

- After removing the air, automatic air vent(s) must be closed.
- The Ecodan outdoor unit must be installed on anti-vibration mounts. Rubber mounting blocks are recommended. Adequate provision should be made to prevent condensate from collecting around the outdoor units. A soak away or drip tray can be used.
- Flexible hoses shall be used to connect the Ecodan unit to the primary pipe work.
- A flow sensor PAC-FS01-E is required to be installed in the return pipe work to each unit. Flow setters are optional and they have the ability to change the flow rates if needed.
- Commissioning Code W Water distribution systems.
- Isolation valves and flushing bypass circuit are recommended for the outdoor unit. This is best practice and not required for warranty purposes. The contractor should make the necessary arrangements to ensure the design of the system meet the requirement of the application and where possible follow industry guidelines and best practice.
- This schematic must be used in conjunction with the corresponding technical submission document issued by Mitsubishi Electric.
- A back flow prevention device may include check valves, a water meter or an additional PRV.

			Wiring Conn	ections (Outp	outs)				
			EQUIPMENT TERMINAL /		FTC6 BOARD			ENT TERMINAL / FTC	
BOAR	D 3*		P1	OUT1 TBO.1	1-2 / 2*		M. H. **IHC 2/T1 4/1		4/T2
SW2	SW3	SW4	P2	OUT1 TBO.1	1-2 / 3*	Wi	ring Conn	ections (Inpu	ts)
OFF	OFF	ON	P3	OUT2 TBO.1	3-4 / 1*	T1		THW1 CNW1	2 1-2
OFF	OFF	OFF	3WAY V. 1	OUT4 TBO.2	2 4-6 / 2*	T2		THW2 CNW1	2 3–
OFF	OFF	OFF	3WAY V. 2	OUT4 TBO.2	4-6 / 3* T3		5	THW1 CNW1	2 1-2
OFF	OFF	OFF	Power Supp	ly					
OFF	OFF	OFF	EQUIPMENT		STARTING CURRENT	MAX CURREN1	MCB	MIN. CABLE	P
OFF	OFF	OFF	PUZ-WM50	VHA (-BS)	2A	13A	16A	3x1.5mm ²	E
OFF	OFF		PUZ-WM60	VAA (-BS)	2A	13A	16A	3x2.5mm ²	P
ON	OFF		PUZ-WM85	VAA (-BS)	2A	22A	25A	3x2.5mm ²	IN
OUTDOOR)—ON * manual for 3 or more units.			PUZ-WM112VAA (-BS)		2A	28A	32A	3x4mm ²	
& SW8-3 (OUTDOOR)-ON			PUZ-HWM140VHA (-BS)		2A	35A	40A	3x6mm ²	
			PUZ-HWM140YHA (-BS)			13A	16A	5x1.5mm ²	
TF1 FI	₽ IV LTER	P1 N	FLO FS1 FLOW SENSOR	3WAY V. 1	3WAY V. 2				
A PUZ mm 32.11/	m 17.21/r 1/m 0.88m 2-WM112VA4 7min 35mr n/s 160Pa, 1V	Vs 523Pa/m PUZ-HWM1 m 40.11/min /m 0.79m/s 2 P2 V	35mm 237Pa/m	W SETTER			•		

Adequate filtration must be used on the return pipework to each Ecodan outdoor unit. This can be either; Magnetic filter (TF1 supplied by MEUK) or strainer with air dirt separator.

It is the responsibility of the installing contractor to provide adequate protection against freezing of pipe work. MEUK recommend 25% glycol dosage of the primary circuit. If the water circuit freezes and damages the equipment the warranty will become void. All water systems should be designed, installed and commissioned in accordance with industry good practice guidelines; such as, but not limited to: BSRIA Guide BG29/2011 - Pre-Commissioning of Pipework Systems, BSRIA Guide BG29/2013 - Water Treatment for Closed Heating & Cooling Systems, CIBSE

If a device that prevents backflow is installed on the cold water supply to the PRV then a means of accommodating expansion due to local warming of the pipe is recommended to be fitted between the device and PRV.

