

Procon

MeiCOMMS MINI

FOR INSTALLERS

INSTALLATION MANUAL

Manual version 1.0.1

Firmware version 1.0.0

For safe and correct use, please read this installation manual thoroughly before installing the PROCON MeiCOMMS MINI.

Preface

Safety warnings

Caution:

Do not expose to rain or moisture.

Operating Temperature:

The product has been designed to operate between -20° C and +60° C

Shielded Signal Cables:

Use only shielded cables for connecting peripherals to any Procon MelCOMMS MINI device to reduce the possibility of interference with radio communications services. Using shielded cables ensures that you maintain the appropriate EMC classification for the intended environment.

CE Notice:

This product has been determined to be in compliance with 2014/30/EU (EMC Directive), 2014/35/EU (Low Voltage Directive) and 2011/65/EU (RoHS Directive).

UKCA Notice:

This product has been determined to be in compliance with SI 2016 No. 1091 (Electromagnetic Compatibility Regulations 2016), SI 2016 No. 1101, (Electrical Equipment (Safety) Regulations 2016) and SI 2012 No. 3032 (The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012).

Class A:

Class A products are intended for use in non-residential/non-domestic environments. Class A products may also be utilized in residential/domestic environments but may cause interference and require the user to take adequate corrective measures.

This is a Class A product. In a domestic environment this product may cause radio frequency interference in which case the user may be required to take adequate measures.

A “Declaration of Conformity” in accordance with the preceding directives and standards has been created.

If this equipment does cause interference with radio communications services, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:

- Reorient the receiving antenna.
- Relocate the Procon MelCOMMS MINI with respect to the receiver.
- Move the Procon MelCOMMS MINI away from the receiver.

If necessary, consult a Procon MelCOMMS MINI technical support representative or an experienced radio/television or EMC technician for additional suggestions.

Disclaimer

Warranty:

All products manufactured on behalf of Mitsubishi Electric UK are warranted against defective materials for a period of three years from the date of delivery to the original purchaser.

Warning:

Mitsubishi Electric UK assumes no liability for damages consequent to the user of this product. We reserve the right to change this manual at any time without notice. The information furnished by us is believed to be accurate and reliable. However, no responsibility is assumed by us for its use, nor for any infringements of patents or other rights of third parties resulting from its use.

If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Amendment Register

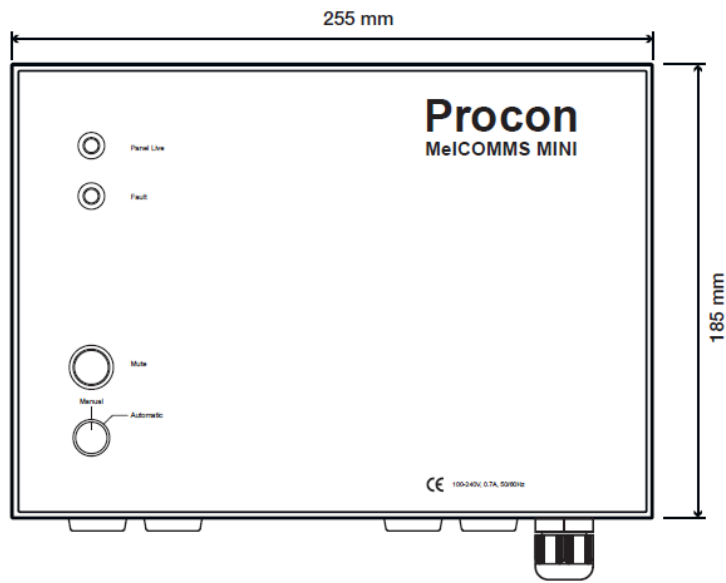
Document Version	Latest Firmware Version	Date	Author	Notes
1.0.0	1.0.0	12/07/17	GD	Initial version.
1.0.1	1.0.0	03/09/21	SC	Added UKCA Notice + UKCA Logo Added new mounting details and safety instructions

Any additional notes since printing will be appended to the rear of this document on separate sheets of paper.

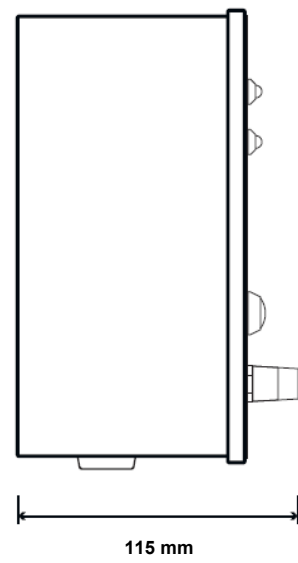
1

[Fig. 1]

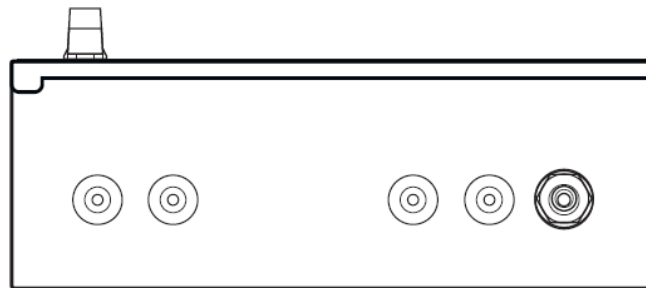
Front View



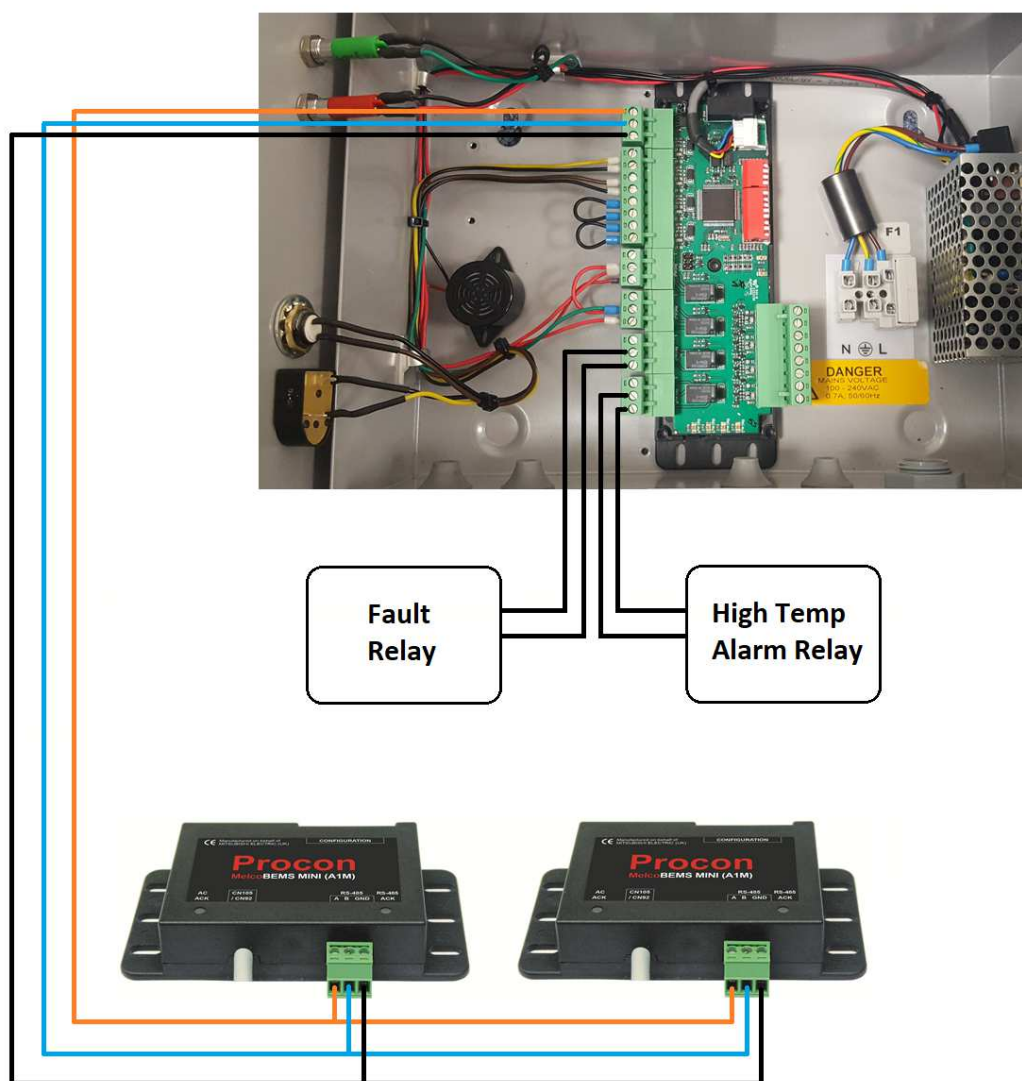
Side View



Top View

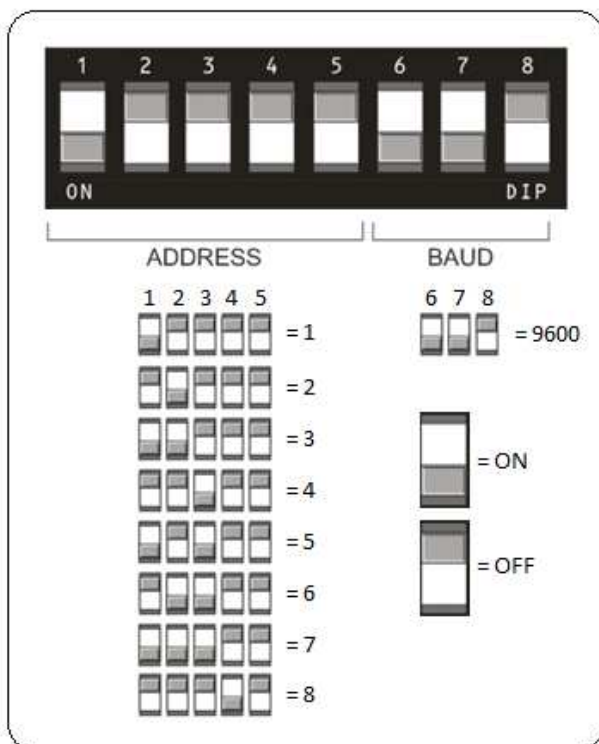


[Fig. 2] Wiring Diagram



[Fig. 3]

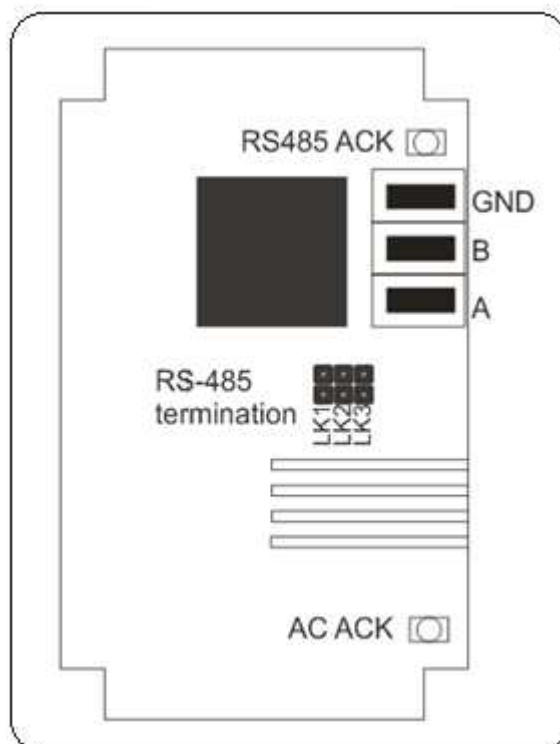
MelcoBEMS MINI (A1M)
DIP switch configuration



Each MelcoBEMS MINI (A1M) unit must have a unique address on the RS-485 bus.

The baud rate must be set to 9600.

MelcoBEMS MINI (A1M)
RS-485 resistors



LK1 = Line A pull-up resistor
 LK2 = A-B termination resistor
 LK3 = Line B Pull-down resistor

Contents

Preface	ii
Safety warnings	ii
Disclaimer	iii
Amendment Register	iv
1. Safety precautions	5
2. Connecting Mains Power & Mounting	6
3. Overview	8
4. Getting Started	9
4.1. Unpacking	9
4.2. Before switching ON	9
5. Installation	10
5.1. Physical connection	10
5.2. Power supply	10
5.3. Modbus RS-485 connection	10
5.4. Configuration	11
5.5. Initial Power ON	13
5.6. Status Indicators	13
5.6.1. Fault LED	13
5.6.2. Buzzer	13
5.6.3. Relay Status LEDs	13
5.6.4. RS-485 Comms Status LED	14
6. Control Functionality	15
6.1. Automatic Mode	15
6.1.1. Backup & Rotate	15
6.1.2. Example	15
6.2. Manual Mode	16
6.3. Rotation Test Mode	16
6.4. Modbus Slave Test Mode	16
6.4.1. Modbus registers	16
7. Troubleshooting	18
Appendix A – Compatible Air-To-Air units	19

1. Safety precautions

- **Before installing the unit, make sure you read all the “Safety precautions”**
- **The “Safety precautions” provide very important points regarding safety. Make sure you follow them**

Symbols used in the text

Warning:

Describes precautions that should be observed to prevent danger of injury or death to the user.

Caution:

Describes precautions that should be observed to prevent damage to the unit.

Warning:

- **Ask the dealer or an authorised technician to install the unit**
 - Improper installation by the user may result in electric shock, or fire
- **Use the specified cables for wiring. Make the connections securely so that any outside forces acting on the cables are not applied to the terminals**
 - Inadequate connection and fastening may generate heat and cause a fire
- **Never repair the unit. If the controller must be repaired, consult the dealer**
 - If the unit is repaired improperly, electric shock, or fire may result
- **Have all electric work done by a licensed electrician according to "Electric Facility Engineering Standard", "Interior Wire Regulations" and the instructions given in this manual and always use a special circuit**
 - If the power source capacity is inadequate or electric work is performed improperly, electric shock and fire may result
- **Keep the electric parts away from any water - washing water etc...**
 - Contact may result in electric shock, fire or smoke
- **To dispose of this product, consult your dealer**

Caution:

- **Safely dispose of the packing materials**
 - Packing materials, such as nails and other metal or wooden parts, may cause stabs or other injuries
 - Tear apart and throw away plastic packaging bags so that children will not play with them - If children play with a plastic bag which has not been torn apart, they face the risk of suffocation

2. Connecting Mains Power & Mounting

The power requirements of the MelCOMMS MINI are 100-240VAC, 0.7A, 50/60Hz.

A 6A single gang fused switch must be provided in-line with the mains supply and be in close proximity to the MelCOMMS MINI enclosure. It must be clearly marked as the disconnecting device. The supply should also be fed via a 6amp type B circuit breaker in the distribution box.

⚠ The construction of the connections of the conductors should be such that, if the cord were to slip in its anchorage, the protective earth conductor would be the last to take the strain.

⚠ Ensure that the mains cable supplying the MelCOMMS MINI is rated to the following specification:

- 1.5mm² - 3 core flexible flex blue, brown, yellow/green
- External diameter 8.0mm
- BS EN 50525

Recommended cable: CEF Part Code: 3183B1.5W050

⚠ This apparatus must be earthed via the 3 way mains terminal block shown in Figure 6 below.

Connect Live (L), Neutral (N) and Earth (E) to the 3 way terminal block located on the right side of the enclosure, as indicated below.

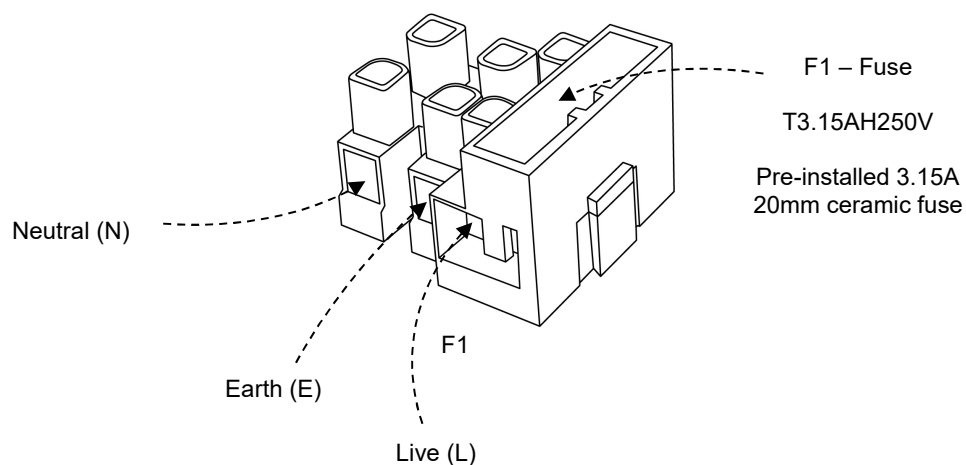


Figure 6: Mains terminal block connection

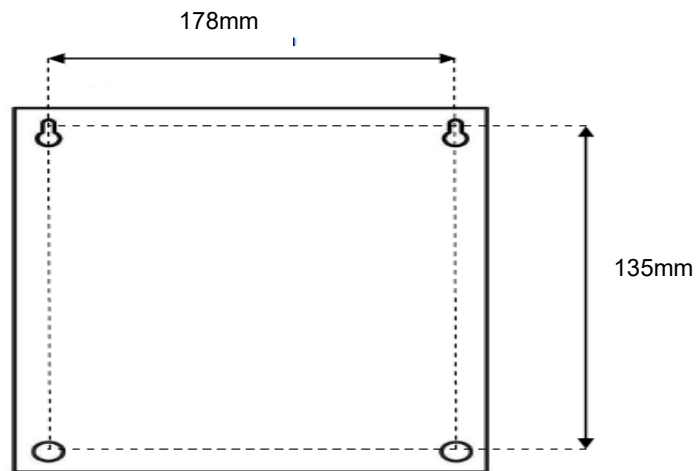
⚠ The mains cable should be secured to the metal enclosure using the supplied M20 locking gland.

Mounting details and dimensions of the MELCOMMS MINI

This equipment is intended for use in a restricted access area only.

This equipment is not suitable for use in locations where children are likely to be present.

Open the enclosure lid, by removing the two M4 screws on the right hand side of the front face. Then open the door (hinged down left hand side). The 4 x mounting holes are located on the rear metal face as shown below.



Enclosure Weight = 2.3Kg

Suitable wall mount fixings should be used for the weight of the unit.

Any un-used open knock-outs must be blanked with a solid 20mm diameter grommet

3. Overview

The Procon MelCOMMS MINI is a standalone controller for run/standby (backup and rotate) functionality for between 2 and 8 indoor units, connected via MelcoBEMS MINI (A1M) interfaces.

Compatible Air-To-Air model numbers can be found in Appendix A of this document.

Figure 1 shows the MelCOMMS MINI dimensions.

Figure 2 shows the MelCOMMS MINI wiring diagram for connections to an external fault relay, high temperature alarm relay and multiple MelcoBEMS MINI (A1M) units.

Figure 3 gives information on how to configure the MelcoBEMS MINI (A1M) units.

4. Getting Started

4.1. Unpacking

The MelCOMMS MINI is supplied with the following components:

- Procon MelCOMMS MINI unit.
- 2x Procon MelcoBEMS MINI (A1M) units.
- This installation instruction manual.

Please contact your supplier if any of these components are missing.

4.2. Before switching ON

Please carefully read the Installation section before switching the unit ON. Check all connections are secure.

5. Installation

5.1. Physical connection

The MelCOMMS MINI has four screw holes on the base plate of the panel. These can be used to attach the unit in place. Please secure the MelCOMMS MINI before powering the unit on.

5.2. Power supply

A double pole (Live and Neutral) 5A switch or circuit breaker must be provided in line with the supply to the MelCOMMS MINI power supply and be in close proximity to it. It must be clearly marked as the disconnecting device for the MelCOMMS MINI.

Ensure the mains cable supplying the power to the MelCOMMS MINI power supply is suitably rated for the intended environment and current draw of the MelCOMMS MINI.

⚠ Warning:

Electrical work should be done by qualified electrical engineers / electrician in accordance with "Engineering Standards for Electrical Installation" and supplied installation manuals. Dedicated circuits should also be used. If the power circuit lacks capacity or has an installation failure, it may cause a risk of electric shock or fire.

⚠ Caution:

Do not use anything other than the correct capacity breaker and fuse. Using fuse, wire or copper wire with too large capacity may cause a risk of malfunction or fire.

- Be sure to take power from the special branch circuit
- Install the unit to prevent any of the control circuit cables coming into direct contact with power cables
- Ensure that there is no slack on all wire connections
- Never connect the power cable to leads for the transmission cables. This will damage the transmission cables

5.3. Modbus RS-485 connection

The MelCOMMS MINI has a 3-way screw terminal to provide Modbus RTU communication via RS-485 for up to 8x MelcoBEMS MINI (A1M) adapters.

⚠ Caution:

All notes below should be carefully followed to ensure the Modbus network communicates correctly.

- For communication over RS-485 all 3 connections are needed. These are labelled A, B and GND.
- The RS-485 cable must be a shielded data cable. Mains flex or other unshielded cable must not be used. The cable shield should be connected to GND at one end only.
- RS-485 has polarised data connections. It is crucial that all 'A's are connected together, all 'B's are connected together and all 'GND's are connected together.
- The RS-485 cable must be a daisy-chained network. T-junctions (e.g. star network) are not permitted
- Please see Procon MelcoBEMS MINI (A1M) Installation and Operation manual for more details.

5.4. Configuration

⚠ Note:

The MelCOMMS MINI unit must be restarted if any changes are made to the following configuration settings.

The configuration is done using the 12x DIP switches, 4x digital inputs and 4x configurable inputs (which are fixed as digital inputs).

To help installers who are already familiar with the PANEL_RS product the 4x digital inputs on the MelCOMMS MINI will be used as follows:

Digital Input 03	Digital Input 04	Settings name	Units connected	Units running	Days between rotation	High temperature alarm (°C)	Setpoint (°C) / Mode
No link	No link	RS1	2	1	7	26	20 COOL
Link	No link	RS2	3	2	7	26	20 COOL
No link	Link	RS3	4	3	7	26	20 COOL
Link	Link	Custom	-	-	-	-	-

If links are fitted to both digital input IN03 and IN04 then custom settings will be applied. These custom settings are determined by the 12x DIP switches and 4x configurable inputs.

The following shows the custom configuration options (Note: Value 0 = DIP switch OFF, Value 1 = DIP switch ON):

DIP Switch	Usage
1-1	Number of units connected [1-1 1-2 1-3] 0 0 0 = 2 0 0 1 = 2 0 1 0 = 3 0 1 1 = 4 1 0 0 = 5 1 0 1 = 6 1 1 0 = 7 1 1 1 = 8
1-2	
1-3	
1-4	
1-5	
1-6	
1-7	
1-8	
2-1	Temperature setpoint (°C) [2-1 2-2 2-3] 0 0 0 = 18°C 0 0 1 = 19°C 0 1 0 = 20°C 0 1 1 = 21°C 1 0 0 = 22°C 1 0 1 = 23°C 1 1 0 = 24°C 1 1 1 = 25°C
2-2	
2-3	
2-4	

For the 4x configurable inputs (which will be set to be digital inputs)

Input	Label	Usage
IN01	Temp Alarm	High temperature alarm (°C) [IN01 IN02 IN03]
IN02		0 0 0 = No high temp alarm
IN03		0 0 1 = 23
		0 1 0 = 24
		0 1 1 = 25
		1 0 0 = 26
		1 0 1 = 27
		1 1 0 = 28
	1 1 1 = Rotation test mode (1 min rotation)	
IN04	E.R.	Error response 0 = Bring next unit ON 1 = Bring all units ON

0 = No wire link applied to the input,
1 = Link applied to the input.

5.5. Initial Power ON

When the wiring and configuration is complete power can be applied to the unit. The power indicator on the front panel will light up to indicate the unit is powered.

5.6. Status Indicators

5.6.1. Fault LED

On the front panel below the power LED there is a Fault LED which will illuminate whilst a fault is present. The conditions which cause the unit to go into fault are:

- A communication fault between MelCOMMS MINI and one or more MelcoBEMS MINI (A1M) units.
- A fault code read from any MelcoBEMS MINI (A1M) unit which is not 8000 (8000 = OK).

5.6.2. Buzzer

The buzzer will activate at the same time as the Fault LED. However, the buzzer can be muted by pressing the 'Mute' pushbutton. The buzzer will stay muted until a new fault is present after all faults have been cleared.

5.6.3. Relay Status LEDs

Inside the enclosure on the PCB there are four LEDs which provide the status of each of the four relays. When the LED is OFF the relay is de-energised, when the LED is ON the relay is energised.

The LED labelled 'Relay 3' is for the Fault Relay and the LED labelled 'Relay 4' is for the High Temp Relay.

5.6.4. RS-485 Comms Status LED

Next to the DIP switches are two LEDs, one of these will constantly be ON and the other will flash to indicate successful Modbus communication with the MelcoBEMS MINI (A1M) units. If both are permanently ON then this indicates no communication with the MelcoBEMS MINI (A1M) units.

6. Control Functionality

6.1. Automatic Mode

When the switch on the front panel is set to 'Automatic' the MelCOMMS MINI will perform Backup & Rotate functionality.

6.1.1. Backup & Rotate

A common installation scenario is a number of split systems that operate on a cyclical basis, with one unit on backup to operate in case of failure. MelCOMMS MINI can handle Backup and Rotate functionality for between 2 and 8 indoor units. On a periodic basis, typically every week, the operational units can be cycled to share the cooling load.

If the high temperature is exceeded by any unit while backup and rotate is active, all units are brought into operation. If a fault is detected the next available unit will be brought into action or all available units will be switched ON depending on the E.R. (Error Response) setting. The unit(s) will remain on until the next changeover cycle.

6.1.2. Example

Consider the following setup:

- Number of units = 4
- Number of units running = 2
- Max Temperature setpoint = 28°C
- Rotation period = 1 day
- Error Response = Bring all units ON.

The following sequence of events show how the units are controlled when firstly a unit goes into fault and secondly when a high temperature is detected:

	Unit 1	Unit 2	Unit 3	Unit 4	
Day 1					2 units running, unit 3 and 4 are in standby
Day 2					2nd day, the switching over is enabled. Unit 1 and 4 are now in standby and Unit 2 and 3 are running
Day 3					3rd day, the switching over is enabled. Unit 1 and 2 are now in standby and Unit 3 and 4 are running
Day 3					On the 3rd day, the unit 4 fails
Day 3					The next unit in standby starts automatically. Unit 1 and 3 are running, 2 is in standby and 4 in fault
Day 4					The 4th day, a high temperature is detected for instance 28°C
Day 4					All units will then start

6.2. Manual Mode

When the switch on the front panel is set to 'Manual' the MelCOMMS MINI will not perform any control of the indoor units. The Fault Relay and High Temp Relay will still operate in Manual mode.

6.3. Rotation Test Mode

MelCOMMS MINI can be put into rotation test mode by powering up the unit with a wire link placed across inputs IN01, IN02 and IN03 (see section 5.4 – Configuration).

In this mode the rotation period for automatic control will be set to 1 minute. If using custom settings the high temperature alarm will be disabled.

6.4. Modbus Slave Test Mode

MelCOMMS MINI can be put into Modbus slave test mode by powering the unit up with the 8 DIP switches 1-1 to 1-8 all in the OFF position. In this mode the MelCOMMS MINI unit will not attempt to communicate with any MelcoBEMS MINI (A1M) devices, the RS-485 port will instead be used to provide Modbus RTU Slave functionality.

In this mode the MelCOMMS MINI will have the following fixed communications settings:

- Slave ID 1
- Baud rate 9600
- Data bits 8
- Parity None

6.4.1. Modbus registers

Using a Modbus Master PC utility the current state of all MelCOMMS inputs can be monitored and the relay outputs can be temporarily switched for testing purposes.

The tables below show the Modbus registers supported:

Coil Status Registers (Digital Outputs)			
Register Name	Address	Modicon Address	Details
Fault Relay Output	0	00001	0 = Relay OFF (de-energised) 1 = Relay ON (energised)
High Temp Relay Output	1	00002	

Coil Status Registers can be read using function code 1, they can be written using either function code 5 or 15. Function code 5 is used when writing to a single Coil register, function code 15 is used for writing to multiple coil registers in the same command.

Input Status Registers (Digital Inputs)			
Register Name	Address	Modicon Address	Details
Digital Input 1 state	0	10001	0 = Input open circuit (no wire link present) 1 = Input closed circuit (wire link present)
Digital Input 2 state	1	10002	
Digital Input 3 state	2	10003	
Digital Input 4 state	3	10004	
Input IN01 state	4	10005	
Input IN02 state	5	10006	
Input IN03 state	6	10007	
Input IN04 state	7	10008	

Input Status Registers can be read using function code 2.

Input Registers (Analogue Inputs)			
Register Name	Address	Modicon Address	Details
Firmware Version	0	30001	e.g. value 10002 = firmware version 1.0.2

Input Registers can be read using function code 4.

7. Troubleshooting

Problem	Possible Cause	Solution
Unit does not power up, power LED is OFF	No power from fused spur.	Check fused spur
	Faulty power supply.	Check 230V mains voltage into power supply and 24VDV output.
	Blown power supply fuse.	Check fuse and replace if needed
Fault LED and buzzer ON	Fault code read from indoor unit which is not 8000 (8000 = OK).	Check indoor units for problems.
	High temp alarm has activated.	Check for indoor unit faults or other possible causes of a high inlet temperature.
	Incorrect number of indoor units configured.	Check the number of units has been configured correctly.
	Invalid addressing of MelcoBEMS MINI (A1M) units.	Check every MelcoBEMS MINI (A1M) unit has a unique Modbus address (Slave ID), starting from address 1.
	MelcoBEMS MINI (A1M) units not powered up.	Check the two LEDs on all connected MelcoBEMS MINI units are either ON or flashing.
	RS-485 wiring issue.	RS-485 wiring issue. Check all 'A', 'B' and 'GND' connections are daisy chained together.
	MelcoBEMS MINI (A1M) units have Incorrect RS-485 comms settings.	Check the MelcoBEMS MINI (A1M) comms settings are set to 9600 baud, no parity.
	Interference on RS-485 cable.	Check shielded RS-485 cable has been used to reduce possibility of electrical noise/interference.
Fault LED ON and buzzer OFF	A fault exists and the Mute button has been pressed	Refer to the 'Fault LED and buzzer ON' problem for information on the possible causes of the fault.

Appendix A – Compatible Air-To-Air units

UK Models

M Series

MSZ-SF25/35/50VE
MSZ-GF60/71VE
MSZ-EF25/35/50VES/VEW/VEB
MSZ-FH25/35VE
MSZ-FD25/35VA
MSZ-GE22/25/35/50/60/71VA
MSZ-GC22/25/35VA
MSZ-GB50VA
MSZ-GA22/25/35/50/60/71VA
MFZ-KA25/35/50VA

Mr Slim

PCA-RP50/60/71/100/125/140KAQ
PEAD-RP35/50/60/71/100/125/140JAQ
PEAD-RP35/50/60/71/100/125/140EA/EA2
PEA-RP200/250GAQ
PKA-RP35/50HAL
PKA-RP60/71/100KAL
PLA-ZRP35/50/60/71/100/125/140BA/BA2
PLA-RP35/50/60/71/100/125/140BA/BA2/BA3
PLA-RP35/50/60/71/100/125/140AA/AA2
PSA-RP71/100/125/140KA
PSA-RP71/100/125/140GA
SEZ-KD25/35/50/60/71VAQ
SEZ-KA35/50/60/71VA
SLZ-KA25/35/50VAQ
SLZ-KA25/35/50VA

Models Not Supported:

MSZ-HJ25/35VA
MSZ-HC25/35VA/VAB
PCA-RP71/125HA/HAQ
PEA-RP400/500GAQ



Please be sure to put the contact address/telephone number on this manual before handing it to the customer.

mitsubishi **ELECTRIC UK**

MITSUBISHI ELECTRIC UK, TRAVELLERS LANE, HATFIELD, HERTFORDSHIRE, AL10 8XB