

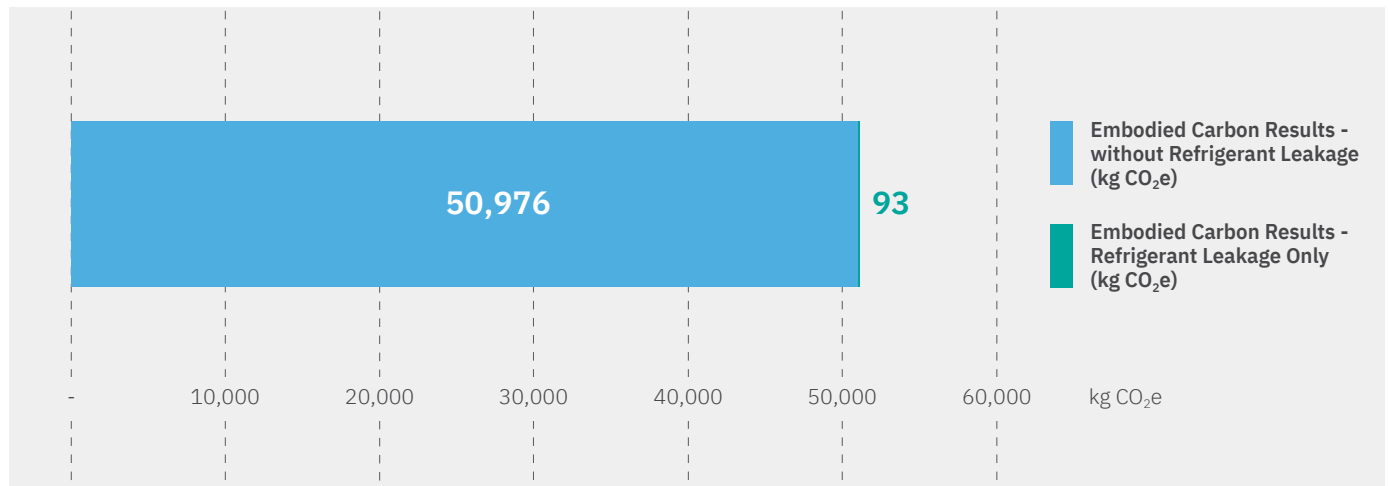
i-FX2-W-G04 1242

CIBSE TM65 Embodied Carbon Mid-level Calculation

Assesment Date: 3rd September 2025
Assessor / Organisation: Mitsubishi Electric LES UK
Contact: embodied.carbon@meuk.mee.com

Embodied Carbon with 'Mid-level TM65 Calculation' Method (kg CO₂e) Total:

51,069



i-FX2-W-G04 1242 - Product Information

Type of product	Chiller
Capacity of equipment (kW)	1242
Product weight (kg)	8540
Material breakdown for at least 95% of the product weight? (Y/N)	Y
Service life of the product (years)	15
Type of refrigerant	HFO1234ze
Refrigerant GWP	1
Energy consumption of the factory per unit of product (kWh)	2030.4
Location of manufacture	Europe
Product Complexity	Category 3: High



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Embodied Carbon Results Breakdown (kg CO₂e)

A1: Material extraction	30,250
A2: Transport	197
A3: Manufacturing	2,761
A4: Transport to Site	1,719
B1: Use	90
B3: Repair	3,565
C1: Deconstruction	3
C2: Transport	109
C3: Waste Processing	589
C4: Disposal	22

Embodied Carbon Results - without Refrigerant Leakage (kg CO₂e)

A1-C4 (excluding B1,C1)	39,212
A1-C4 with Buffer Factor (excluding B1, C1)	50,976

Embodied Carbon Result - Refrigerant Leakage Only (kg CO₂e)

B1 (Refrigerant leakage during use) + C1 (Refrigerant leakage end of life)	93
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Assumptions

A1: Material carbon coefficient source	TM65 Table 2.1 & The ICE Database
B1: Refrigerant annual leakage rate (%)	2
C1: Refrigerant end of life recovery rate (%)	99
B3: Materials replaced as part of repair (%)	10 (TM65 Assumption)
C4: Percentage of product going to landfill (%)	30