate (%)	99 (TM65 Assumption)
B3: Materials replaced as part of repair (%)	10 (TM65 Assumption)
C4: Percentage of product going to landfill (%)	30 (TM65 Assumption)



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Note: The fuse rating is for guidance only and please refer to the relevant databook for detailed specification. It is the responsibility of a qualified electrician/electrical engineer to select the correct cable size and fuse rating based on current regulation and site specific conditions. Mitsubishi Electric's air conditioning equipment and heat pump systems contain a fluorinated greenhouse gas, R410A (GWP-2088), R290 (GWP-30), R32 (GWP-675), R407C (GWP-1774), R134a (GWP-1430), R513A (GWP-631), R454B (GWP-44C) (GWP-148), R1234ze (GWP-7) or R1244 (GWP-1430), R513A (GWP-6750), R407C (GWP-1670) or R134a (GWP-1300).

Effective as of May 2024









